



PARTS CATALOG

MERCUISER SEC E STARTER MOTORS

SERIAL NUMBER

ELECTRICAL / INSTRUMENTSMC Starter Motors/Alternators (1985 and Below)

TABLE OF CONTENTS:

ALTERNATOR ASSEMBLY COMPLETE B	14
ALTERNATOR ASSEMBLY, COMPLETE (MOTOROLA)	36
ALTERNATOR ASSEMBLY, COMPLETE A	8
PARTS INDEX	44
STARTER MOTOR ASSEMBLY (MARINE 215E)	18
STARTER MOTOR ASSEMBLY, COMPLETE A	2
STARTER MOTOR ASSEMBLY, COMPLETE B	20
STARTER MOTOR ASSEMBLY, COMPLETE C	24
STARTER MOTOR ASSEMBLY, COMPLETE D	26
STARTER MOTOR ASSEMBLY, COMPLETE E	30
STARTER MOTOR ASSEMBLY, COMPLETE F	38

NOTE: *Indented description indicate that these parts are included in preceeding assembly.*

AR = As Required

NSS = Not Sold Separate

OPT = Optional

NS = Not Shown

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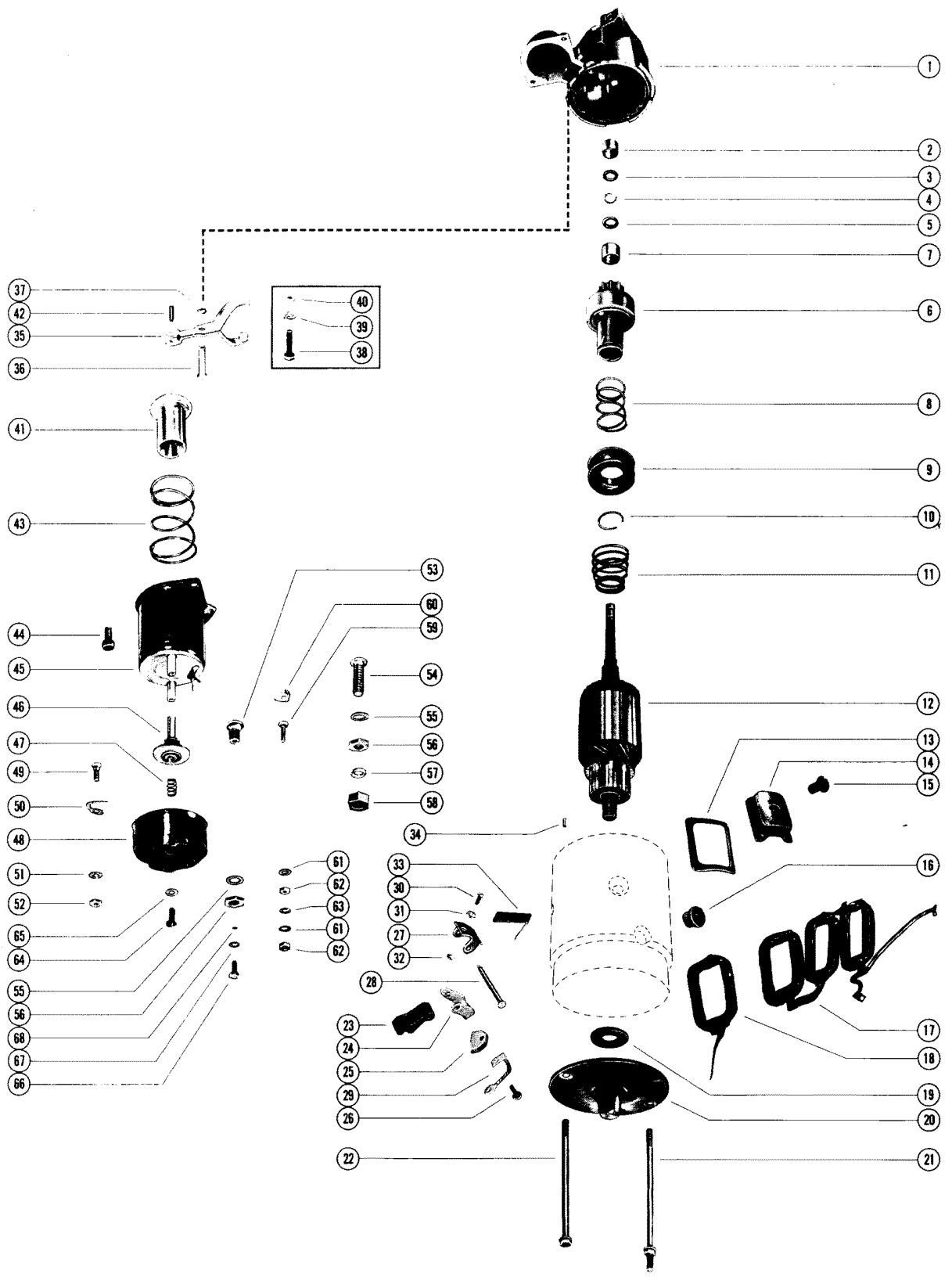
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STARTER MOTOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-32703		1, , , , , , , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-46282		, 1, , , , , , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-45120		, , 1, , , , , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-46277		, , , 1, , , , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-47455		, , , , 1, , , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-47454		, , , , , 1, , ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-34105		, , , , , , 1, ,	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
-	50-59799		, , , , , , , 1	STARTER MOTOR ASSEMBLY, COMPLETE SEE NOTE
1	33324		1, , 1, 1, , , ,	HOUSING, DRIVE END
	46890		, 1, , , , , , 1	HOUSING, DRIVE END
	48267		, , , , 1, 1, , ,	HOUSING, DRIVE END
	N.S.S.		, , , , , , 1, ,	HOUSING, DRIVE END(DELCO REMY#1961276)
2	23-33278		1, 1, 1, 1, 1, ,	BUSHING, DRIVE END HOUSING (1 11/16")
	23-33369		, , , , , , 1	BUSHING, DRIVE END HOUSING (1 9/16")
3	33292		1, 1, 1, 1, 1, ,	COLLAR, THRUST - DRIVE END HOUSING
4	53-33290		1, 1, 1, 1, 1, ,	RING, RETAINING - PINION STOP COLLAR
5	33291		1, 1, 1, 1, 1, ,	COLLAR, PINION STOP - DRIVE END HOUSING
6	33318		1, 1, 1, 1, , , ,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	48273		, , , , , 1, , , ,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	48269		, , , , , , 1, , ,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
7	23-33369		1, 1, 1, 1, 1, ,	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")
8	24-33368		1, 1, 1, 1, 1, ,	SPRING, CLUTCH DRIVE
9	N.S.S.		1, 1, 1, 1, 1, ,	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)
10	33367		1, 1, 1, 1, 1, ,	LOCKWIRE, COLLAR AND SPRING RETAINING
11	24-33306		1, , , , , , 1, ,	SPRING, SHIFT LEVER TENSION - ARMATURE
12	33320		1, 1, 1, 1, , , ,	ARMATURE
	48271		, , , , , 1, , , ,	ARMATURE
	48262		, , , , , , 1, , ,	ARMATURE
	60683		, , , , , , , 1	ARMATURE
13	33293		4, 4, 4, 4, 4, ,	INSULATION, POLE SHOE TO FIELD COIL
14	N.S.S.		4, 4, 4, 4, , , ,	SHOE, POLE - FIELD COIL (DEL CO REMY# 1931129)
	48263		, , , , 4, 4, , ,	SHOE, POLE - FIELD COIL
15	10-34582		4, 4, 4, , , , 4	SCREW, POLE SHOE TO FIELD COIL
	10-45533		, , 4, 4, 4, , ,	SCREW, POLE SHOE TO FIELD COIL
	10-60684		, , , , , , , 4	SCREW, POLE SHOE TO FIELD COIL
16	25-33302		1, , , , , , , ,	GROMMET, FIELD COIL - FIELD FRAME
	25-45534		, 1, 1, , , , , 1	GROMMET, FIELD COIL - FIELD FRAME
	25-34587		, , , 1, , , , 1	GROMMET, FIELD COIL - FIELD FRAME
	25-48265		, , , , 1, 1, , ,	GROMMET, FIELD COIL - FIELD FRAME
17	33301		1, , , , , , , ,	FIELD COIL ASSEMBLY
	46891		, 1, , , , , , 1	FIELD COIL ASSEMBLY
	34585		, , 1, 1, , , , 1	FIELD COIL ASSEMBLY
	N.S.S.		, , , , , 1, , , ,	FIELD COIL ASSEMBLY(DEL CO REMY #1970467)

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STARTER MOTOR ASSEMBLY, COMPLETE A

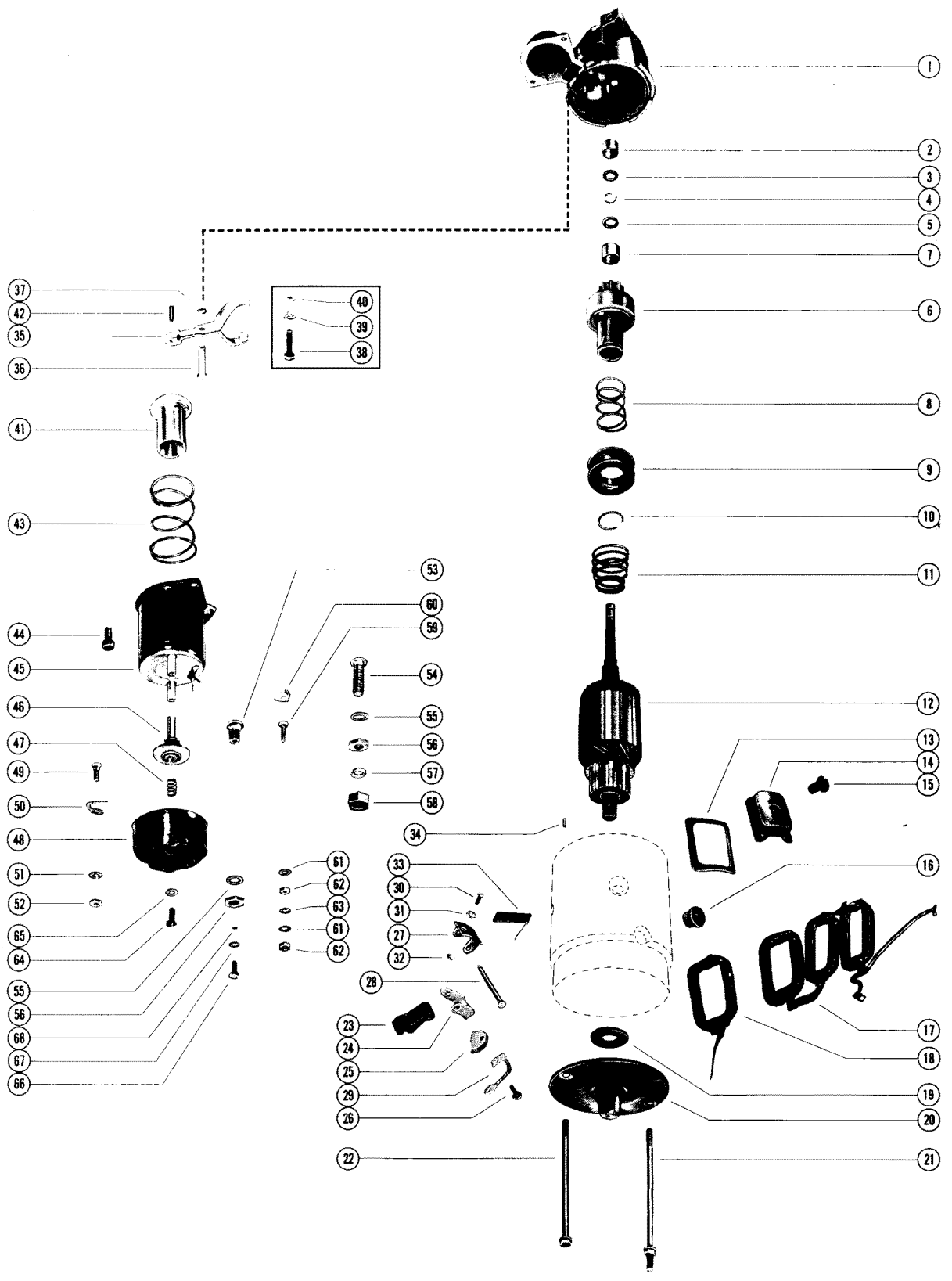


STARTER MOTOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
17	N.S.S.		1	FIELD COIL ASSEMBLY(DELCO REMY #1965730)
18	N.S.S.		1	COIL, SHUNT - FIELD COIL(DELCO REMY #1935131)
19	12-33258		1	WASHER, LEATHER - COMMUTATOR END FRAME
20	33295		1	FRAME, COMMUTATOR END - LOWER
21	10-33296		1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
22	10-33286		1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
	10-33286		2	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
23	33284		2	HOLDER, INSULATED - FIELD FRAME BRUSH
	34588		2	HOLDER, INSULATED - FIELD FRAME BRUSH
24	33283		2	HOLDER, FIELD FRAME BRUSH GROUND
25	33270		4	BRUSH, FIELD FRAME
26	10-32024		4	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-32 X 5/8")
	10-32024		2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-32 X 5/8")
	10-46888		2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")
	10-46888		4	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")
	10-60685		2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH
	10-34382		2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH
27	33294		2	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS
28	17-45535		1	PIN, GROUND AND INSULATED HOLDER TO SUPPORT
	17-33280		1	PIN, GROUND AND INSULATED HOLDER TO SUPPORT
29	60686		2	LEAD, FIELD FRAME BRUSH
30	10-33250		4	SCREW, SUPPORT TO FIELD FRAME
31	13-26996		4	LOCKWASHER, SUPPORT SCREW
32	11-30968		4	NUT, SUPPORT SCREW
33	24-33285		2	SPRING, FIELD FRAME BRUSH
34	17-33257		1	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING
-	50-32703		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-46282		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-45120		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-46277		1	STARTER MOTOR ASSEMBLY, COMPLETEDSEENOTE BELOW
-	50-47455		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-47454		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-34105		1	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-59799		1	STARTER MOTOR ASSEMBLY, COMPLETE
35	33297		1	LEVER, SHIFT - DRIVE END HOUSING
36	33310		1	SHAFT, SHIFT LEVER TO DRIVE END HOUSING
37	53-33354		1	RING, RETAINING - SHAFT LEVER TO DRIVE END HOUSING SHAFT

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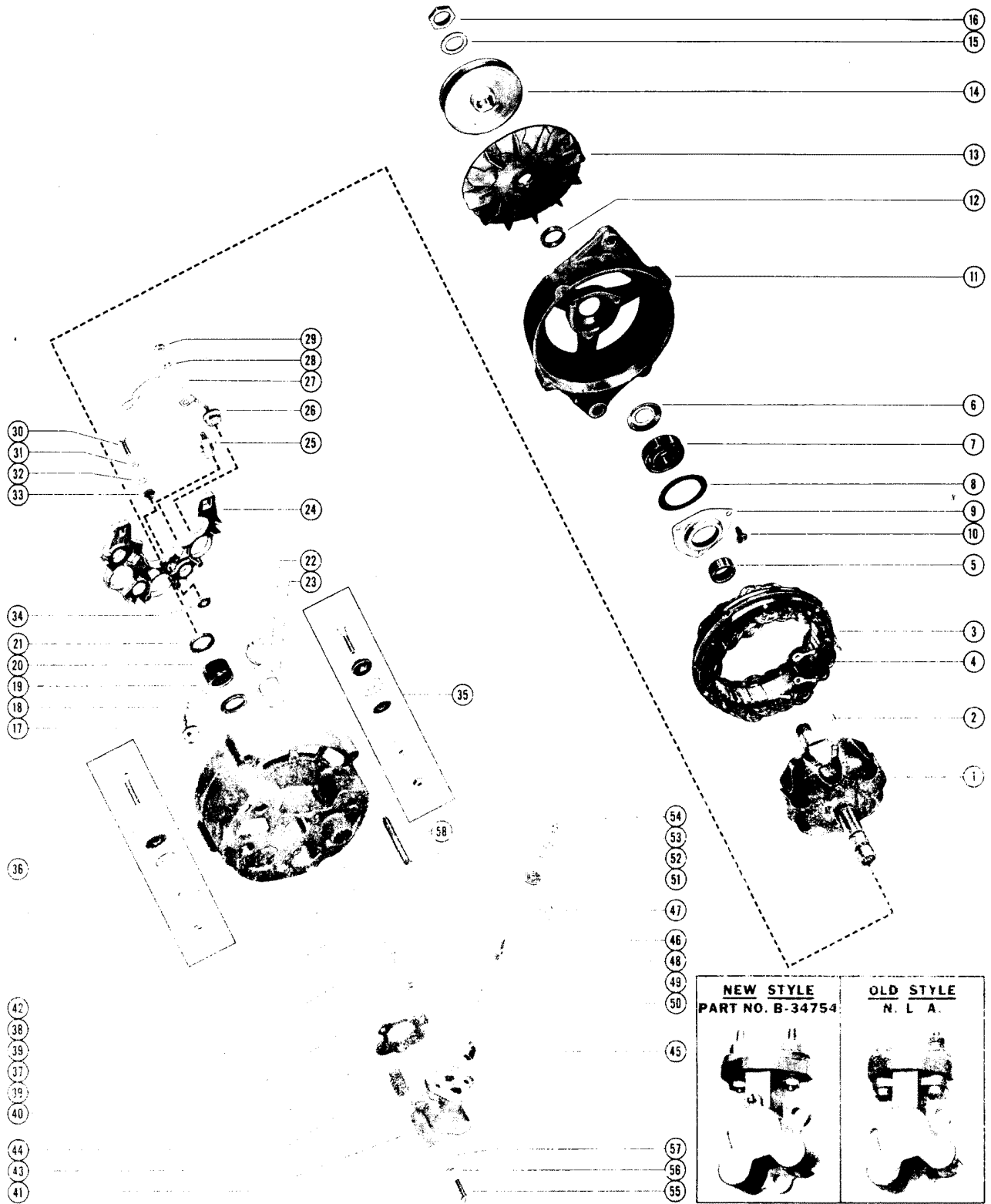
STARTER MOTOR ASSEMBLY, COMPLETE A



STARTER MOTOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
38	16-48268		,,,1,1,,	STUD, SHIFT LEVER TO DRIVE END HOUSING
	16-34584		,,,,,1,	STUD, SHIFT LEVER TO DRIVE END HOUSING
39	13-34580		,,,1,1,1,	LOCKWASHER, SHIFT LEVER SCREW
40	11-34583		,,,1,1,1,	NUT, SHIFT LEVER SCREW
41	33317		1,1,1,1,1,	PLUNGER, SHIFT LEVER - SOLENOID SWITCH
42	17-24198		1,1,1,1,1,	PIN, PLUNGER TO SHIFT LEVER
43	24-33298		1,,1,1,,1	SPRING, PLUNGER RETURN - SOLENOID SWITCH
	24-46889		,1,,1,1,,	SPRING, PLUNGER RETURN - SOLENOID SWITCH
44	10-28713		2,2,2,2,2,	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
45	33261		1,1,1,1,1,	SOLENOID SWITCH ASSEMBLY
	60687		,,,,,,1	SOLENOID SWITCH ASSEMBLY
46	33316		1,1,1,1,1,	CONTACT AND PUSH ROD ASSEMBLY
47	24-33265		1,1,1,1,1,	SPRING, CONTACT AND PUSH ROD TENSION
48	N.S.S.		1,1,1,1,1,	COVER, SOLENOID SWITCH(DELCO REMY#1963525)
	N.S.S.		,,,,,,1	COVER, SOLENOID SWITCH(DELCO REMY#1935167)
49	16-33304		1,1,1,1,1,	STUD, RESISTOR TERMINAL (10-32)
	16-33304		,,,,,,1	STUD, RESISTOR TERMINAL (10-32)
50	33305		1,1,1,1,1,	CONTACT, RESISTOR TERMINAL STUD
51	13-33253		1,1,1,1,1,	LOCKWASHER, RESISTOR TERMINAL STUD (#10)
52	11-20645		1,1,1,1,1,	NUT, RESISTOR TERMINAL STUD (10-32)
	11-20645		,,,,,,2	NUT, RESISTOR TERMINAL STUD (10-32)
53	16-33299		1,1,1,1,1,	STUD, MOTOR TERMINAL (3/8-16)
54	16-45536		1,1,1,1,1,	STUD, BATTERY TERMINAL (3/8-16)
55	12-33289		2,2,2,2,2,	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8)
56	11-28517		2,2,2,2,2,	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)
57	13-37459		1,1,1,1,1,	LOCKWASHER, BATTERY TERMINAL STUD (3/8)
58	11-28517		1,1,1,1,1,	NUT, BATTERY TERMINAL STUD (3/8-16)
59	16-33262		1,1,1,1,1,	STUD, SWITCH TERMINAL (8-32)
60	54-33307		1,1,1,1,1,	CLIP, SWITCH TERMINAL STUD
61	12-33279		2,2,2,2,2,	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)
62	11-21923		2,2,2,2,2,	NUT, SWITCH TERMINAL STUD (8-32)
63	13-26995		1,1,1,1,1,	LOCKWASHER, SWITCH TERMINAL STUD (#8)
64	10-33248		2,2,2,2,2,	SCREW, COVER TO SOLENOID SWITCH (7/16")
65	12-33279		2,2,2,2,2,	WASHER, PLASTIC - COVER SCREW
66	10-33315		1,1,1,1,1,	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")
	10-45546		1,1,1,1,1,	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")
67	13-26995		1,1,1,1,1,	LOCKWASHER, FIELD COIL LEAD SCREW
68	N.S.S.		1,1,1,1,1,	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)

