



PARTS CATALOG

39/40 HP

SERIAL NUMBER

39 (1 CYL.)	1655013 THRU 2498135
40 (1 CYL.)	2498136 THRU 3296136

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NOTE: Indented description indicate that these parts are included in preceding assembly.

AR = As Required

NSS = Not Sold Separate

OPT = Optional

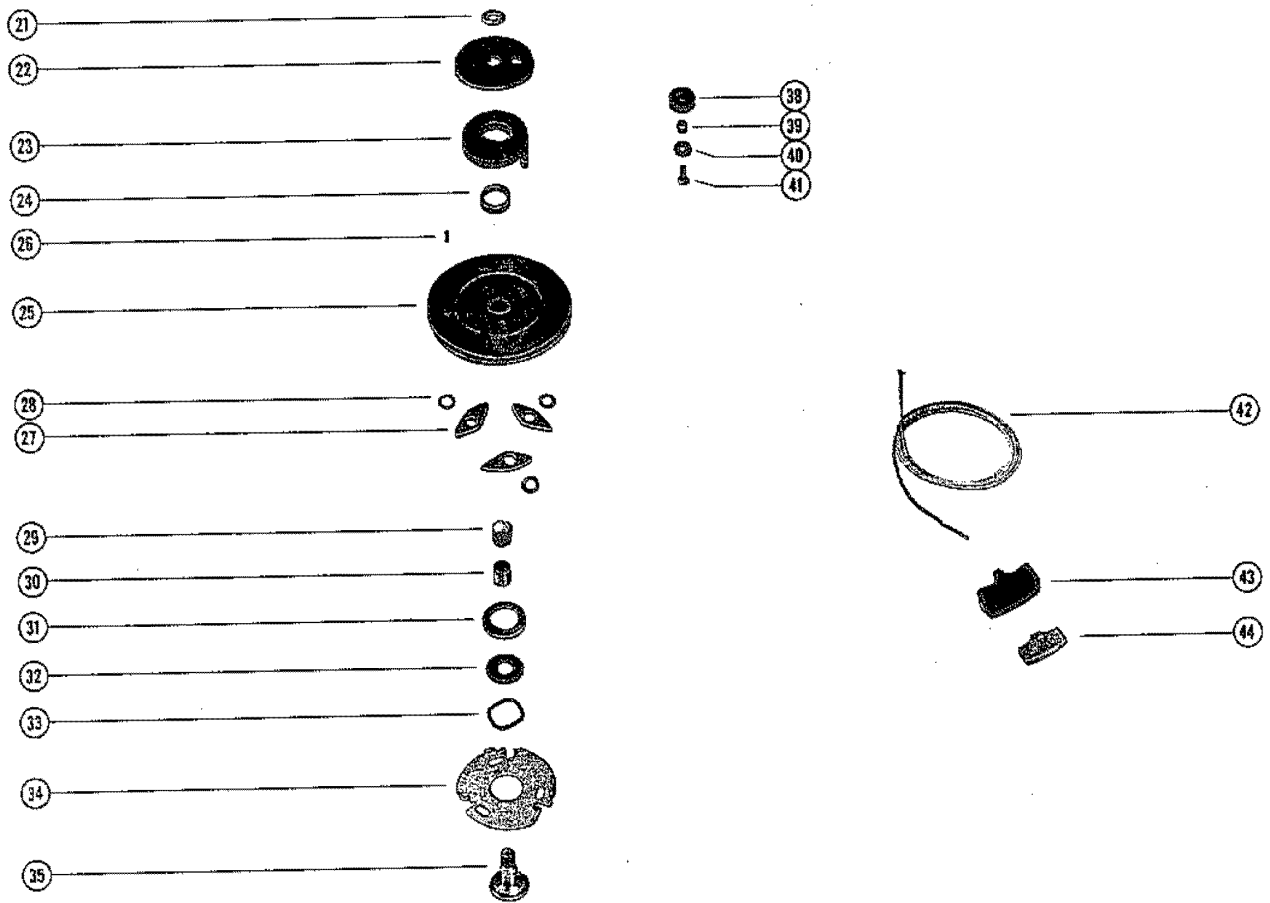
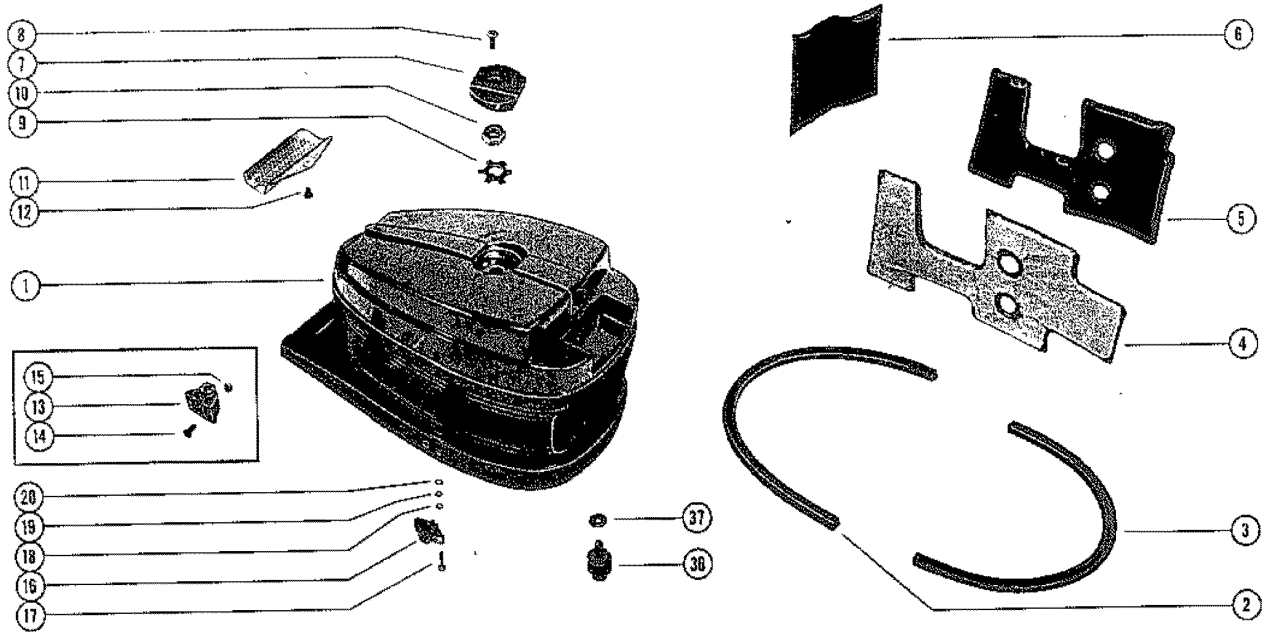
NS = Not Shown

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MISCELLANEOUS/ACCESSORIES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	90-815749		0	39/40 PARTS LIST
-	27-35735A1		0	GASKET SET (39) SERIAL 00000000-02098036
-	27-78139A80		0	GASKET SET (39) (40) SERIAL 02098037-09999999
-	NLA		0	DECAL SET (39)
-	NLA		0	DECAL SET (40)

TOP COWL AND STARTER ASSEMBLY

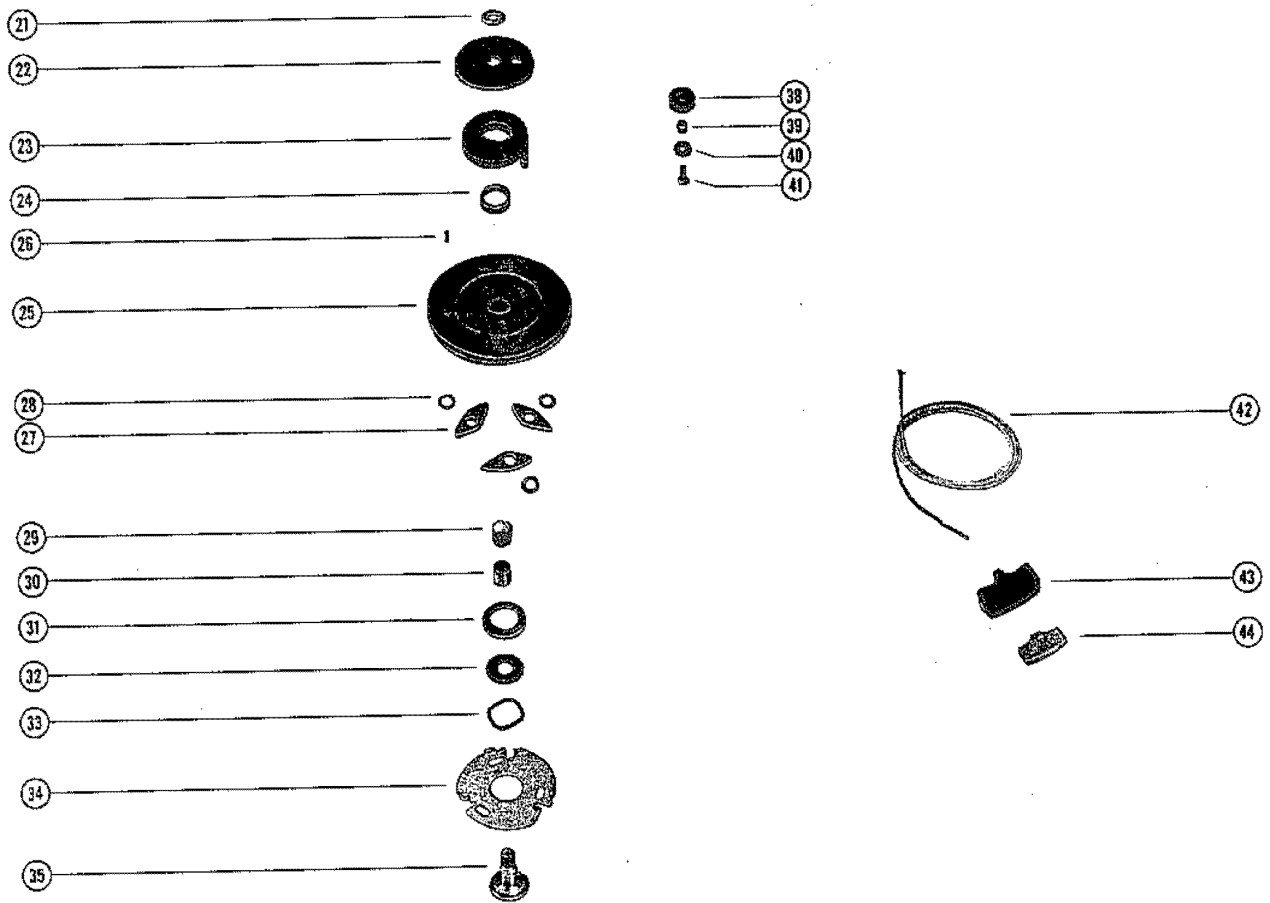
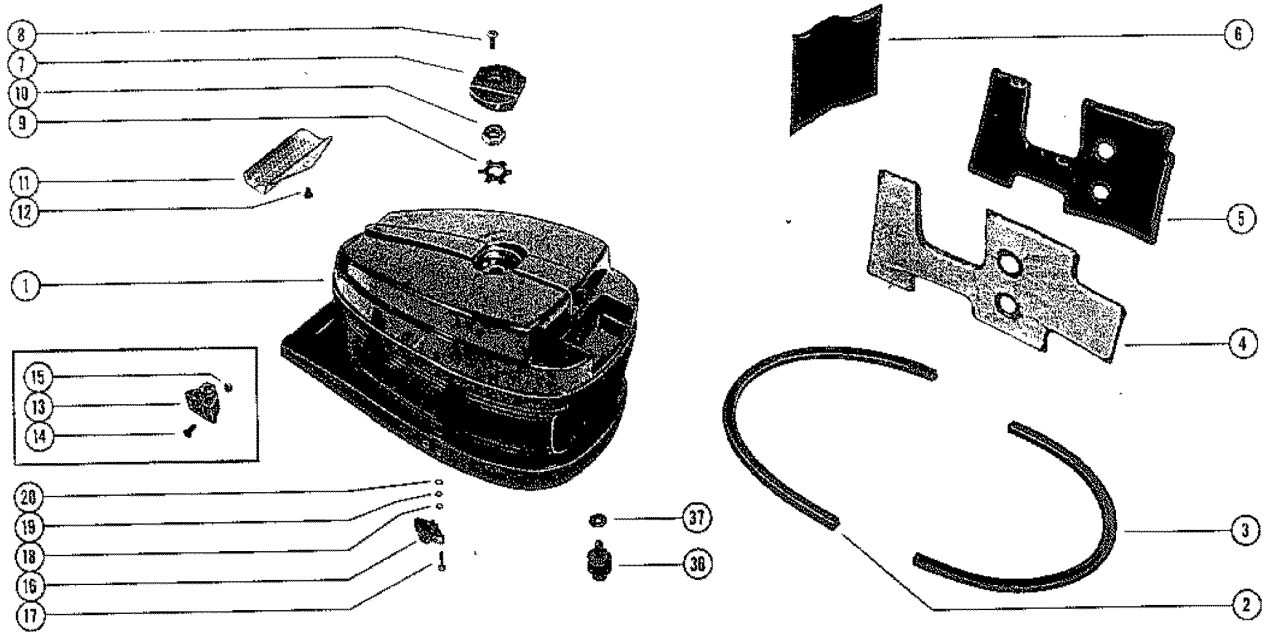


TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	TOP COWL (39) SERIAL 00000000-01865632
	191-7668A2		1	TOP COWL (39)(40) SERIAL 01865633-09999999
2	NLA-		1	STRIP, REAR (39) SERIAL 00000000-01865632
	39538		1	STRIP, REAR(39)(40) SERIAL 01865633-09999999
3	NLA		1	STRIP, FORWARD(39) SERIAL 00000000-01865632
	39537		1	STRIP,FORWARD(39)(40) SERIAL 01865633-09999999
4	NLA		1	SOUND BLANKET (STARBOARD)
5	NLA		1	SOUND BLANKET (PORT)
6	NLA		1	SOUND BLANKET (REAR)
7	89096		1	TRIM COVER
8	10-23618		1	SCREW
9	14-20165		1	TAB WASHER
10	11-20166		1	NUT
11	NLA		1	SCREEN
12	10-62568		3	SCREW
13	30833		1	BRACKET (PORT) 39 SERIAL 00000000-01865632
	30834		1	BRACKET (STARBOARD) 39 SERIAL 00000000-01865632
14	10-37655		4	SCREW 39 SERIAL 00000000-01865632
15	11-27164		4	NUT 39 SERIAL 00000000-01865632
16	39257		1	BRACKET (PORT) 39- 40 SERIAL 01865633-09999999
	39258		1	BRACKET (STARBOARD) 39- 40 SERIAL 01865633-09999999
17	10-39514		4	SCREW 39- 40 SERIAL 01865633-09999999
18	12-37998		OPT	WASHER 39- 40 SERIAL 01865633-09999999
19/20	12-29245		AR	WASHER 39- 40 SERIAL 01865633-09999999
21	12-20286		1	WASHER (39) SERIAL 00000000-01738940
22	20155		1	RETAINER
23	24-29340A1		1	SPRING ASSEMBLY
24	23-28912		1	BUSHING
25	50-93696A2		1	STARTER SHEEVE
26	17-22896		1	PIN
27	30596		3	STARTER PAWL
28	13-36206		3	WAVE WASHER
29	23-28919		1	BUSHING
30	45477A1		1	SHAFT ASSEMBLY (39) SERIAL 00000000-01697722
	23-61005		1	SPACER (39)(40) SERIAL 01697723-09999999
31	26179		1	RETAINER
32	12-26180		1	WASHER (39) SERIAL 00000000-01697722
	12-35559		1	WASHER (39)(40) SERIAL 01697723-09999999
33	13-20160		1	WAVE WASHER
34	30595		1	PLATE
35	NLA		1	SHAFT (39) SERIAL 00000000-01697722
	35558		1	SHAFT (39)(40) SERIAL 01697723-09999999
36	53472		2	MOUNT

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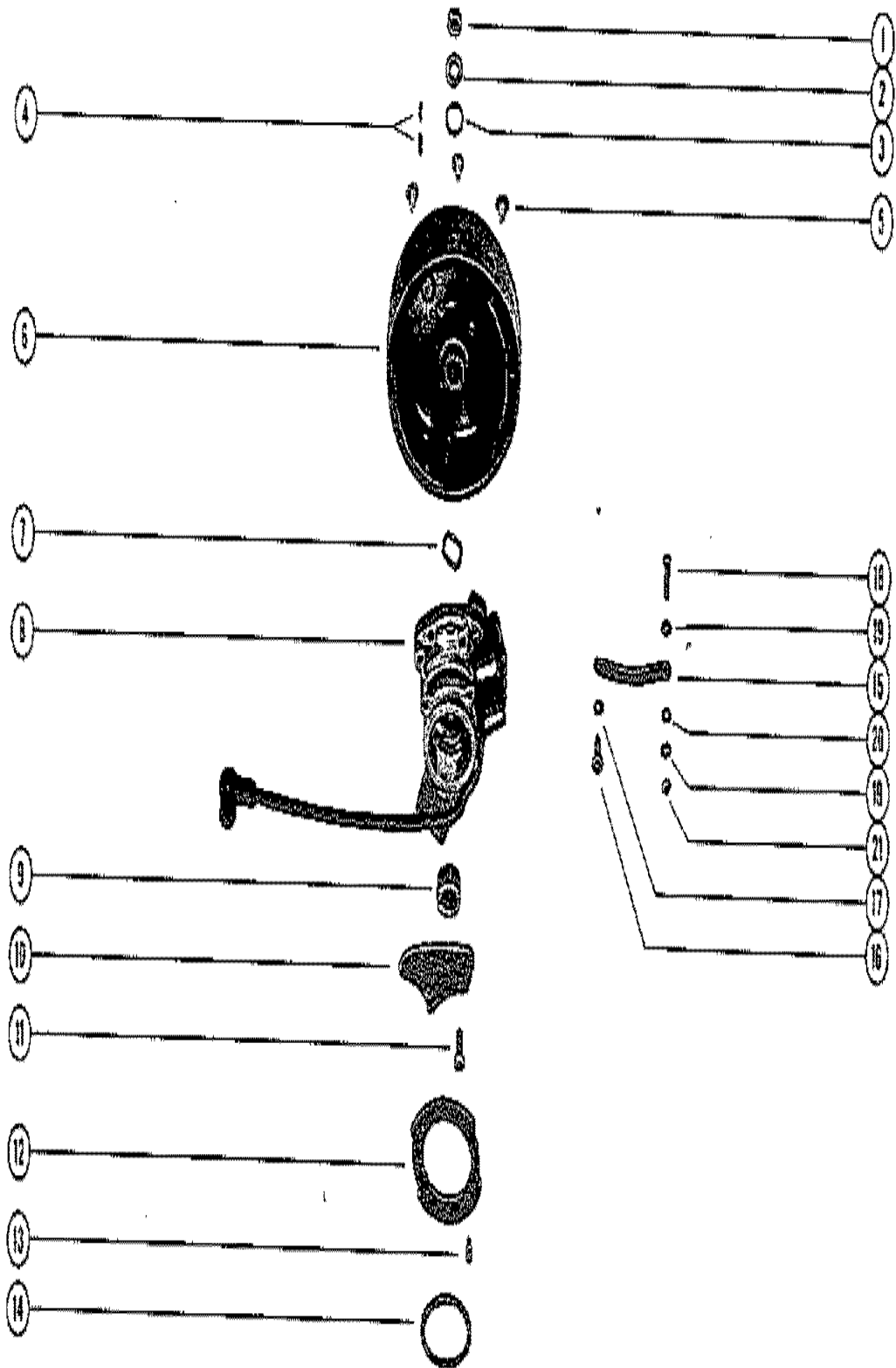
TOP COWL AND STARTER ASSEMBLY



TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	12-28927		1	WASHER (39) SERIAL 00000000-01738940
38	55860		1	PULLEY
39	23-30977--1		1	SPACER
40	12-22887		1	WASHER
41	10-28789		1	SCREW
42	50-12066A9		1	STARTER ROPE
43	30782		1	HANDLE
44	79470A1		1	RETAINER ASSEMBLY

