



PARTS CATALOG

5 H.P. STD. 15" LEG OUTBOARD MOTOR

SERIAL NUMBER

5 H.P. (1991-1993)225.587504

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NOTE: Indented description indicate that these parts are included in preceeding assembly.

AR = As Required

NSS = Not Sold Separate

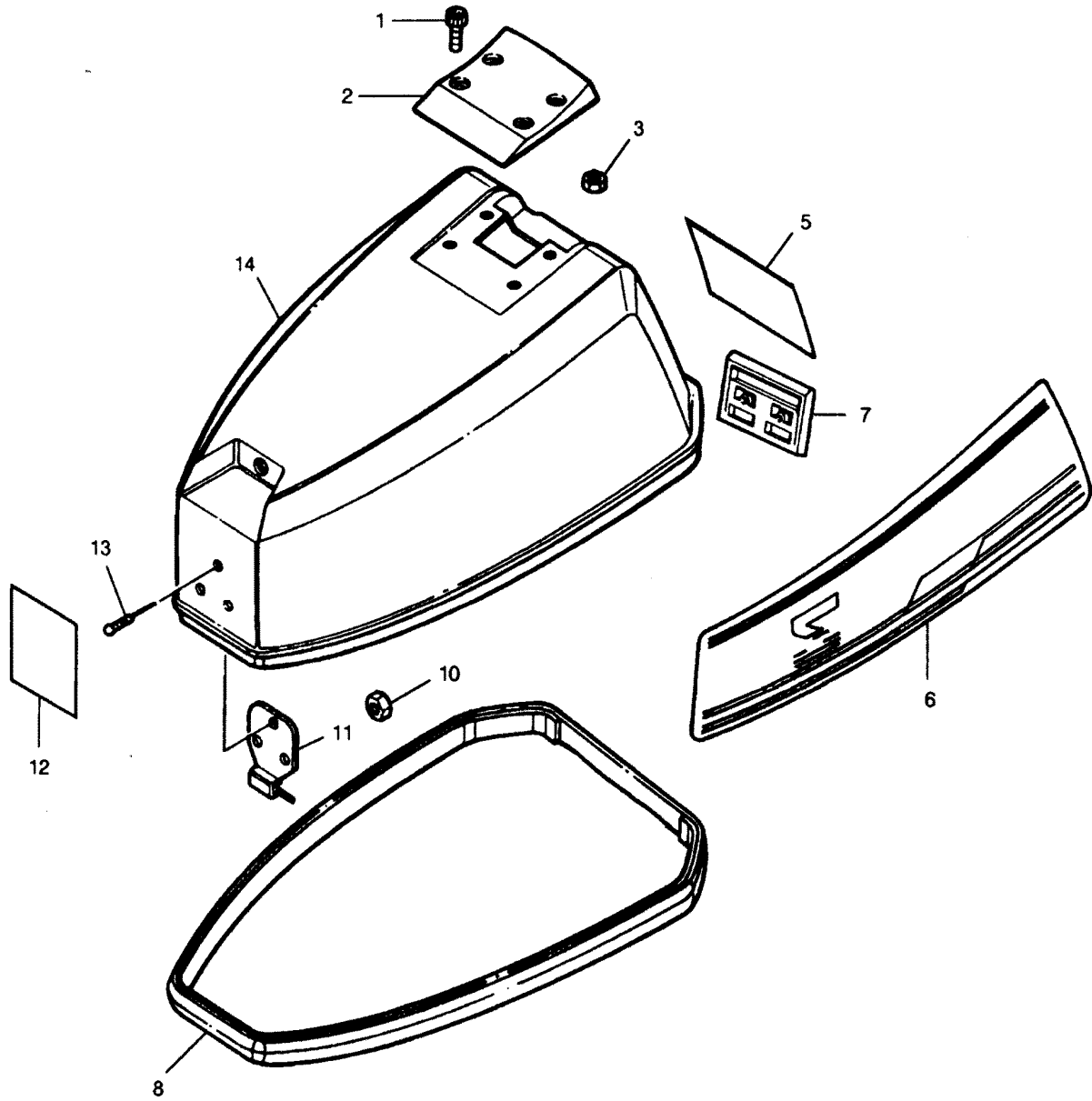
OPT = Optional

NS = Not Shown

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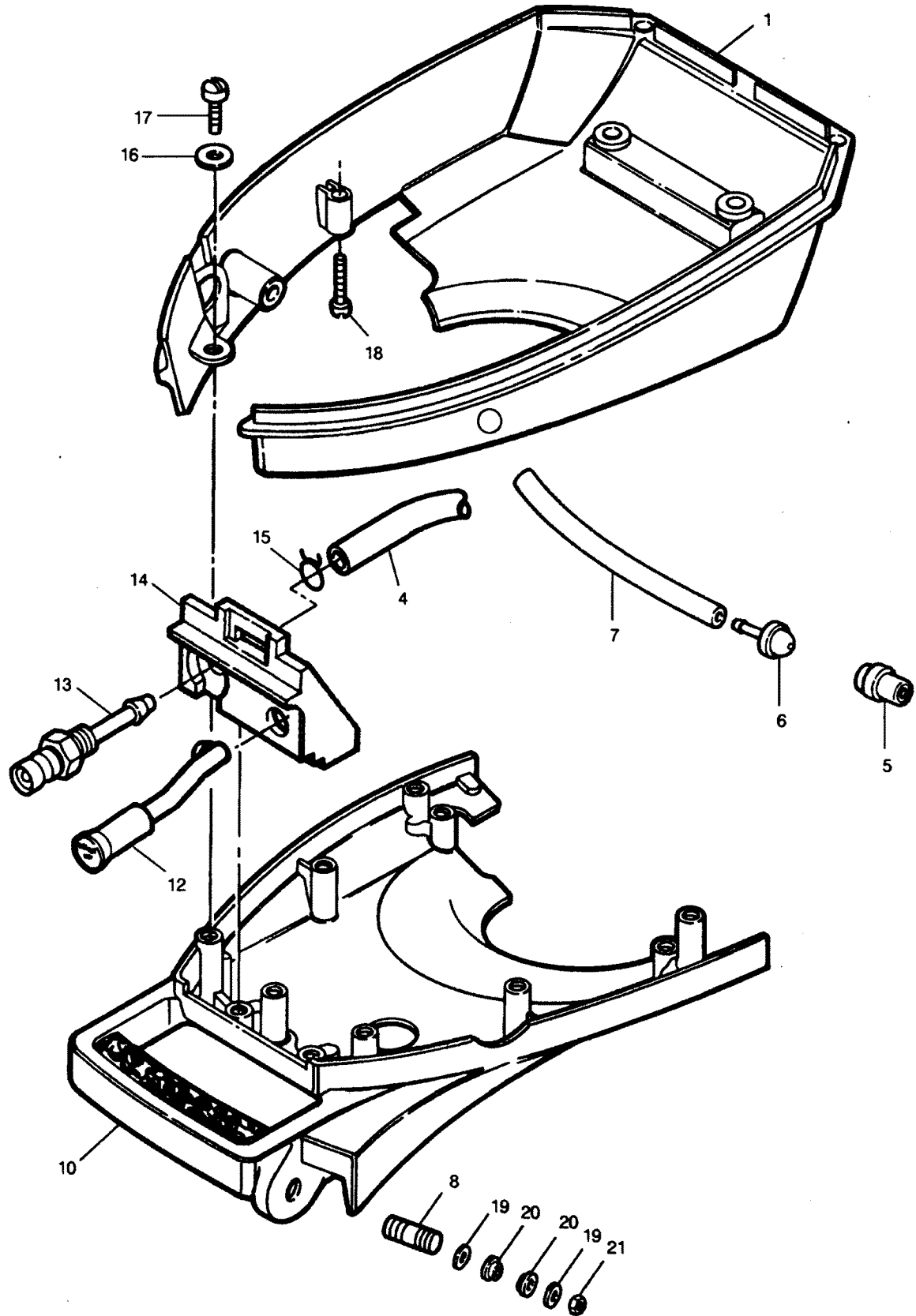
ENGINE COVER



ENGINE COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	2211		4	SCREW, 10 - 24 X 5/8
2	681269		1	HANDLE, TILT
3	7009		4	NUT, 10 - 24
5	713528		1	DECAL, REAR
6	713397		1	DECAL, PORT
	713396		1	DECAL, STARBOARD
7	687765		1	LATCH, ENGINE COVER, REAR
8	K525713		1	PACKING
10	7011		3	NUT, 10- 24
11	702783		1	RETAINER, ENGINE COVER FRONT
12	699892		1	DECAL, STARTING INSTRUCTIONS
13	1979		3	SCREW, 10 - 24 X 1/2
14	S687712		1	COVER, UNPAINTED W/RETAINER AND PACKING
	2C713712		1	COVER, COMPLETE W/DECALS