ALTERNATOR ASSEMBLY, COMPLETE A

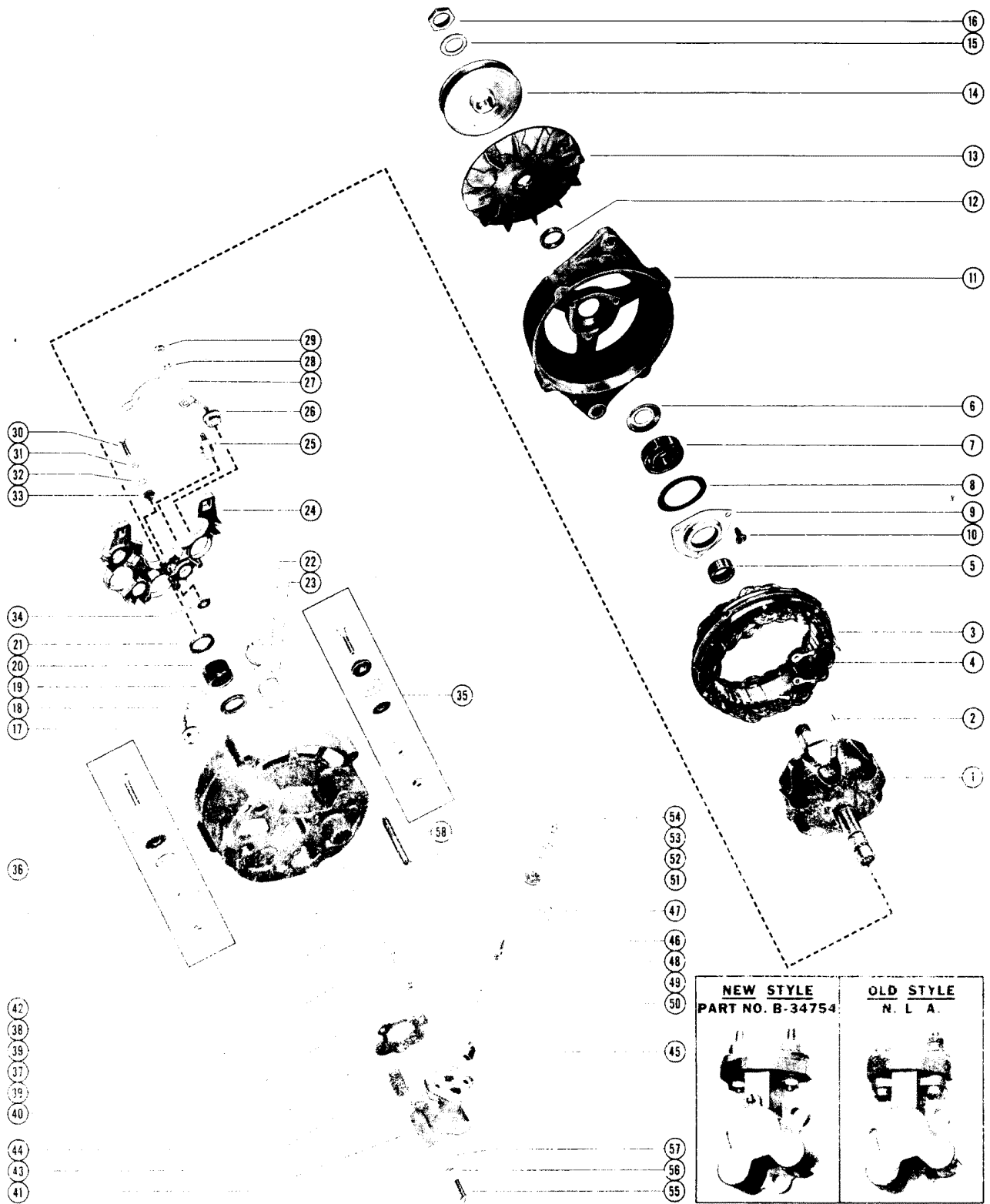


ALTERNATOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	32701		1,,	ALTERNATOR ASSEMBLY, COMPLETE
-	37615A1		,1,	ALTERNATOR ASSEMBLY, COMPLETE
-	47456A1		,,1	ALTERNATOR ASSEMBLY, COMPLETE
1	33331		1,,	ROTOR
	N.S.S.		,1,1	ROTOR(DELCO REMY#1965532)
2	28-38030		1,1,1	KEY, DRIVE - PULLEY AND FAN (ROTOR)
3	33325		1,1,1	STATOR ASSEMBLY
4	54-33329		3,3,3	CLIP, TERMINAL - STATOR LEADS
5	N.S.S.		1,,	COLLAR, DRIVE END FRAME - INNER(DELCO REMY#1843015)
	N.S.S.		,1,1	COLLAR, DRIVEENDFRAME- INNER(DELCO REMY#1963139)
6	25-33312		1,1,1	SLINGER, GREASE - DRIVE END FRAM
7	30-20802		1,1,1	BEARING, BALL - DRIVE END F RAME
8	27-33273		1,1,1	GASKET, BALL BEARING RETAINER PLATE
9	N.S.S.		1,1,1	PLATE, BALL BEARING RETAINER - DRIVE END FRAME (DELCO REMY#1971993)
10	10-33323		3,,	SCREW, BALL BEARING RETAINER PLATE TO DRIVE END FRAME
	10-38028		,3,3	SCREW, BALL BEARING RETAINER PLATE TO DRIVE END FRAME
11	33343		1,1,1	FRAME, DRIVE END
12	N.S.S.		1,1,1	COLLAR, DRIVE END FRAME - OUTER(DELCOREMY#1959991)
13	33336		1,,1	FAN, DRIVE END FRAME
	37614		,1,	FAN, DRIVE END FRAME
14	36105		1,,	PULLEY, DRIVE END FRAME
	38766		,1,1	PULLEY, DRIVE END FRAME
15	13-33309		1,1,1	WASHER, WAVE - ROTOR NUT
16	11-33272		1,1,1	NUT, ROTOR TO DRIVE END FRAME
17	N.S.S.		1,1,1	FRAME ASSEMBLY, SLIP RING END (DELCO REMY#1961537)
18	33341		3,3,3	DIODE PACKAGE, SLIP RING END FRAME - NEGATIVE
19	26-33348		1,1,1	SEAL, SLIP RING END FRAME ROLLER BEARING - OUTER
20	31-33355		1,1,1	BEARING, ROLLER - SLIP RING END FRAME
21	26-33339		1,1,1	SEAL, SLIP RING END FRAME ROLLER BEARING - INNER
22	33327		1,1,1	CONDENSER
23	N.S.S.		1,1,1	RETAINER, SLIP RING END FRAME CONDENSER(DELCO REMY#1960750)
24	N.S.S.		1,1,1	HEAT SINK ASSEMBLY, SLIP RING END FRAME(DELCO REMY#1961538)
25	33342		3,3,3	TERMINAL PACKAGE, DIODE JUNCTION AND STATOR TERMINAL
26	33340		3,3,3	DIODE PACKAGE, HEAT SINK- POSITIVE

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ALTERNATOR ASSEMBLY, COMPLETE A

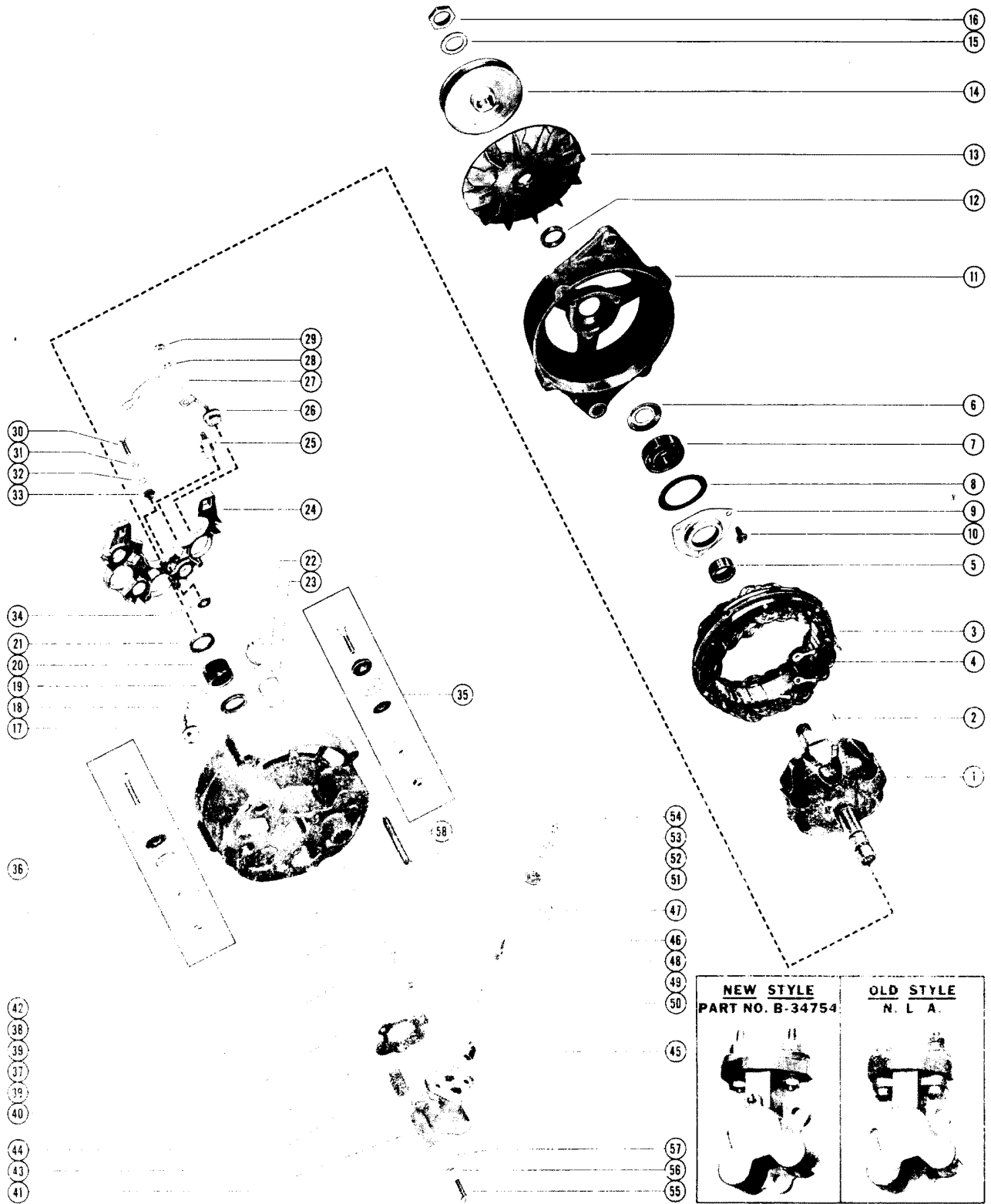


ALTERNATOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	33332		1,1,1	STRAP, DIODE JUNCTION TERMINAL TO RELAY TERMINAL
28	13-34383		3,3,3	LOCKWASHER, DIODE JUNCTION TERMINAL
29	11-26419		3,3,3	NUT, DIODE JUNCTION TERMINAL
30	10-24609		1,1,1	SCREW, CONDENSER TERMINAL TO HEAT SINK
31	13-34383		1,1,1	LOCKWASHER, CONDENSER TERMINAL SCREW
32	12-20192		1,,	WASHER, CONDENSER TERMINAL SCREW
	12-38027		,1,1	WASHER, CONDENSER TERMINAL SCREW
33	33326		1,1,1	INSULATOR, CONDENSER TERMINAL SCREW
34	12-33328		1,1,1	WASHER, INSULATING - CONDENSER TERMINAL SCREW
35	33353		1,1,1	RELAY TERMINAL PACKAGE, HEAT SINK TO SLIP RING END FRAME
36	N.S.S.		1,1,1	BATTERY TERMINAL PACKAGE, HEAT SINK TO SLIP RING END FRAME(DELCO REMY#1959832)
37	33346		1,1,1	TERMINAL, GROUND - SLIP RING END FRAME
38	12-20192		1,1,1	WASHER, GROUND TERMINAL
39	13-26995		2,2,2	LOCKWASHER, GROUND TERMINAL
40	11-26419		1,1,1	NUT, GROUND TERMINAL
41	34754		1,1,1	BRUSH HOLDER PACKAGE-SEE NOTE
42	N.S.S.		1,1,1	CONNECTOR, GROUND TERMINAL TO GROUND BRUSH STUD(DELCO REMY#1963432)SEE NOTE
43	35-33602		2,2,2	SCREEN, FLAME ARRESTOR - BRUSH HOLDER-SEE NOTE
44	27-33347		1,1,1	GASKET, BRUSH HOLDER-SEE NOTE
45	35200		1,1,1	BRUSH PACKAGE, STATOR (2 PER PACKAGE) -SEE NOTE
46	16-35202		2,2,2	STUD, FIELD AND GROUND BRUSH - BRUSH HOLDER-SEE NOTE
47	N.S.S.		1,1,1	COVER, PLASTIC - BRUSH HOLDER(DELCO REMY#1963434) -SEE NOTE
48	13-35207		2,2,2	WASHER, WAVE - FIELD AND GROUND BRUSH STUD (LOWER) -SEE NOTE
49	13-35198		2,2,2	LOCKWASHER, FIELD AND GROUND BRUSH STUD (LOWER) -SEE NOTE
50	11-38026		2,2,2	NUT,-FIELD AND GROUND BRUSH STUD LOWER-SEE NOTE
51	11-35206		2,2,2	NUT, SEALING - FIELD AND GROUND BRUSH STUD-SEE NOTE
52	12-35199		1,1,1	WASHER, GROUND BRUSH STUD-SEE NOTE
53	13-35208		2,2,2	WASHER, WAVE - FIELD AND GROUND BRUSH STUD (UPPER) -SEE NOTE
54	11-38026		2,2,2	NUT, FIELD AND GROUND BRUSH STUD (UPPER) -SEE NOTE
55	10-34382		3,3,3	SCREW, BRUSH HOLDER TO SLIP RING END FRAME
56	13-26995		3,3,3	LOCKWASHER, BRUSH HOLDER SCREW
57	12-20670		3,,	WASHER, BRUSH HOLDER SCREW
	12-38024		,3,3	WASHER, BRUSH HOLDER SCREW

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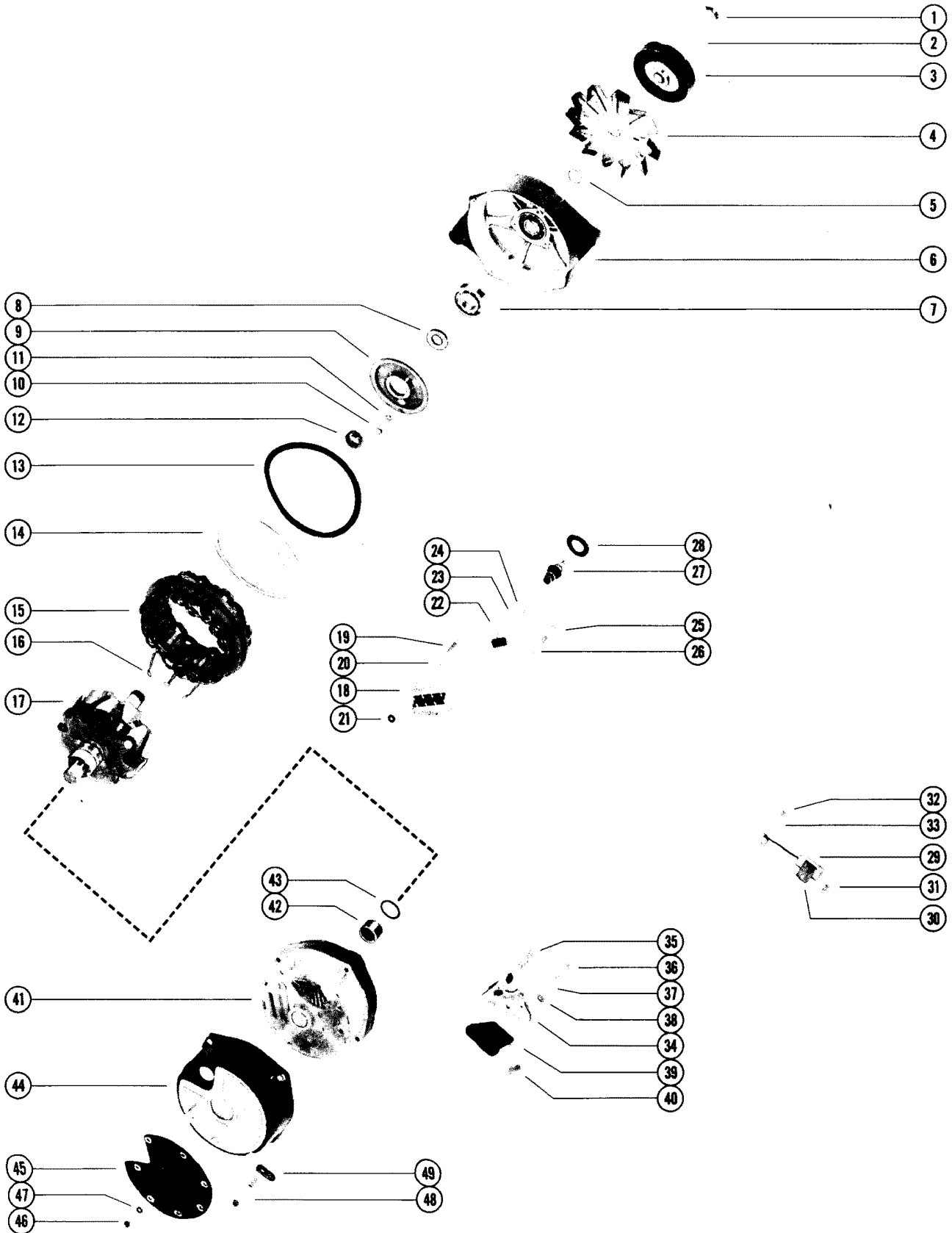
ALTERNATOR ASSEMBLY, COMPLETE A



ALTERNATOR ASSEMBLY, COMPLETE A

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
58	10-33322		4,4,4	BOLT, THRU - SLIP RING END FRAME TO DRIVE END FRAME

ALTERNATOR ASSEMBLY COMPLETE B

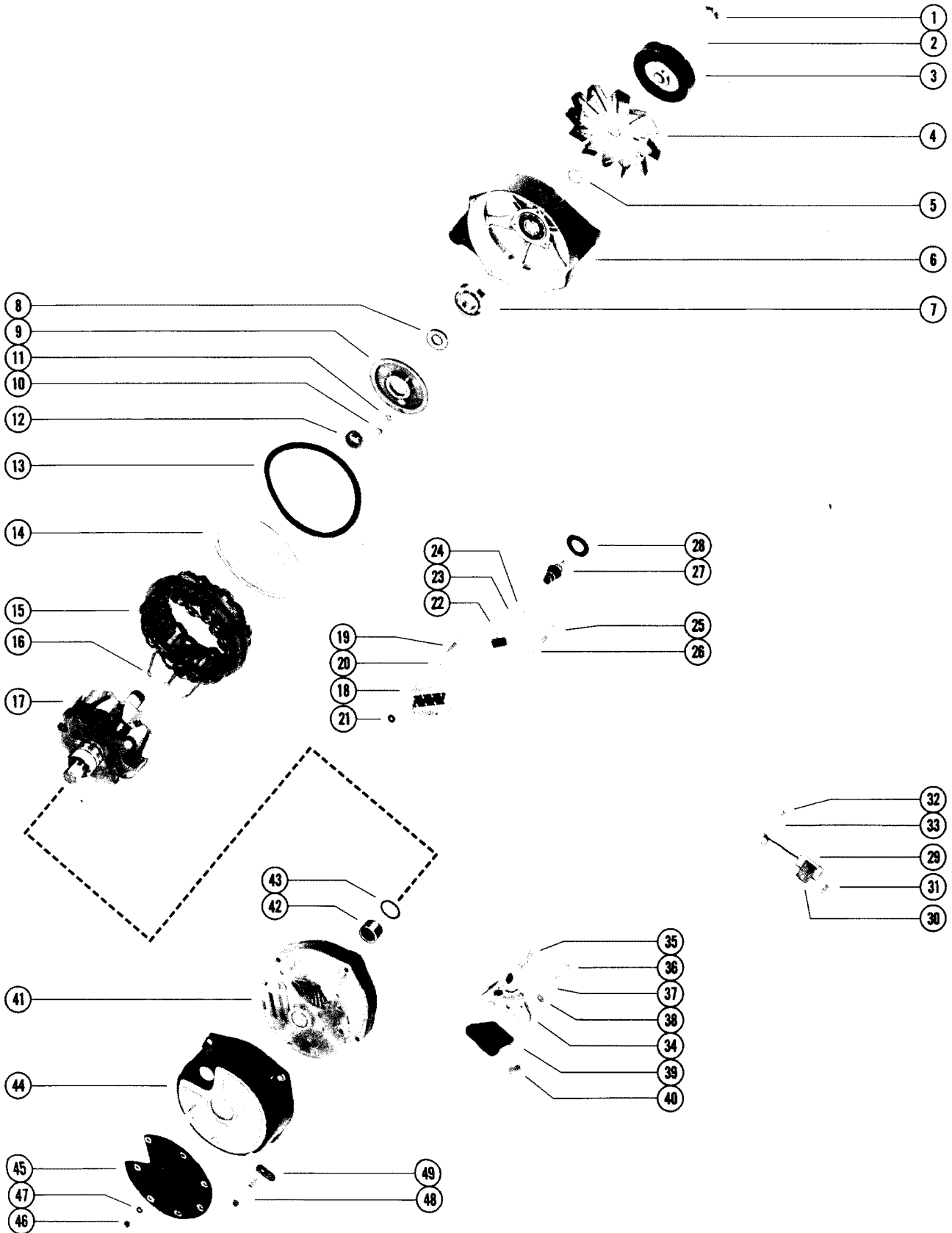


ALTERNATOR ASSEMBLY COMPLETE B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	56045		1,,	ALTERNATOR ASSEMBLY, COMPLETE
-	59755		,1,,	ALTERNATOR ASSEMBLY, COMPLETE
-	69729		,,1,	ALTERNATOR ASSEMBLY, COMPLETE
-	78477		,,,1	ALTERNATOR ASSEMBLY, COMPLETE
1	11-33272		1,1,1,1	NUT, FAN AND PULLEY TO ROTOR
2	13-33309		1,1,1,1	LOCKWASHER, FAN AND PULLEY NUT
3	38766		1,1,1,1	PULLEY, DRIVE END FRAME
4	33336		1,1,1,1	FAN, DRIVE END FRAME
5	N.S.S.		1,1,1,1	COLLAR, DRIVE END FRAME - OUTER(DELCO REMY#1959991)
6	56954		1,1,,	FRAME, DRIVE END
	71704		,,1,1	FRAME, DRIVE END
7	30-56955		1,1,1,1	BALL BEARING, DRIVE END FRAME
8	12-56958		1,1,1,1	WASHER, GREASE SLINGER - DRIVE END FRAME
9	569S6		1,1,1,1	PLATE, BALL BEARING RETAINER
10	10-27304		3,3,3,3	SCREW, RETAINER PLATE TO DRIVE END FRAME
11	13-35208		3,3,3,3	LOCKWASHER, RETAINER PLATE SCREW
12	N.S.S.		1,1,1,1	COLLAR, DRIVE END FRAME - INNER (DELCO REMY# 1963139)
13	27-56960		1,,	GASKET, DRIVE END FRAME SCREEN
14	56959		1,,	SCREEN, DRIVE END FRAME
	60694		,1,1,1	SCREEN, DRIVE END FRAME
15	56935		1,1,1,1	STATOR ASSEMBLY
16	54-33329		3,3,3,3	CLIP, TERMINAL - STATOR LEADS
17	56934		1,1,1,1	ROTOR
18	56939		1,1,1,1	RECTIFIER BRIDGE
19	10-38603		1,1,,	SCREW, RECTIFIER BRIDGE ATTACHING
	10-71702		,,1,1	SCREW, RECTIFIER BRIDGE ATTACHING
20	13-34383		1,1,1,1	LOCKWASHER, RECTIFIER BRIDGE ATTACHING SCREW
21	12-56946		1,,	WASHER, INSULATED - RECTIFIER BRIDGE ATTACHING SCREW
22	56938		1,1,1,1	DIODE TRIO
23	13-34383		3,3,3,3	LOCKWASHER, DIODE TRIO TO RECTIFIER BRIDGE TERMINAL
24	11-21923		3,3,3,3	NUT, DIODE TRIO TO RECTIFIER BRIDGE TERMINAL
25	10-56945		1,1,,	SCREW, BRUSH HOLDER ATTACHING - GROUND
	10-71703		,,1,1	SCREW, BRUSH HOLDER ATTACHING - GROUND
26	13-34383		1,1,1,1	LOCKWASHER, GROUND BRUSH HOLDER SCREW
27	56948		1,,	TERMINAL PACKAGE, BATTERY
	60692		,1,1,1	TERMINAL PACKAGE, BATTERY
28	12-56947		1,1,1,1	WASHER, SPONGE NEOPRENE - BATTERY TERMINAL (1 1/4" O. D.)
29	56950		2,,	CONDENSER
	58296		,1,1,1	CONDENSER