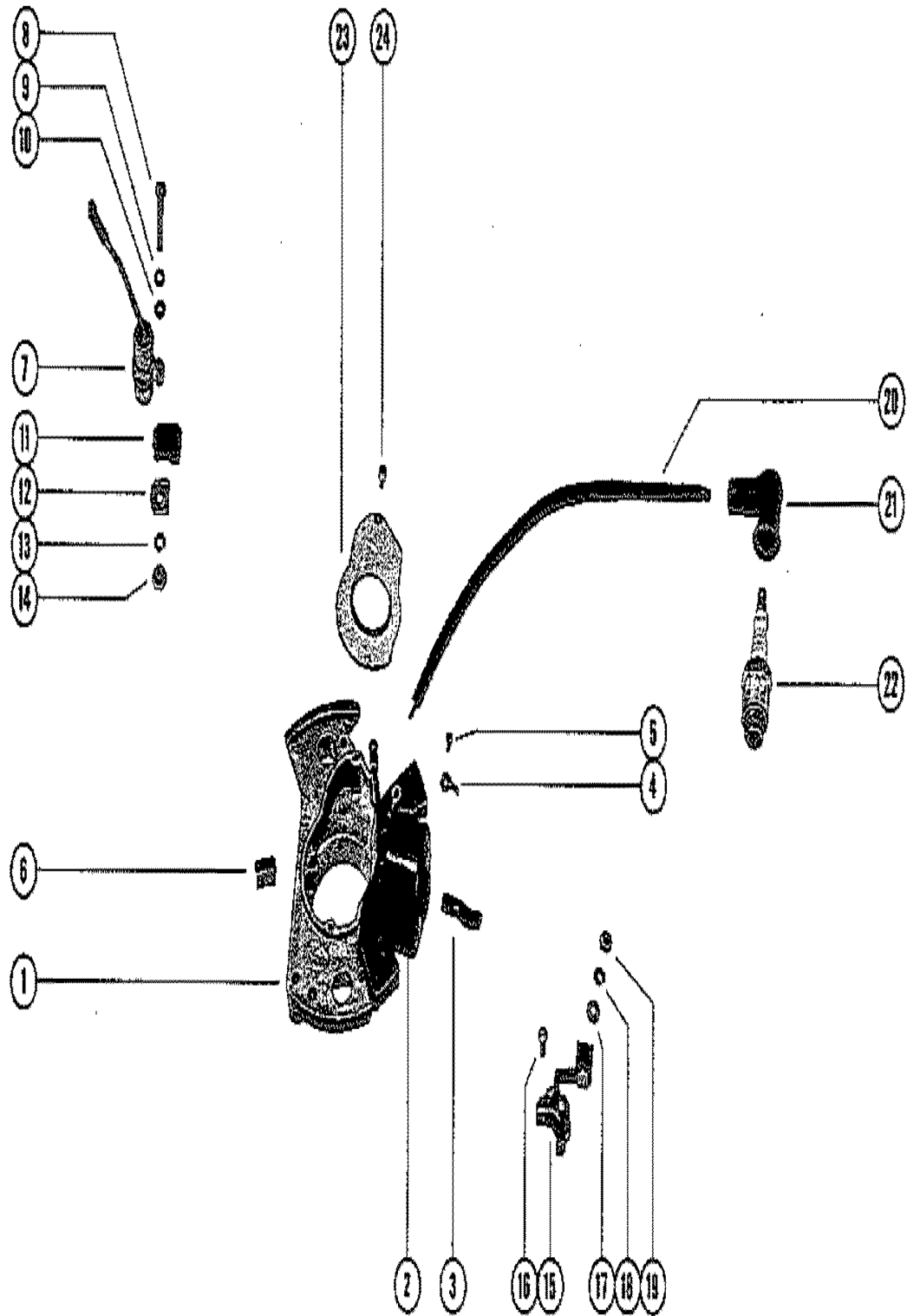
FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE



FLYWHEEL ASSEMBLY AND THROTTLE CAM LINKAGE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-20696		1	NUT 39 40 SERIAL 00000000-02771621
2	12-36245		1	WASHER SERIAL 00000000-02771621
3	25-62701		1	O-RING(39) SERIAL 00000000-02771621
4	28-20094		2	KEY SERIAL 00000000-02771621
5	NLA		3	PLUG (39) SERIAL 00000000-02098036
6	NLA		1	FLYWHEEL ASSEMBLY 39 40 SERIAL 00000000-02771621
7	13-35629		1	WAVE WASHER SERIAL 00000000-02771621
8	NLA		1	STATOR PLATE (SEE BREAKDOWN BELOW) SERIAL 00000000-02771621
9	NLA		1	CAM,BREAKER SERIAL 00000000-02771621
10	56520		1	THROTTLE CAM (NOT AS SHOWN) SERIAL 00000000-02771621
11	10-69054		2	SCREW SERIAL 00000000-02771621
12	NLA		1	RING SERIAL 00000000-02771621
13	10-35400		4	SCREW SERIAL 00000000-02771621
14	15-33910015		1	SHIM(.015) SERIAL 00000000-02771621
15	NLA		1	LINK SERIAL 00000000-02771621
16	NLA		1	PIVOT PIN SERIAL 00000000-02771621
17	13-29720		1	WAVE WASHER SERIAL 00000000-02771621
18	10-34696		1	SCREW SERIAL 00000000-02771621
19	12-34392		2	WASHER SERIAL 00000000-02771621
20	13-29720		1	WAVE WASHER SERIAL 00000000-02771621
21	11-28656		1	NUT SERIAL 00000000-02771621

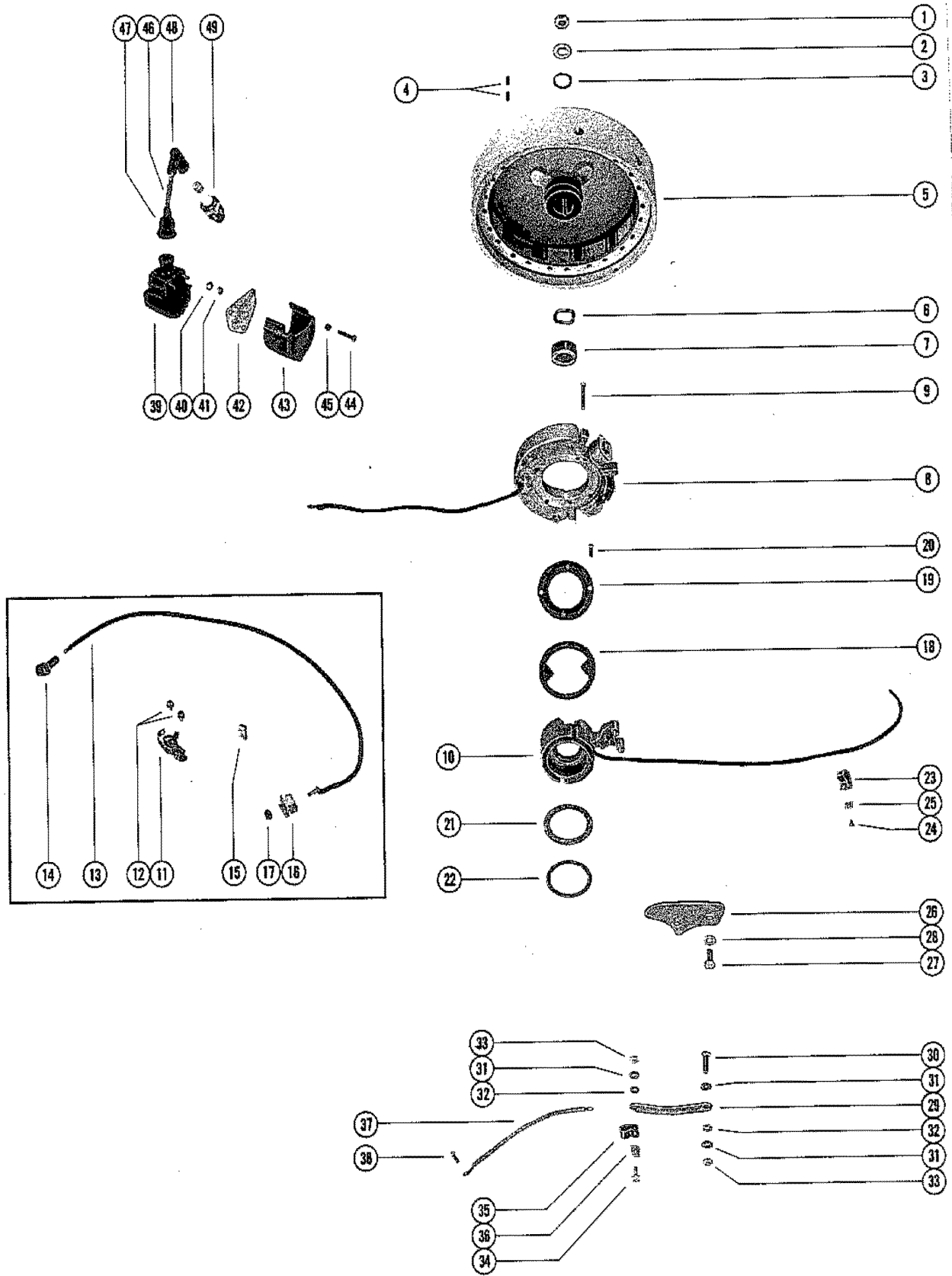
STATOR PLATE ASSEMBLY



STATOR PLATE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	NLA		1	STATOR PLATE ASSEMBLY, COMPLETE 39 40-SER.#& BELOW SERIAL 00000000-02771621
1	NLA		1	STATOR PLATE AND CORE SERIAL 00000000-02771621
2	398-2568A1		1	COIL ASSEMBLY SERIAL 00000000-02771621
3	398-2321		1	CLIP(TOP) SERIAL 00000000-02771621
	NLA-		1	CLIP(SIDE) SERIAL 00000000-02771621
4	NLA-		1	CLIP SERIAL 00000000-02771621
5	NLA-		1	SCREW SERIAL 00000000-02771621
6	398-2207		1	FELT SERIAL 00000000-02771621
7	398-2203		1	CONDENSER SERIAL 00000000-02771621
8	NLA-		1	SCREW SERIAL 00000000-02771621
9	NLA-		1	LOCKWASHER SERIAL 00000000-02771621
10	NLA-		1	WASHER SERIAL 00000000-02771621
11	54-24836		1	CLAMP SERIAL 00000000-02771621
12	69205		1	'C" WASHER SERIAL 00000000-02771621
13	NLA		1	LOCKWASHER SERIAL 00000000-02771621
14	11-21923		1	NUT SERIAL 00000000-02771621
15	398-2202		1	BREAKER ASSEMBLY SERIAL 00000000-02771621
16	NLA-		1	SCREW SERIAL 00000000-02771621
17	NLA-		1	WASHER SERIAL 00000000-02771621
18	NLA-		1	LOCKWASHER SERIAL 00000000-02771621
19	11-21923		1	NUT SERIAL 00000000-02771621
20	84-813715A1		1	LEAD WIRE SERIAL 00000000-02771621
21	85-63709A1		1	PROTECTOR SERIAL 00000000-02771621
22	NLA		1	SPARK PLUG (39) SERIAL 00000000-02098036
	33-48368		1	SPARK PLUG (39)(40) SERIAL 02098037-09999999
23	NLA		1	DUST COVER SERIAL 00000000-02771621
24	NLA		2	SCREW SERIAL 00000000-02771621

FLYWHEEL, STATOR AND IGNITION COIL (40)