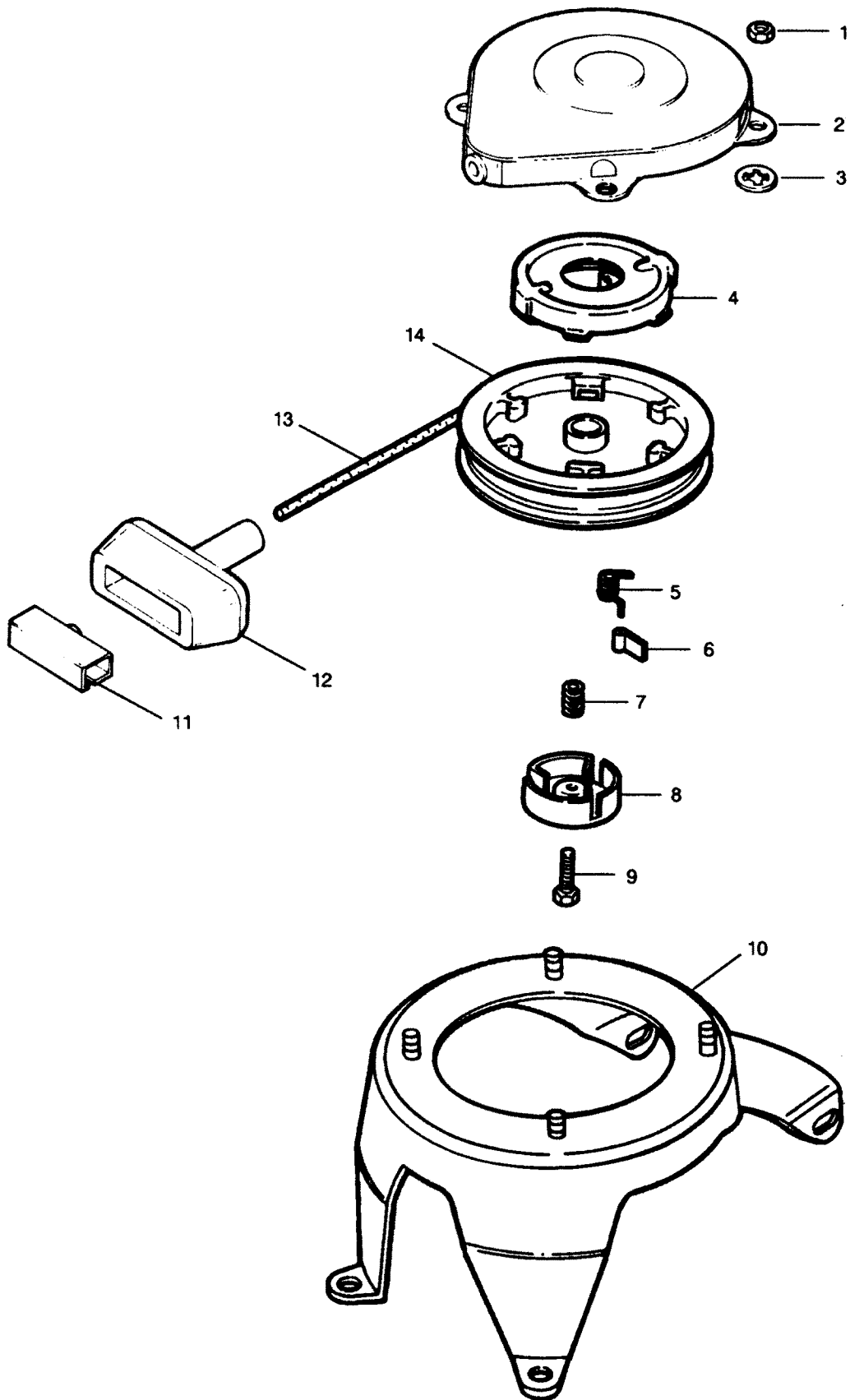
LOWER COVER AND SUPPORT PLATE



LOWER COVER AND SUPPORT PLATE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	687944-1		1	COVER, ENGINE LOWER
4	901754		1	HOSE, FUEL (BUSHING TO FUEL PUMP)
5	681954-1		1	COVER, PRIME BULB
6	681046		1	BULB, PRIME
7	681243		1	HOSE (PRIME BULB TO CARBURETOR)
8	521004		1	STUD
10	687038		1	PLATE, SUPPORT
12	687547-1		1	KNOB, CHOKE
13	197767-2		1	BUSHING, FUEL LINE
14	687163		1	COVER, SUPPORT PLATE, FRONT
15	2706772		4	CLAMP
16	8008		2	WASHER
17	1035		3	SCREW, 1/4 - 20 X 5/8
18	1829		1	SCREW, 10 - 24 X 718
19	8015		2	WASHER
20	521319		2	BUSHING
21	1756		1	NUT
-	818029		1	DECAL, FUEL MIX (NOT SHOWN)

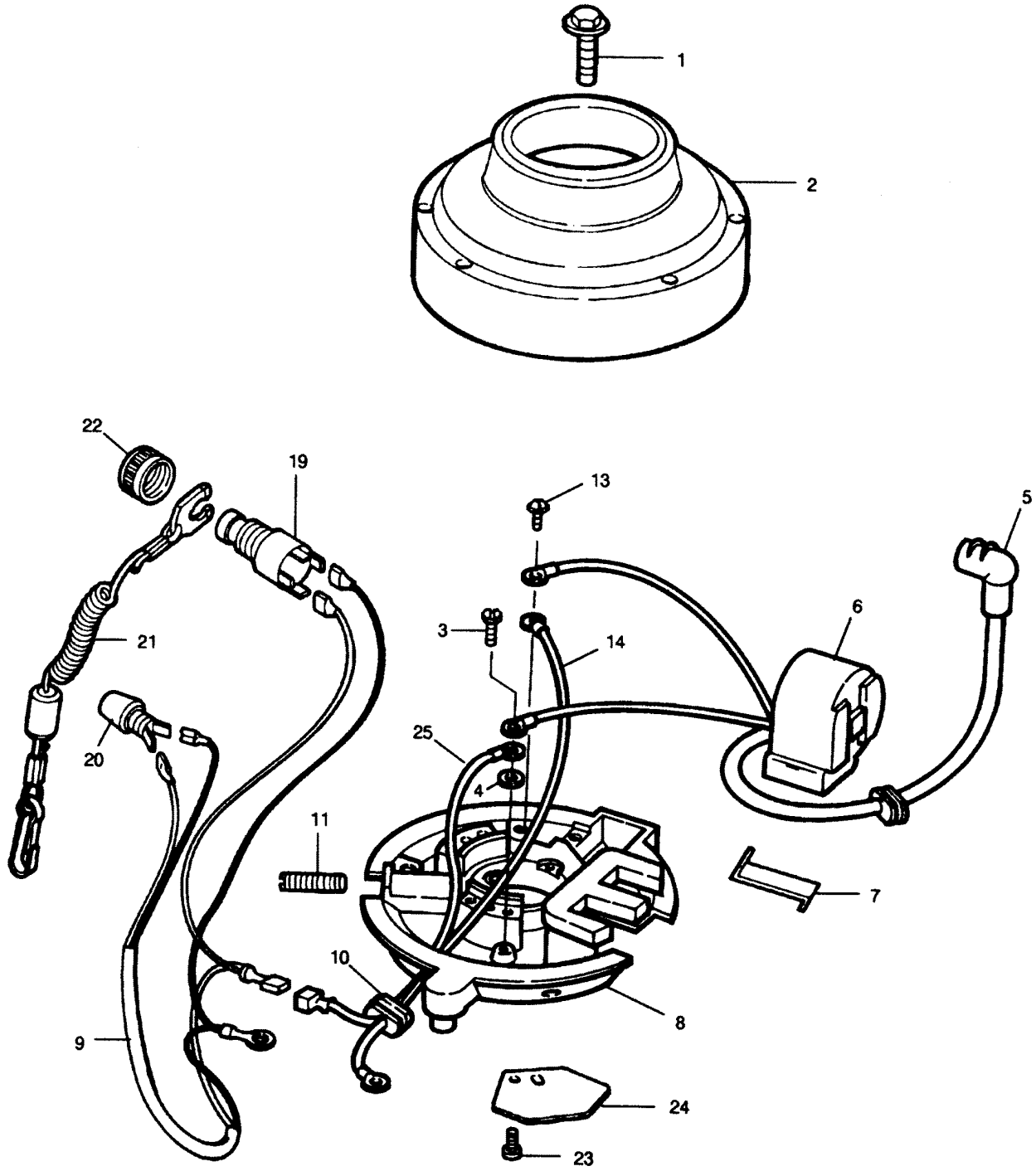
STARTER



STARTER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1341		4	NUT, 1/4 - 20
2			1	COVER (ORDER COMPLETE STARTER)
3	8061		4	INTERNAL TOOTH LOCKWASHER
4	15584		1	SPRING AND KEEPER
5	15605		3	SPRING
6	250421		3	DOG
7	250003		1	SPRING
8	15604		1	RETAINER, DOG
9	15615		1	SCREW
10	702427		1	BRACKET, STARTER
11	620817		1	RETAINER
12	620132		1	HANDLE
13	15585		1	ROPE, STARTER
14	15606		1	PULLEY W/BEARING
-	687063		1	STARTER, COMPLETE

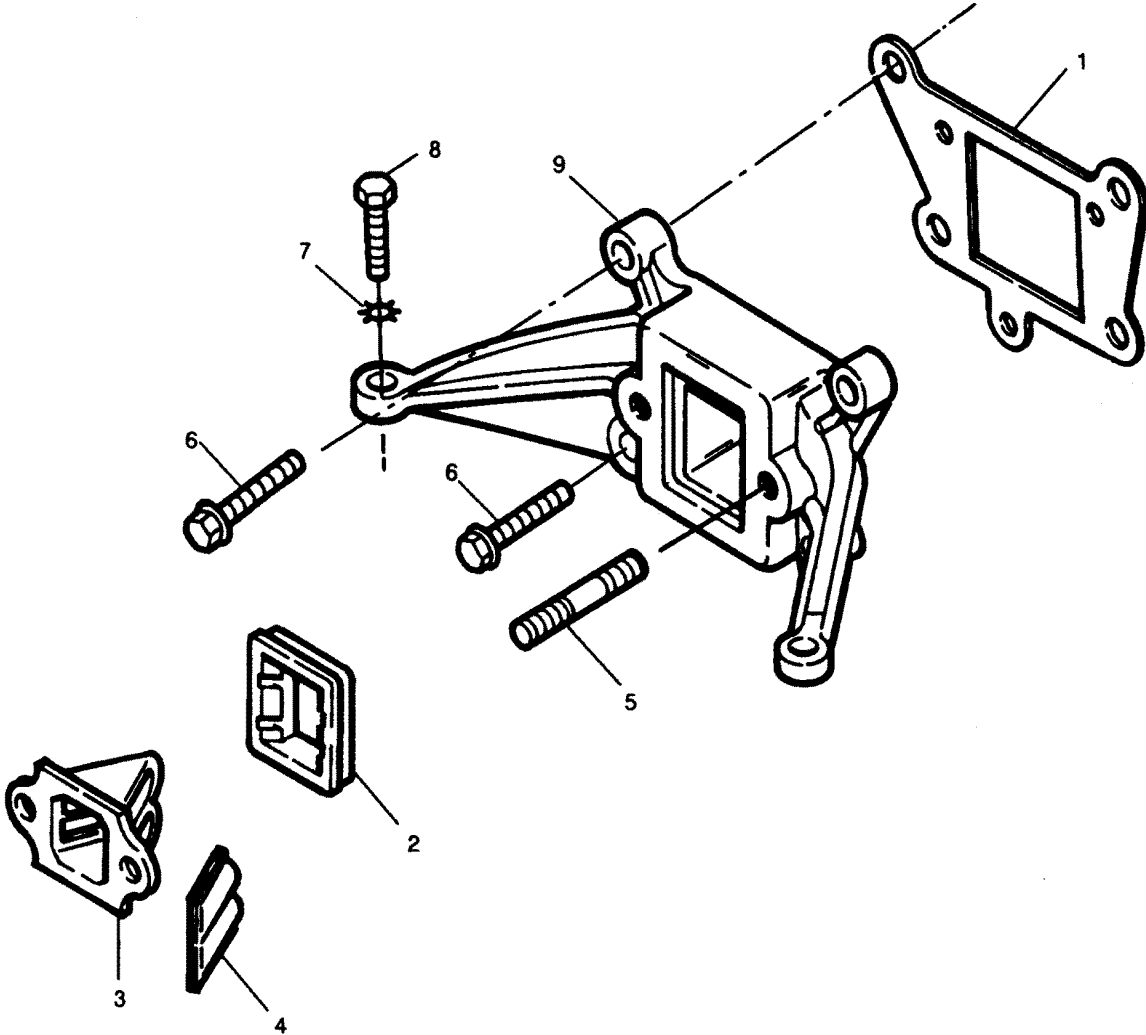
MAGNETO



MAGNETO

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	521552		1	SCREW
2	712097		1	FLYWHEEL
3	12380		2	SCREW (PLASTIC)
4	12381		1	WASHER (PLASTIC)
5	K1123		1	SPARKIE KIT
6	712475		1	COIL W/LEAD WIRE, WEDGE AND SPARKIE
7	12378		1	WEDGE SPRING
8	12383		1	STATOR PLATE W/CORE
9	702908		1	WIRE
10	12088		1	GROMMET
11	12066		1	FRICTION SCREW
13	1755		1	SCREW, 6 - 32 X 5/16
14	12384		1	WIRE, GROUND
18	521498		1	KEY, FLYWHEEL
19	687287		1	SWITCH, EMERGENCY STOP
20	702449		1	SWITCH, STOP
21	702329		1	LANYARD
22	681188		1	NUT
23	1734		1	SCREW, 1/4 - 20 X 1/2
24	712192		1	CAM, THROTTLE
25	12385		1	WIRE, STOP