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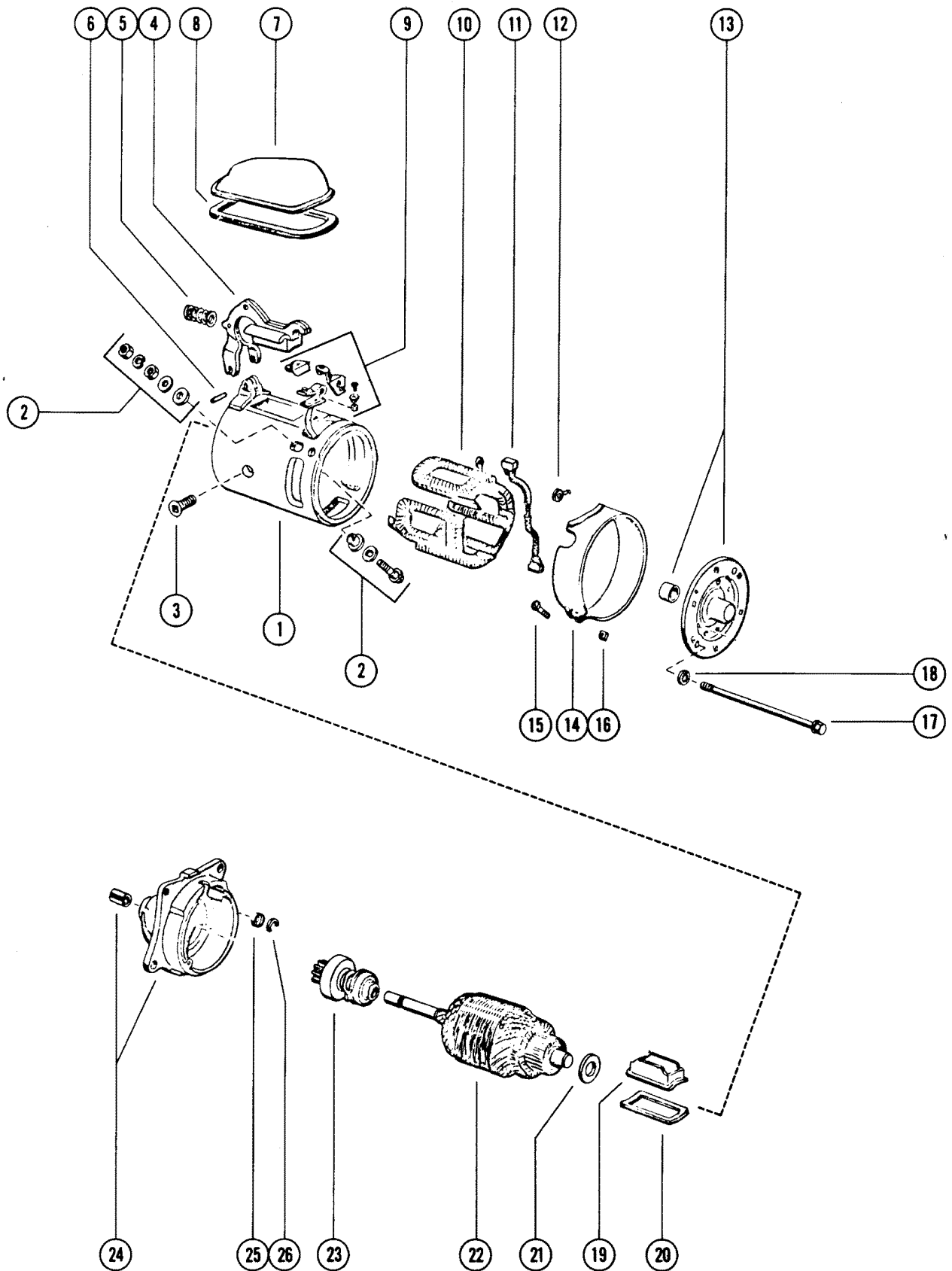
ALTERNATOR ASSEMBLY COMPLETE B



ALTERNATOR ASSEMBLY COMPLETE B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
30	393-2730		2,,	BRACKET, CONDENSER
	393-2730		,1,1,1	BRACKET, CONDENSER
31	10-56951		2,,	SCREW, CONDENSER ATTACHING
	10-60693		,1,1,1	SCREW, CONDENSER ATTACHING
32	10-56952		1,,	SCREW, CONDENSER LEAD TERMINAL ATTACHING
	10-60693		,,1,1	SCREW, CONDENSER LEAD TERMINAL ATTACHING
33	13-34383		1,,	LOCKWASHER, CONDENSER LEAD TERMINAL ATTACHING SCREW
34	56942		1,1,1,1	HOLDER AND BRUSH ASSEMBLY
35	24-56943		2,2,2,2	SPRING, TENSION - BRUSHES
36	10-56944		2,,	SCREW, BRUSH HOLDER ATTACHING - INSULATED
	10-60691		,2,2,2	SCREW, BRUSH HOLDER ATTACHING - INSULATED
37	13-34383		2,,	LOCKWASHER, INSULATED BRUSH HOLDER SCREW
38	12-56946		2,,	WASHER, INSULATED - BRUSH HOLDER SCREW
39	56932		1,1,,	VOLTAGE REGULATOR, TRANSISTOR
	71699		,,1,	VOLTAGE REGULATOR, TRANSISTOR
	78385		,,,1	VOLTAGE REGULATOR, TRANSISTOR
40	54-56933		1,1,1,1	CLIP, SHORTING - VOLTAGE REGULATOR
-	71700		,,1,	LEAD, VOLTAGE REGULATOR
-	11-71701		,,1,	NUT, VOLTAGE REGULATOR
41	56936		1,,	FRAME ASSEMBLY, SLIP RING END
42	31-56937		1,,	ROLLER BEARING, SLIP RING END FRAME
43	26-33348		1,,	SEAL, SLIP RING END FRAME
41	60689		,1,1,1	FRAME ASSEMBLY, SLIP RING END
42	31-60690		,1,1,1	ROLLER BEARING, SLIP RING END FRAME
44	56961		1,,	COVER ASSEMBLY, SLIP RING END
45	35-56962		1,,	SCREEN, COVER
46	10-56963		7,,	SCREW, SCREEN TO COVER
47	13-35208		7,,	LOCKWASHER, SCREEN SCREW
44	60695		,1,1,	COVER ASSEMBLY, SLIP RING END
	78387		,,,1	COVER ASSEMBLY, SLIP RING END
45	35-60696		,1,1,1	SCREEN, COVER
46	10-56963		,7,7,7	SCREW, SCREEN TO COVER
47	13-35208		,7,7,7	LOCKWASHER, SCREEN SCREW
48	10-33322		4,4,4,4	BOLT, THRU - SLIP RING END FRAME TO DRIVE END FRAME
49	54-56953		1,1,1,1	CLIP, GROUND - THRU BOLT
-	78386		,,,1	BOOT, VOLTAGE REGULATOR TERMINALS
-	78388		,,,1	CONNECTOR
-	78389		,,,1	BRACKET, CONNECTOR ATTACHING
-	11-71701		,,,2	NUT, BRACKET ATTACHING

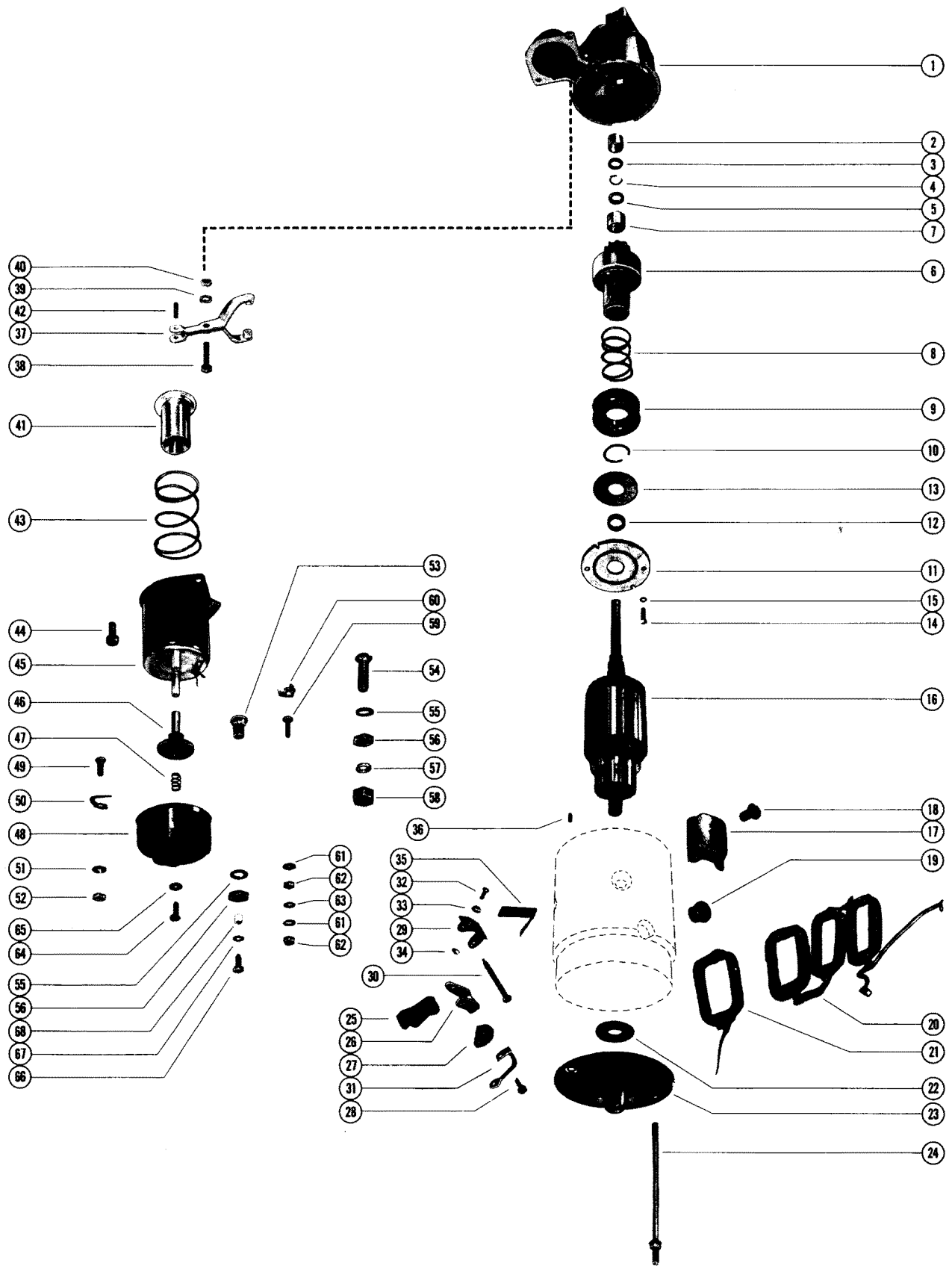
STARTER MOTOR ASSEMBLY (MARINE 215E)



STARTER MOTOR ASSEMBLY (MARINE 215E)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-56886		1	STARTER MOTOR ASSEMBLY, COMPLETE (AUTOLITE)
2	56921		1	TERMINAL KIT, FIELD
3	10-56931		3	SCREW, POLE SHOE ATTACHING (21/32")
4	56917		1	LEVER, DRIVE
5	24-56922		1	SPRING, RETURN - DRIVE LEVER
6	17-56918		1	PIN, DOWEL - DRIVE LEVER ATTACHING
7	56915		1	COVER, DRIVE LEVER
8	27-56916		1	GASKET, DRIVE LEVER COVER
9	N.S.S.		1	CONTACT POINT ASSEMBLY(AUTOLITE#C20Z-11134 B)
10	56919		1	FIELD COIL ASSEMBLY
11	56913		1	BRUSH SET
12	24-56914		4	SPRING, BRUSH
13	56912		1	PLATE AND BUSHING, BRUSH END
14	N.S.S.		1	COVER BAND (AUTOLITE#C20Z- 11126-A)
15	10-32627		1	SCREW, COVER BAND CLAMPING (1 1/2")
16	11-20645		1	NUT, COVER BAND CLAMPING SCREW
17	10-56920		2	BOLT, THRU - STARTER MOTOR (6 9/16")
18	13-21272		2	LOCKWASHER, THRU BOLT
19	56923		1	SLEEVE, RETAINING - FIELD COIL
20	N.S.S.		1	FLANGE, RETAINING SLEEVE (AUTOLITE#CODF-11106-A)
21	12-56857		1	WASHER, THRUST- ARMATURE
22	56853		1	ARMATURE
23	56930		1	DRIVE ASSEMBLY
24	56925		1	HOUSING AND BUSHING, DRIVE END
25	23-56929		1	RETAINER, DRIVE STOP RING
26	53-56928		1	RING, DRIVE STOP

STARTER MOTOR ASSEMBLY, COMPLETE B

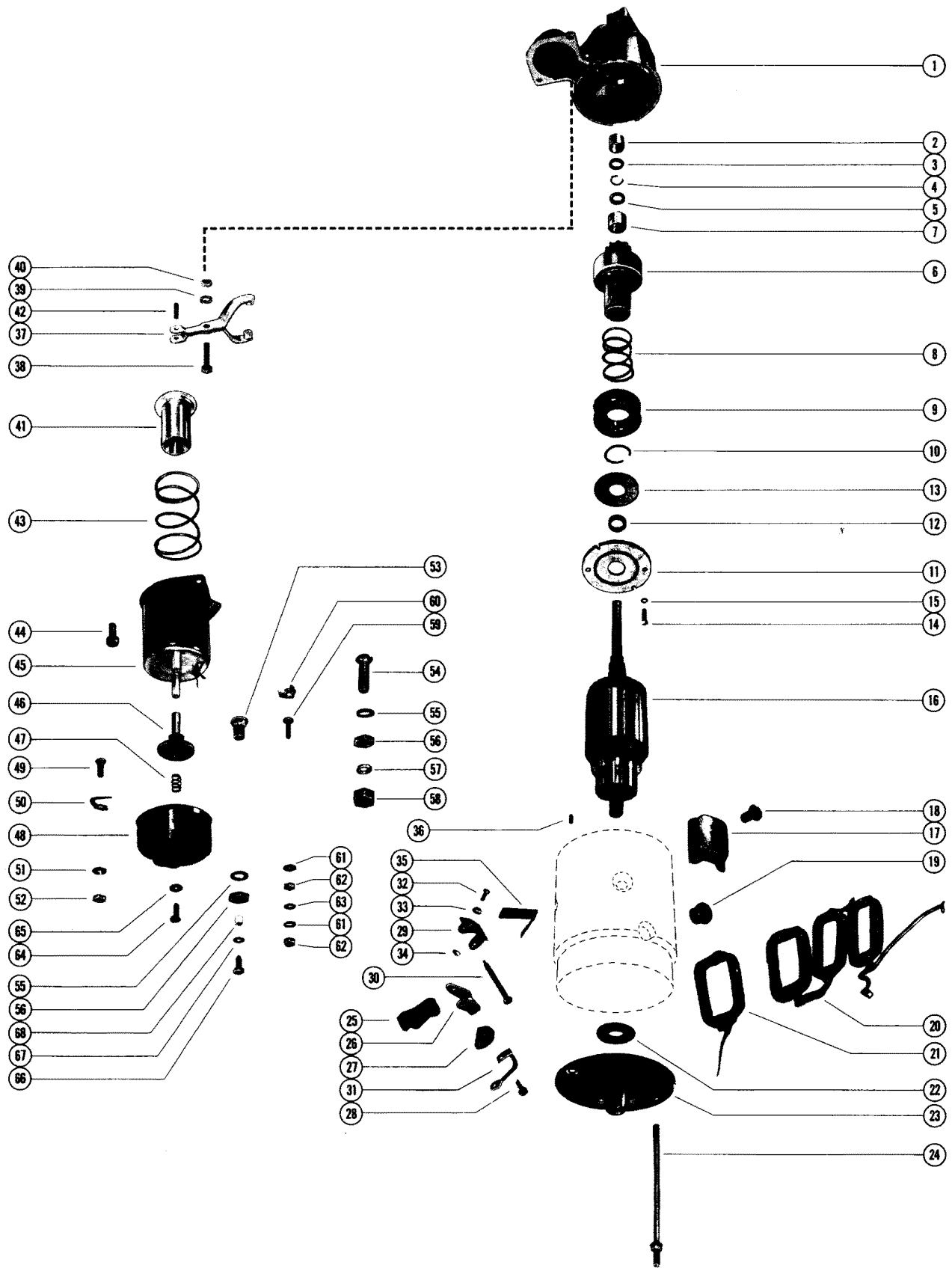


STARTER MOTOR ASSEMBLY, COMPLETE B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-65784A1		1,	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-65785A1		,1	STARTER MOTOR ASSEMBLY, COMPLETE
1	68610		1,1	HOUSING, DRIVE END
2	23-33278		1,1	BUSHING, DRIVE END HOUSING (1 11/16")
3	33292		1,1	COLLAR, THRUST - DRIVE END HOUSING
4	53-33290		1,1	RING, RETAINING - PINION STOP COLLAR
5	33291		1,1	COLLAR, PINION STOP - DRIVE END HOUSING
6	68608		1,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	68609		,1	DRIVE ASSEMBLY, CLUTCH - ARMATURE
7	23-33369		1,1	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")
8	24-33368		1,1	SPRING, CLUTCH DRIVE
9	N.S.S.		1,1	COLLAR, CLUTCH DRIVE (DELCO REMY# 1904443)
10	33367		1,1	LOCKWIRE, COLLAR AND SPRING RETAINING
11	68620		1,1	PLATE, BEARING
12	23-68616		1,1	BUSHING, BEARING PLATE
13	12-68614		1,1	WASHER, BEARING PLATE
14	10-68612		2,2	SCREW, BEARING PLATE ATTACHING
15	13-68611		2,2	LOCKWASHER, BEARING PLATE SCREW
16	68606		1,	ARMATURE
	68607		,1	ARMATURE
17	48263		4,4	SHOE, POLE - FIELD COIL
18	10-45533		4,4	SCREW, POLE SHOE TO FIELD COIL
19	25-68618		OPT.,OPT.	GROMMET, FIELD COIL - FIELD FRAME (RECTANGLE)
	25-68619		OPT.,OPT.	GROMMET, FIELD COIL - FIELD FRAME (ROUND)
20	68598		1,	FIELD COIL ASSEMBLY
	68599		,1	FIELD COIL ASSEMBLY
21	68605		1,1	COIL, SHUNT - FIELD COIL
22	12-68613		1,1	WASHER, LEATHER - COMMUTATOR END FRAME
23	33295		1,1	FRAME, COMMUTATOR END - LOWER
24	10-33286		2,2	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
25	33284		2,2	HOLDER, INSULATED - FIELD FRAME BRUSH
26	33283		2,2	HOLDER, FIELD FRAME BRUSH GROUND
27	33270		4,4	BRUSH, FIELD FRAME
28	10-46888		2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")
	10-60685		2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH
29	33294		2,2	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS
30	17-45535		1,1	PIN, GROUND AND INSULATED HOLDER TO SUPPORT
31	60686		2,2	LEAD, FIELD FRAME BRUSH
32	10-33250		4,4	SCREW, SUPPORT TO FIELD FRAME
33	13-26996		4,4	LOCKWASHER, SUPPORT SCREW
34	11-30968		4,4	NUT, SUPPORT SCREW
35	24-33285		2,2	SPRING, FIELD FRAME BRUSH

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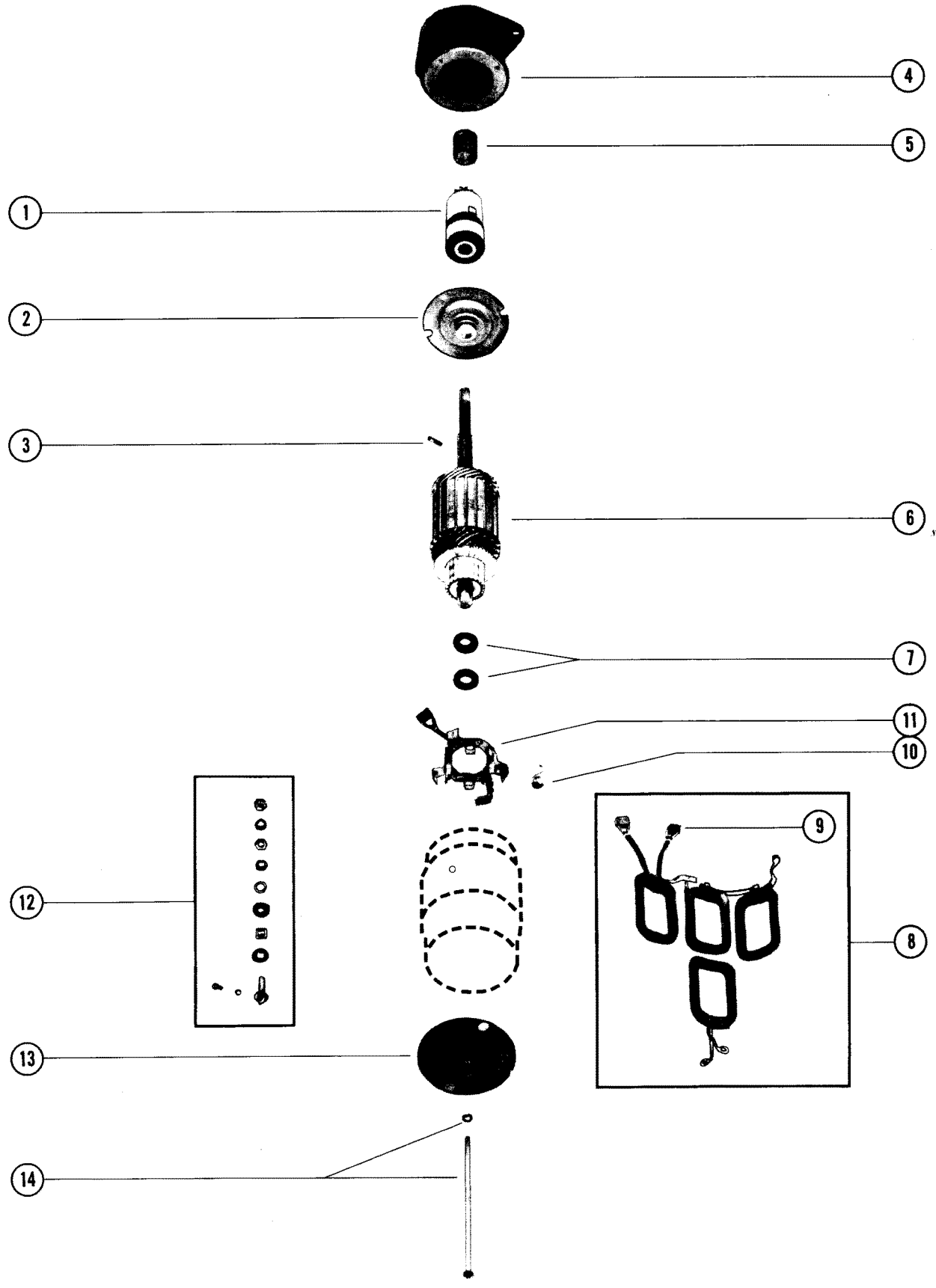
STARTER MOTOR ASSEMBLY, COMPLETE B