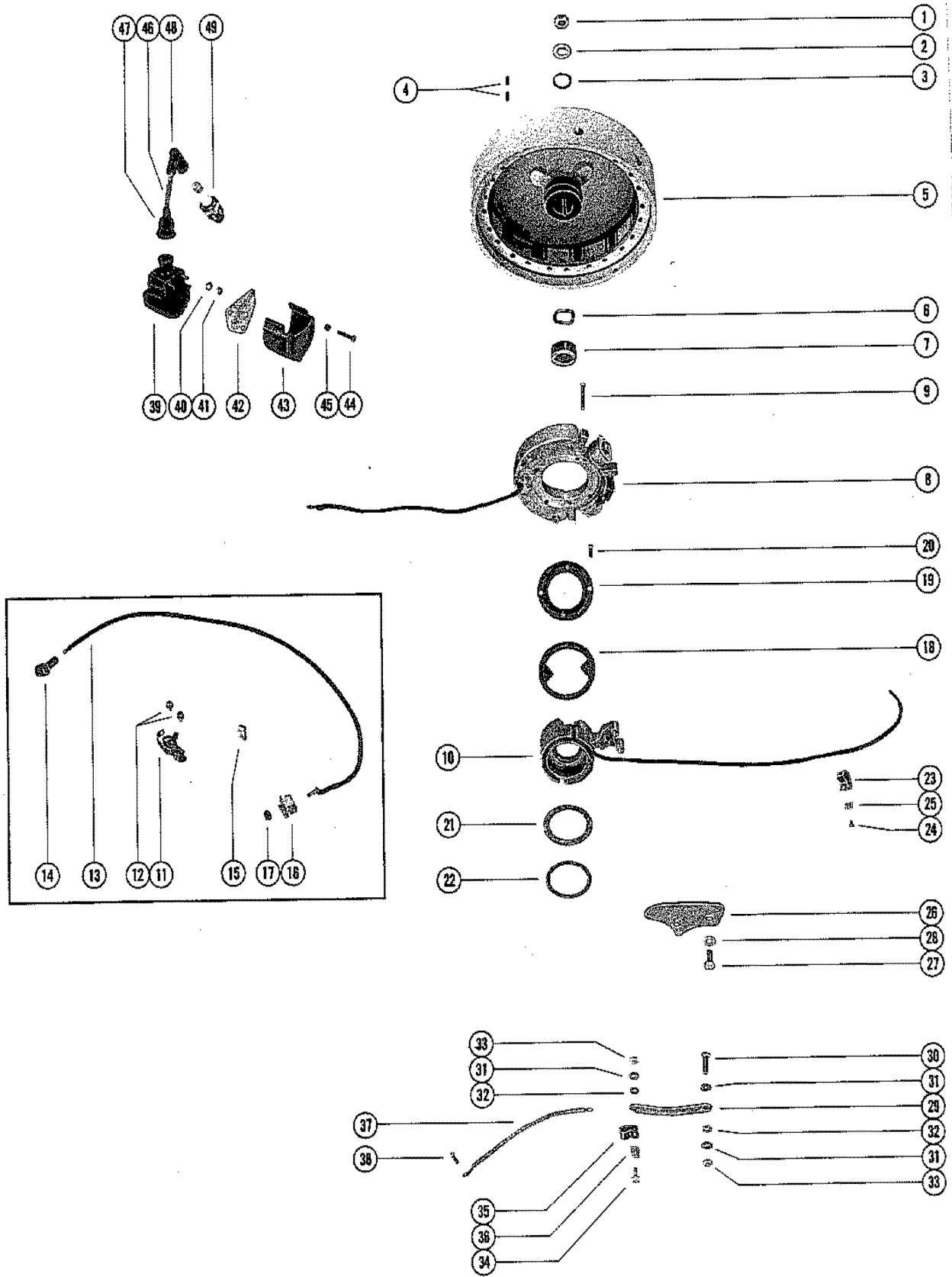


FLYWHEEL,STATOR AND IGNITION COIL (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-20696		1	NUT,FLYWHEEL
2	12-36245		1	WASHER,FLYWHEEL NUT
3	25-62701		1	"O"RING,FLYWHEEL NUT
4	28-20094		2	KEY
5	NLA		1	FLYWHEEL ASSEMBLY
6	13-35629		1	WAVE WASHER
7	NLA		1	CAM,BREAKER
8	336-3962A4		1	STATOR ASSEMBLY
9	10-69560		4	SCREW,STATOR TO END CAP
10	336-3980A1		1	HOUSING ASSEMBLY,CONTACT
11	336-4318A2		1	BREAKER ASSEMBLY
12	10-56266		2	SCREW
13	56316A1		1	CABLE ASSEMBLY
14	38938		1	BOOT
15	336-3989		1	WICK
16	336-3981		1	INSULATOR
17	11-56325		1	NUT
18	336-4429		1	HOLDER,CONTACT HOUSING
19	NLA-		1	COVER ASSEMBLY
20	NLA-		2	SCREW,COVER
21	12-56077		1	WASHER
22	NLA		1	WAVE WASHER
23	54-26550		2	CLIP
24	10-62568		2	SCREW,CLIP
25	69205		2	"C" WASHER,LIP SCREW
26	56520		1	THROTTLE CAM
27	10-69054		2	SCREW,THROTTLE CAM
28	12-37998		1	WASHER,THROTTLE CAM SCREW
29	NLA		1	THROTTLE LINK
30	10-34696		1	SCREW,THROTTLE LINK
31	12-34392		4	WASHER,THROTTLE LINK SCREW
32	13-29720		2	WAVE WASHER, THROTTLE LINK SCREW
33	11-28656		2	NUT,THROTTLE LINK SCREW
34	NLA		1	SCREW,THROTTLE LINK
35	54-24836		1	CLIP
36	69205		1	"C" WASHER
37	56757A1		1	JUMPER WIRE ASSEMBLY
38	10-69014		1	SCREW,JUMPER WIRE
39	336-4409A2		1	IGNITION COIL ASSEMBLY
40	13-26996		2	LOCKWASHER
41	11-45076		2	NUT
42	NLA		1	SHIELD SERIAL 02923122-09999999
43	56188		1	COVER

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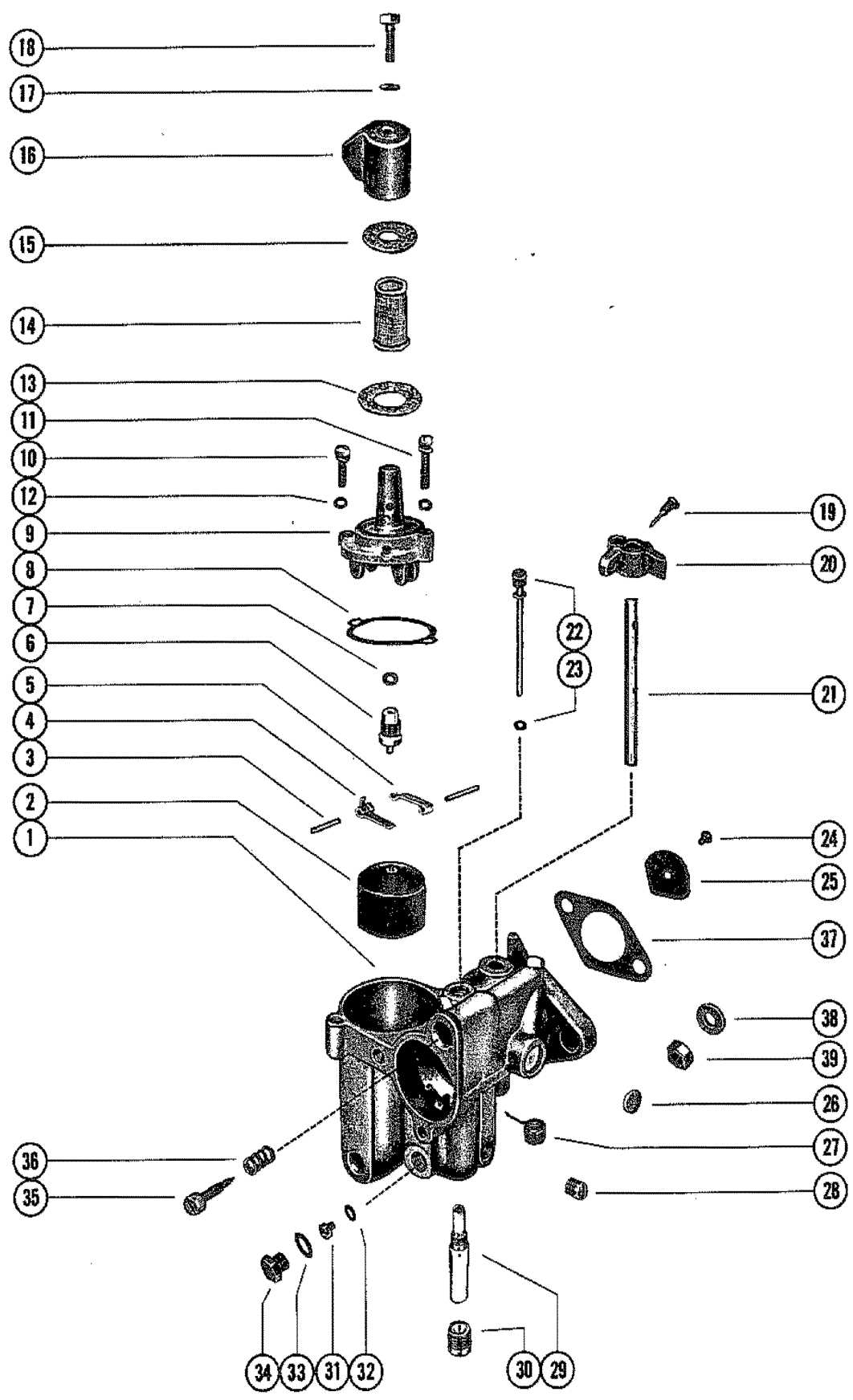
FLYWHEEL, STATOR AND IGNITION COIL (40)



FLYWHEEL,STATOR AND IGNITION COIL (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
44	10-56543		3	SCREW,COVER
45	11-27164		3	NUT,COVER SCREW
46	84-813715A1		1	LEAD WIRE
47	332-2854		1	NIPPLE
48	85-63709A1		1	PROTECTOR
49	33-97182		1	SPARK PLUG

CARBURETOR ASSEMBLY (39)