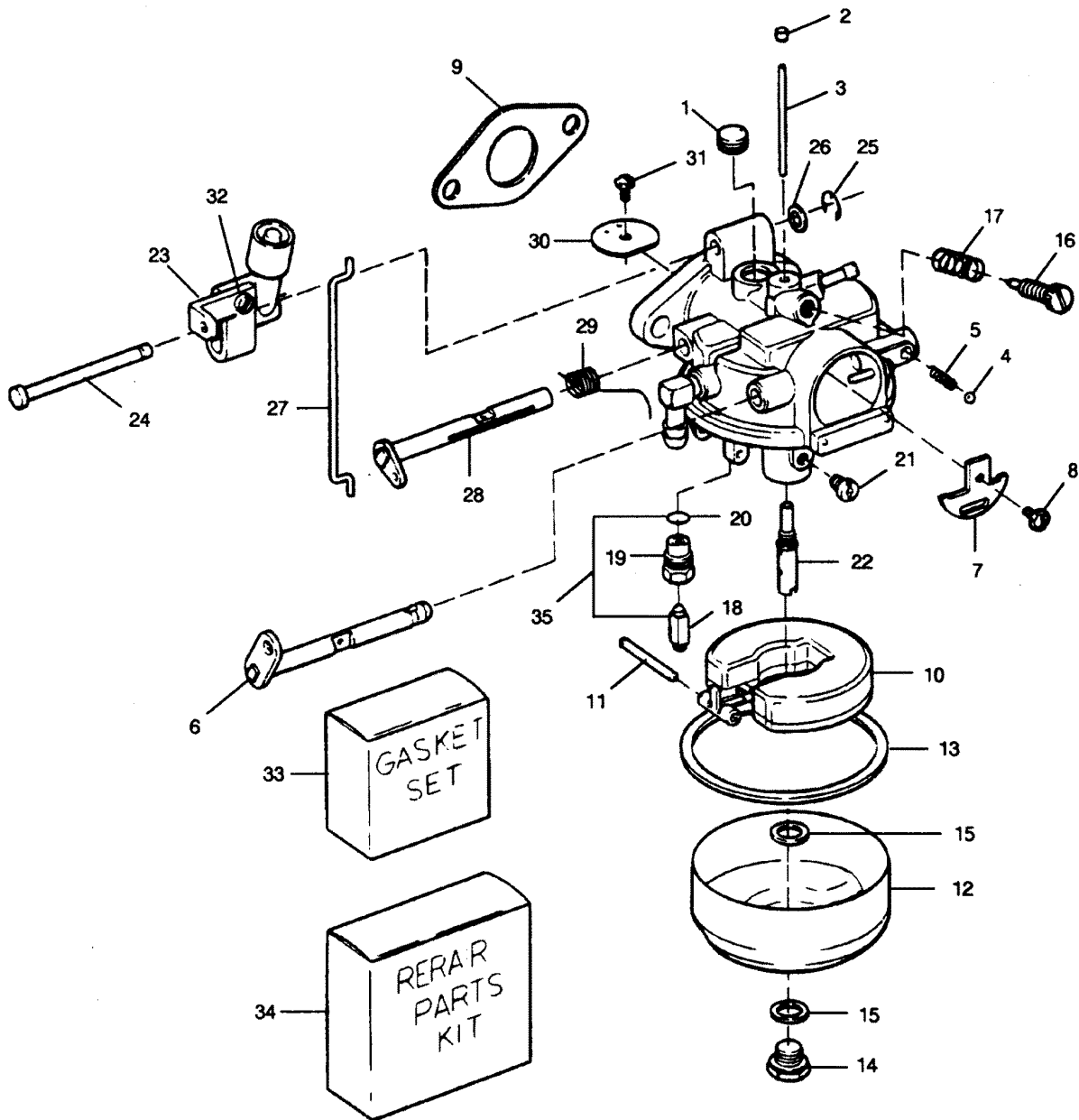
INTAKE SYSTEM



INTAKE SYSTEM

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	521168		1	GASKET, CARBURETOR ADAPTER
2	712504		1	GROMMET
3	712158		1	PLATE, REED
4	31160-2		2	REED
5	433209-1		2	STUD
6	1532		4	SCREW, 1/4 - 20 X 1
7	8060		2	WASHER
8	2008		2	SCREW, 1/4 - 20 X 7/8
9	712167		1	CARBURETOR ADAPTER

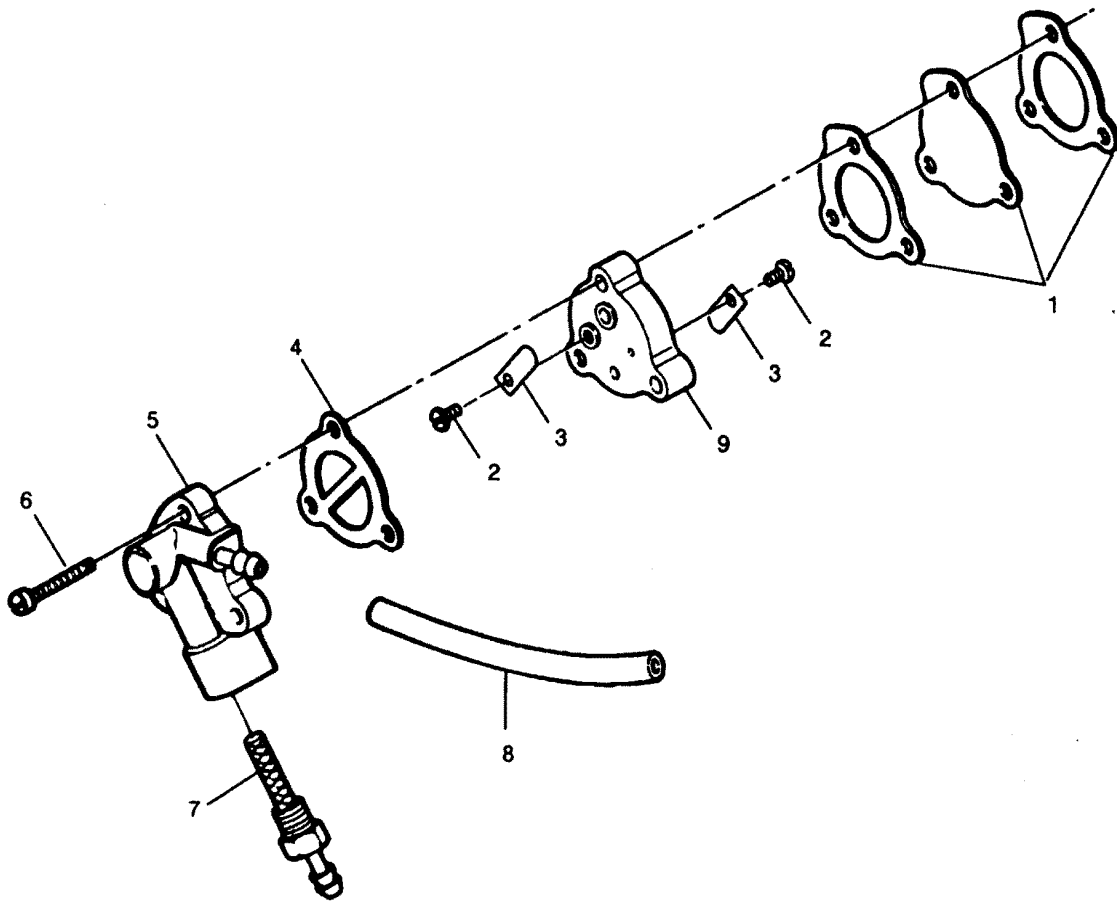
CARBURETOR



CARBURETOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	02531		1	PLUG, WELCH
2	010588		1	PLUG
3	10235		1	TUBE, BY-PASS
4	04784		1	BALL
5	08805		1	SPRING, CHOKE FRICTION
6	015736		1	SHAFT, CHOKE
7	015367		1	SHUTTER, CHOKE
8	010280		2	SCREW, SHUTTER
9	18906		1	GASKET, CARBURETOR
10	013554		1	FLOAT
11	013944		1	PIN, FLOAT
12	015366		1	BOWL, FLOAT
13	015623		1	GASKET, FLOAT BOWL
14	013945		1	SCREW
15	02510		1	GASKET
16	015520		1	NEEDLE, IDLE
17	011103		1	SPING, IDLE NEEDLE
18	10265		1	NEEDLE, INLET
19	10292		1	SEAT, INLET
20	010165		1	GASKET
21	10337		1	MAIN FUEL JET (.041) SEA LEVEL - 2500 FT.
	10293		1	MAIN FUEL JET (.039) 2500 - 5000 FT.
	10342		1	MAIN FUEL JET (.037) 5000 - 7500 FT.
	10341		1	MAIN FUEL JET (.035) 7500 - 10000 FT.
22	10238		1	NOZZLE
23	10290		1	BRACKET ASSEMBLY, THROTTLE
24	10240		1	SHAFT, THROTTLE LINKAGE
25	10241		1	CLIP
26	10242		1	WASHER
27	10338		1	LINKAGE, WIRE
28	10339		1	SHAFT, THROTTLE
29	10246		1	SPRING, THROTTLE RETURN
30	10248		1	SHUTTER, THROTTLE
31	10328		2	SCREW, THROTTLE SHUTTER
32	010571		1	SCREW, IDLE SPEED
33	K10294		1	GASKET SET
34	K10295		1	REPAIR KIT
35	K10237		1	INLET NEEDLE SEAT & GASKET KIT
-	712061		1	CARBURETOR COMPLETE (HO-4A)