STARTER MOTOR ASSEMBLY, COMPLETE B

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	17-33257		1,1	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING
37	33297		1,1	LEVER, SHIFT - DRIVE END HOUSING
38	16-48268		1,1	STUD, SHIFT LEVER TO DRIVE END HOUSING
39	12-68615		1,1	WASHER, SHIFT LEVER SCREW
40	11-26484		1,1	NUT, SHIFT LEVER SCREW
41	33317		1,1	PLUNGER, SHIFT LEVER - SOLENOID SWITCH
42	17-24198		1,1	PIN, PLUNGER TO SHIFT LEVER
43	24-46889		1,1	SPRING, PLUNGER RETURN - SOLENOID SWITCH
44	10-28713		2,2	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
45	33261		1,1	SOLENOID SWITCH ASSEMBLY
46	33316		1,1	CONTACT AND PUSH ROD ASSEMBLY
47	24-33265		1,1	SPRING, CONTACT AND PUSH ROD TENSION
48	N.S.S.		1,1	COVER, SOLENOID SWITCH (DELCO REMY#1963525)
49	16-33304		1,1	STUD, RESISTOR TERMINAL (10-32)
50	33305		1,1	CONTACT, RESISTOR TERMINAL STUD
51	13-33253		1,1	LOCKWASHER, RESISTOR TERMINAL STUD (#10)
52	11-68219		1,1	NUT, RESISTOR TERMINAL STUD (10-32)
53	16-33299		1,1	STUD, MOTOR TERMINAL (3/8-16)
54	16-45536		1,1	STUD, BATTERY TERMINAL (3/8-16)
55	12-33289		2,2	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8)
56	11-32219		2,2	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)
57	13-37459		1,1	LOCKWASHER, BATTERY TERMINAL STUD (3/8)
58	11-32219		1,1	NUT, BATTERY TERMINAL STUD (3/8-16)
59	16-33262		1,1	STUD, SWITCH TERMINAL (8-32)
60	54-33307		1,1	CLIP, SWITCH TERMINAL STUD
61	12-33279		2,2	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)
62	11-21923		2,2	NUT, SWITCH TERMINAL STUD (8-32)
63	13-26995		1,1	LOCKWASHER, SWITCH BERMINAL STUCT (#87
64	10-33248		2,2	SCREW, COVER TO SOLENOID SWITCH (7/16")
65	12-33219		2,2	WASHER, PLASTIC - COVER SCREW
66	10-48266		1,1	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")
	10-45546		1,1	SCREW, IIELD COIL TEAD TO SOTENOID SWITCH (1")
67	13-26995		1,1	LOCKWASHER, FIELD COIL LEAD SCREW
68	N.S.S.		1,1	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)

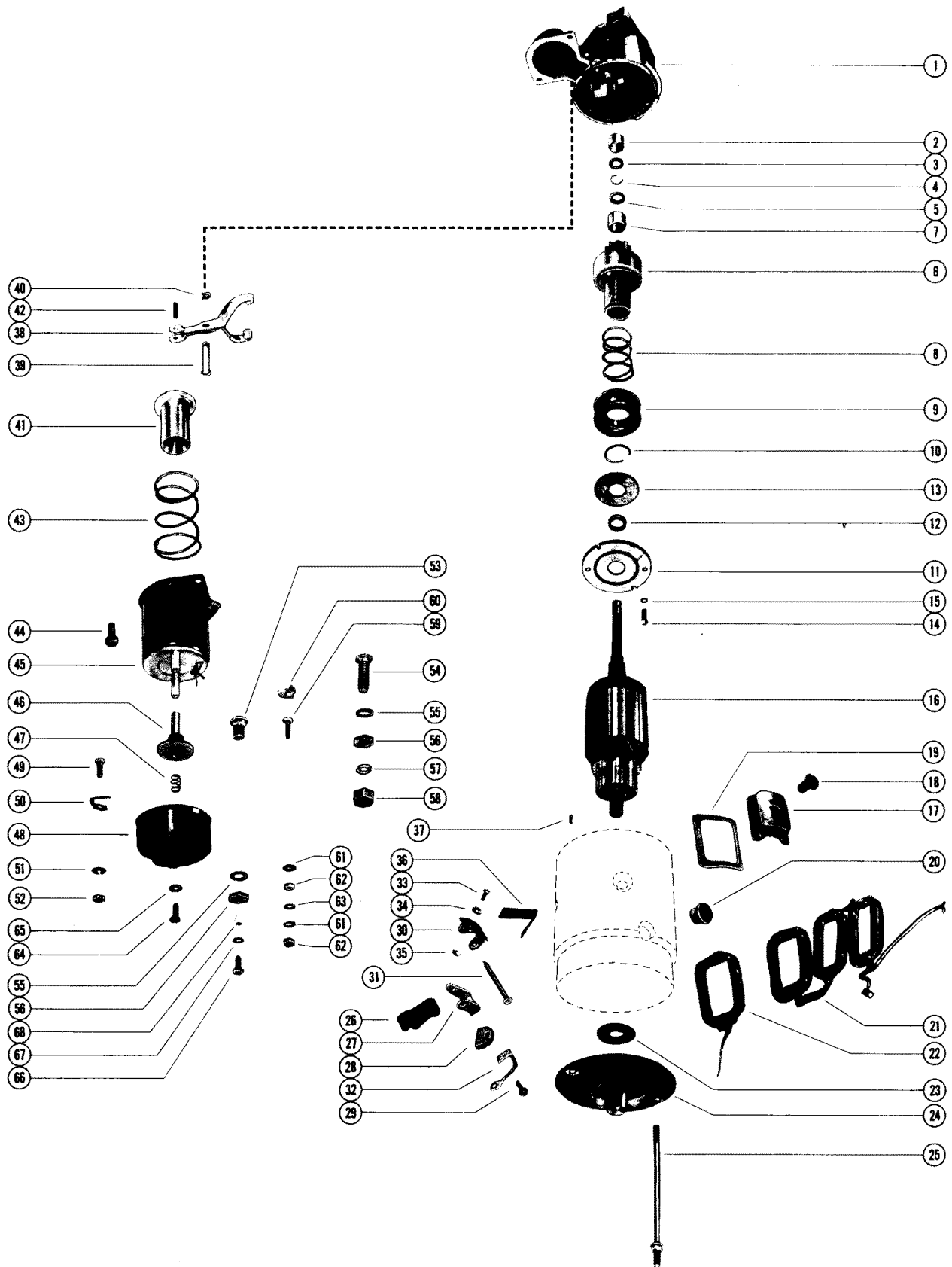
STARTER MOTOR ASSEMBLY, COMPLETE C



STARTER MOTOR ASSEMBLY, COMPLETE C

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-69865		1,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-72550A1		,1,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-88671A1		,,1	STARTER MOTOR ASSEMBLY,COMPLETE
1	392-5720		1,,	MOTOR DRIVE
	392-6177		,1,	MOTOR DRIVE KINCLUDES NUT, SPRING AND COLLAR
	392-8271		,,1	MOTOR DRIVE
2	392-5719		1,1,1	BEARING ASSEMBLY, INTERMEDIATE
3	392-5721		1,,	PIN, MOTOR DRIVE
	392-6178		,1,1	PIN, MOTOR DRIVE
4	392-5724		1,,	PLATE ASSEMBLY, DRIVE END
5	392-5725		1,,	BUSHING, DRIVE END PLATE
4	392-6180		,1,1	PLATE ASSEMBLY, DRIVE END
5	392-5725		,1,1	BUSHING, DRIVE END PLATE
6	392-5718		1,,	ARMATURE
	392-6176		,1,1	ARMATURE
7	392-5730		1,1,1	PACKAGE, ARMATURE THRUST WASHER
8	392-5722		1,,	FIELD ASSEMBLY
9	392-5731		1,,	BRUSH AND TERMINAL SET
8	392-6179		,1,	FIELD ASSEMBLY
	392-8270		,,1	FIELD ASSEMBLY
9	392-6181		,1,	BRUSH AND TERMINAL SET
	392-6181		,,1	BRUSH AND TERMINAL SET
10	392-5727		2,2,2	SPRING SET, BRUSH (2 SPRINGS PER SET)
11	392-5726		1,1,1	BRUSH PLATE AND HOLDER ASSEMBLY
12	392-5728		1,1,1	TERMINAL STUD PACKAGE
13	392-5723		1,1,1	END CAP ASSEMBLY, COMMUTATOR
14	392-5729		2,2,2	BOLT, THRU - END CAP TO END PLATE

STARTER MOTOR ASSEMBLY, COMPLETE D

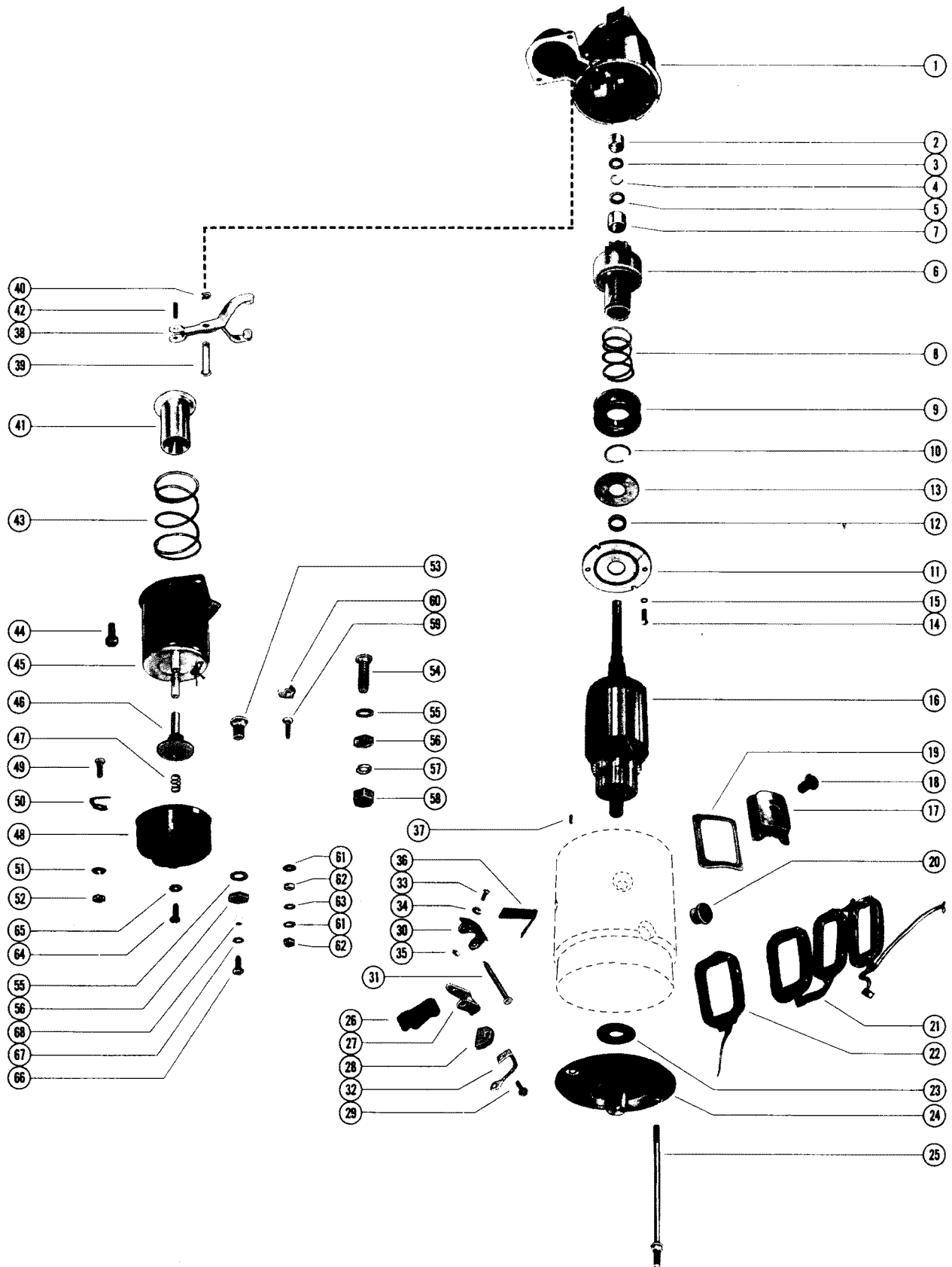


STARTER MOTOR ASSEMBLY, COMPLETE D

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-69863A1		,1	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-69864A1		,1	STARTER MOTOR ASSEMBLY,COMPLETE
1	71696		1,1	HOUSING, DRIVE END
2	23-33369		1,1	BUSHING, DRIVE END HOUSING
3	33292		1,1	COLLAR, THRUST - DRIVE END HOUSING
4	53-33290		1,1	RING, RETAINING - PINION STOP COLLAR
5	33291		1,1	COLLAR, PINION STOP - DRIVE END HOUSING
6	33318		1,1	DRIVE ASSEMBLY, CLUTCH - ARMATURE
7	23-33369		1,1	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")
8	24-33368		1,1	SPRING, CLUTCH DRIVE
9	N.S.S.		1,1	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)
10	33367		1,1	LOCKWIRE, COLLAR AND SPRING RETAINING
11	N.S.S.		1,1	PLATE, BEARING(DELCO REMY #1956939)
12	23-71694		1,1	BUSHING, BEARING PLATE
13	12-68614		1,1	WASHER, BEARING PLATE
14	10-68612		2,2	SCREW, BEARING PLATE ATTACHING
15	13-68611		2,2	LOCKWASHER, BEARING PLATE SCREW
16	71693		1,1	ARMATURE
17	N.S.S.		4,4	SHOE, POLE - FIELD COIL (DELCO REMY#1931129)
18	10-60684		4,4	SCREW, POLE SHOE TO FIELD COIL
19	33293		4,	INSULATION, FIELD COIL
20	25-45534		1,1	GROMMET, FIELD COIL - FIELD FRAME
21	46891		1,	FIELD COIL ASSEMBLY
	71697		,1	FIELD COIL ASSEMBLY
22	N.S.S.		,1	COIL, SHUNT - FIELD COIL(DELCO REMY#1935131)
23	12-33258		1,1	WASHER, LEATHER - COMMUTATOR END FRAME
24	33295		1,1	FRAME, COMMUTATOR END - LOWER
25	10-33296		,1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
	10-33286		2,	BOLT, THRU - COMMUATOR END TO DRIVE END HOUSING
	10-33286		,1	BOLT, THRU - COMMUATOR END TO DRIVE END HOUSING
26	33284		2,2	HOLDER, INSULATED - FIELD FRAME BRUSH
27	33283		2,2	HOLDER, FIELD FRAME BRUSH GROUND
28	33270		4,	BRUSH, FIELD FRAME
29	10-52904		2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")
	10-60685		2,2	SCREW, RUCH LEAD TO FIELD FRAME BRUSH
30	33294		2,2	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS
31	N.S.S.		2,2	PIN, GROUND AND INSULATED HOLDER TO SUPPORT(DELCO REMY #1966923)
32	60686		2,	LEAD, FIELD FRAME BRUSH
	60686		,4	LEAD, FIELD FRAME BRUSH
33	N.S.S.		4,	SCREW, SUPPORT TO FIELD FRAME(DELCOREMY#274738)

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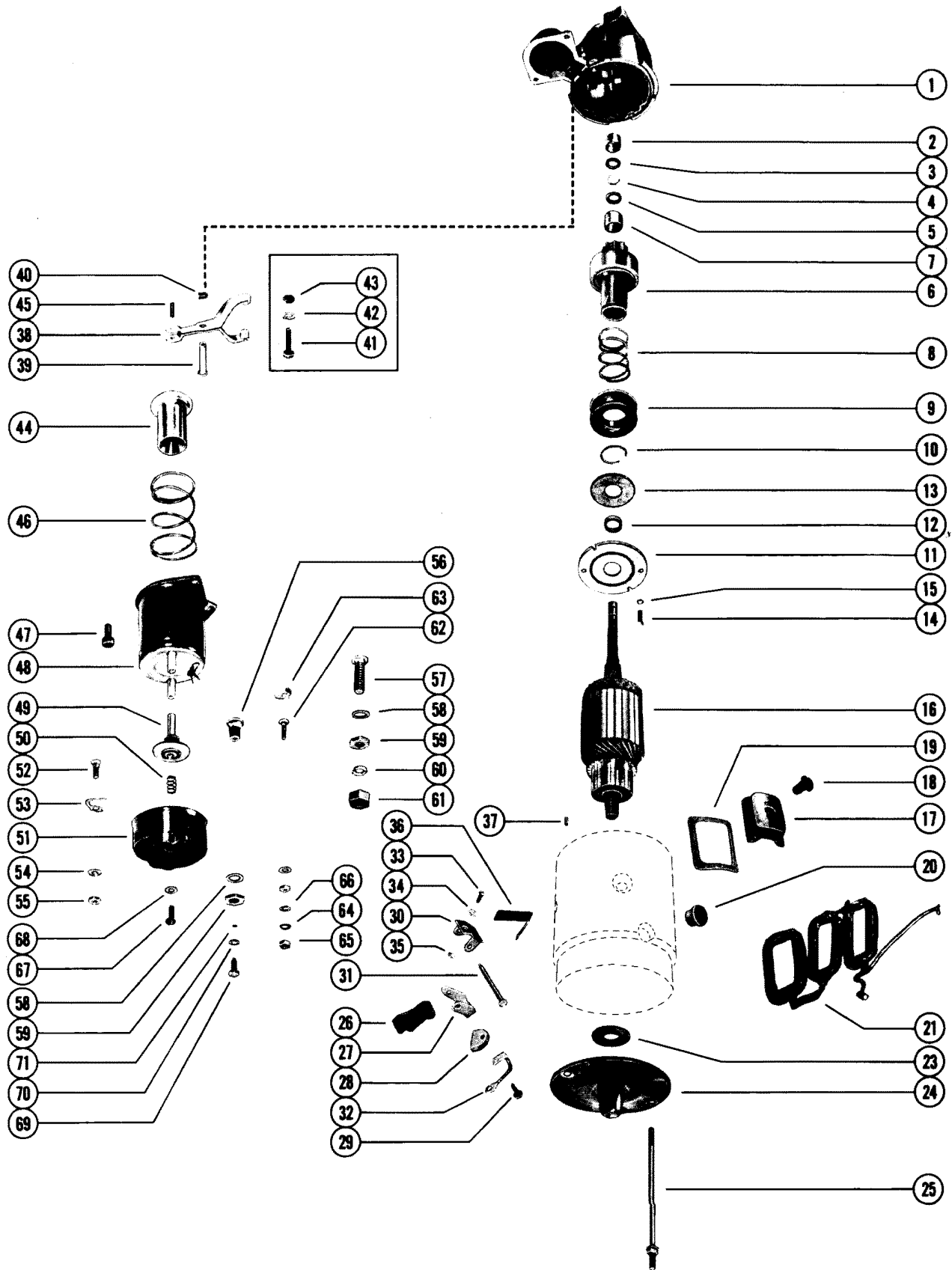
STARTER MOTOR ASSEMBLY, COMPLETE D



STARTER MOTOR ASSEMBLY, COMPLETE D

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	13-26996		4,4	LOCKWASHER, SUPPORT SCREW
35	11-30968		4,4	NUT, SUPPORT SCREW
36	24-33285		4,4	SPRING, FIELD FRAME BRUSH
37	17-33257		1,1	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING
38	71698		1,1	LEVER, SHIFT - DRIVE END HOUSING
39	33310		1,1	SHAFT, SHIFT LEVER TO DRIVE END HOUSING
40	53-33354		1,1	RING, RETAINING - SHIFT LEVER SHAFT
41	33317		1,1	PLUNGER, SHIFT LEVER - SOLENOID SWITCH
42	17-24198		1,1	PIN, PLUNGER TO SHIFT LEVER
43	24-46889		2,2	SPRING, PLUNGER RETURN - SOLENOID SWITCH
44	10-28713		2,2	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
45	60687		1,	SOLENOID SWITCH ASSEMBLY
	33261		,1	SOLENOID SWITCH ASSEMBLY
46	33316		1,1	CONTACT AND PUSH ROD ASSEMBLY
47	24-33265		1,1	SPRING, CONTACT AND PUSH ROD TENSION
48	N.S.S.		1,	COVER, SOLENOID SWITCH(DELCO REMY#1935167)
	N.S.S.		,1	COVER, SOLENOID SWITCH (DEL CO REMY#1963525)
49	16-33304		1,1	STUD, RESISTOR TERMINAL (10-32)
50	33305		1,1	CONTACT, RESISTOR TERMINAL STUD
51	13-26996		1,1	LOCKWASHER, RESISTOR TERMINAL STUD (#10)
52	11-68219		1,1	NUT, RESISTOR TERMINAL STUD (10-32)
53	16-33299		1,1	STUD, MOTOR TERMINAL (3/8-16)
54	16-45536		1,1	STUD, BATTERY TERMINAL (3/8-16)
55	12-33289		2,2	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")
56	11-32219		2,2	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)
57	13-37459		1,1	LOCKWASHER, BATTERY TERMINAL STUD (3/8")
58	11-32219		1,1	NUT, BATTERY TERMINAL STUD (3/8-16)
59	16-33262		1,1	STUD, SWITCH TERMINAL (8-32)
60	54-33307		1,1	CLIP, SWITCH TERMINAL STUD
61	12-33279		2,2	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)
62	11-21923		2,2	NUT, SWITCH TERMINAL STUD (8-32)
63	13-26995		1,1	LOCKWASHER, SWITCH TERMINAL STUD (#8)
64	10-33248		2,2	SCREW, COVER TO SOLENOID SWITCH (7/16")
65	12-33279		2,2	WASHER, PLASTIC - COVER SCREW
66	10-48266		1,1	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")
	10-45546		1,1	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")
67	13-26995		1,1	LOCKWASHER, FIELD COIL LEAD SCREW
68	N.S.S.		1,1	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)