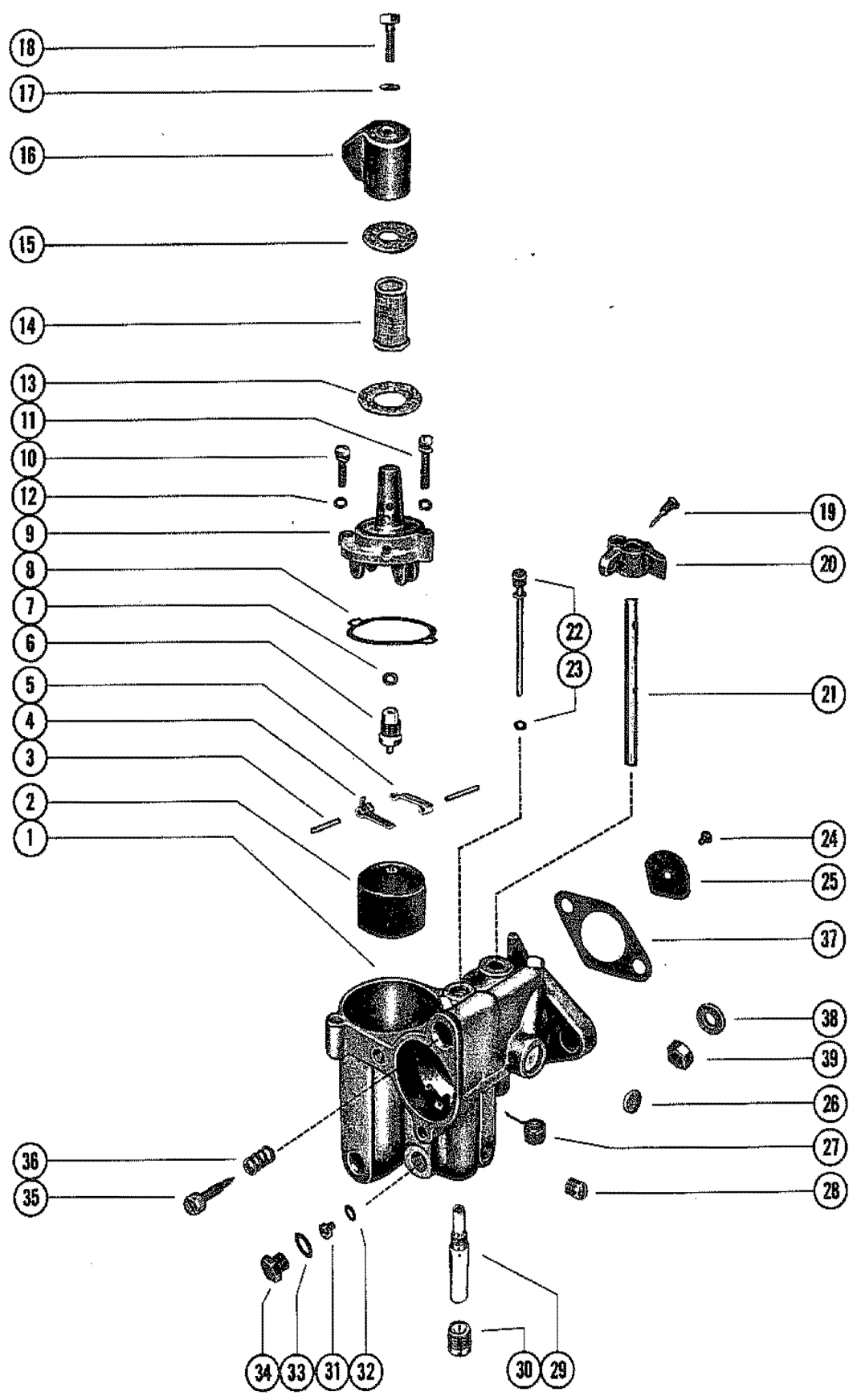


CARBURETOR ASSEMBLY (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	CARBURETOR(39)
	1341-8740A1		1	CARBURETOR(40)
2	1395-8983		1	FLOAT
3			2	PIN
4			1	FLOAT LEVER(LOWER)
5			1	FLOAT LEVER(UPPER)
6	1395-9258		1	INLET NEEDLE & SEAT
7			1	GASKET
8			1	GASKET
9	1399-1133		1	COVER
10	10-52195		1	SCREW(SHORT)
11	10-52196		1	SCREW(LONG)
12	13-26995		2	LOCKWASHER
13			1	GASKET(LARGE)
14	1399-3938		1	SCREEN
15	27-25849		1	GASKET(SMALL)
16	1399-1135		1	COVER
17	27-25848		1	GASKET
18	10-25822		1	SCREW
19	10-20847		1	SCREW
20	1399-97		1	LEVER,THROTTLE STOP
21	1399-1716		1	THROTTLE SHAFT
22	NLA9-		1	IDLE TUBE(39)
	NLA9-		1	IDLE TUBE(40)
23			1	GASKET
24			1	SCREW AND LOCKWASHER
25	NLA9-		1	THROTTLE SHUTTER(39)
	1399-3739		1	THROTTLE SHUTTER(40)
26	19-20011		1	WELCH PLUG
27			1	SPRING
28	10-28845		1	SCREW
29	NLA		1	MAIN NOZZLE(39)
	NLA		1	MAIN NOZZLE(40)
30	NLA		1	SCREW
31	1399-1765		OPT	JET,MAIN FUEL(.045)
	NLA9-		1	JET,MAIN FUEL(.043)
	1399-1896		OPT	JET,MAIN FUEL(.041)
	1399-2407		OPT	JET,MAIN FUEL(.039)
	1399-3026		1	JET,MAIN FUEL(.036)
	1399-3251		OPT	JET,MAIN FUEL(.034)
	1399-3252		OPT	JET,MAIN FUEL(.032)
32			1	GASKET
33			1	GASKET

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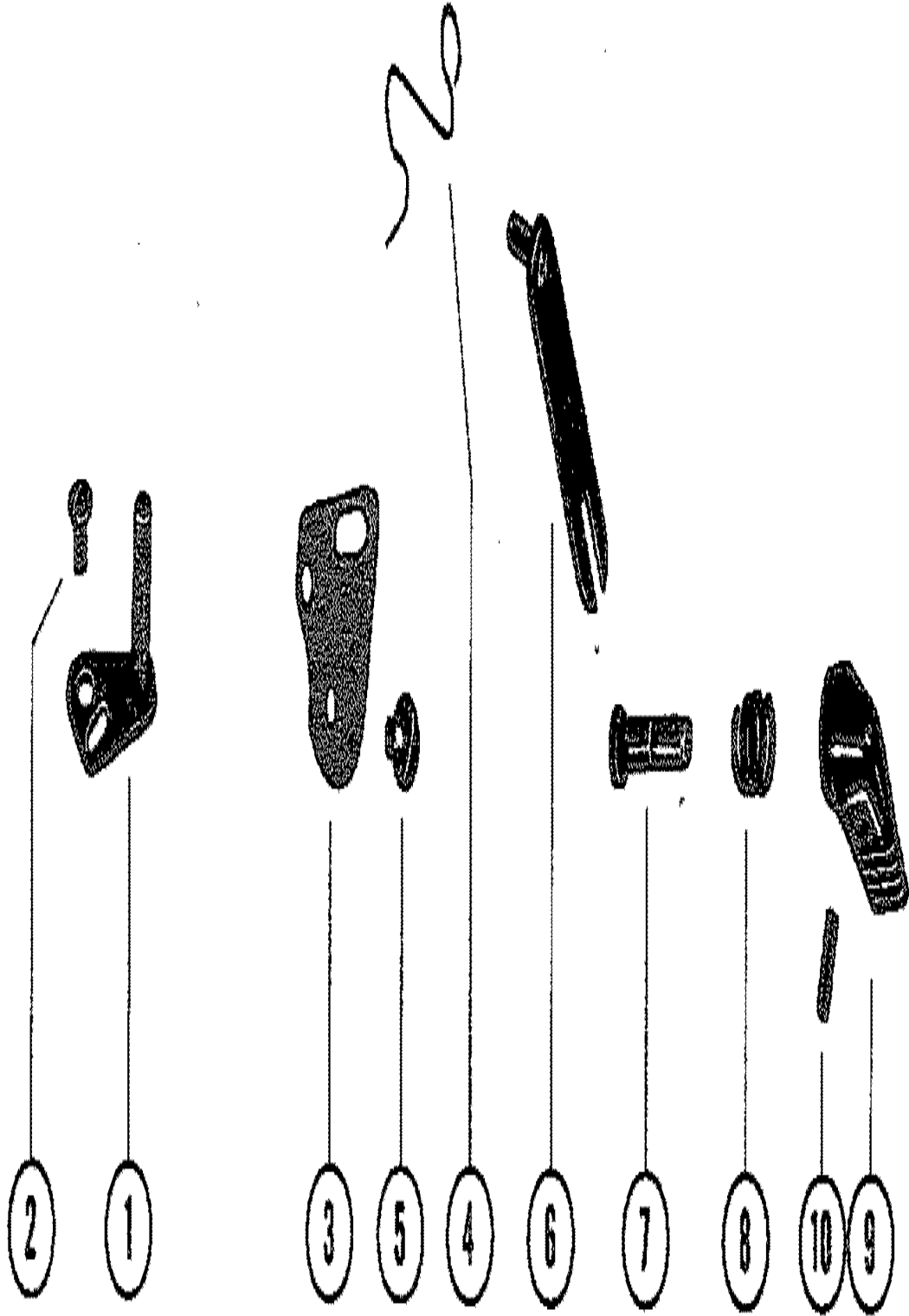
CARBURETOR ASSEMBLY (39)



CARBURETOR ASSEMBLY (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
34	NLA9-		1	SCREW
35	1399-2038		1	SCREW(39)
	1399-2038		1	SCREW(39)
	1399-3740		1	SCREW(40)
36	24-27160		1	SPRING
37	27-63309		1	GASKET
38	12-20583		1	WASHER
39	11-20184		2	NUT
-	1399-1717		1	GASKET SET
-	1399-2410		1	REPAIR KIT(39) SERIAL 00000000-02098036
-	NLA9-		1	REAPIR KIT(39) SERIAL 02098037-09999999
-	1399-3741		1	REPAIR KIT (40)