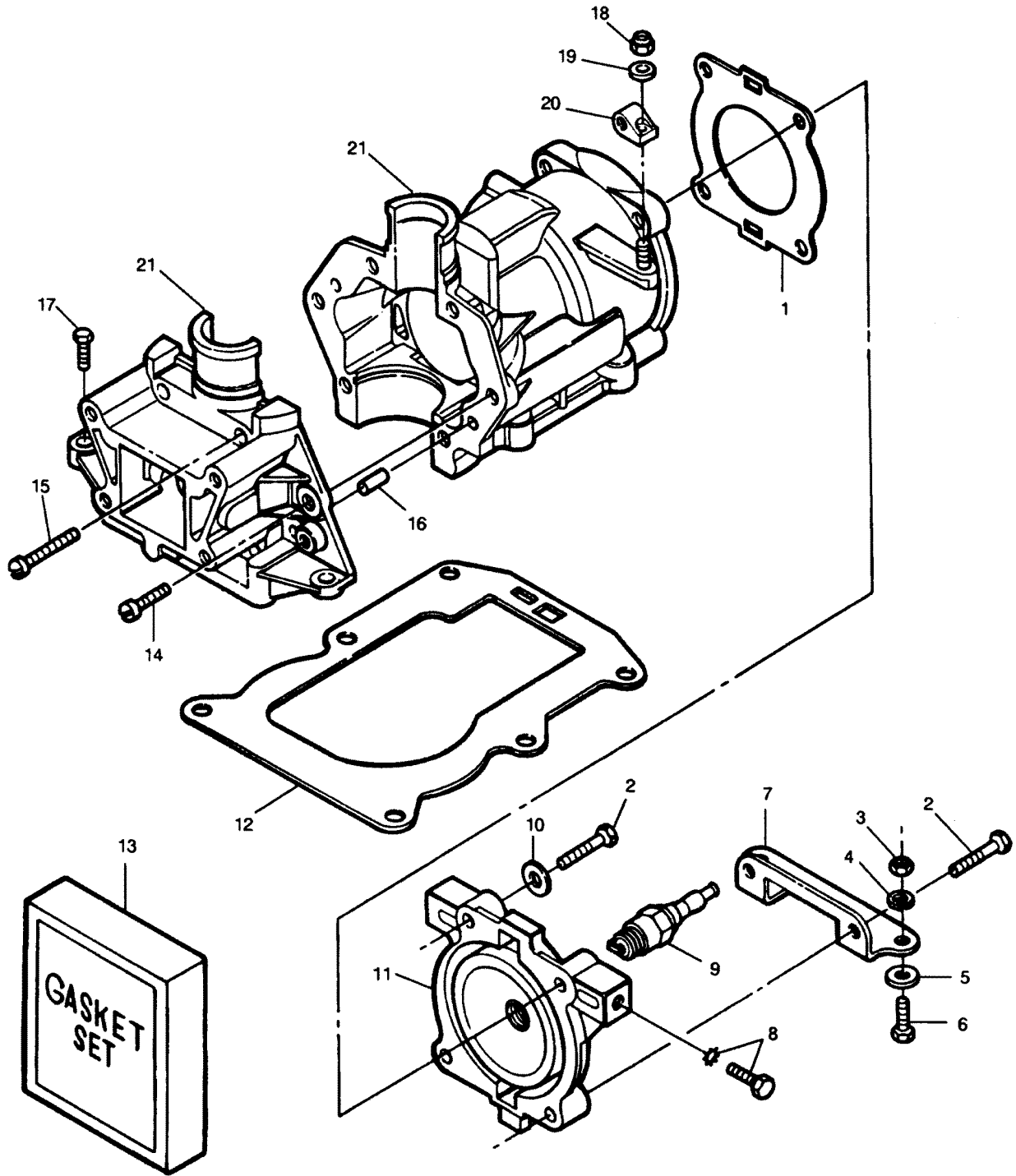
FUEL PUMP



FUEL PUMP

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	818043A1		1	DIAPHRAGM W/GASKETS
2	1286		2	SCREW, 4 - 40 X 3/16
3	18160-3		2	REED, FUEL PUMP
4	24748-2		1	GASKET
5	901746-2		1	COVER, FUEL PUMP
6	1069		3	SCREW, 10 - 24 X 1-1/16
7	901811		1	FILTER, FUEL PUMP
8	63754		1	HOSE, FUEL (FUEL PUMP TO CARBURETOR)
9	2A24757		1	PLATE ASSY., FUEL PUMP

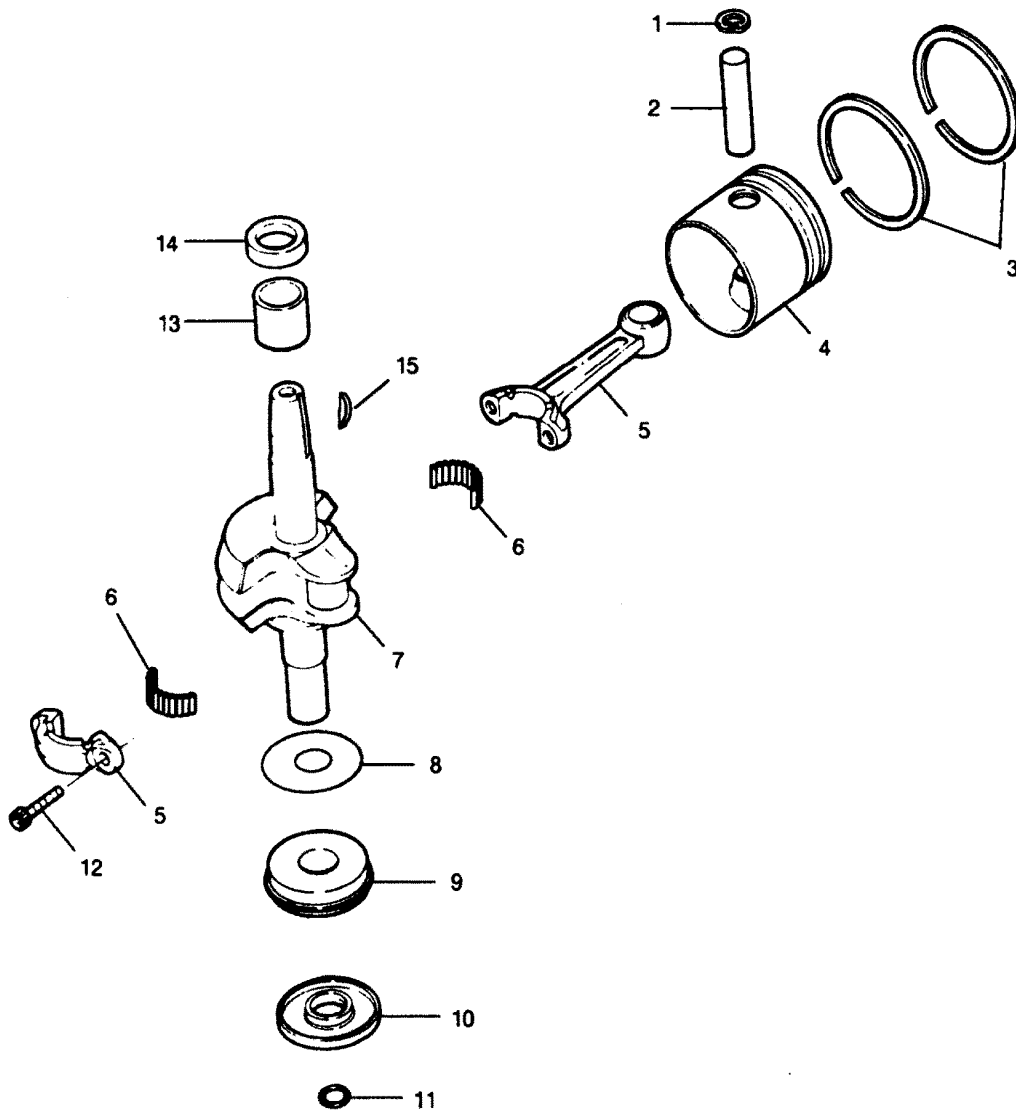
CYLINDER



CYLINDER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	712529		1	GASKET, CYLINDER HEAD
2	901938-1		4	SCREW, HEAD
3	1341		2	NUT, 1/4 - 20
4	8083		2	LOCKWASHER
5	8008		2	WASHER
6	1705		2	SCREW, 1/4 - 20 X 3/4
7	521774		1	BRACKET, ENGINE COVER LOWER
8	1426		2	SCREW W/WASHER, 1/4 - 20 X 7/16
9	819182T		1	SPARK PLUG (L-87YC)
10	8028		2	WASHER
11	819367		1	HEAD, CYLINDER
12	521279-1		1	GASKET, CYLINDER EXHAUST
13	G1034-1		1	GASKET SET
14	1107		2	SCREW, 1/4 - 20 X 3/4
15	1504		4	SCREW, 1/4 - 20 X 1-1/4
16	8559		2	DOWEL PIN
17	1864		6	SCREW, 1/4 - 20 X 3/4
18	1832		1	LOCKNUT
19	2012		1	WASHER
20	702668		1	RETAINER, SPEED CONTROL CABLE
21	2A712010		1	CYLINDER W/CRANKCASE COVER
	C712010		1	CYLINDER COMPLETE (SHORT BLOCK)