STARTER MOTOR ASSEMBLY, COMPLETE E

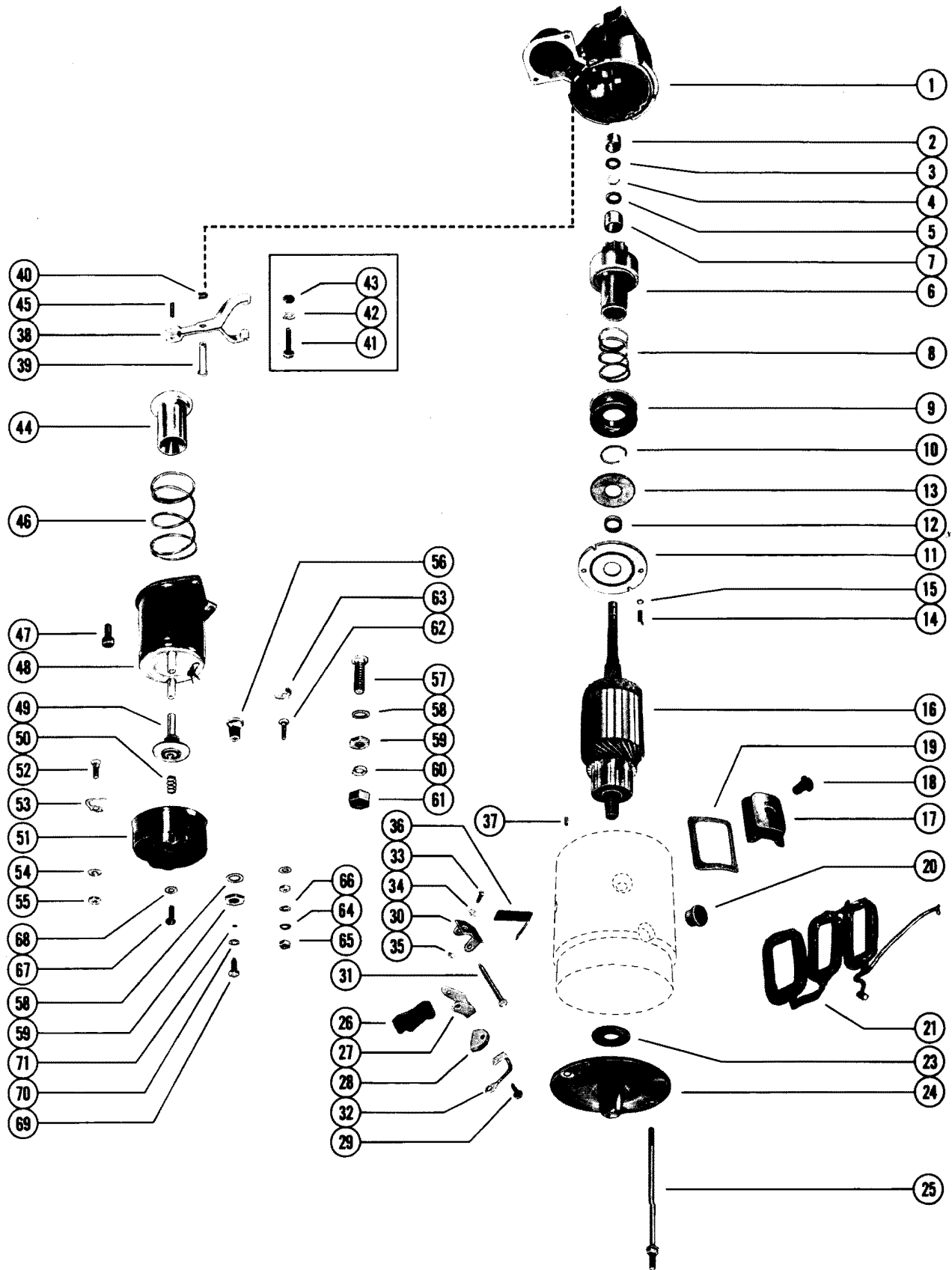


STARTER MOTOR ASSEMBLY, COMPLETE E

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-77328A1		1,,,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-76965A1		,1,,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79604A1		,,1,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79822A1		,,,1,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79823A1		,,,1	STARTER MOTOR ASSEMBLY,COMPLETE
1	75666		1,,,,	HOUSING, DRIVE END
	79206		,1,1,,	HOUSING, DRIVE END
	71696		,,,1,1	HOUSING, DRIVE END
2	23-33369		1,1,1,1,1	BUSHING, DRIVE END HOUSING
3	33292		1,1,1,1,1	COLLAR, THRUST - DRIVE END HOUSING
4	53-33290		1,1,1,1,1	RING, RETAINING - PINION STOP COLLAR
5	33291		1,1,1,1,1	COLLAR, PINION STOP - DRIVE END HOUSING
6	33318		1,,,,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	68608		,1,,,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	68609		,,1,,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	79205		,,,1,1	DRIVE ASSEMBLY, CLUTCH - ARMATURE
7	23-33369		1,1,1,1,1	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")
8	24-33368		1,1,1,1,1	SPRING, CLUTCH DRIVE
9	N.S.S.		1,1,1,1,1	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)
10	33367		1,1,1,1,1	LOCKWIRE, COLLAR AND SPRING RETAINING
11	79396		1,1,1,,	PLATE, BEARING
	68620		,,,1,1	PLATE, BEARING
12	23-71694		1,1,1,1,1	BUSHING, BEARING PLATE
13	12-68614		1,1,1,1,1	WASHER, BEARING PLATE
14	10-75659		2,2,2,,	SCREW, BEARING PLATE ATTACHING
	10-79209		,,,2,2	SCREW, BEARING PLATE ATTACHING
15	13-26996		2,2,2,2,2	LOCKWASHER,BEARING PLATE SCREW
16	75665		1,,1,	ARMATURE
	68606		,1,,,	ARMATURE
	68607		,,1,,	ARMATURE
	71693		,,,1	ARMATURE
17	48263		4,4,4,4,	SHOE, POLE - FIELD COIL
	N.S.S.		,,,4	SHOE, POLE - FIELD COIL (DEL CO REMY#1931129)
18	10-60684		4,4,4,4,4	SCREW, POLE SHOE TO FIELD COIL
19	33293		4,4,4,4,4	INSULATION, FIELD COIL
20	25-68619		1,1,1,,	GROMMET, FIELD COIL - FIELD FRAME
	25-79208		,,,1,1	GROMMET, FIELD COIL - FIELD FRAME
21	75664		1,,1,1,	FIELD COIL ASSEMBLY
	48272		,1,,,	FIELD COIL ASSEMBLY
	79212		,,,1	FIELD COIL ASSEMBLY
23	12-33258		1,1,1,1,1	WASHER, LEATHER - COMMUTATOR END FRAME
24	33295		1,1,1,,	FRAME, COMMUTATOR END - LOWER
	79211		,,,1,1	FRAME, COMMUTATOR END - LOWER

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STARTER MOTOR ASSEMBLY, COMPLETE E

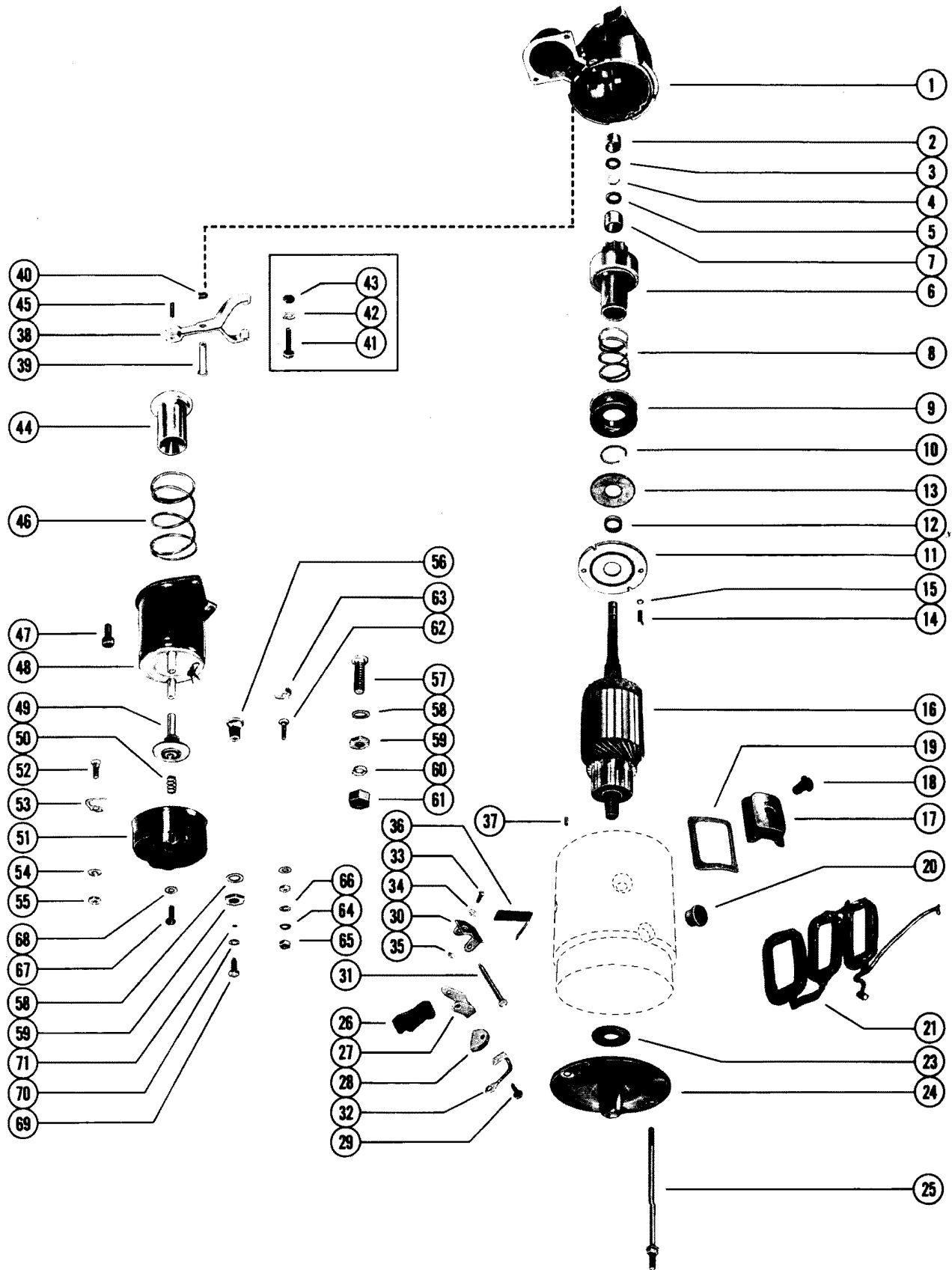


STARTER MOTOR ASSEMBLY, COMPLETE E

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	10-33296		1,1,1,1,1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
	10-33286		1,1,1,1,1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
26	33284		2,2,2,2,2	HOLDER, INSULATED - FIELD FRAME BRUSH
27	33283		2,2,2,2,2	HOLDER, FIELD FRAME BRUSH GROUND
28	33270		4,4,4,4,4	BRUSH, FIELD FRAME
29	10-46888		2,2,2,2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")
	10-60685		2,2,2,2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH
30	33294		2,2,2,2,2	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS
31	17-33280		2,2,2,2,2	PIN, GROUND AND INSULATED HOLDER TO SUPPORT
32	60686		2,2,2,2,2	LEAD, FIELD FRAME BRUSH
33	10-33250		4,4,4,4,4	SCREW, SUPPORT TO FIELD FRAME
34	13-26996		4,4,4,4,4	LOCKWASHER, SUPPORT SCREW
35	11-30968		4,4,4,4,4	NUT, SUPPORT SCREW
36	24-33285		4,4,4,4,4	SPRING, FIELD F RAME BRUSH
37	17-33257		1,1,1,1,1	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING
-	50-77328A1		1,,,,	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-76965A1		,1,,,,	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-79604A1		,,1,,	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-79822A1		,,,1,	STARTER MOTOR ASSEMBLY, COMPLETE
-	50-79823A1		,,,,1	STARTER MOTOR ASSEMBLY, COMPLETE
38	71698		1,,,,	LEVER, SHIFT
39	33310		1,,,,	SHAFT, SHIFT LEVER TO DRIVE END HOUSING
40	53-33354		1,,,,	RING, RETAINING - SHIFT LEVER SHAFT
38	33297		,1,1,1,1	LEVER, SHIFT
41	16-48268		,1,1,1,1	STUD, SHIFT LEVER TO DRIVE END HOUSING
42	12-68615		,1,1,1,1	WASHER, SHIFT LEVER STUD
43	11-26484		,1,1,1,1	NUT, SHIFT LEVER STUD
44	33317		1,1,1,1,1	PLUNGER, SHIFT LEVER - SOLENOID SWITCH
45	17-24198		1,,,,	PIN, PLUNGER TO SHIFT LEVER
	17-79207		,1,1,1,1	PIN, PLUNGER TO SHIFT LEVER
46	24-46889		1,1,1,1,1	SPRING, PLUNGER RETURN - SOLENOID SWITCH
47	10-28713		,2,2,,	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
	10-24963		2,,,2,2	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
48	33261		1,1,1,1,1	SOLENOID SWITCH ASSEMBLY
49	33316		1,1,1,1,1	CONTACT AND PUSH ROD ASSEMBLY
50	24-33265		1,1,1,1,1	SPRING, CONTACT AND PUSH ROD TENSION
51	N.S.S.		1,1,1,1,1	COVER, SOLENOID SWITCH (DEL CO REMY# 1963525)
52	16-33304		1,1,1,1,1	STUD, RESISTOR TERMINAL (10-32)
53	33305		1,1,1,1,1	CONTACT, RESISTOR TERMINAL STUD
54	13-26996		1,1,1,1,1	LOCKWASHER, RESISTOR TERMINAL STUD (#10)
55	11-68219		1,1,1,1,1	NUT, RESISTOR TERMINAL STUD (10-32)

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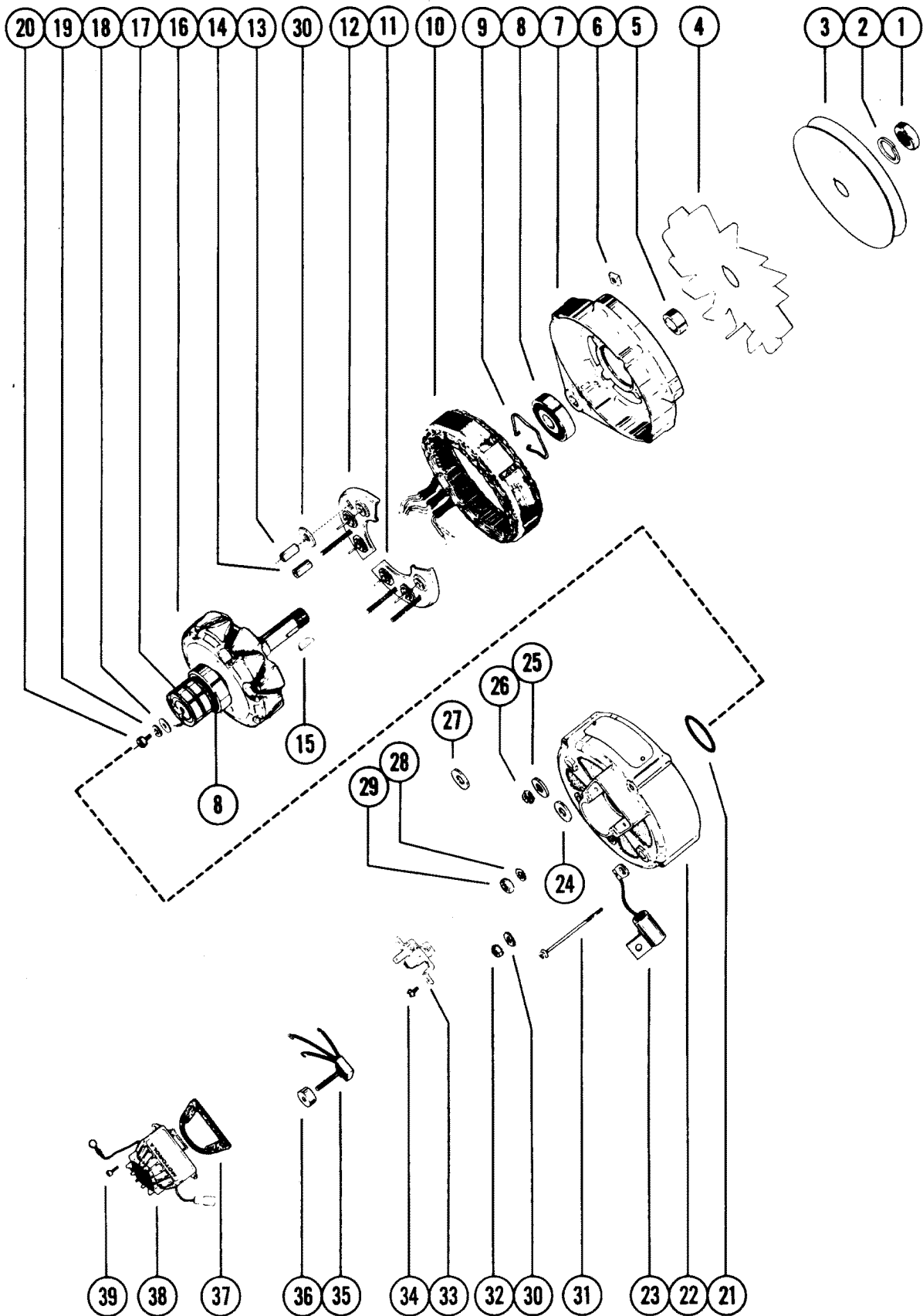
STARTER MOTOR ASSEMBLY, COMPLETE E



STARTER MOTOR ASSEMBLY, COMPLETE E

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
56	16-33299		1,1,1,1,1	STUD, MOTOR TERMINAL (3/8-16)
57	16-45536		1,1,1,1,1	STUD, BATTERY TERMINAL (3/8 -16)
58	12-33289		2,2,2,2,2	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")
59	11-32219		2,2,2,2,2	NUT, BATTERYXAND MOTOR TERMINAL STUD (3/8-16)
60	13-37459		1,1,1,1,1	LOCKWASHER, BATTERY TERMINAL STUD (3/8")
61	11-32219		1,1,1,1,1	NUT, BATTERY TERMINAL STUD (3/8 -16)
62	16-33262		1,1,1,1,1	STUD, SWITCH TERMINAL (8-32)
63	54-33307		1,1,1,1,1	CLIP, SWITCH TERMINAL STUD
64	12-33279		2,2,2,2,2	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)
65	11-21923		2,2,2,2,2	NUT, SWITCH TERMINAL STUD (8-32)
66	13-26995		1,1,1,1,1	LOCKWASHER, SWITCH TERMINAL STUD (#8)
67	10-33248		2,2,2,2,2	SCREW, COVER TO SOLENOID SWITCH (7/16")
68	12-33279		2,2,2,2,2	WASHER, PLASTIC - COVER SCREW
69	10-48266		1,1,1,1,1	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")
	10-45546		1,1,1,1,1	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")
70	13-26995		1,1,1,1,1	LOCKWASHER, FIELD COIL LEAD SCREW
71	N.S.S		1,1,1,1,1	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#19635 19)

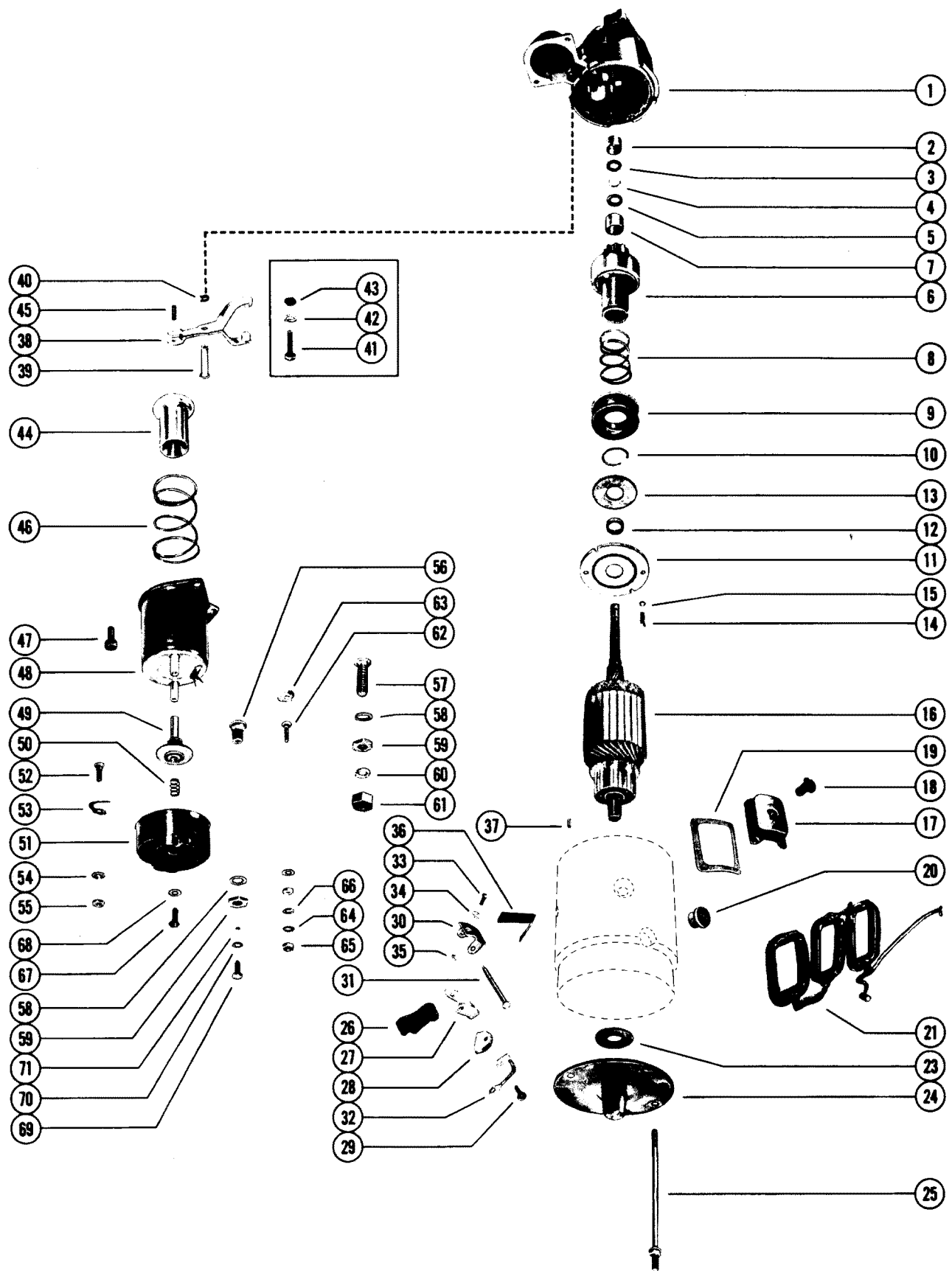
ALTERNATOR ASSEMBLY, COMPLETE (MOTOROLA)