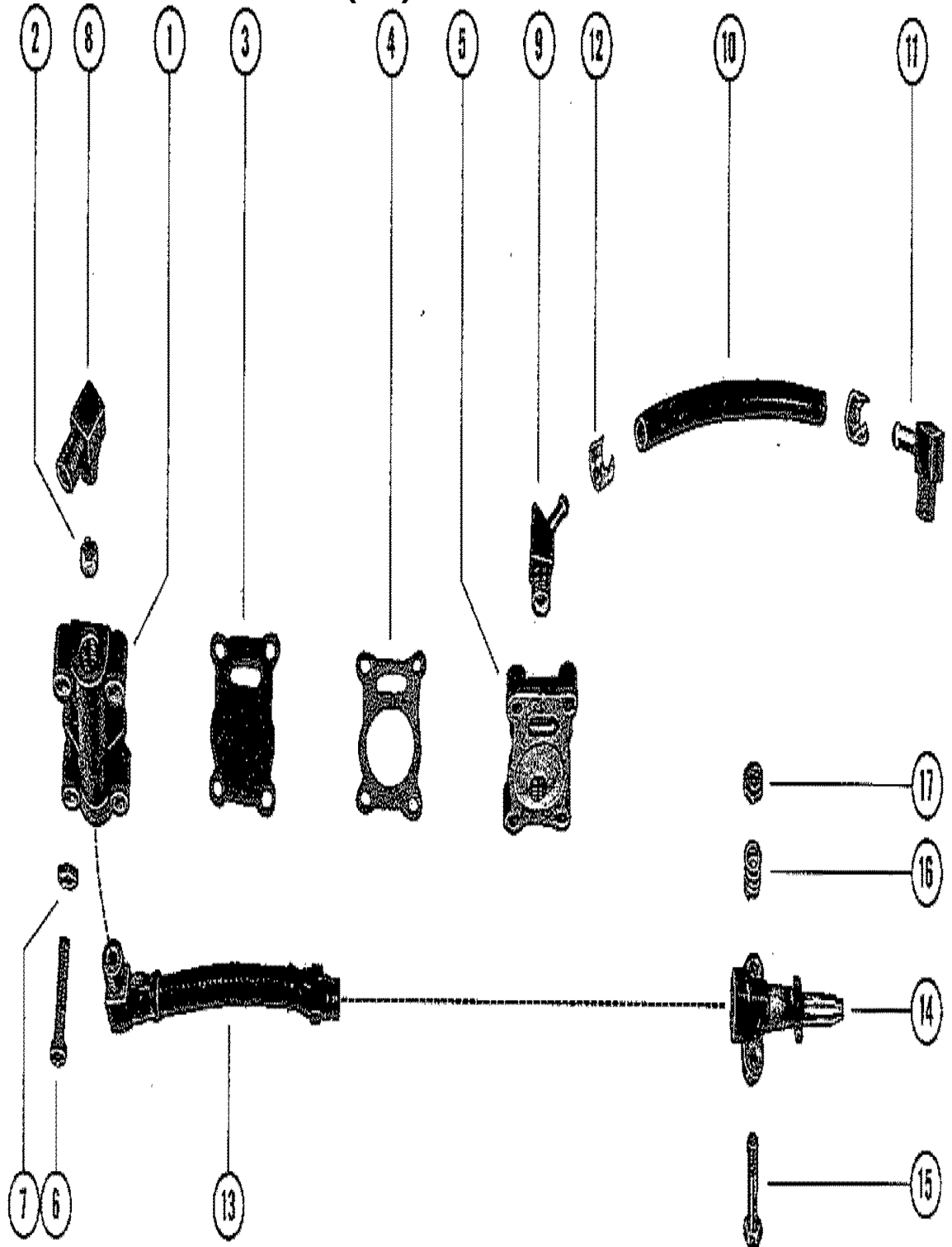
CARBURETOR CHOKE LINKAGE (39)



CARBURETOR CHOKE LINKAGE (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	59000		1	THROTTLE LEVER ASSEMBLY
2	10-20597		1	SCREW, THROTTLE LEVER TO CARBURETOR
3	NLA		1	SHUTTER, CHOKE - CARBURETOR
4	24-20579		1	SPRING, CHOKE SHUTTER TO LEVER
5	NLA		1	SCREW, CHOKE SHUTTER TO CARBURETOR
6	NLA		1	LEVER ASSEMBLY, CHOKE SHUTTER
7	NLA		1	SHAFT, CHOKE LEVER TO CHOKE KNOB
8	24-30947		1	SPRING, TENSION - CHOKE KNOB
9	NLA		1	CHOKE KNOB
10	17-22896		1	ROLL PIN, CHOKE KNOB TO SHAFT

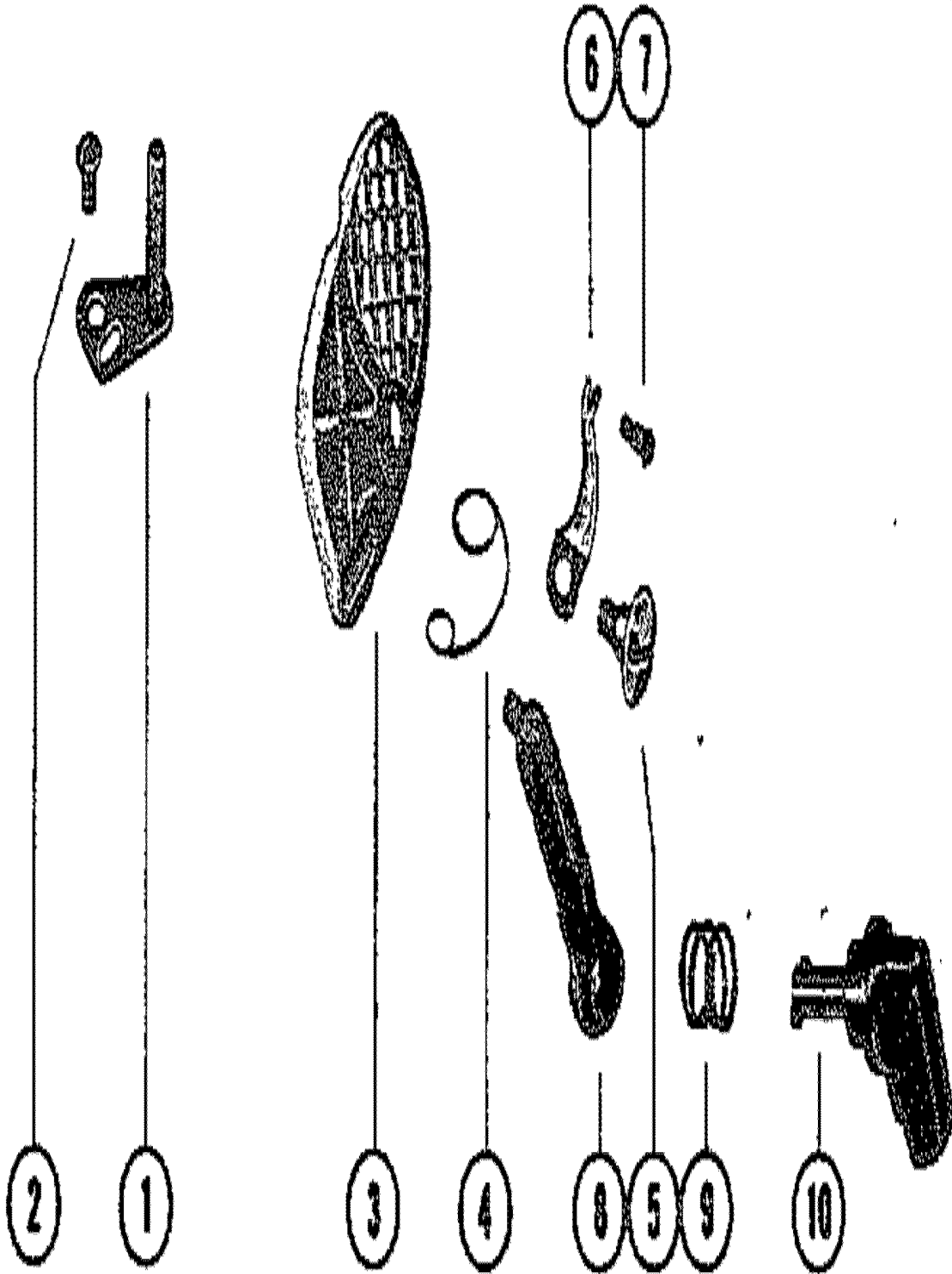
FUEL PUMP ASSEMBLY (39)



FUEL PUMP ASSEMBLY (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	39082A4		1	FUEL PUMP ASSEMBLY
2	21-22974A3		1	CHECK VALVE ASSEMBLY
3	31503A1		1	DIAPHRAGM KIT
4			1	GASKET
5	NLA		1	SPACER SERIAL 00000000-01865632
6	10-23702		4	SCREW (7/8") SERIAL 00000000-01865632
7	11-68219		4	NUT SERIAL 00000000-01865632
5	NLA		1	SPACER SERIAL 01865633-09999999
6	10-22411		4	SCREW (1") SERIAL 01865633-09999999
8	NLA		1	ELBOW (90)
9	NLA		1	ELBOW (45)
10	32-99126-88		1	HOSE
11	22-33373		1	ELBOW (90)
12	54-20387		2	CLAMP
13	32-53800		1	FUELINE
14	32454		1	ADAPTOR
15	NLA		2	SCREW
16	24-28357		2	SPRING
17	11-20110		2	NUT

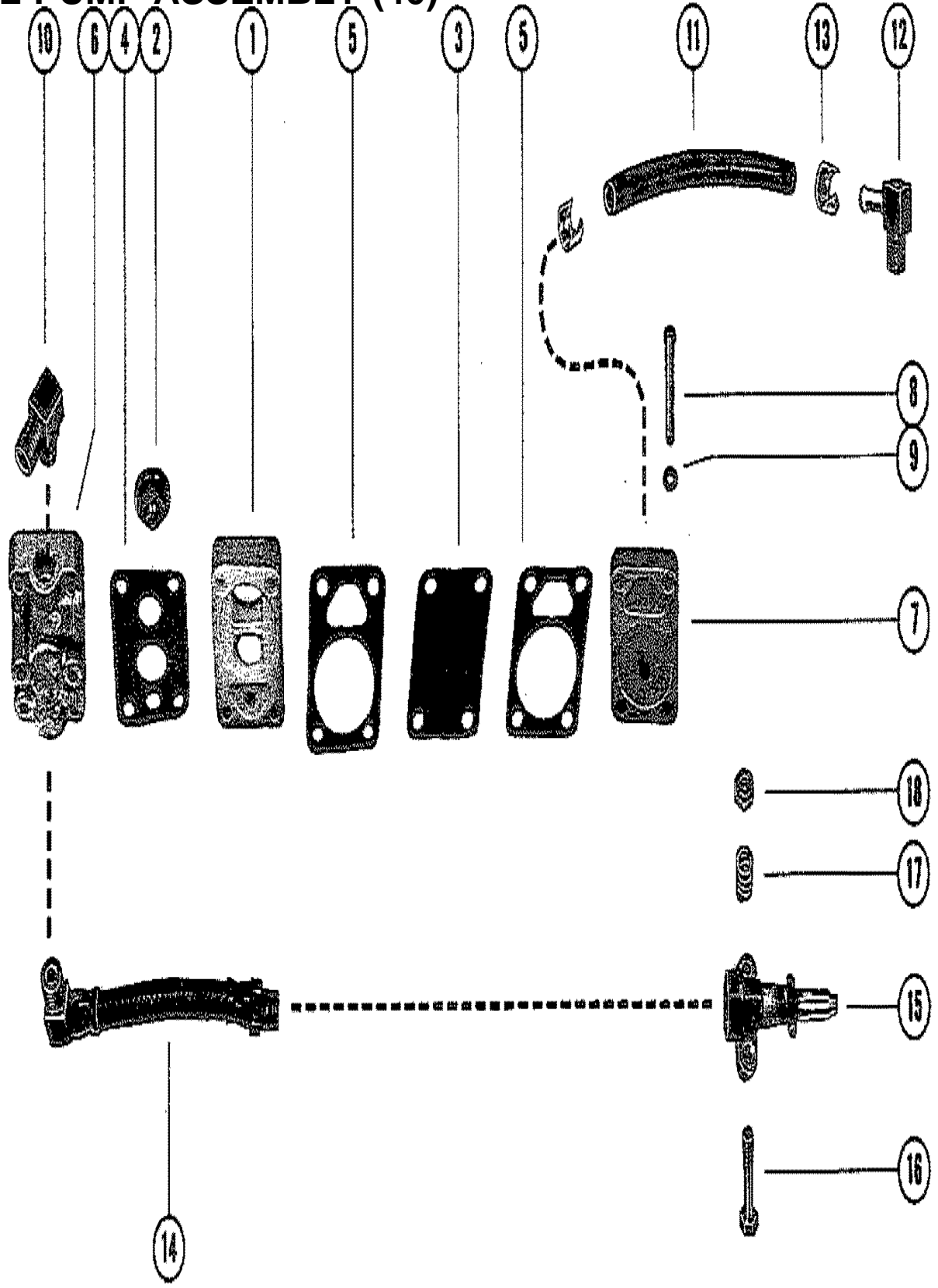
CARBURETOR CHOKE LINKAGE (40)