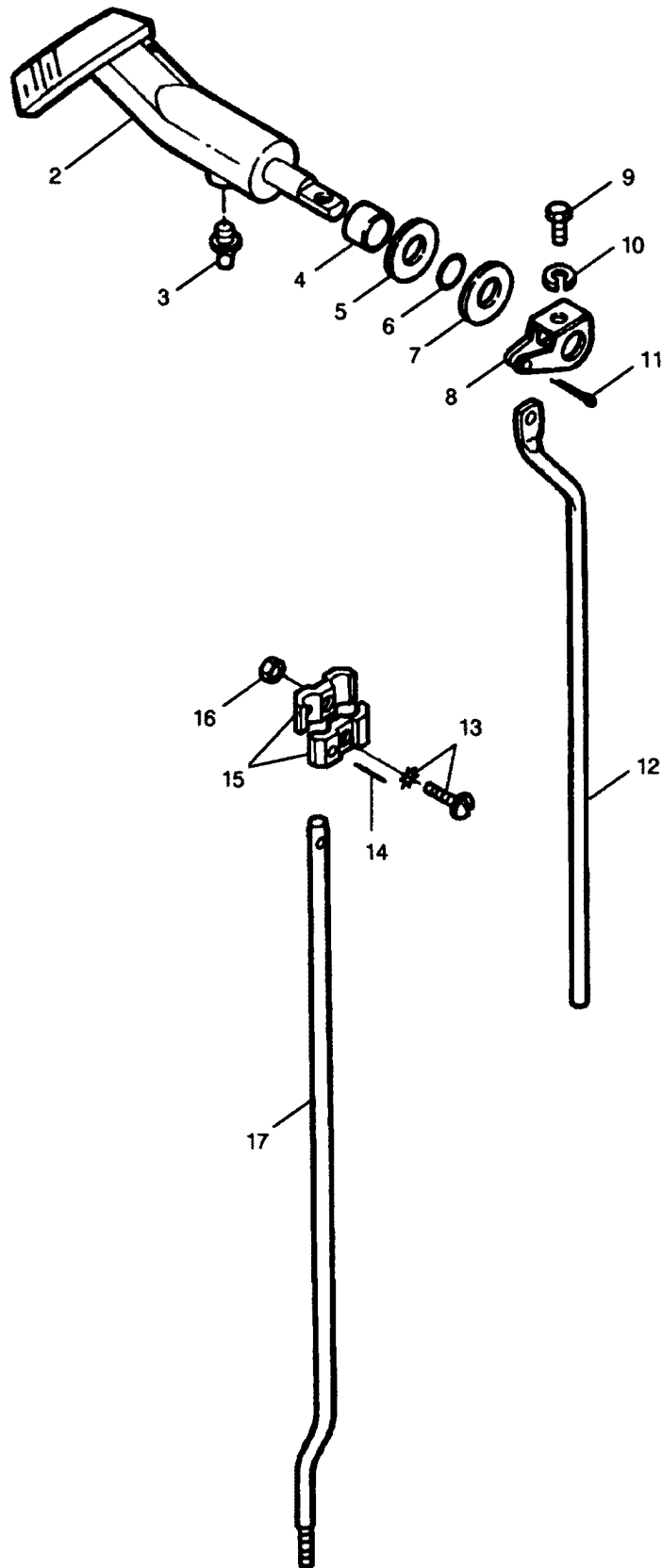
CRANKSHAFT AND PISTON



CRANKSHAFT AND PISTON

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	31410		2	RING, PISTON PIN RETAINING
2	712017		1	PIN, PISTON
3	A712260		1	RING (2 PER SET)
4	712015		1	PISTON
5	S715016		1	CONNECTING ROD W/BEARING, CAP AND SCREW
6	A712228		1	CRANKPIN ROLLER (56 ROLLERS PER SET)
7	2A527018		1	CRANKSHAFT W/BEARING & SLINGER
8	521270		1	SLINGER
9	521910		1	BEARING
10	521118-1		1	SEAL
11	521579		1	SEAL, CRANKSHAFT SPLINE
12	36634		2	SCREW, CONNECTING ROD
13	521013		1	BEARING
14	521146		1	SEAL
15	687498		1	KEY, FLYWHEEL

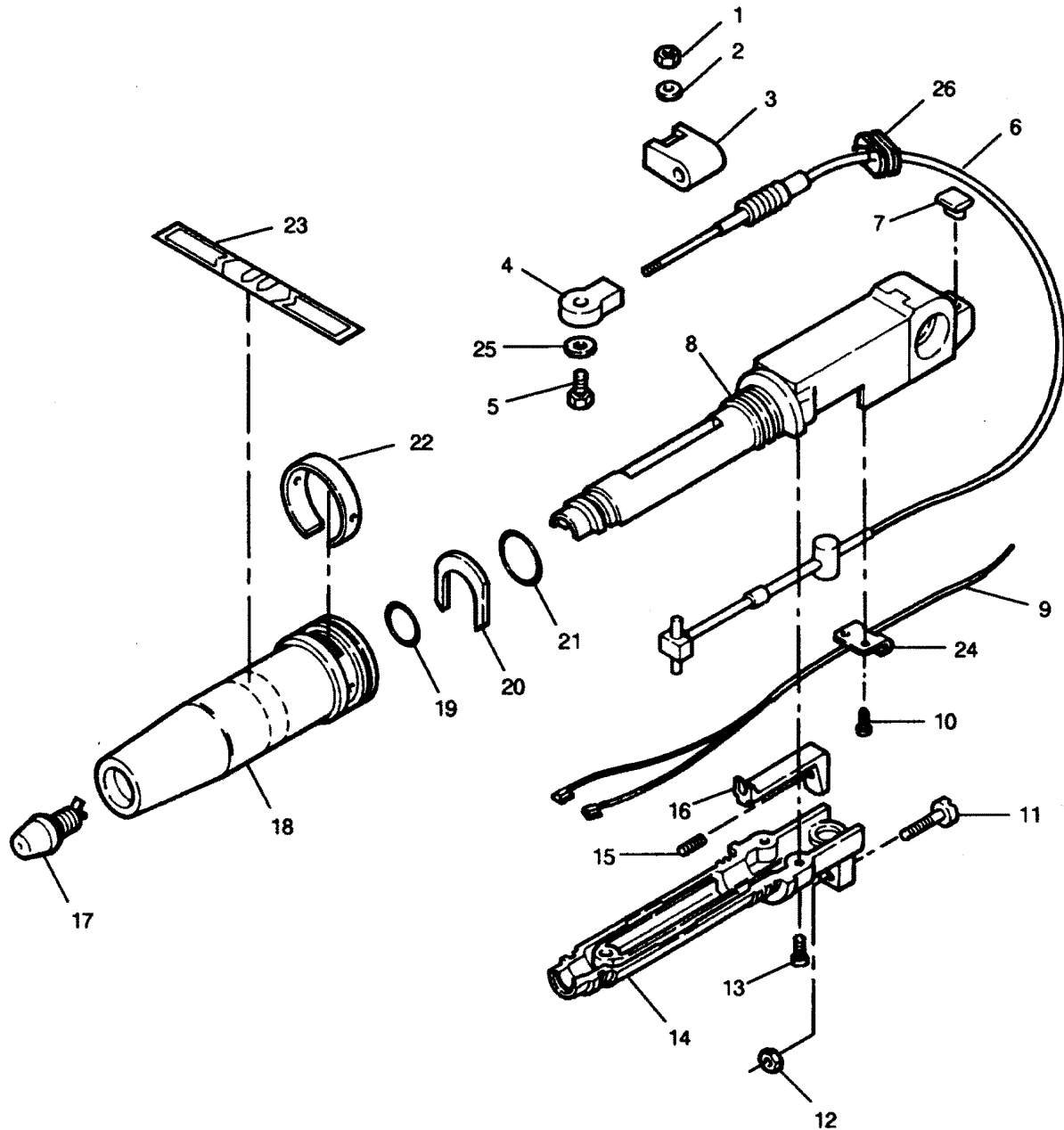
SHIFT LINKAGE



SHIFT LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
2	521614-3		1	HANDLE, GEAR SHIFT
3	213274		1	FITTING, GREASE
4	341610		1	BEARING, GEAR SHIFT SHAFT
5	269052		1	WASHER
6	19342		1	SEAL
7	2014		1	WASHER
8	521621		1	LEVER, GEAR SHIFT
9	2041		1	SCREW, 10 - 24 X 3/8
10	1975		1	WASHER
11	1978		1	PIN
12	521615		1	ROD, GEAR SHIFT UPPER
13	1371		1	SCREW W/LOCKWASHER, 10 - 24 X 5/8
14	8538		1	PIN
15	K341704		1	COUPLING W/SCREW AND NUT
16	7009		1	LOCKNUT, 10 - 24
17	521705-1		1	ROD, GEAR SHIFT LOWER (15-INCH TRANSOM MODELS)

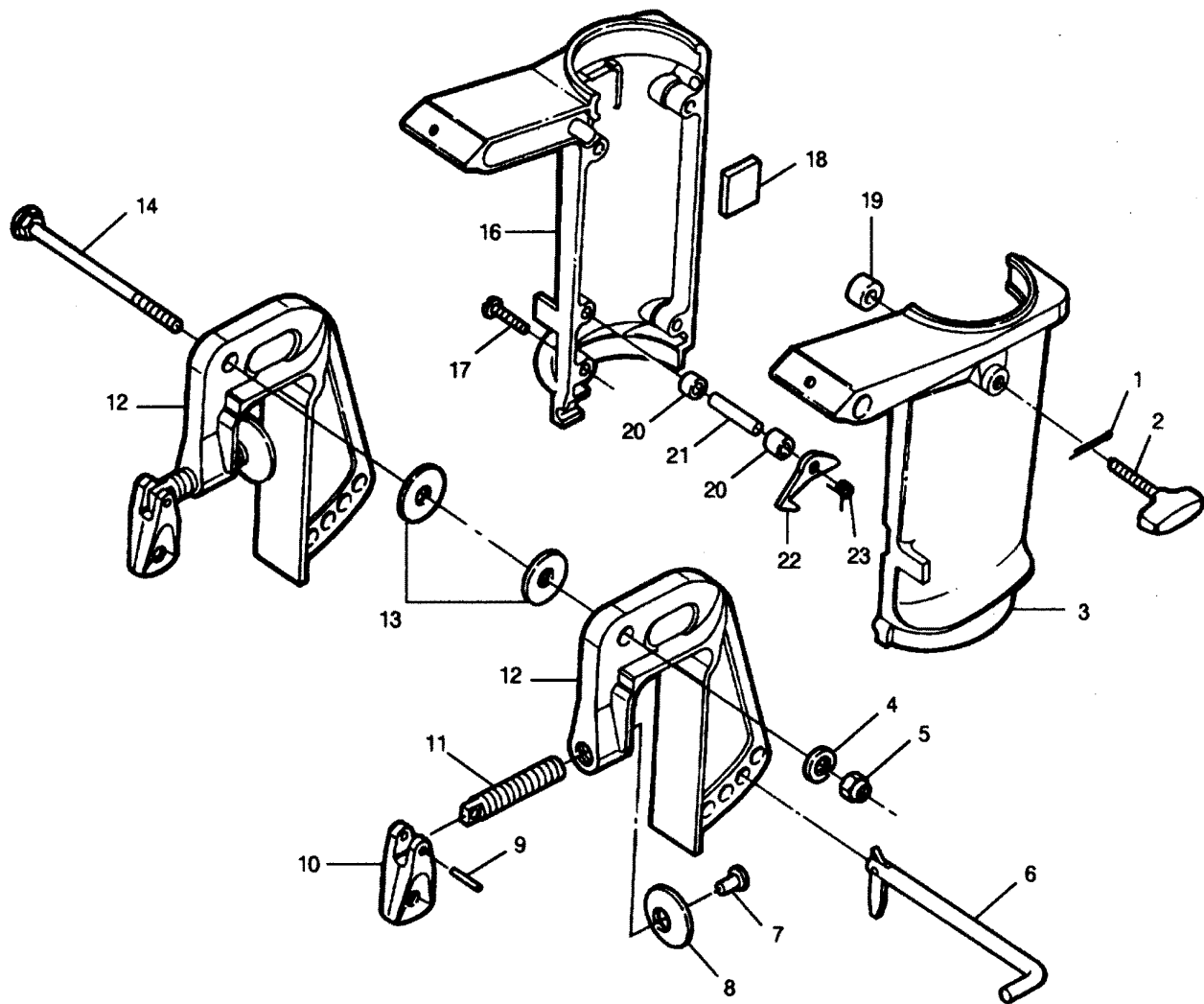
STEERING HANDLE AND TWIST GRIP THROTTLE



STEERING HANDLE AND TWIST GRIP THROTTLE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1832		1	LOCKNUT, 1/4- 20
2	2012		1	WASHER
3	702668		1	RETAINER, THROTTLE CABLE
4	702035		1	BEARING
5	702165		1	SCREW
6	702444		1	CABLE. THROTTLE
7	702025		1	PAD
8	702079		1	ARM, UPPER STEERING
9	702908		1	WIRE, SHORTING (STOP)
10	2230		4	SCREW, #6 X 3/8 (SELF TAPPING)
11	521690-1		1	SCREW, IDLE STOP
12	7009		1	LOCKNUT, 10- 24
13	2219		3	SCREW, 8-18 X 3/4 (SELF TAPPING)
14	702576		1	ARRN, LOWER STEERING
15	521199		1	SPRING, THROTTLE STOP
16	702198		1	STOP, IDLE
	7702449		1	SWITCH, SHORTING (STOP)
18	702137		1	GRIP, STEERING HANDLE
19	53795-1		1	SEAL
20	702178		1	RETAINER
21	702736		1	SEAL
22	702687		1	COLLAR
23	709894		1	INDICATOR, SPEED CONTROL
24	702212		1	PLATE, CABLE CLAMP
25	8143		1	WASHER
26	702504		1	GROMMET