ALTERNATOR ASSEMBLY, COMPLETE (MOTOROLA)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	7848A1		1	ALTERNATOR ASSEMBLY, COMPLETE (MOTOROLA)
1	390-7027		1	NUT, FAN AND PULLEY TO ROTOR
2	390-7033		1	LOCKWASHER, FAN AND PULLEY NUT
3	390-7017		1	PULLEY, DRIVE END FRAME
4	390-7004		1	FAN, DRIVE END FRAME
5	390-7012		1	SPACER, FAN TO DRIVE END FRAME
6	390-7028		4	NUT, THRU BOLT ATTACHING
7	390-7000		1	COVER ASSEMBLY, FRONT
8	390-7005		2	BALL BEARING, DRIVE END FRAME AND ROTOR SHAFT
9	390-7006		1	RETAINER, DRIVE END BALL BEARING
10	390-7002		1	STATOR ASSEMBLY
11	390-7009		1	DIODE RECTIFIER, NEGATIVE
12	390-7010		1	HEAT SINK, POSITIVE
13	390-7020		1	SLEEVE, INSULATOR
14	390-7018		1	SLEEVE, INSULATOR
15	390-7034		1	KEY, ROTOR ASSEMBLY SHAFT
16	390-7001		1	ROTOR ASSEMBLY
17	390-7014		1	SLIP RING
18	390-7206		1	WASHER, ROTOR ASSEMBLY SCREW
19	390-7207		1	LOCKWASHER, ROTOR ASSEMBLY SCREW
20	390-7029		1	SCREW, ROTOR ASSEMBLY SHAFT (5/8")
21	390-7007		1	RETAINER, ROTOR SHAFT BEARING
22	390-7003		1	COVER ASSEMBLY, REAR
23	390-7035		1	CONDENSOR
24	390-7023		1	WASHER, REGULATOR TERMINAL STUD
25	390-7024		1	WASHER, CONDENSOR TERMINAL STUD
26	390-7025		1	NUT, TERMINAL STUD
27	390-7208		1	WASHER, TERMINAL STUD
28	390-7032		2	LOCKWASHER, TERMINAL STUD
29	390-7026		1	NUT, TERMINAL ATTACHING
30	390-7022		1	WASHER, CONDENSOR TERMINAL STUD
31	390-7016		4	BOLT, THRU (3 ")
32	390-7021		1	NUT, CONDENSOR TERMINAL ATTACHING
33	390-7011		1	BRUSH HOLDER ASSEMBLY
34	390-7030		2	SCREW, BRUSH HOLDER ATTACHING (1/2 ")
35	390-7008		1	DIODE TRIO
36	390-7019		1	SPACER, DIODE TRIO
37	390-7013		1	GASKET, VOLTAGE REGULATOR TO ALTERNATOR
38	390-7036		1	VOLTAGE REGULATOR
39	390-7015		4	SCREW, VOLTAGE REGULATOR ATTACHING

STARTER MOTOR ASSEMBLY, COMPLETE F

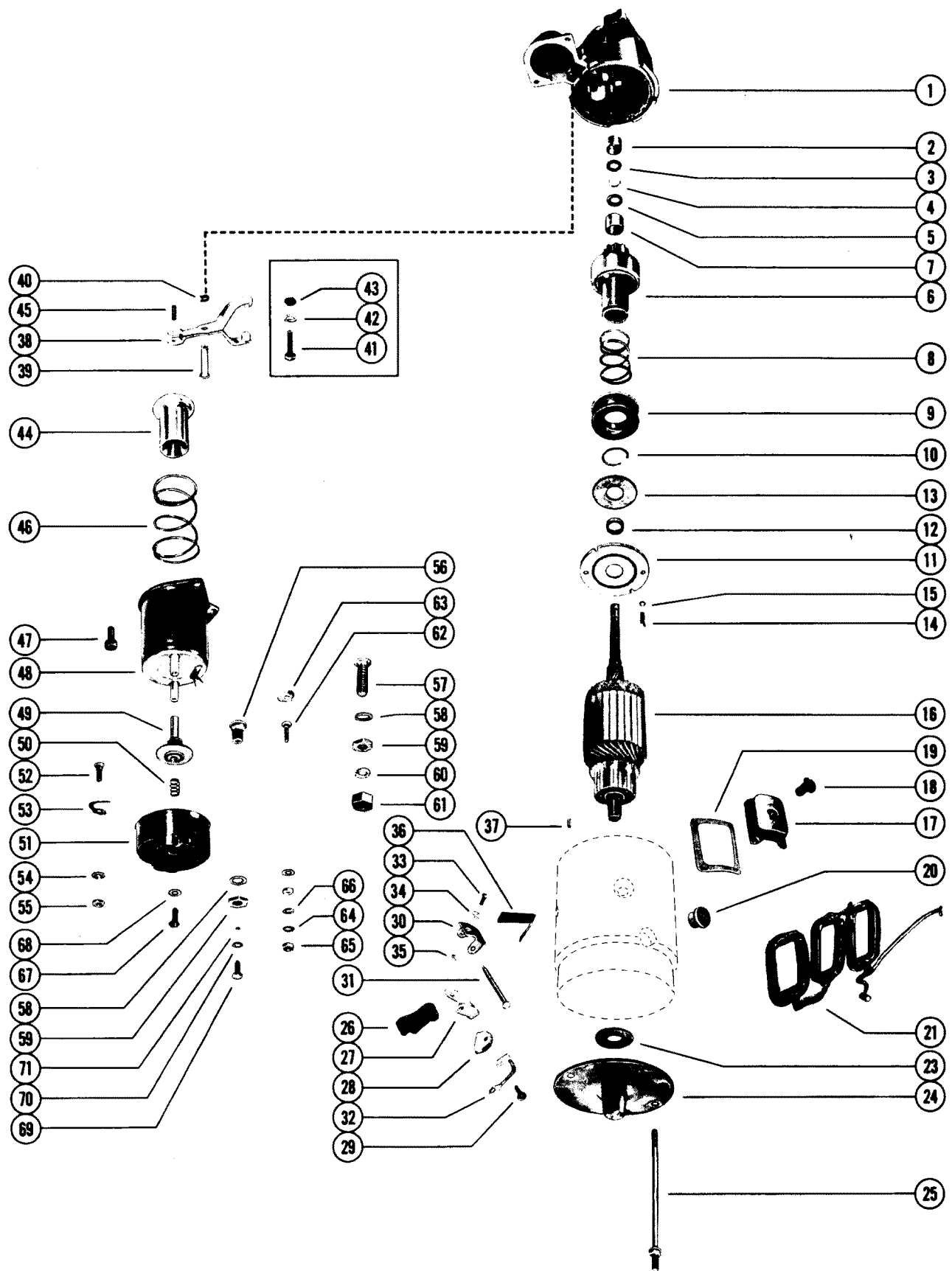


STARTER MOTOR ASSEMBLY, COMPLETE F

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	50-76965A3		1,,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79604A3		,1,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79822A2		,,1,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79821A2		,,,1	STARTER MOTOR ASSEMBLY,COMPLETE
1	79206		1,1,,	HOUSING, DRIVE END
	71696		,,1,1	HOUSING, DRIVE END
2	23-33369		1,1,1,1	BUSHING, DRIVE END HOUSING
3	33292		1,1,1,1	COLLAR, THRUST - DRIVE END HOUSING
4	53-33290		1,1,1,1	RING, RETAINING - PINION STOP COLLAR
5	33291		1,1,1,1	COLLAR, PINION STOP - DRIVE END HOUSING
6	68608		1,,,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	68609		,1,,	DRIVE ASSEMBLY, CLUTCH - ARMATURE
	79205		,,1,1	DRIVE ASSEMBLY, CLUTCH - ARMATURE
7	23-33369		1,1,1,1	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")
8	24-33368		1,1,1,1	SPRING, CLUTCH DRIVE
9	N.S.S.		1,1,1,1	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)
10	33367		1,1,1,1	LOCKWIRE, COLLAR AND SPRING RETAINING
11	79396		1,1,,	PLATE, BEARING
	N.S.S.		,,1,1	PLATE, BEARING (DELCO REMY # 1956939)
12	23-71694		1,1,1,1	BUSHING, BEARING PLATE
13	12-68614		1,1,1,1	WASHER, BEARING PLATE
14	10-75659		2,2,,	SCREW, BEARING PLATE ATTACHING
	10-79209		,,2,2	SCREW, BEARING PLATE ATTACHING
15	13-26996		2,2,2,2	LOCKWASHER,BEARING PLATE SCREW
16	75665		,,1,	ARMATURE
	68606		1,,,	ARMATURE
	68607		,1,,	ARMATURE
	71693		,,,1	ARMATURE
17	N.S.S.		4,4,4,	SHOE, POLE - FIELD COIL(DELCO REMY #810601)
	N.S.S.		,,,4	SHOE, POLE - FIELD COIL(DELCO REMY#1931129)
18	N.S.S.		4,4,4,4	SCREW, POLE SHOE TO FIELD COIL(DEL CO REMY #1968396)
19	33293		,,,4	INSULATION, FIELD COIL
20	25-68619		1,1,1,	GROMMET, FIELD COIL - FIELD FRAME
	25-79208		,,1,1	GROMMET, FIELD COIL - FIELD FRAME
21	75664		,1,1,	FIELD COIL ASSEMBLY
	48272		1,,,	FIELD COIL ASSEMBLY
	79212		,,,1	FIELD COIL ASSEMBLY
23	12-33258		,,1,1	WASHER, LEATHER - COMMUTATOR END FRAME
24	33295		1,1,,	FRAME, COMMUTATOR END - LOWER
	79211		,,1,1	FRAME, COMMUTATOR END - LOWER
25	10-33296		,,1,1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING

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STARTER MOTOR ASSEMBLY, COMPLETE F

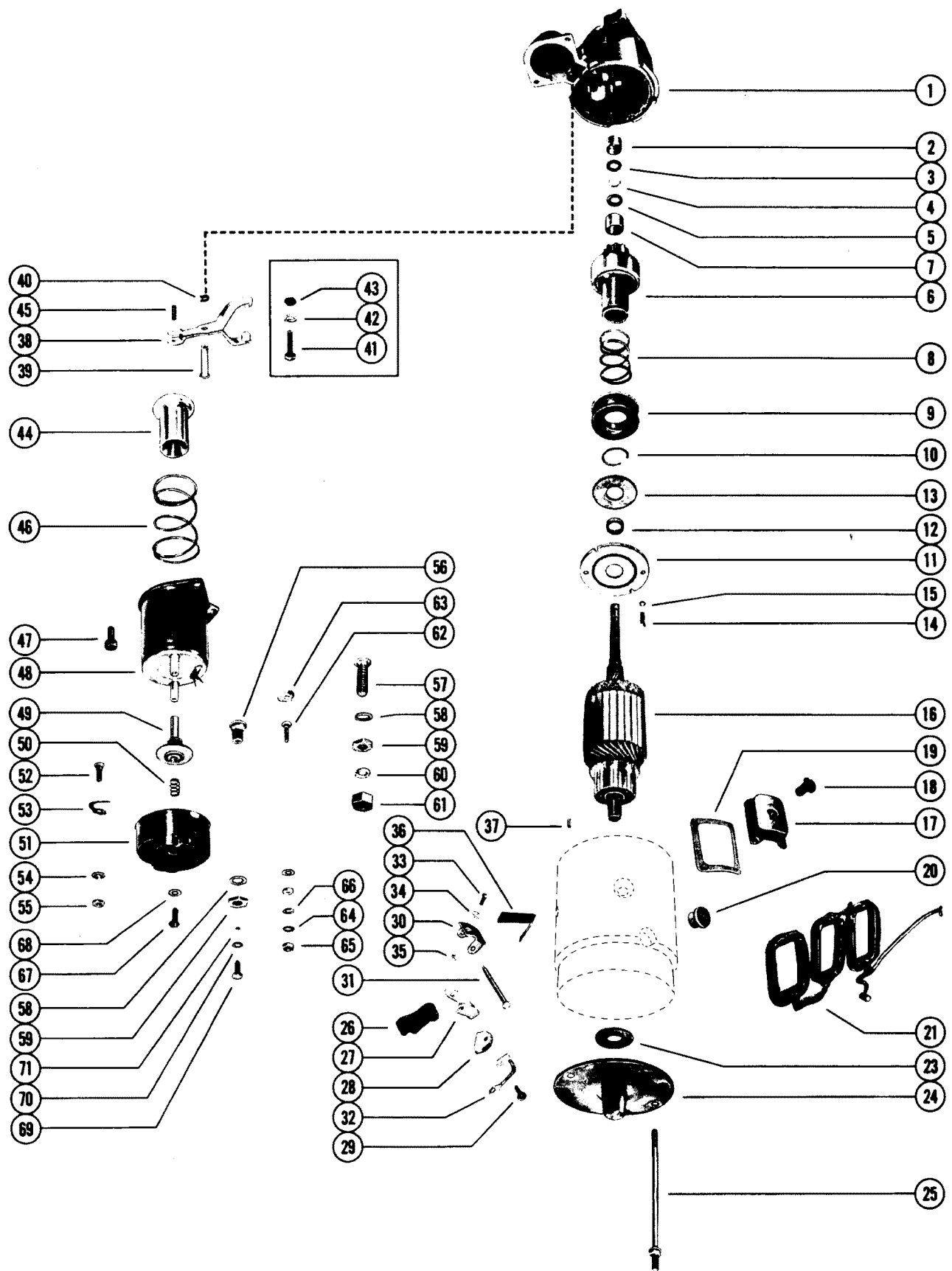


STARTER MOTOR ASSEMBLY, COMPLETE F

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
25	10-33286		2,2,,	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
	10-33286		,,1,1	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING
26	33284		2,2,2,2	HOLDER, INSULATED - FIELD FRAME BRUSH
27	33283		2,2,2,2	HOLDER, FIELD FRAME BRUSH GROUND
28	33270		4,4,4,4	BRUSH, FIELD FRAME
29	10-52904		2,2,2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8"
	10-60685		2,2,2,2	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH
30	33294		2,2,2,2	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS
31	17-33280		2,2,2,2	PIN, GROUND AND INSULATED HOLDER TO SUPPORT
32	60686		2,2,2,2	LEAD, FIELD FRAME BRUSH
33	N.S.S.		4,4,4,4	SCREW, SUPPORT TO FIELD FRAME(DELCO REMY #27473A3)
34	13-26996		4,4,4,4	LOCKWASHER, SUPPORT SCREW
35	11-30968		4,4,4,4	NUT, SUPPORT SCREW
36	24-33285		4,4,4,4	SPRING, FIELD FRAME BRUSH
37	17-33257		1,1,1,1	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING
-	50-76965A3		1,,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79604A3		,1,,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79822A2		,,1,	STARTER MOTOR ASSEMBLY,COMPLETE
-	50-79821A2		,,,1	STARTER MOTOR ASSEMBLY,COMPLETE
38	71698		,,,1	LEVER, SHIFT
39	33310		,,,1	SHAFT, SHIFT LEVER TO DRIVE END HOUSING
40	53-33354		1,,1,1	RING, RETAINING - SHIFT LEVER SHAFT
38	33297		1,1,1,1	LEVER, SHIFT
41	N.S.S.		1,1,1,1	STUD, SHIF T LEVER TO DRIVE END HOUSING
42	12-68615		1,1,1,1	WASHER, SHIFT LEVER STUD
43	11-26484		1,1,1,1	NUT, SHIFT LEVER STUD
44	33317		1,1,1,1	PLUNGER, SHIFT LEVER - SOLENOID SWITCH
45	17-79207		1,1,1,1	PIN, PLUNGER TO SHIFT LEVER
46	24-46889		1,1,1,1	SPRING, PLUNGER RETURN - SOLENOID SWITCH
47	10-28713		2,2,,	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
	10-24963		,,2,2	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING
48	33261		1,1,1,	SOLENOID SWITCH ASSEMBLY
	89902		,,,1	SOLENOID SWITCH ASSEMBLY
49	33316		1,1,1,	CONTACT AND PUSH ROD ASSEMBLY
50	24-33265		1,1,1,	SPRING, CONTACT AND PUSH ROD TENSION
51	45537		1,1,1,	COVER, SOLENOID SWITCH
52	16-33304		1,1,1,	STUD, RESISTOR TERMINAL (10-32)
53	33305		1,1,1,	CONTACT, RESISTOR TERMINAL STUD
54	13-26996		1,1,1,	LOCKWASHER, RESISTOR TERMINAL STUD (#10)
55	11-68219		1,1,1,	NUT, RESISTOR TERMINAL STUD (10-32)

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STARTER MOTOR ASSEMBLY, COMPLETE F



STARTER MOTOR ASSEMBLY, COMPLETE F

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
56	16-33299		1,1,1,	STUD, MOTOR TERMINAL (3/8-16)
57	16-45536		1,1,1,	STUD, BATTERY TERMINAL (3/8-16)
58	12-33289		2,2,2,	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")
59	11-32219		2,2,2,	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)
60	13-37459		1,1,1,	LOCKWASHER, BATTERY TERMINAL STUD (3/8")
61	11-32219		1,1,1,	NUT, BATTERY TERMINAL STUD (3/8-16)
62	16-33262		1,1,1,	STUD, SWITCH TERMINAL (8-32)
63	54-33307		1,1,1,	CLIP, SWITCH TERMINAL STUD
64	12-33279		2,2,2,	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)
65	11-21923		2,2,2,	NUT, SWITCH TERMINAL STUD (8-32)
66	13-26995		1,1,1,	LOCKWASHER, SWITCH TERMINAL STUD (#8)
67	10-33248		2,2,2,	SCREW, COVER TO SOLENOID SWITCH (7/16")
68	12-33279		2,2,2,	WASHER, PLASTIC - COVER SCREW
69	10-48266		1,1,1,	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")
	10-45546		1,1,1,	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")
70	13-26995		1,1,1,	LOCKWASHER, FIELD COIL LEAD SCREW
71	N.S.S.		1,1,1,	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963: 19)