CARBURETOR CHOKE LINKAGE (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	59000		1	THROTTLE LEVER ASSEMBLY
2	10-20597		1	SCREW, THROTTLE LEVER TO CARBURETOR
3	79092		1	SHUTTER AND SCREEN
4	24-53193		1	SPRING, CHOKE SHUTTER TO LEVER
5	10-55298		1	SCREW SERIAL 00000000-02687542
6	24-55299A1		1	SPRING ASSEMBLY SERIAL 02687543-09999999
7	10-55298		1	SCREW
8	53187		1	CHOKE LEVER
9	24-53190		1	SPRING
10	53189		1	CHOKE KNOB

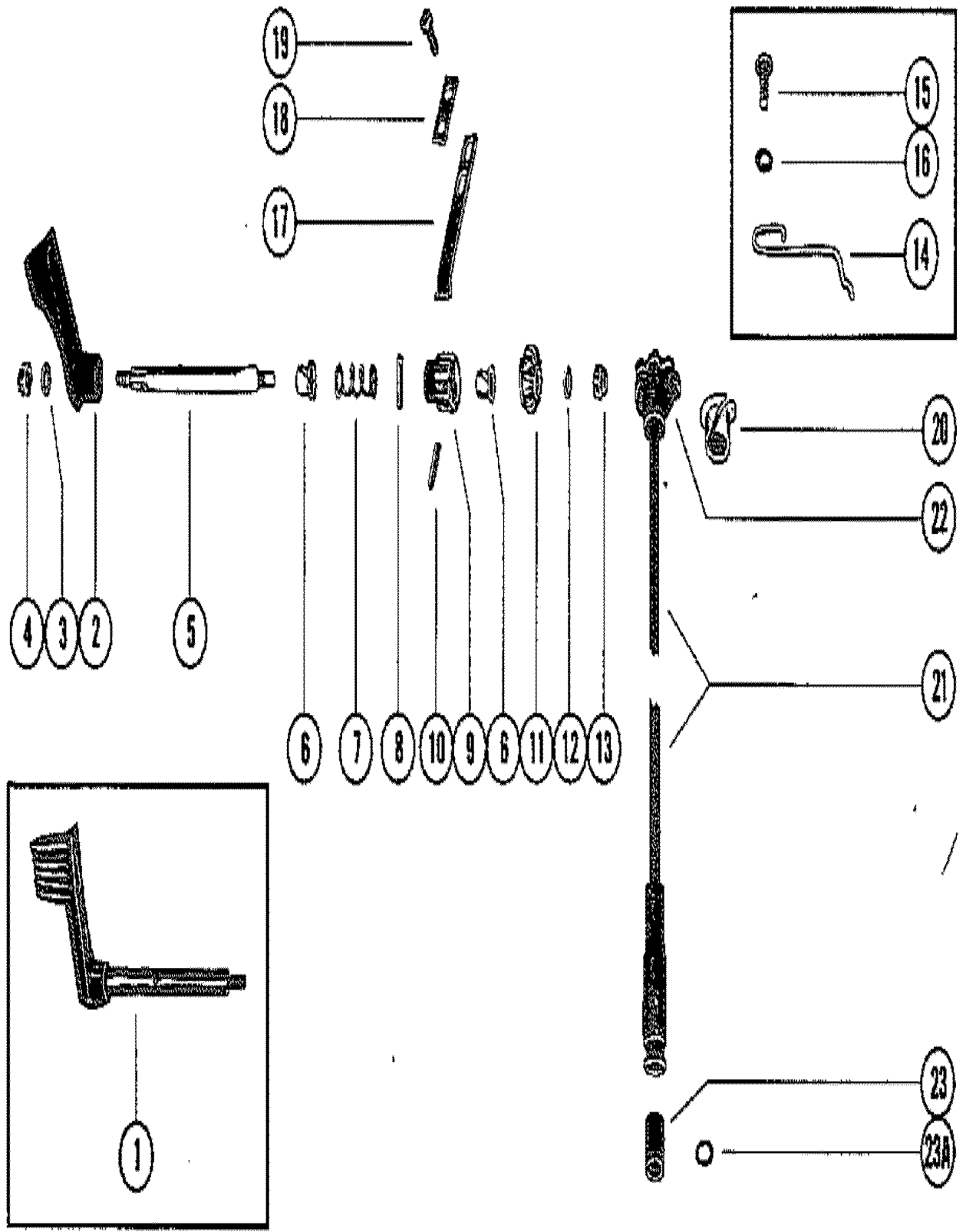
FUEL PUMP ASSEMBLY (40)



FUEL PUMP ASSEMBLY (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	89977A1		1	FUEL PUMP ASSEMBLY
2	21-30430A2		1	CHECK VALVE ASSEMBLY
3	53245A1		1	DIAPHRAGM KIT
4			1	GASKET
5			2	GASKET
6	53241		1	BASE
7	53239		1	COVER
8	10-32627		4	SCREW (1-1/2")
9	12-20128		4	WASHER
10	NLA		1	ELBOW (90)
11	32-99126-88		1	HOSE
12	22-33373		1	ELBOW (90)
13	54-20387		2	CLAMP
14	32-53800		1	FUEL LINE (SERIAL# & BELOW) SERIAL 00000000-03028360
	NLA		1	FUEL LINE (SERIAL#& UP) SERIAL 03028361-09999999
15	32454		1	ADAPTOR
16	NLA		2	SCREW (1-1/2") SERIAL 00000000-02923268
	10-73656		2	SCREW (1-3/8") SERIAL 02923269-03028360
	10-23702		2	SCREW (1-1/8") SERIAL 03028361-09999999
17	24-28357		2	SPRING
18	11-20110		2	NUT SERIAL 00000000-02927900

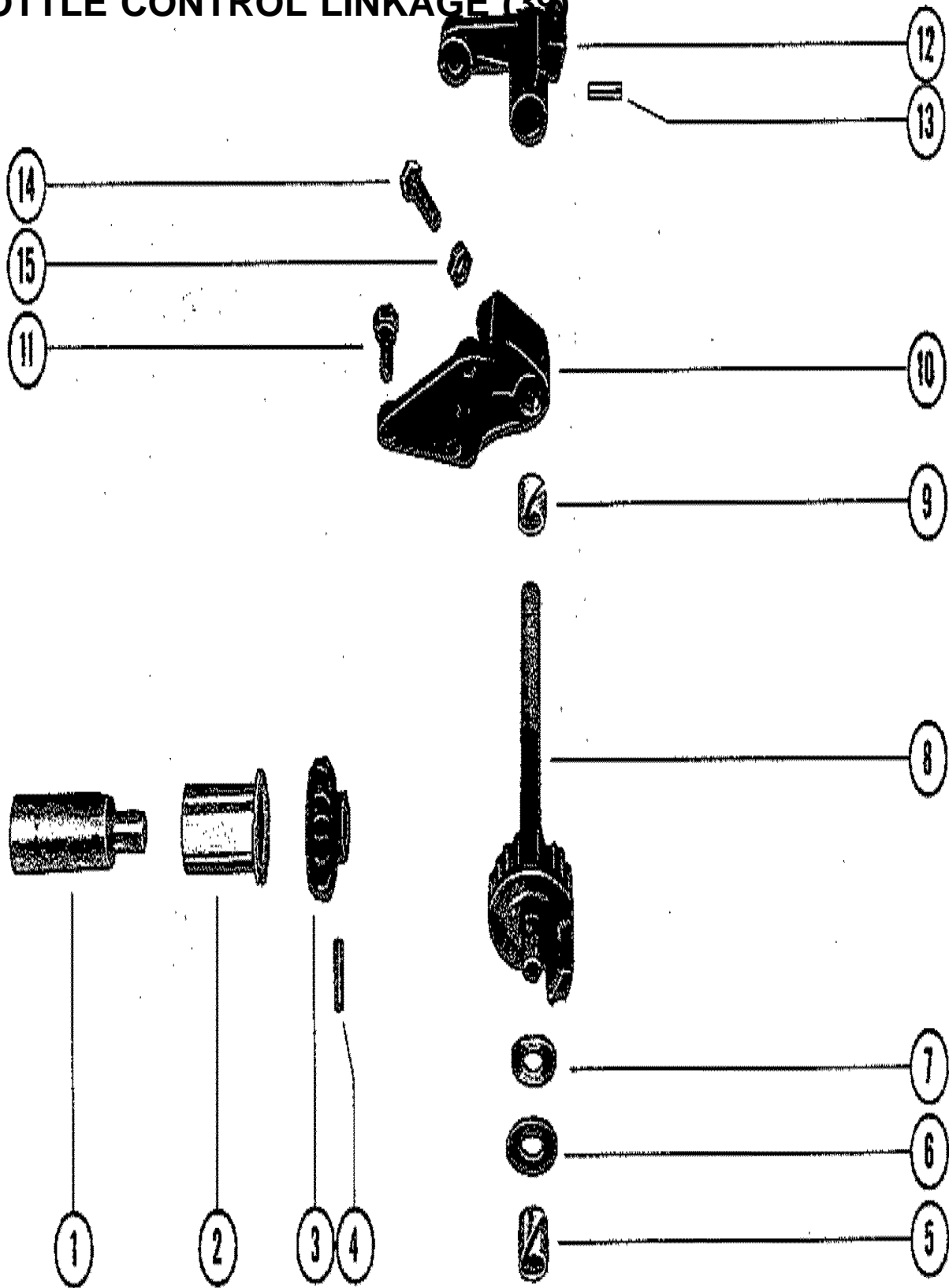
SHIFT CONTROL LINKAGE (39)