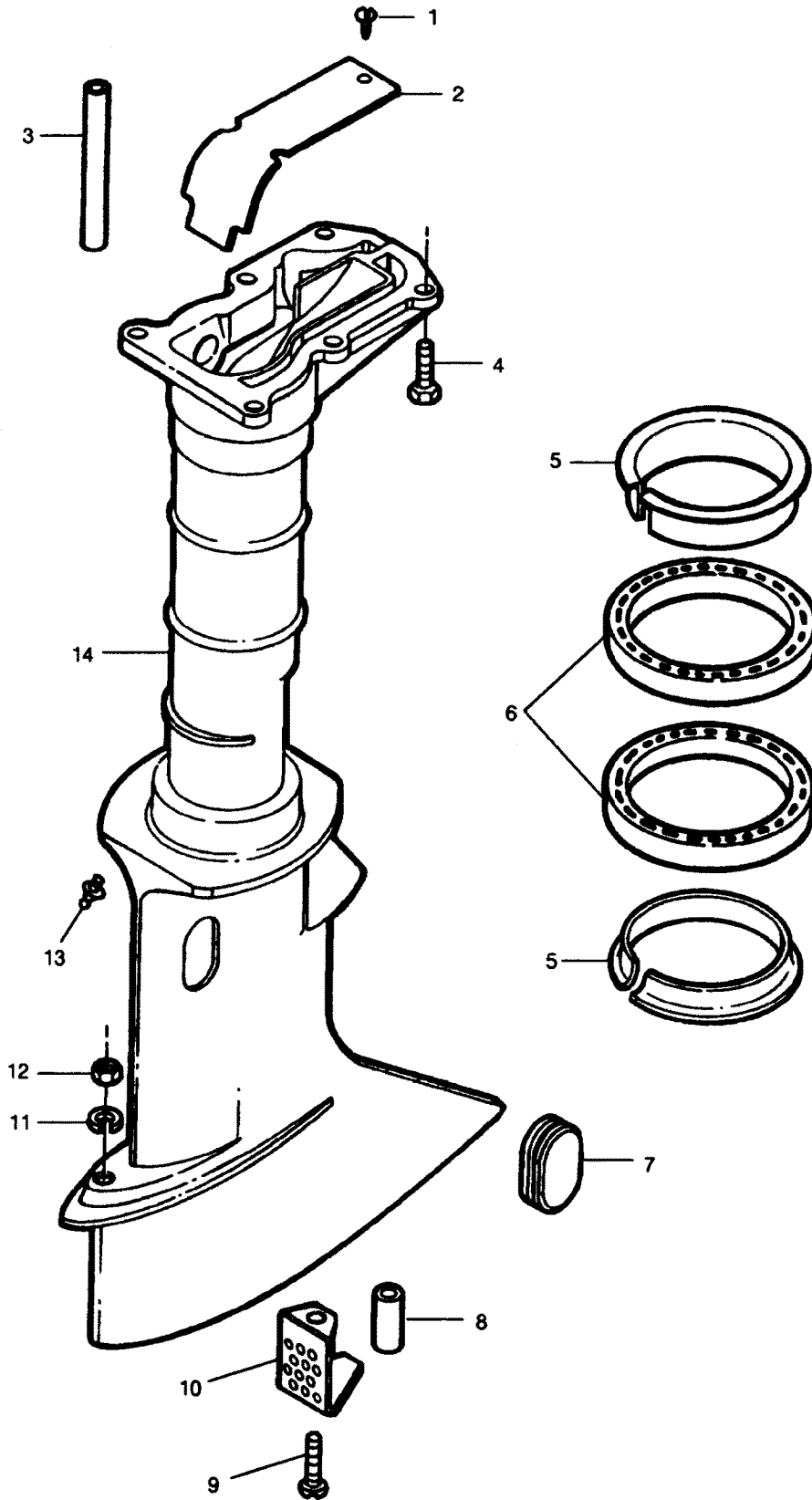
SWIVEL BRACKET AND STERN BRACKETS



SWIVEL BRACKET AND STERN BRACKETS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1014		1	COTTER PIN
2	521514		1	KNOB, STEERING FRICTION
3	521072-5		1	BRACKET, SWIVEL - PORT WTGREASE FITTINGS
4	2014		1	WASHER
5	7026		1	STOP NUT, 318- 16
6	817810A1		1	BAR, LOCK
7	66480		2	STUD
8	24074		2	FOOT, CLAMP SCREW
9	8554		2	SPRING PIN
10	424075		2	HANDLE, SPRING PIN
11	817761A2		2	CLAMP SCREW W/HANDLE AND FOOT
12	817850A3		2	BRACKET, STERN W/CLAMP SCREW AND FOOT
13	2037		2	WASHER
14	468037-1		1	BOLT, PIVOT
16	817816A5		1	BRACKET, SWIVEL - STARBOARD W/PAD
17	2035		4	SCREW, 1T4 - 20 X 1
18	521661--1		1	PAD, SWIVEL FRICTION
19	521631		1	SHOE, SWIVEL FRICTION
20	197813		2	BEARING
21	468350		1	PIN, REVERSE LOCK
22	468349		1	LOCK, REVERSE
23	468300-1		1	SPRING, REVERSE LOCK

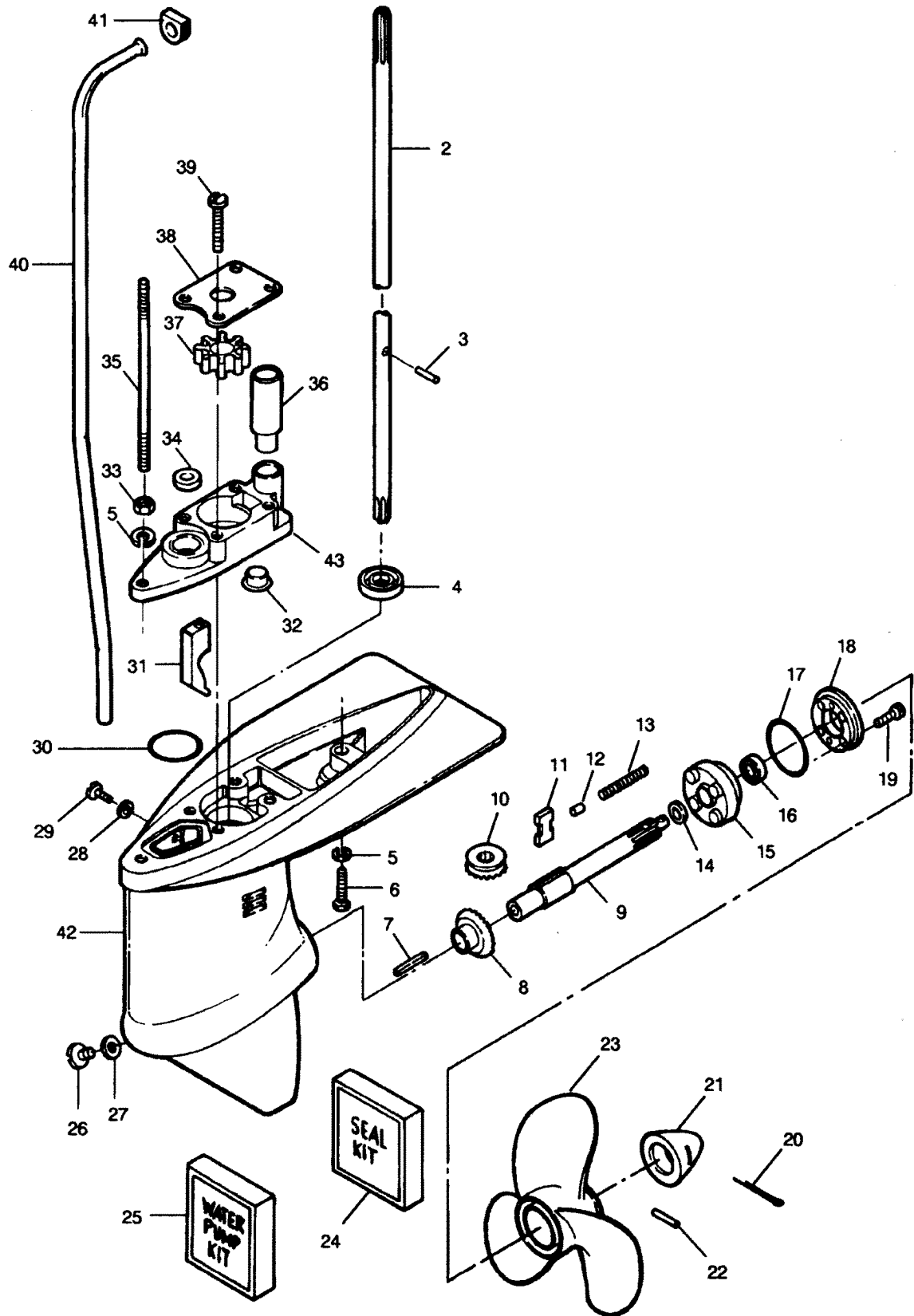
MOTOR LEG



MOTOR LEG

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1645		3	SCREW, THREAD CUTTING, 6 - 32 X 1/4
2	A341151		1	PLATE, EXHAUST W/SCREWS
3	521261		1	LINE, WATER OUTLET
4	1864		6	SCREW, 1/4 - 20 X 3/4
5	468169-1		2	BEARING, SWIVEL BRACKET
6	A468346		2	MOUNT, SHOCK
7	46899-1		1	COVER, SHIFT COUPLING
8	521727		1	SLEEVE, IDLE BAFFLE
9	1747		1	SCREW, 10 - 24 X 1-11/16
10	521779		1	BAFFLE, IDLE RELIEF
11	8083		1	WASHER
12	1341		1	NUT, 1/4 - 20
13	523274		1	FITTING, GREASE
14	817940A5		1	LEG, MOTOR W/EXHAUST PLATE