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
32701	ALTERNATOR ASSEMBLY, COMPLETE	9	-	33293	INSULATION,POLE SHOE TO FIELD COIL	3	13
33261	SOLENOID SWITCH ASSEMBLY	7	45	33294	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS ..	5	27
33261	SOLENOID SWITCH ASSEMBLY	23	45	33294	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS ..	21	29
33261	SOLENOID SWITCH ASSEMBLY	29	45	33294	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS ..	27	30
33261	SOLENOID SWITCH ASSEMBLY	33	48	33294	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS ..	33	30
33261	SOLENOID SWITCH ASSEMBLY	41	48	33294	SUPPORT PACKAGE, GROUND AND INSULATED HOLDERS ..	41	30
33270	BRUSH, FIELD FRAME	21	27	33295	FRAME, COMMUTATOR END - LOWER	5	20
33270	BRUSH, FIELD FRAME	27	28	33295	FRAME, COMMUTATOR END - LOWER	21	23
33270	BRUSH, FIELD FRAME	33	28	33295	FRAME, COMMUTATOR END - LOWER	27	24
33270	BRUSH, FIELD FRAME	41	28	33295	FRAME, COMMUTATOR END - LOWER	31	24
33270	BRUSH, FIELD FRAME	5	25	33295	FRAME, COMMUTATOR END - LOWER	39	24
33283	HOLDER, FIELD FRAME BRUSH GROUND	5	24	33297	LEVER, SHIFT	33	38
33283	HOLDER, FIELD FRAME BRUSH GROUND	21	26	33297	LEVER, SHIFT	41	38
33283	HOLDER, FIELD FRAME BRUSH GROUND	27	27	33297	LEVER, SHIFT - DRIVE END HOUSING	5	35
33283	HOLDER, FIELD FRAME BRUSH GROUND	33	27	33297	LEVER, SHIFT - DRIVE END HOUSING	23	37
33283	HOLDER, FIELD FRAME BRUSH GROUND	41	27	33301	FIELD COIL ASSEMBLY ...	3	17
33284	HOLDER, INSULATED - FIELD FRAME BRUSH ...	5	23	33305	CONTACT, RESISTOR TERMINAL STUD	7	50
33284	HOLDER, INSULATED - FIELD FRAME BRUSH ...	21	25	33305	CONTACT, RESISTOR TERMINAL STUD	23	50
33284	HOLDER, INSULATED - FIELD FRAME BRUSH ...	27	26	33305	CONTACT, RESISTOR TERMINAL STUD	29	50
33284	HOLDER, INSULATED - FIELD FRAME BRUSH ...	33	26	33305	CONTACT, RESISTOR TERMINAL STUD	33	53
33284	HOLDER, INSULATED - FIELD FRAME BRUSH ...	41	26	33305	CONTACT, RESISTOR TERMINAL STUD	41	53
33291	COLLAR, PINION STOP - DRIVE END HOUSING ...	3	5	33310	SHAFT, SHIFT LEVER TO DRIVE END HOUSING ...	5	36
33291	COLLAR, PINION STOP - DRIVE END HOUSING ...	21	5	33310	SHAFT, SHIFT LEVER TO DRIVE END HOUSING ...	29	39
33291	COLLAR, PINION STOP - DRIVE END HOUSING ...	27	5	33310	SHAFT, SHIFT LEVER TO DRIVE END HOUSING ...	33	39
33291	COLLAR, PINION STOP - DRIVE END HOUSING ...	31	5	33310	SHAFT, SHIFT LEVER TO DRIVE END HOUSING ...	41	39
33291	COLLAR, PINION STOP - DRIVE END HOUSING ...	39	5	33316	CONTACT AND PUSH ROD ASSEMBLY	7	46
33292	COLLAR, THRUST - DRIVE END HOUSING	3	3	33316	CONTACT AND PUSH ROD ASSEMBLY	23	46
33292	COLLAR, THRUST - DRIVE END HOUSING	21	3	33316	CONTACT AND PUSH ROD ASSEMBLY	29	46
33292	COLLAR, THRUST - DRIVE END HOUSING	27	3	33316	CONTACT AND PUSH ROD ASSEMBLY	33	49
33292	COLLAR, THRUST - DRIVE END HOUSING	31	3				
33292	COLLAR, THRUST - DRIVE END HOUSING	39	3				
33293	INSULATION, FIELD COIL ..	27	19				
33293	INSULATION, FIELD COIL ..	31	19				
33293	INSULATION, FIELD COIL ..	39	19				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
33316	CONTACT AND PUSH ROD ASSEMBLY	41	49	36105	PULLEY, DRIVE END FRAME	9	14
33317	PLUNGER, SHIFT LEVER - SOLENOID SWITCH	7	41	37614	FAN, DRIVE END FRAME	9	13
33317	PLUNGER, SHIFT LEVER - SOLENOID SWITCH	23	41	37615A1	ALTERNATOR ASSEMBLY, COMPLETE	9	-
33317	PLUNGER, SHIFT LEVER - SOLENOID SWITCH	29	41	38766	PULLEY, DRIVE END FRAME	9	14
33317	PLUNGER, SHIFT LEVER - SOLENOID SWITCH	33	44	38766	PULLEY, DRIVE END FRAME	15	3
33317	PLUNGER, SHIFT LEVER - SOLENOID SWITCH	41	44	45537	COVER, SOLENOID SWITCH	41	51
33318	DRIVE ASSEMBLY, CLUTCH - ARMATURE	3	6	46890	HOUSING, DRIVE END	3	1
33318	DRIVE ASSEMBLY, CLUTCH - ARMATURE	27	6	46891	FIELD COIL ASSEMBLY	3	17
33318	DRIVE ASSEMBLY, CLUTCH - ARMATURE	31	6	46891	FIELD COIL ASSEMBLY	27	21
33320	ARMATURE	3	12	47456A1	ALTERNATOR ASSEMBLY, COMPLETE	9	-
33324	HOUSING, DRIVE END	3	1	48262	ARMATURE	3	12
33325	STATOR ASSEMBLY	9	3	48263	SHOE, POLE - FIELD COIL	3	14
33326	INSULATOR, CONDENSER TERMINAL SCREW	11	33	48263	SHOE, POLE - FIELD COIL	21	17
33327	CONDENSER	9	22	48263	SHOE, POLE - FIELD COIL	31	17
33331	ROTOR	9	1	48267	HOUSING, DRIVE END	3	1
33332	STRAP, DIODE JUNCTION TERMINAL TO RELAY TERMINAL	11	27	48269	DRIVE ASSEMBLY, CLUTCH - ARMATURE	3	6
33336	FAN, DRIVE END FRAME	9	13	48271	ARMATURE	3	12
33336	FAN, DRIVE END FRAME	15	4	48272	FIELD COIL ASSEMBLY	31	21
33340	DIODE PACKAGE, HEAT SINK- POSITIVE	9	26	48272	FIELD COIL ASSEMBLY	39	21
33341	DIODE PACKAGE, SLIP RING END FRAME - NEGATIVE	9	18	48273	DRIVE ASSEMBLY, CLUTCH - ARMATURE	3	6
33342	TERMINAL PACKAGE, DIODE JUNCTION AND STATOR TERMINAL	9	25	56045	ALTERNATOR ASSEMBLY, COMPLETE	15	-
33343	FRAME, DRIVE END	9	11	56853	ARMATURE	19	22
33346	TERMINAL, GROUND - SLIP RING END FRAME	11	37	56912	PLATE AND BUSHING, BRUSH END	19	13
33353	RELAY TERMINAL PACKAGE, HEAT SINK TO SLIP RING END FRAME	11	35	56913	BRUSH SET	19	11
33367	LOCKWIRE, COLLAR AND SPRING RETAINING	3	10	56915	COVER, DRIVE LEVER	19	7
33367	LOCKWIRE, COLLAR AND SPRING RETAINING	21	10	56917	LEVER, DRIVE	19	4
33367	LOCKWIRE, COLLAR AND SPRING RETAINING	27	10	56919	FIELD COIL ASSEMBLY	19	10
33367	LOCKWIRE, COLLAR AND SPRING RETAINING	31	10	56921	TERMINAL KIT, FIELD	19	2
33367	LOCKWIRE, COLLAR AND SPRING RETAINING	39	10	56923	SLEEVE, RETAINING - FIELD COIL	19	19
34585	FIELD COIL ASSEMBLY	3	17	56925	HOUSING AND BUSHING, DRIVE END	19	24
34588	HOLDER, INSULATED - FIELD FRAME BRUSH	5	23	56930	DRIVE ASSEMBLY	19	23
34754	BRUSH HOLDER PACKAGE- SEE NOTE	11	41	56932	VOLTAGE REGULATOR, TRANSISTOR	17	39
				56934	ROTOR	15	17
				56935	STATOR ASSEMBLY	15	15
				56936	FRAME ASSEMBLY, SLIP RING END	17	41
				56938	DIODE TRIO	15	22
				56939	RECTIFIER BRIDGE	15	18
				56942	HOLDER AND BRUSH ASSEMBLY	17	34
				56948	TERMINAL PACKAGE, BATTERY	15	27
				56950	CONDENSER	15	29
				56954	FRAME, DRIVE END	15	6
				56959	SCREEN, DRIVE END FRAME	15	14
				56961	COVER ASSEMBLY, SLIP RING END	17	44
				569S6	PLATE, BALL BEARING RETAINER	15	9
				58296	CONDENSER	15	29

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
59755	ALTERNATOR ASSEMBLY, COMPLETE	15	-	71700	LEAD, VOLTAGE REGULATOR	17	--
60683	ARMATURE	3	12	71704	FRAME, DRIVE END	15	6
60686	LEAD, FIELD FRAME BRUSH	5	29	75664	FIELD COIL ASSEMBLY	31	21
60686	LEAD, FIELD FRAME BRUSH	21	31	75664	FIELD COIL ASSEMBLY	39	21
60686	LEAD, FIELD FRAME BRUSH	27	32	75665	ARMATURE	31	16
60686	LEAD, FIELD FRAME BRUSH	27	32	75665	ARMATURE	39	16
60686	LEAD, FIELD FRAME BRUSH	33	32	75666	HOUSING, DRIVE END	31	1
60686	LEAD, FIELD FRAME BRUSH	41	32	78385	VOLTAGE REGULATOR, TRANSISTOR	17	39
60687	SOLENOID SWITCH ASSEMBLY	7	45	78386	BOOT, VOLTAGE REGULATOR TERMINALS	17	--
60687	SOLENOID SWITCH ASSEMBLY	29	45	78387	COVER ASSEMBLY, SLIP RING END	17	44
60689	FRAME ASSEMBLY, SLIP RING END	17	41	78388	CONNECTOR	17	--
60692	TERMINAL PACKAGE, BATTERY	15	27	78389	BRACKET, CONNECTOR ATTACHING	17	--
60694	SCREEN, DRIVE END FRAME	15	14	78477	ALTERNATOR ASSEMBLY, COMPLETE	15	-
60695	COVER ASSEMBLY, SLIP RING END	17	44	7848A1	ALTERNATOR ASSEMBLY, COMPLETE (MOTOROLA)	37	-
68598	FIELD COIL ASSEMBLY	21	20	79205	DRIVE ASSEMBLY, CLUTCH - ARMATURE	31	6
68599	FIELD COIL ASSEMBLY	21	20	79205	DRIVE ASSEMBLY, CLUTCH - ARMATURE	39	6
68605	COIL, SHUNT - FIELD COIL	21	21	79206	HOUSING, DRIVE END	31	1
68606	ARMATURE	21	16	79206	HOUSING, DRIVE END	39	1
68606	ARMATURE	31	16	79211	FRAME, COMMUTATOR END - LOWER	31	24
68606	ARMATURE	39	16	79211	FRAME, COMMUTATOR END - LOWER	39	24
68607	ARMATURE	21	16	79212	FIELD COIL ASSEMBLY	31	21
68607	ARMATURE	31	16	79212	FIELD COIL ASSEMBLY	39	21
68607	ARMATURE	39	16	79396	PLATE, BEARING	31	11
68608	DRIVE ASSEMBLY, CLUTCH - ARMATURE	21	6	79396	PLATE, BEARING	39	11
68608	DRIVE ASSEMBLY, CLUTCH - ARMATURE	31	6	89902	SOLENOID SWITCH ASSEMBLY	41	48
68608	DRIVE ASSEMBLY, CLUTCH - ARMATURE	39	6	N.S.S.	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#19635 19)	35	71
68609	DRIVE ASSEMBLY, CLUTCH - ARMATURE	21	6	N.S.S.	BATTERY TERMINAL PACKAGE, HEAT SINK TO SLIP RING END FRAME(DELCO REMY#1959832)	11	36
68609	DRIVE ASSEMBLY, CLUTCH - ARMATURE	31	6	N.S.S.	COIL, SHUNT - FIELD COIL(DELCO REMY #1935131)	5	18
68609	DRIVE ASSEMBLY, CLUTCH - ARMATURE	39	6	N.S.S.	COIL, SHUNT - FIELD COIL(DELCO REMY#1935131)	27	22
68610	HOUSING, DRIVE END	21	1	N.S.S.	COLLAR, CLUTCH DRIVE (DELCO REMY# 1904443)	21	9
68620	PLATE, BEARING	21	11	N.S.S.	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)	3	9
68620	PLATE, BEARING	31	11	N.S.S.	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)	27	9
69729	ALTERNATOR ASSEMBLY, COMPLETE	15	-	N.S.S.	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)	31	9
71693	ARMATURE	27	16	N.S.S.	COLLAR, CLUTCH DRIVE(DELCO REMY#1904443)	39	9
71693	ARMATURE	31	16	N.S.S.			
71693	ARMATURE	39	16	N.S.S.			
71696	HOUSING, DRIVE END	27	1				
71696	HOUSING, DRIVE END	31	1				
71696	HOUSING, DRIVE END	39	1				
71697	FIELD COIL ASSEMBLY	27	21				
71698	LEVER, SHIFT	33	38				
71698	LEVER, SHIFT	41	38				
71698	LEVER, SHIFT - DRIVE END HOUSING	29	38				
71699	VOLTAGE REGULATOR, TRANSISTOR	17	39				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
N.S.S.	COLLAR, DRIVE END FRAME - INNER(DELCO REMY#1843015)	9	5	N.S.S.	HEAT SINK ASSEMBLY, SLIP RING END FRAME(DELCO REMY#1961538)	9	24
N.S.S.	COLLAR, DRIVE END FRAME - OUTER(DELCO REMY#1959991)	15	5	N.S.S.	HOUSING, DRIVE END(DELCO REMY#1961276)	3	1
N.S.S.	COLLAR, DRIVE END FRAME - OUTER(DELCOREMY#1959991)	9	12	N.S.S.	PIN, GROUND AND INSULATED HOLDER TO SUPPORT(DELCO REMY #1966923)	27	31
N.S.S.	COLLAR, DRIVEENDFRAME- INNER(DELCO REMY#1963139)	9	5	N.S.S.	PLATE, BALL BEARING RETAINER - DRIVE END FRAME (DELCO REMY#1971993)	9	9
N.S.S.	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963: 19)	43	71	N.S.S.	PLATE, BEARING (DELCO REMY # 1956939)	39	11
N.S.S.	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)	7	68	N.S.S.	PLATE, BEARING(DELCO REMY #1956939)	27	11
N.S.S.	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)	23	68	N.S.S.	RETAINER, SLIP RING END FRAME CONDENSER(DELCO REMY#1960750)	9	23
N.S.S.	CONNECTOR, FIELD COIL LEAD SCREW(DELCO REMY#1963519)	29	68	N.S.S.	ROTOR(DELCO REMY#1965532)	9	1
N.S.S.	CONNECTOR, GROUND TERMINAL TO GROUND BRUSH STUD(DELCO REMY#1963432)SEE NOTE	11	42	N.S.S.	SCREW, POLE SHOE TO FIELD COIL(DEL CO REMY #1968396)	39	18
N.S.S.	CONTACT POINT ASSEMBLY(AUTOLITE#C20Z-11134 B)	19	9	N.S.S.	SCREW, SUPPORT TO FIELD FRAME(DELCO REMY #27473A3)	41	33
N.S.S.	COVER BAND (AUTOLITE#C20Z- 11126-A)	19	14	N.S.S.	SCREW, SUPPORT TO FIELD FRAME(DELCOREMY#274738)	27	33
N.S.S.	COVER, PLASTIC - BRUSH HOLDER(DELCO REMY#1963434) -SEE NOTE	11	47	N.S.S.	SHOE, POLE - FIELD COIL (DEL CO REMY# 1931129)	3	14
N.S.S.	COVER, SOLENOID SWITCH (DEL CO REMY# 1963525)	33	51	N.S.S.	SHOE, POLE - FIELD COIL (DEL CO REMY#1931129)	31	17
N.S.S.	COVER, SOLENOID SWITCH (DEL CO REMY#1963525)	29	48	N.S.S.	SHOE, POLE - FIELD COIL (DELCO REMY#1931129)	27	17
N.S.S.	COVER, SOLENOID SWITCH (DELCO REMY#1963525)	23	48	N.S.S.	SHOE, POLE - FIELD COIL(DELCO REMY #810601)	39	17
N.S.S.	COVER, SOLENOID SWITCH(DELCO REMY#1935167)	7	48	N.S.S.	SHOE, POLE - FIELD COIL(DELCO REMY#1931129)	39	17
N.S.S.	COVER, SOLENOID SWITCH(DELCO REMY#1935167)	29	48	N.S.S.	STUD, SHIF T LEVER TO DRIVE END HOUSING	41	41
N.S.S.	COVER, SOLENOID SWITCH(DELCO REMY#1963525)	7	48	10-24609	SCREW, CONDENSER TERMINAL TO HEAT SINK	11	30
N.S.S.	FIELD COIL ASSEMBLY(DEL CO REMY #1970467)	3	17	10-24963	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	33	47
N.S.S.	FIELD COIL ASSEMBLY(DELCO REMY #1965730)	5	17	10-24963	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	41	47
N.S.S.	FLANGE, RETAINING SLEEVE (AUTOLITE#CODF-11106-A)	19	20	10-27304	SCREW, RETAINER PLATE TO DRIVE END FRAME	15	10
				10-28713	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	7	44
				10-28713	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	23	44
				10-28713	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	29	44
				10-28713	SCREW, SOLENOID SWITCH TO DRIVE END HOUSING	33	47

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-32024	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH (8- 32 X 5/8")	5	26	10-33315	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")	7	66
10-32024	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH (8- 32 X 5/8")	5	26	10-33322	BOLT, THRU - SLIP RING END FRAME TO DRIVE END FRAME	13	58
10-32627	SCREW, COVER BAND CLAMPING (1 1/2")	19	15	10-33322	BOLT, THRU - SLIP RING END FRAME TO DRIVE END FRAME	17	48
10-33248	SCREW, COVER TO SOLENOID SWITCH (7/16")	7	64	10-33323	SCREW, BALL BEARING RETAINER PLATE TO DRIVE END FRAME	9	10
10-33248	SCREW, COVER TO SOLENOID SWITCH (7/16")	23	64	10-34382	SCREW, BRUSH HOLDER TO SLIP RING END FRAME	11	55
10-33248	SCREW, COVER TO SOLENOID SWITCH (7/16")	29	64	10-34382	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH	5	26
10-33248	SCREW, COVER TO SOLENOID SWITCH (7/16")	35	67	10-34582	SCREW, POLE SHOE TO FIELD COIL	3	15
10-33248	SCREW, COVER TO SOLENOID SWITCH (7/16")	43	67	10-38028	SCREW, BALL BEARING RETAINER PLATE TO DRIVE END FRAME	9	10
10-33250	SCREW, SUPPORT TO FIELD FRAME	5	30	10-38603	SCREW, RECTIFIER BRIDGE ATTACHING	15	19
10-33250	SCREW, SUPPORT TO FIELD FRAME	21	32	10-45533	SCREW, POLE SHOE TO FIELD COIL	3	15
10-33250	SCREW, SUPPORT TO FIELD FRAME	33	33	10-45533	SCREW, POLE SHOE TO FIELD COIL	21	18
10-33286	BOLT, THRU - COMMUATOR END TO DRIVE END HOUSING	27	25	10-45546	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")	7	66
10-33286	BOLT, THRU - COMMUATOR END TO DRIVE END HOUSING	27	25	10-45546	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")	29	66
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	5	22	10-45546	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")	35	69
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	5	22	10-45546	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (1")	43	69
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	21	24	10-45546	SCREW, IIELD COIL TEAD TO SOTENOID SWITCH (1")	23	66
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	33	25	10-46888	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8- 18 X 5/8")	21	28
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	41	25	10-46888	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8- 18 X 5/8")	33	29
10-33286	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	41	25	10-46888	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH (8- 18 X 5/8")	5	26
10-33296	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	5	21	10-46888	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH (8- 18 X 5/8")	5	26
10-33296	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	27	25	10-46888	SCREW,BRUSH LEAD TO FIELD FRAME BRUSH (8- 18 X 5/8")	5	26
10-33296	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	41	25	10-48266	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")	23	66
10-33296	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	33	25				
10-33296	BOLT, THRU - COMMUTATOR END TO DRIVE END HOUSING	39	25				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
10-48266	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")	35	69	10-75659	SCREW, BEARING PLATE ATTACHING	39	14
10-48266	SCREW, FIELD COIL LEAD TO SOLENOID SWITCH (7/16")	43	69	10-79209	SCREW, BEARING PLATE ATTACHING	31	14
10-52904	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")	41	29	10-79209	SCREW, BEARING PLATE ATTACHING	39	14
10-52904	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH (8-18 X 5/8")	27	29	11-20645	NUT, COVER BAND CLAMPING SCREW	19	16
10-56920	BOLT, THRU - STARTER MOTOR (6 9/16")	19	17	11-20645	NUT, RESISTOR TERMINAL STUD (10-32)	7	52
10-56931	SCREW, POLE SHOE ATTACHING (21/32")	19	3	11-20645	NUT, RESISTOR TERMINAL STUD (10-32)	7	52
10-56944	SCREW, BRUSH HOLDER ATTACHING - INSULATED	17	36	11-21923	NUT, DIODE TRIO TO RECTIFIER BRIDGE TERMINAL	15	24
10-56945	SCREW, BRUSH HOLDER ATTACHING - GROUND	15	25	11-21923	NUT, SWITCH TERMINAL STUD (8-32)	7	62
10-56951	SCREW, CONDENSER ATTACHING	17	31	11-21923	NUT, SWITCH TERMINAL STUD (8-32)	23	62
10-56952	SCREW, CONDENSER LEAD TERMINAL ATTACHING	17	32	11-21923	NUT, SWITCH TERMINAL STUD (8-32)	29	62
10-56963	SCREW, SCREEN TO COVER	17	46	11-21923	NUT, SWITCH TERMINAL STUD (8-32)	35	65
10-56963	SCREW, SCREEN TO COVER	17	46	11-21923	NUT, SWITCH TERMINAL STUD (8-32)	43	65
10-60684	SCREW, POLE SHOE TO FIELD COIL	3	15	11-26419	NUT, DIODE JUNCTION TERMINAL	11	29
10-60684	SCREW, POLE SHOE TO FIELD COIL	27	18	11-26419	NUT, GROUND TERMINAL	11	40
10-60684	SCREW, POLE SHOE TO FIELD COIL	31	18	11-26484	NUT, SHIFT LEVER SCREW	23	40
10-60685	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH	21	28	11-26484	NUT, SHIFT LEVER STUD	33	43
10-60685	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH	33	29	11-26484	NUT, SHIFT LEVER STUD	41	43
10-60685	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH	41	29	11-28517	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)	7	56
10-60685	SCREW, RUCH LEAD TO FIELD FRAME BRUSH	27	29	11-28517	NUT, BATTERY TERMINAL STUD (3/8-16)	7	58
10-60685	SCREW, BRUSH LEAD TO FIELD FRAME BRUSH	5	26	11-30968	NUT, SUPPORT SCREW	5	32
10-60691	SCREW, BRUSH HOLDER ATTACHING - INSULATED	17	36	11-30968	NUT, SUPPORT SCREW	21	34
10-60693	SCREW, CONDENSER ATTACHING	17	31	11-30968	NUT, SUPPORT SCREW	29	35
10-60693	SCREW, CONDENSER LEAD TERMINAL ATTACHING	17	32	11-30968	NUT, SUPPORT SCREW	33	35
10-68612	SCREW, BEARING PLATE ATTACHING	21	14	11-30968	NUT, SUPPORT SCREW	41	35
10-68612	SCREW, BEARING PLATE ATTACHING	27	14	11-32219	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)	23	56
10-71702	SCREW, RECTIFIER BRIDGE ATTACHING	15	19	11-32219	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)	29	56
10-71703	SCREW, BRUSH HOLDER ATTACHING - GROUND	15	25	11-32219	NUT, BATTERY AND MOTOR TERMINAL STUD (3/8-16)	43	59
10-75659	SCREW, BEARING PLATE ATTACHING	31	14	11-32219	NUT, BATTERY TERMINAL STUD (3/8 -16)	35	61
				11-32219	NUT, BATTERY TERMINAL STUD (3/8-16)	23	58
				11-32219	NUT, BATTERY TERMINAL STUD (3/8-16)	29	58
				11-32219	NUT, BATTERYXAND MOTOR TERMINAL STUD (3/8-16)	35	59
				11-33272	NUT, FAN AND PULLEY TO ROTOR	15	1