GEAR HOUSING



GEAR HOUSING

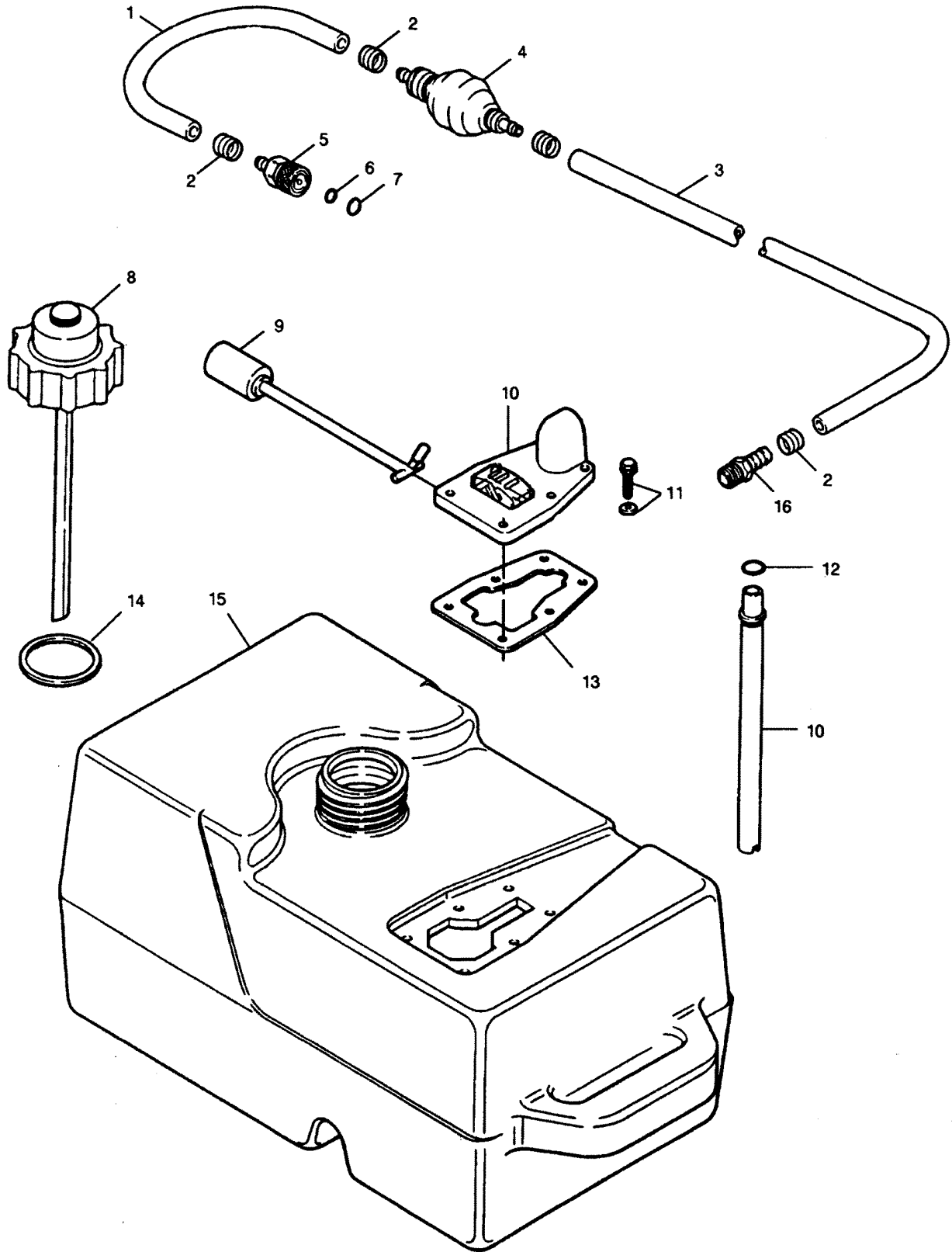
REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
2	521128		1	DRIVESHAFT (15 INCH TRANSOM MODELS)
3	390563		1	PIN, WATER PUMP DRIVE
4	318307		1	SEAL, DRIVESHAFT
5	8083		2	LOCKWASHER
6	1199		1	SCREW, 1/4 - 20 X 1(15 INCH TRANSOM MODELS)
7	521728		1	PIN, CLUTCH SHIFT
8	817249A1		1	GEAR W/BEARING
9	409098		1	SHAFT, PROPELLER
10	819250		1	GEAR, PINION
11	409521		1	CLUTCH
12	318372		1	PIN, CLUTCH GUIDE
13	409719		1	SPRING, CLUTCH
14	521099		1	SPACER, PROP SHAFT BEARING
15	A341298		1	CAGE, PROP SHAFT W/BEARING AND SEAL
16	521307		1	SEAL, PROP SHAFT
17	521305		1	SEAL
18	521296		1	RETAINER
19	525457		4	SCREW
20	1846		1	COTTER PIN
21	817752A1		1	NUT, PROPELLER W/COTTER PIN
22	A324101		1	PIN, PROPELLER (PACK OF 3 W/COTTER PIN)
23	P712		1	PROPELLER (15 INCH TRANSOM MODELS)
24	K1057		1	GEAR HOUSING SEAL KIT
25	819026A1		1	WATER PUMP KIT
26	50109		1	PLUG, GEAR HOUSING
27	8186		1	WASHER
28	8074		1	WASHER
29	1077		1	SCREW, GEAR HOUSING VENT,10 - 24 X 1/4
30	521783		1	SEAL
31	521721		1	CAM, SHIFT
32	521246-1		1	PLUG, WATER PUMP
33	1341		1	NUT, 1/4 - 20
34	338618-1		1	SEAL, SHIFT ROD
35	601006		1	STUD (15 INCH TRANSOM MODEIS)
36	A521735		1	SEAL, WATER LINE
37	521065-1		1	IMPELIER
38	521537		1	PLATE, WATER PUMP
39	1504		4	SCREW, 1/4 - 20 X 1-1/4

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GEAR HOUSING

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
40	521244-1		1	LINE, WATER (15 INCH TRANSOM MODELS)
41	521342-1		1	SEAL, WATER LINE
42	2A521054		1	GEAR HOUSING
	819481A1		1	GEAR HOUSING COMPLETE
43	A735060		1	BODY ASSY., WATER PUMP

FUEL TANK AND LINE



FUEL TANK AND LINE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	A84754-1		1	HOSE
2	298788		4	FERRULE
3	817738A1		1	HOSE
4	818004A1		1	BULB, PRIME
5	197787-3		1	COUPLER
6	17815		1	SEAL
7	17816		1	SEAL
8	17820		1	CAP, FUEL TANK
9	17826		1	FLOAT
10	17828		1	GAUGE ASSEMBLY
11	17824		6	SCREW
12	17827		1	SEAL
13	17823-1		1	GASKET
14	17822-1		1	GASKET
15	5H213		1	FUEL TANK W/LINE (3 GALLON)
16	702801		1	FITTING, FUEL

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
010165	GASKET	13	20	1341	NUT, 1/4 - 20	27	12
010280	SCREW, SHUTTER	13	8	1341	NUT, 1/4 - 20	29	33
010571	SCREW, IDLE SPEED	13	32	1371	SCREW W/LOCKWASHER, 10 - 24 X 5/8	21	13
010588	PLUG	13	2	1426	SCREW W/WASHER, 1/4 - 20 X 7/16	17	8
011103	SPING, IDLE NEEDLE	13	17	1504	SCREW, 1/4 - 20 X 1-1/4	17	15
013554	FLOAT	13	10	1504	SCREW, 1/4 - 20 X 1-1/4	29	39
013944	PIN, FLOAT	13	11	1532	SCREW, 1/4 - 20 X 1	11	6
013945	SCREW	13	14	15584	SPRING AND KEEPER	7	4
015366	BOWL, FLOAT	13	12	15585	ROPE, STARTER	7	13
015367	SHUTTER, CHOKE	13	7	15604	RETAINER, DOG	7	8
015520	NEEDLE, IDLE	13	16	15605	SPRING	7	5
015623	GASKET, FLOAT BOWL	13	13	15606	PULLEY W/BEARING	7	14
015736	SHAFT, CHOKE	13	6	15615	SCREW	7	9
02510	GASKET	13	15	1645	SCREW, THREAD CUTTING, 6 - 32 X 1/4	27	1
02531	PLUG, WELCH	13	1	1705	SCREW, 1/4 - 20 X 3/4	17	6
04784	BALL	13	4	1734	SCREW, 1/4 - 20 X 1/2	9	23
08805	SPRING, CHOKE FRICTION	13	5	1747	SCREW, 10 - 24 X 1-11/16	27	9
1014	COTTER PIN	25	1	1755	SCREW, 6 - 32 X 5/16	9	13
10235	TUBE, BY-PASS	13	3	1756	NUT	5	21
10238	NOZZLE	13	22	17815	SEAL	33	6
10240	SHAFT, THROTTLE LINKAGE	13	24	17816	SEAL	33	7
10241	CLIP	13	25	17820	CAP, FUEL TANK	33	8
10242	WASHER	13	26	17822-1	GASKET	33	14
10246	SPRING, THROTTLE RETURN	13	29	17823-1	GASKET	33	13
10248	SHUTTER, THROTTLE	13	30	17824	SCREW	33	11
10265	NEEDLE, INLET	13	18	17826	FLOAT	33	9
10290	BRACKET ASSEMBLY, THROTTLE	13	23	17827	SEAL	33	12
10292	SEAT, INLET	13	19	17828	GAUGE ASSEMBLY	33	10
10293	MAIN FUEL JET (.039) 2500 - 5000 FT.	13	21	18160-3	REED, FUEL PUMP	15	3
10328	SCREW, THROTTLE SHUTTER	13	31	1829	SCREW, 10 - 24 X 7/18	5	18
10337	MAIN FUEL JET (.041) SEA LEVEL - 2500 FT.	13	21	1832	LOCKNUT	17	18
10338	LINKAGE, WIRE	13	27	1832	LOCKNUT, 1/4- 20	23	1
10339	SHAFT, THROTTLE	13	28	1846	COTTER PIN	29	20
10341	MAIN FUEL JET (.035) 7500 - 10000 FT.	13	21	1864	SCREW, 1/4 - 20 X 3/4	17	17
10342	MAIN FUEL JET (.037) 5000 - 7500 FT.	13	21	1864	SCREW, 1/4 - 20 X 3/4	27	4
1035	SCREW, 1/4 - 20 X 5/8	5	17	18906	GASKET, CARBURETOR	13	9
1069	SCREW, 10 - 24 X 1-1/16	15	6	19342	SEAL	21	6
1077	SCREW, GEAR HOUSING VENT, 10 - 24 X 1/4	29	29	1975	WASHER	21	10
1107	SCREW, 1/4 - 20 X 3/4	17	14	197767-2	BUSHING, FUEL LINE	5	13
1199	SCREW, 1/4 - 20 X 1(15 INCH TRANSOM MODELS)	29	6	197787-3	COUPLER	33	5
12066	FRICTION SCREW	9	11	1978	PIN	21	11
12088	GROMMET	9	10	197813	BEARING	25	20
12378	WEDGE SPRING	9	7	1979	SCREW, 10 - 24 X 1/2	3	13
12380	SCREW (PLASTIC)	9	3	2008	SCREW, 1/4 - 20 X 7/8	11	8
12381	WASHER (PLASTIC)	9	4	2012	WASHER	17	19
12383	STATOR PLATE W/CORE	9	8	2012	WASHER	23	2
12384	WIRE, GROUND	9	14	2014	WASHER	21	7
12385	WIRE, STOP	9	25	2014	WASHER	25	4
1286	SCREW, 4 - 40 X 3/16	15	2	2035	SCREW, 1T4 - 20 X 1	25	17
1341	NUT, 1/4 - 20	7	1	2037	WASHER	25	13
1341	NUT, 1/4 - 20	17	3	2041	SCREW, 10 - 24 X 3/8	21	9
				213274	FITTING, GREASE	21	3
				2211	SCREW, 10 - 24 X 5/8	3	1
				2219	SCREW, 8-18 X 3/4 (SELF TAPPING)	23	13
				2230	SCREW, #6 X 3/8 (SELF TAPPING)	23	10

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24074	FOOT, CLAMP SCREW	25	8	521305	SEAL	29	17
24748-2	GASKET	15	4	521307	SEAL, PROP SHAFT	29	16
250003	SPRING	7	7	521319	BUSHING	5	20
250421	DOG	7	6	521342-1	SEAL, WATER LINE	31	41
269052	WASHER	21	5	521498	KEY, FLYWHEEL	9	18
2706772	CLAMP	5	15	521514	KNOB, STEERING FRICTION	25	2
298788	FERRULE	33	2	521537	PLATE, WATER PUMP	29	38
2A24757	PLATE ASSY., FUEL PUMP	15	9	521552	SCREW	9	1
2A521054	GEAR HOUSING	31	42	521579	SEAL, CRANKSHAFT SPLINE	19	11
2A527018	CRANKSHAFT W/BEARING & SLINGER	19	7	521614-3	HANDLE, GEAR SHIFT	21	2
2A712010	CYLINDER W/CRANKCASE COVER	17	21	521615	ROD, GEAR SHIFT UPPER	21	12
2C713712	COVER, COMPLETE W/DECALS	3	14	521621	LEVER, GEAR SHIFT	21	8
31160-2	REED	11	4	521631	SHOE, SWIVEL FRICTION	25	19
31410	RING, PISTON PIN RETAINING	19	1	521661--1	PAD, SWIVEL FRICTION	25	18
318307	SEAL, DRIVESHAFT	29	4	521690-1	SCREW, IDLE STOP	23	11
318372	PIN, CLUTCH GUIDE	29	12	521705-1	ROD, GEAR SHIFT LOWER (15-INCH TRANSOM MODELS)	21	17
338618-1	SEAL, SHIFT ROD	29	34	521721	CAM, SHIFT	29	31
341610	BEARING, GEAR SHIFT SHAFT	21	4	521727	SLEEVE, IDLE BAFFLE	27	8
36634	SCREW, CONNECTING ROD	19	12	521728	PIN, CLUTCH SHIFT	29	7
390563	PIN, WATER PUMP DRIVE	29	3	521774	BRACKET, ENGINE COVER LOWER	17	7
409098	SHAFT, PROPELLER	29	9	521779	BAFFLE, IDLE RELIEF	27	10
409521	CLUTCH	29	11	521783	SEAL	29	30
409719	SPRING, CLUTCH	29	13	521910	BEARING	19	9
424075	HANDLE, SPRING PIN	25	10	523274	FITTING, GREASE	27	13
433209-1	STUD	11	5	525457	SCREW	29	19
468037-1	BOLT, PIVOT	25	14	53795-1	SEAL	23	19
468169-1	BEARING, SWIVEL BRACKET	27	5	5H213	FUEL TANK W/LINE (3 GALLON)	33	15
468300-1	SPRING, REVERSE LOCK	25	23	601006	STUD (15 INCH TRANSOM MODEIS)	29	35
468349	LOCK, REVERSE	25	22	620132	HANDLE	7	12
468350	PIN, REVERSE LOCK	25	21	620817	RETAINER	7	11
46899-1	COVER, SHIFT COUPLING	27	7	63754	HOSE, FUEL (FUEL PUMP TO CARBURETOR)	15	8
50109	PLUG, GEAR HOUSING	29	26	66480	STUD	25	7
521004	STUD	5	8	681046	BULB, PRIME	5	6
521013	BEARING	19	13	681188	NUT	9	22
521065-1	IMPELIER	29	37	681243	HOSE (PRIME BULB TO CARBURETOR)	5	7
521072-5	BRACKET, SWIVEL - PORT WTGREASE FITTINGS	25	3	681269	HANDLE, TILT	3	2
521099	SPACER, PROP SHAFT BEARING	29	14	681954-1	COVER, PRIME BULB	5	5
521118-1	SEAL	19	10	687038	PLATE, SUPPORT	5	10
521128	DRIVESHAFT (15 INCH TRANSOM MODELS)	29	2	687063	STARTER, COMPLETE	7	-
521146	SEAL	19	14	687163	COVER, SUPPORT PLATE, FRONT	5	14
521168	GASKET, CARBURETOR ADAPTER	11	1	687287	SWITCH, EMERGENCY STOP	9	19
521199	SPRING, THROTTLE STOP	23	15	687498	KEY, FLYWHEEL	19	15
521244-1	LINE, WATER (15 INCH TRANSOM MODELS)	31	40	687547-1	KNOB, CHOKE	5	12
521246-1	PLUG, WATER PUMP	29	32	687765	LATCH, ENGINE COVER, REAR	3	7
521261	LINE, WATER OUTLET	27	3	687944-1	COVER, ENGINE LOWER	5	1
521270	SLINGER	19	8	699892	DECAL, STARTING INSTRUCTIONS	3	12
521279-1	GASKET, CYLINDER EXHAUST	17	12	7009	LOCKNUT, 10 - 24	21	16
521296	RETAINER	29	18	7009	LOCKNUT, 10- 24	23	12
				7009	NUT, 10 - 24	3	3

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7011	NUT, 10- 24	3	10	817761A2	CLAMP SCREW W/HANDLE AND FOOT	25	11
702025	PAD	23	7	817810A1	BAR, LOCK	25	6
702035	BEARING	23	4	817816A5	BRACKET, SWIVEL - STARBOARD W/PAD	25	16
702079	ARM, UPPER STEERING	23	8	817850A3	BRACKET, STERN W/CLAMP SCREW AND FOOT	25	12
702137	GRIP, STEERING HANDLE	23	18	817940A5	LEG, MOTOR W/EXHAUST PLATE	27	14
702165	SCREW	23	5	818004A1	BULB, PRIME	33	4
702178	RETAINER	23	20	818029	DECAL, FUEL MIX (NOT SHOWN)	5	-
702198	STOP, IDLE	23	16	818043A1	DIAPHRAGM W/GASKETS	15	1
702212	PLATE, CABLE CLAMP	23	24	8186	WASHER	29	27
702329	LANYARD	9	21	819026A1	WATER PUMP KIT	29	25
702427	BRACKET, STARTER	7	10	819182T	SPARK PLUG (L-87YC)	17	9
702444	CABLE, THROTTLE	23	6	819250	GEAR, PINION	29	10
702449	SWITCH, STOP	9	20	819367	HEAD, CYLINDER	17	11
702504	GROMMET	23	26	819481A1	GEAR HOUSING COMPLETE	31	42
702576	ARRN, LOWER STEERING	23	14	8538	PIN	21	14
7026	STOP NUT, 318- 16	25	5	8554	SPRING PIN	25	9
702668	RETAINER, SPEED CONTROL CABLE	17	20	8559	DOWEL PIN	17	16
702668	RETAINER, THROTTLE CABLE	23	3	901746-2	COVER, FUEL PUMP	15	5
702687	COLLAR	23	22	901754	HOSE, FUEL (BUSHING TO FUEL PUMP)	5	4
702736	SEAL	23	21	901811	FILTER, FUEL PUMP	15	7
702783	RETAINER, ENGINE COVER FRONT	3	11	901938-1	SCREW, HEAD	17	2
702801	FITTING, FUEL	33	16	A324101	PIN, PROPELLER (PACK OF 3 W/COTTER PIN)	29	22
702908	WIRE	9	9	A341151	PLATE, EXHAUST W/SCREWS	27	2
702908	WIRE, SHORTING (STOP)	23	9	A341298	CAGE, PROP SHAFT W/BEARING AND SEAL	29	15
709894	INDICATOR, SPEED CONTROL	23	23	A468346	MOUNT, SHOCK	27	6
712015	PISTON	19	4	A521735	SEAL, WATER LINE	29	36
712017	PIN, PISTON	19	2	A712228	CRANKPIN ROLLER (56 ROLLERS PER SET)	19	6
712061	CARBURETOR COMPLETE (HO-4A)	13	-	A712260	RING (2 PER SET)	19	3
712097	FLYWHEEL	9	2	A735060	BODY ASSY., WATER PUMP	31	43
712158	PLATE, REED	11	3	A84754-1	HOSE	33	1
712167	CARBURETOR ADAPTER	11	9	C712010	CYLINDER COMPLETE (SHORT BLOCK)	17	21
712192	CAM, THROTTLE	9	24	G1034-1	GASKET SET	17	13
712475	COIL W/LEAD WIRE, WEDGE AND SPARKIE	9	6	K10237	INLET NEEDLE SEAT & GASKET KIT	13	35
712504	GROMMET	11	2	K10294	GASKET SET	13	33
712529	GASKET, CYLINDER HEAD	17	1	K10295	REPAIR KIT	13	34
713396	DECAL, STARBOARD	3	6	K1057	GEAR HOUSING SEAL KIT	29	24
713397	DECAL, PORT	3	6	K1123	SPARKIE KIT	9	5
713528	DECAL, REAR	3	5	K341704	COUPLING W/SCREW AND NUT	21	15
7702449	SWITCH, SHORTING (STOP)	23	16	K525713	PACKING	3	8
8008	WASHER	5	16	P712	PROPELLER (15 INCH TRANSOM MODELS)	29	23
8008	WASHER	17	5	S687712	COVER, UNPAINTED W/RETAINER AND PACKING	3	14
8015	WASHER	5	19	S715016	CONNECTING ROD W/BEARING, CAP AND SCREW	19	5
8028	WASHER	17	10				
8060	WASHER	11	7				
8061	INTERNAL TOOTH LOCKWASHER	7	3				
8074	WASHER	29	28				
8083	LOCKWASHER	17	4				
8083	LOCKWASHER	29	5				
8083	WASHER	27	11				
8143	WASHER	23	25				
817249A1	GEAR W/BEARING	29	8				
817738A1	HOSE	33	3				

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