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
11-34583	NUT, SHIFT LEVER SCREW	7	40	12-33279	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)	43	64
11-35206	NUT, SEALING - FIELD AND GROUND BRUSH STUD-SEE NOTE	11	51	12-33289	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")	29	55
11-38026	NUT, FIELD AND GROUND BRUSH STUD (UPPER)-SEE NOTE	11	54	12-33289	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")	35	58
11-38026	NUT,-FIELD AND GROUND BRUSH STUD LOWER-SEE NOTE	11	50	12-33289	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8")	43	58
11-68219	NUT, RESISTOR TERMINAL STUD (10-32)	23	52	12-33289	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8)	7	55
11-68219	NUT, RESISTOR TERMINAL STUD (10-32)	29	52	12-33289	WASHER, BATTERY AND MOTOR TERMINAL STUD (3/8)	23	55
11-68219	NUT, RESISTOR TERMINAL STUD (10-32)	33	55	12-33328	WASHER, INSULATING - CONDENSER TERMINAL SCREW	11	34
11-68219	NUT, RESISTOR TERMINAL STUD (10-32)	41	55	12-35199	WASHER, GROUND BRUSH STUD-SEE NOTE	11	52
11-71701	NUT, BRACKET ATTACHING REGULATOR	17	--	12-38024	WASHER, BRUSH HOLDER SCREW	11	57
11-71701	NUT, VOLTAGE REGULATOR	17	--	12-38027	WASHER, CONDENSER TERMINAL SCREW	11	32
12-20192	WASHER, CONDENSER TERMINAL SCREW	11	32	12-56857	WASHER, THRUST-ARMATURE	19	21
12-20192	WASHER, GROUND TERMINAL	11	38	12-56946	WASHER, INSULATED - BRUSH HOLDER SCREW	17	38
12-20670	WASHER, BRUSH HOLDER SCREW	11	57	12-56946	WASHER, INSULATED - RECTIFIER BRIDGE ATTACHING SCREW	15	21
12-33219	WASHER, PLASTIC - COVER SCREW	23	65	12-56947	WASHER, SPONGE NEOPRENE - BATTERY TERMINAL (1 1/4" O. D.)	15	28
12-33258	WASHER, LEATHER - COMMUTATOR END FRAME	5	19	12-56958	WASHER, GREASE SLINGER - DRIVE END FRAME	15	8
12-33258	WASHER, LEATHER - COMMUTATOR END FRAME	27	23	12-68613	WASHER, LEATHER - COMMUTATOR END FRAME	21	22
12-33258	WASHER, LEATHER - COMMUTATOR END FRAME	31	23	12-68614	WASHER, BEARING PLATE	21	13
12-33258	WASHER, LEATHER - COMMUTATOR END FRAME	39	23	12-68614	WASHER, BEARING PLATE	27	13
12-33279	WASHER, PLASTIC - COVER SCREW	7	65	12-68614	WASHER, BEARING PLATE	31	13
12-33279	WASHER, PLASTIC - COVER SCREW	29	65	12-68614	WASHER, BEARING PLATE	39	13
12-33279	WASHER, PLASTIC - COVER SCREW	35	68	12-68615	WASHER, SHIFT LEVER SCREW	23	39
12-33279	WASHER, PLASTIC - COVER SCREW	43	68	12-68615	WASHER, SHIFT LEVER STUD	33	42
12-33279	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)	7	61	12-68615	WASHER, SHIFT LEVER STUD	41	42
12-33279	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)	23	61	13-21272	LOCKWASHER, THRU BOLT	19	18
12-33279	WASHER, PLASTIC - SWITCH TERMINAL STUD (#8)	29	61	13-26995	LOCKWASHER, BRUSH HOLDER SCREW	11	56
				13-26995	LOCKWASHER, FIELD COIL LEAD SCREW	7	67
				13-26995	LOCKWASHER, FIELD COIL LEAD SCREW	23	67

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
13-26995	LOCKWASHER, FIELD COIL LEAD SCREW	35	70	13-34383	LOCKWASHER, RECTIFIER BRIDGE ATTACHING SCREW	15	20
13-26995	LOCKWASHER, FIELD COIL LEAD SCREW	43	70	13-34580	LOCKWASHER, SHIFT LEVER SCREW	7	39
13-26995	LOCKWASHER, GROUND TERMINAL	11	39	13-35198	LOCKWASHER, FIELD AND GROUND BRUSH STUD (LOWER) -SEE NOTE	11	49
13-26995	LOCKWASHER, SWITCH BERMINAL STUCT (#87)	23	63	13-35207	WASHER, WAVE - FIELD AND GROUND BRUSH STUD (LOWER) -SEE NOTE	11	48
13-26995	LOCKWASHER, SWITCH TERMINAL STUD (#8)	7	63	13-35208	LOCKWASHER, RETAINER PLATE SCREW	15	11
13-26995	LOCKWASHER, SWITCH TERMINAL STUD (#8)	29	63	13-35208	LOCKWASHER, SCREEN SCREW	17	47
13-26995	LOCKWASHER, SWITCH TERMINAL STUD (#8)	35	66	13-35208	LOCKWASHER, SCREEN SCREW	17	47
13-26995	LOCKWASHER, SWITCH TERMINAL STUD (#8)	43	66	13-35208	WASHER, WAVE - FIELD AND GROUND BRUSH STUD (UPPER) -SEE NOTE	11	53
13-26996	LOCKWASHER, RESISTOR TERMINAL STUD (#10)	29	51	13-37459	LOCKWASHER, BATTERY TERMINAL STUD (3/8")	29	57
13-26996	LOCKWASHER, RESISTOR TERMINAL STUD (#10)	33	54	13-37459	LOCKWASHER, BATTERY TERMINAL STUD (3/8")	35	60
13-26996	LOCKWASHER, RESISTOR TERMINAL STUD (#10)	41	54	13-37459	LOCKWASHER, BATTERY TERMINAL STUD (3/8")	43	60
13-26996	LOCKWASHER, SUPPORT SCREW	5	31	13-37459	LOCKWASHER, BATTERY TERMINAL STUD (3/8)	7	57
13-26996	LOCKWASHER, SUPPORT SCREW	21	33	13-37459	LOCKWASHER, BATTERY TERMINAL STUD (3/8)	23	57
13-26996	LOCKWASHER, SUPPORT SCREW	29	34	13-68611	LOCKWASHER, BEARING PLATE SCREW	21	15
13-26996	LOCKWASHER, SUPPORT SCREW	33	34	13-68611	LOCKWASHER, BEARING PLATE SCREW	27	15
13-26996	LOCKWASHER, SUPPORT SCREW	41	34	16-33262	STUD, SWITCH TERMINAL (8-32)	7	59
13-26996	LOCKWASHER, BEARING PLATE SCREW	31	15	16-33262	STUD, SWITCH TERMINAL (8-32)	23	59
13-26996	LOCKWASHER, BEARING PLATE SCREW	39	15	16-33262	STUD, SWITCH TERMINAL (8-32)	29	59
13-33253	LOCKWASHER, RESISTOR TERMINAL STUD (#10)	7	51	16-33262	STUD, SWITCH TERMINAL (8-32)	35	62
13-33253	LOCKWASHER, RESISTOR TERMINAL STUD (#10)	23	51	16-33262	STUD, SWITCH TERMINAL (8-32)	43	62
13-33309	LOCKWASHER, FAN AND PULLEY NUT	15	2	16-33299	STUD, MOTOR TERMINAL (3/8-16)	7	53
13-33309	WASHER, WAVE - ROTOR NUT	9	15	16-33299	STUD, MOTOR TERMINAL (3/8-16)	23	53
13-34383	LOCKWASHER, CONDENSER LEAD TERMINAL ATTACHING SCREW	17	33	16-33299	STUD, MOTOR TERMINAL (3/8-16)	29	53
13-34383	LOCKWASHER, CONDENSER TERMINAL SCREW	11	31	16-33299	STUD, MOTOR TERMINAL (3/8-16)	35	56
13-34383	LOCKWASHER, DIODE JUNCTION TERMINAL	11	28	16-33299	STUD, MOTOR TERMINAL (3/8-16)	43	56
13-34383	LOCKWASHER, DIODE TO RECTIFIER BRIDGE TERMINAL	15	23	16-33304	STUD, RESISTOR TERMINAL (10-32)	7	49
13-34383	LOCKWASHER, GROUND BRUSH HOLDER SCREW	15	26	16-33304	STUD, RESISTOR TERMINAL (10-32)	7	49
13-34383	LOCKWASHER, INSULATED BRUSH HOLDER SCREW	17	37				

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
16-33304	STUD, RESISTOR TERMINAL (10-32)	23	49	17-56918	PIN, DOWEL - DRIVE LEVER ATTACHING	19	6
16-33304	STUD, RESISTOR TERMINAL (10-32)	29	49	17-79207	PIN, PLUNGER TO SHIFT LEVER	33	45
16-33304	STUD, RESISTOR TERMINAL (10-32)	33	52	17-79207	PIN, PLUNGER TO SHIFT LEVER	41	45
16-33304	STUD, RESISTOR TERMINAL (10-32)	41	52	23-33278	BUSHING, DRIVE END HOUSING (1 11/16")	3	2
16-34584	STUD, SHIFT LEVER TO DRIVE END HOUSING	7	38	23-33278	BUSHING, DRIVE END HOUSING (1 11/16")	21	2
16-35202	STUD, FIELD AND GROUND BRUSH - BRUSH HOLDER-SEE NOTE	11	46	23-33369	BUSHING, DRIVE END HOUSING	27	2
16-45536	STUD, BATTERY TERMINAL (3/8 -16)	35	57	23-33369	BUSHING, DRIVE END HOUSING	31	2
16-45536	STUD, BATTERY TERMINAL (3/8-16)	7	54	23-33369	BUSHING, DRIVE END HOUSING	39	2
16-45536	STUD, BATTERY TERMINAL (3/8-16)	23	54	23-33369	BUSHING, DRIVE END HOUSING (1 9/16")	3	2
16-45536	STUD, BATTERY TERMINAL (3/8-16)	29	54	23-33369	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")	3	7
16-45536	STUD, BATTERY TERMINAL (3/8-16)	43	57	23-33369	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")	21	7
16-48268	STUD, SHIFT LEVER TO DRIVE END HOUSING	7	38	23-33369	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")	27	7
16-48268	STUD, SHIFT LEVER TO DRIVE END HOUSING	23	38	23-33369	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")	31	7
16-48268	STUD, SHIFT LEVER TO DRIVE END HOUSING	33	41	23-33369	BUSHING, GEAR END - CLUTCH DRIVE (1 9/16")	39	7
17-24198	PIN, PLUNGER TO SHIFT LEVER	7	42	23-56929	RETAINER, DRIVE STOP RING	19	25
17-24198	PIN, PLUNGER TO SHIFT LEVER	23	42	23-68616	BUSHING, BEARING PLATE	21	12
17-24198	PIN, PLUNGER TO SHIFT LEVER	29	42	23-71694	BUSHING, BEARING PLATE	27	12
17-24198	PIN, PLUNGER TO SHIFT LEVER	33	42	23-71694	BUSHING, BEARING PLATE	31	12
17-24198	PIN, PLUNGER TO SHIFT LEVER	33	45	23-71694	BUSHING, BEARING PLATE	39	12
17-33257	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING	5	34	24-33265	SPRING, CONTACT AND PUSH ROD TENSION	7	47
17-33257	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING	23	36	24-33265	SPRING, CONTACT AND PUSH ROD TENSION	23	47
17-33257	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING	29	37	24-33265	SPRING, CONTACT AND PUSH ROD TENSION	29	47
17-33257	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING	33	37	24-33265	SPRING, CONTACT AND PUSH ROD TENSION	33	50
17-33257	PIN, DOWEL - FIELD FRAME TO DRIVE END HOUSING	41	37	24-33265	SPRING, CONTACT AND PUSH ROD TENSION	41	50
17-33280	PIN, GROUND AND INSULATED HOLDER TO SUPPORT	5	28	24-33285	SPRING, FIELD FRAME BRUSH	33	36
17-33280	PIN, GROUND AND INSULATED HOLDER TO SUPPORT	33	31	24-33285	SPRING, FIELD FRAME BRUSH	33	36
17-33280	PIN, GROUND AND INSULATED HOLDER TO SUPPORT	41	31	24-33285	SPRING, FIELD FRAME BRUSH	5	33
17-45535	PIN, GROUND AND INSULATED HOLDER TO SUPPORT	5	28	24-33285	SPRING, FIELD FRAME BRUSH	21	35
				24-33285	SPRING, FIELD FRAME BRUSH	29	36
				24-33285	SPRING, FIELD FRAME BRUSH	29	36
				24-33298	SPRING, FIELD FRAME BRUSH	41	36
				24-33306	SPRING, PLUNGER RETURN - SOLENOID SWITCH	7	43
				24-33368	SPRING, SHIFT LEVER TENSION - ARMATURE	3	11
				24-33368	SPRING, CLUTCH DRIVE	3	8
				24-33368	SPRING, CLUTCH DRIVE	21	8

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
24-33368	SPRING, CLUTCH DRIVE ..	27	8	30-20802	BEARING, BALL - DRIVE		
24-33368	SPRING, CLUTCH DRIVE ..	31	8		END F RAME	9	7
24-33368	SPRING, CLUTCH DRIVE ..	39	8	30-56955	BALL BEARING, DRIVE END		
24-46889	SPRING, PLUNGER RETURN				FRAME	15	7
	- SOLENOID SWITCH ...	7	43	31-33355	BEARING, ROLLER - SLIP		
24-46889	SPRING, PLUNGER RETURN				RING END FRAME	9	20
	- SOLENOID SWITCH ...	23	43	31-56937	ROLLER BEARING, SLIP		
24-46889	SPRING, PLUNGER RETURN				RING END FRAME	17	42
	- SOLENOID SWITCH ...	29	43	31-60690	ROLLER BEARING, SLIP		
24-46889	SPRING, PLUNGER RETURN				RING END FRAME	17	42
	- SOLENOID SWITCH ...	33	46	35-33602	SCREEN, FLAME		
24-46889	SPRING, PLUNGER RETURN				ARRESTOR - BRUSH		
	- SOLENOID SWITCH ...	41	46		HOLDER-SEE NOTE	11	43
24-56914	SPRING, BRUSH	19	12	35-56962	SCREEN, COVER	17	45
24-56922	SPRING, RETURN - DRIVE			35-60696	SCREEN, COVER	17	45
	LEVER	19	5	50-32703	STARTER MOTOR		
24-56943	SPRING, TENSION -				ASSEMBLY, COMPLETE .	5	-
	BRUSHES	17	35	50-32703	STARTER MOTOR		
25-33302	GROMMET, FIELD COIL -				ASSEMBLY, COMPLETE		
	FIELD FRAME	3	16		SEE NOTE	3	-
25-33312	SLINGER, GREASE - DRIVE			50-34105	STARTER MOTOR		
	END FRAM	9	6		ASSEMBLY, COMPLETE .	5	-
25-34587	GROMMET, FIELD COIL -			50-34105	STARTER MOTOR		
	FIELD FRAME	3	16		ASSEMBLY, COMPLETE		
25-45534	GROMMET, FIELD COIL -				SEE NOTE	3	-
	FIELD FRAME	3	16	50-45120	STARTER MOTOR		
25-45534	GROMMET, FIELD COIL -				ASSEMBLY, COMPLETE .	5	-
	FIELD FRAME	27	20	50-45120	STARTER MOTOR		
25-48265	GROMMET, FIELD COIL -				ASSEMBLY, COMPLETE		
	FIELD FRAME	3	16		SEE NOTE	3	-
25-68618	GROMMET, FIELD COIL -			50-46277	STARTER MOTOR		
	FIELD FRAME				ASSEMBLY, COMPLETE		
	(RECTANGLE)	21	19		SEE NOTE	3	-
25-68619	GROMMET, FIELD COIL -			50-46277	STARTER MOTOR		
	FIELD FRAME	31	20		ASSEMBLY,		
25-68619	GROMMET, FIELD COIL -				COMPLETEDSEENOTEBELOW		-
	FIELD FRAME	39	20	50-46282	STARTER MOTOR		
25-68619	GROMMET, FIELD COIL -				ASSEMBLY, COMPLETE .	5	-
	FIELD FRAME (ROUND) .	21	19	50-46282	STARTER MOTOR		
25-79208	GROMMET, FIELD COIL -				ASSEMBLY, COMPLETE		
	FIELD FRAME	31	20		SEE NOTE	3	-
25-79208	GROMMET, FIELD COIL -			50-47454	STARTER MOTOR		
	FIELD FRAME	39	20		ASSEMBLY, COMPLETE .	5	-
26-33339	SEAL, SLIP RING END			50-47454	STARTER MOTOR		
	FRAME ROLLER BEARING				ASSEMBLY, COMPLETE		
	- INNER	9	21		SEE NOTE	3	-
26-33348	SEAL, SLIP RING END			50-47455	STARTER MOTOR		
	FRAME	17	43		ASSEMBLY, COMPLETE .	5	-
26-33348	SEAL, SLIP RING END			50-47455	STARTER MOTOR		
	FRAME ROLLER BEARING				ASSEMBLY, COMPLETE		
	- OUTER	9	19		SEE NOTE	3	-
27-33273	GASKET, BALL BEARING			50-56886	STARTER MOTOR		
	RETAINER PLATE	9	8		ASSEMBLY, COMPLETE		
27-33347	GASKET, BRUSH HOLDER-				(AUTOLITE)	19	1
	SEE NOTE	11	44	50-59799	STARTER MOTOR		
27-56916	GASKET, DRIVE LEVER				ASSEMBLY, COMPLETE .	5	-
	COVER	19	8	50-59799	STARTER MOTOR		
27-56960	GASKET, DRIVE END				ASSEMBLY, COMPLETE		
	FRAME SCREEN	15	13		SEE NOTE	3	-

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
50-65785A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	21	-	53-33354	RING, RETAINING - SHIFT LEVER SHAFT	29	40
50-69863A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	27	-	53-33354	RING, RETAINING - SHIFT LEVER SHAFT	33	40
50-69864A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	27	-	53-33354	RING, RETAINING - SHIFT LEVER SHAFT	41	40
50-69865	STARTER MOTOR ASSEMBLY, COMPLETE ..	25	-	53-56928	RING, DRIVE STOP	19	26
50-72550A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	25	-	54-33307	CLIP, SWITCH TERMINAL STUD	7	60
50-76965A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	33	-	54-33307	CLIP, SWITCH TERMINAL STUD	23	60
50-76965A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	31	-	54-33307	CLIP, SWITCH TERMINAL STUD	29	60
50-76965A3	STARTER MOTOR ASSEMBLY, COMPLETE ..	39	-	54-33307	CLIP, SWITCH TERMINAL STUD	35	63
50-76965A3	STARTER MOTOR ASSEMBLY, COMPLETE ..	41	-	54-33329	CLIP, SWITCH TERMINAL STUD	43	63
50-77328A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	31	-	54-33329	CLIP, TERMINAL - STATOR LEADS	9	4
50-77328A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	33	-	54-33329	CLIP, TERMINAL - STATOR LEADS	15	16
50-79604A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	33	-	54-56933	CLIP, SHORTING - VOLTAGE REGULATOR	17	40
50-79604A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	31	-	54-56953	CLIP, GROUND - THRU BOLT	17	49
50-79604A3	STARTER MOTOR ASSEMBLY, COMPLETE ..	39	-	390-7000	COVER ASSEMBLY, FRONT	37	7
50-79604A3	STARTER MOTOR ASSEMBLY, COMPLETE ..	41	-	390-7001	ROTOR ASSEMBLY	37	16
50-79821A2	STARTER MOTOR ASSEMBLY, COMPLETE ..	39	-	390-7002	STATOR ASSEMBLY	37	10
50-79821A2	STARTER MOTOR ASSEMBLY, COMPLETE ..	41	-	390-7003	COVER ASSEMBLY, REAR ..	37	22
50-79822A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	33	-	390-7004	FAN, DRIVE END FRAME ..	37	4
50-79822A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	31	-	390-7005	BALL BEARING, DRIVE END FRAME AND ROTOR SHAFT	37	8
50-79822A2	STARTER MOTOR ASSEMBLY, COMPLETE ..	39	-	390-7006	RETAINER, DRIVE END BALL BEARING	37	9
50-79822A2	STARTER MOTOR ASSEMBLY, COMPLETE ..	41	-	390-7007	RETAINER, ROTOR SHAFT BEARING	37	21
50-79823A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	33	-	390-7008	DIODE TRIO	37	35
50-79823A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	31	-	390-7009	DIODE RECTIFIER, NEGATIVE	37	11
50-88671A1	STARTER MOTOR ASSEMBLY, COMPLETE ..	25	-	390-7010	HEAT SINK, POSITIVE	37	12
53-33290	RING, RETAINING - PINION STOP COLLAR	3	4	390-7011	BRUSH HOLDER ASSEMBLY	37	33
53-33290	RING, RETAINING - PINION STOP COLLAR	21	4	390-7012	SPACER, FAN TO DRIVE END FRAME	37	5
53-33290	RING, RETAINING - PINION STOP COLLAR	27	4	390-7013	GASKET, VOLTAGE REGULATOR TO ALTERNATOR	37	37
53-33290	RING, RETAINING - PINION STOP COLLAR	31	4	390-7014	SLIP RING	37	17
53-33290	RING, RETAINING - PINION STOP COLLAR	39	4	390-7015	SCREW, VOLTAGE REGULATOR ATTACHING	37	39
				390-7016	BOLT, THRU (3 ")	37	31
				390-7017	PULLEY, DRIVE END FRAME	37	3
				390-7018	SLEEVE, INSULATOR	37	14
				390-7019	SPACER, DIODE TRIO	37	36
				390-7020	SLEEVE, INSULATOR	37	13
				390-7021	NUT, CONDENSOR TERMINAL ATTACHING ..	37	32
				390-7022	WASHER, CONDENSOR TERMINAL STUD	37	30

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
390-7024	WASHER, CONDENSOR TERMINAL STUD	37	25	392-8271	MOTOR DRIVE	25	1
390-7025	NUT, TERMINAL STUD	37	26	393-2730	BRACKET, CONDENSER . . .	17	30
390-7026	NUT, TERMINAL ATTACHING	37	29	393-2730	BRACKET, CONDENSER . . .	17	30
390-7027	NUT, FAN AND PULLEY TO ROTOR	37	1				
390-7028	NUT, THRU BOLT ATTACHING	37	6				
390-7029	SCREW, ROTOR ASSEMBLY SHAFT (5/8")	37	20				
390-7030	SCREW, BRUSH HOLDER ATTACHING (1/2 ")	37	34				
390-7032	LOCKWASHER, TERMINAL STUD	37	28				
390-7033	LOCKWASHER, FAN AND PULLEY NUT	37	2				
390-7034	KEY, ROTOR ASSEMBLY SHAFT	37	15				
390-7035	CONDENSOR	37	23				
390-7036	VOLTAGE REGULATOR . . .	37	38				
390-7206	WASHER, ROTOR ASSEMBLY SCREW	37	18				
390-7207	LOCKWASHER, ROTOR ASSEMBLY SCREW	37	19				
390-7208	WASHER, TERMINAL STUD	37	27				
392-5718	ARMATURE	25	6				
392-5719	BEARING ASSEMBLY, INTERMEDIATE	25	2				
392-5720	MOTOR DRIVE	25	1				
392-5721	PIN, MOTOR DRIVE	25	3				
392-5722	FIELD ASSEMBLY	25	8				
392-5723	END CAP ASSEMBLY, COMMUTATOR	25	13				
392-5724	PLATE ASSEMBLY, DRIVE END	25	4				
392-5725	BUSHING, DRIVE END PLATE	25	5				
392-5725	BUSHING, DRIVE END PLATE	25	5				
392-5726	BRUSH PLATE AND HOLDER ASSEMBLY	25	11				
392-5727	SPRING SET, BRUSH (2 SPRINGS PER SET)	25	10				
392-5728	TERMINAL STUD PACKAGE	25	12				
392-5729	BOLT, THRU - END CAP TO END PLATE	25	14				
392-5730	PACKAGE, ARMATURE THRUST WASHER	25	7				
392-5731	BRUSH AND TERMINAL SET	25	9				
392-6176	ARMATURE	25	6				
392-6177	MOTOR DRIVE KINCLUDES NUT, SPRING AND COLLAR	25	1				
392-6178	PIN, MOTOR DRIVE	25	3				
392-6179	FIELD ASSEMBLY	25	8				
392-6180	PLATE ASSEMBLY, DRIVE END	25	4				
392-6181	BRUSH AND TERMINAL SET	25	9				
392-6181	BRUSH AND TERMINAL SET	25	9				
392-8270	FIELD ASSEMBLY	25	8				