SHIFT CONTROL LINKAGE (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	30747		1	SHIFT CONTROL HANDLE SERIAL 00000000-01919629
2	59107		1	SHIFT CONTROL HANDLE SERIAL 01919630-09999999
3	12-29245		1	WASHER SERIAL 01919630-09999999
4	11-39305		1	NUT SERIAL 01919630-09999999
5	NLA		1	SHIFT SHAFT SERIAL 01919630-09999999
6	23-30678		2	BUSHING
7	NLA		1	SPRING
8	NLA		1	DOWEL PIN
9	39588		1	CAM SERIAL 02278851-09999999
10	17-25905		1	PIN SERIAL 02278851-09999999
11	43-30802		1	GEAR
12	12-29245		1	WASHER
13	11-20361		1	NUT
14	24-30816		1	SPRING SERIAL 00000000-02278850
15	NLA		1	SCREW SERIAL 00000000-02278850
16	13-21272		1	LOCKWASHER SERIAL 00000000-02278850
17	24-39627		1	SPRING SERIAL 02278851-09999999
18	39601		1	PLATE SERIAL 02278851-09999999
19	10-25764		2	SCREW SERIAL 02278851-09999999
20	23-30677		1	BUSHING
21	NLA		1	SHIFT CONTROL SHAFT ASSEMBLY
22	NLA		1	GEAR
23	25-26630		1	RING SERIAL 00000000-01794250
23A	25-38933		1	O-RING SERIAL 01794251-09999999

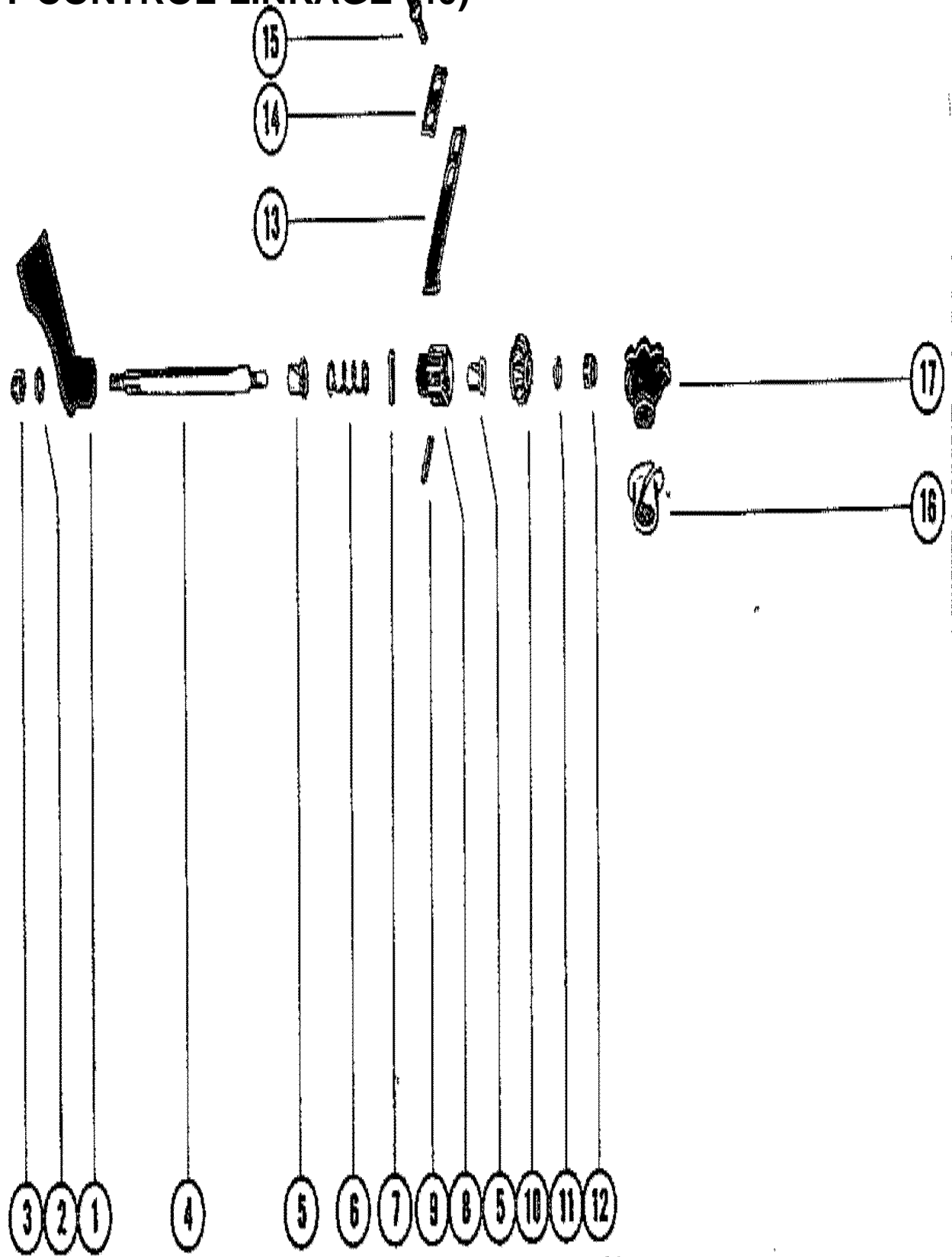
THROTTLE CONTROL LINKAGE (39)



THROTTLE CONTROL LINKAGE (39)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	SOCKET
2	23-31011		1	BUSHING
3	NLA		1	GEAR
4	17-22896		1	ROLL PIN
5	NLA		1	BUSHING
6	NLA		1	WASHER SERIAL 00000000-01738940
	12-26702		1	WASHER SERIAL 01738941-09999999
7	13-34632		1	WAVE WASHER SERIAL 01738941-09999999
8	NLA		1	GEAR AND SHAFT
9	NLA		1	BUSHING
10	NLA		1	BRACKET
11	NLA		3	SCREW
12	NLA		1	LEVER ASSEMBLY
13	17-22896		1	ROLL PIN
14	NLA		1	SCREW
15	11-30968		1	NUT

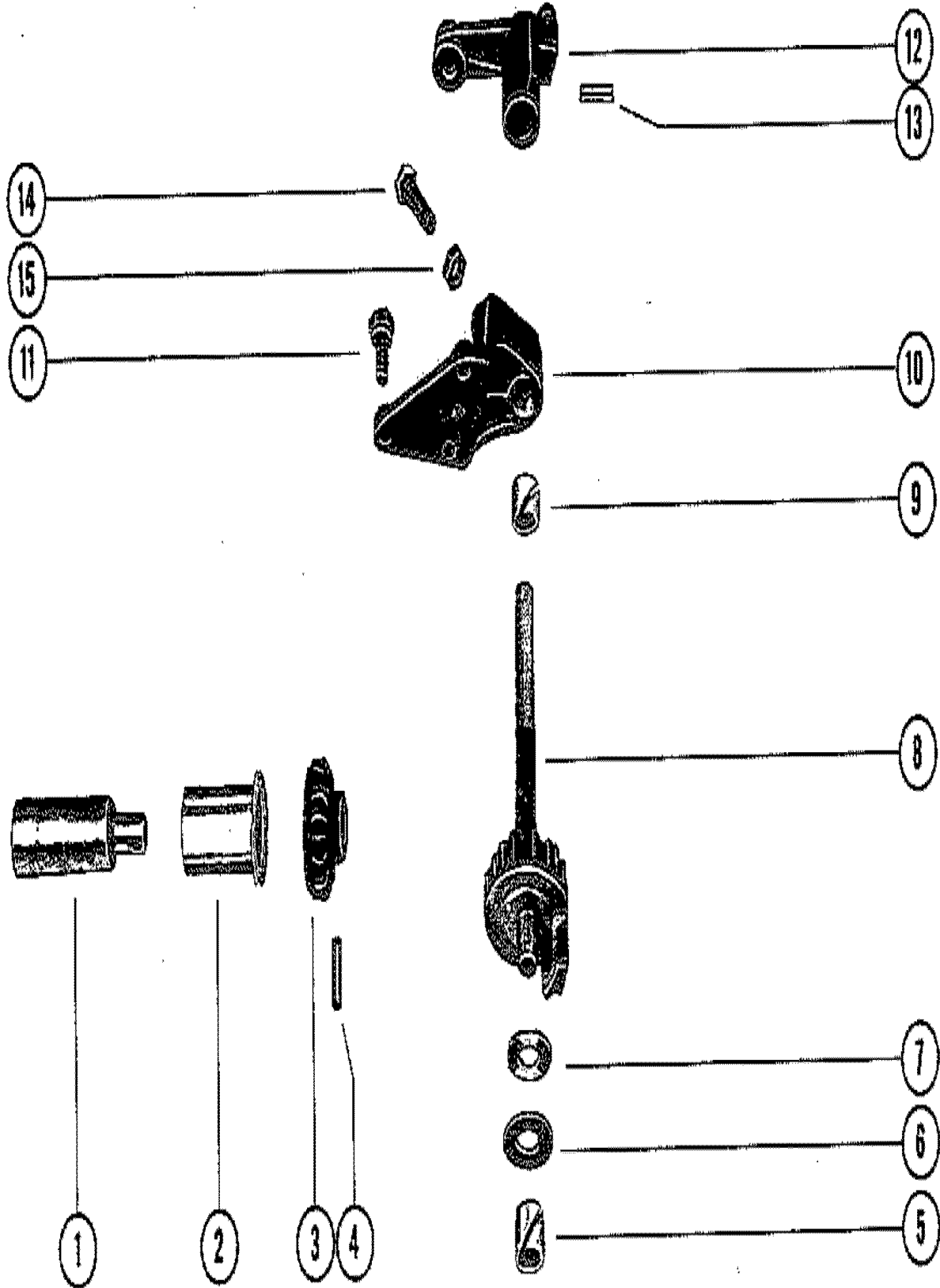
SHIFT CONTROL LINKAGE (40)



SHIFT CONTROL LINKAGE (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	59107		1	SHIFT CONTROL HANDLE
2	12-29245		1	WASHER
3	11-39305		1	NUT
4	NLA		1	SHIFT SHAFT
5	23-30678		2	BUSHING
6	NLA		1	SPRING
7	NLA		1	DOWEL PIN
8	39588		1	CAM
9	17-25905		1	PIN
10	43-30802		1	GEAR
11	12-29245		1	WASHER
12	11-20361		1	NUT
13	24-39627		1	SPRING
14	39601		1	PLATE
15	10-25764		2	SCREW
16	23-30677		1	BUSHING
17	43-86686A1		1	SECTOR GEAR SECTOR GEARS ARE INCLUDED WITH GEAR HOUSING ASSEMBLIES, COMPLETE.

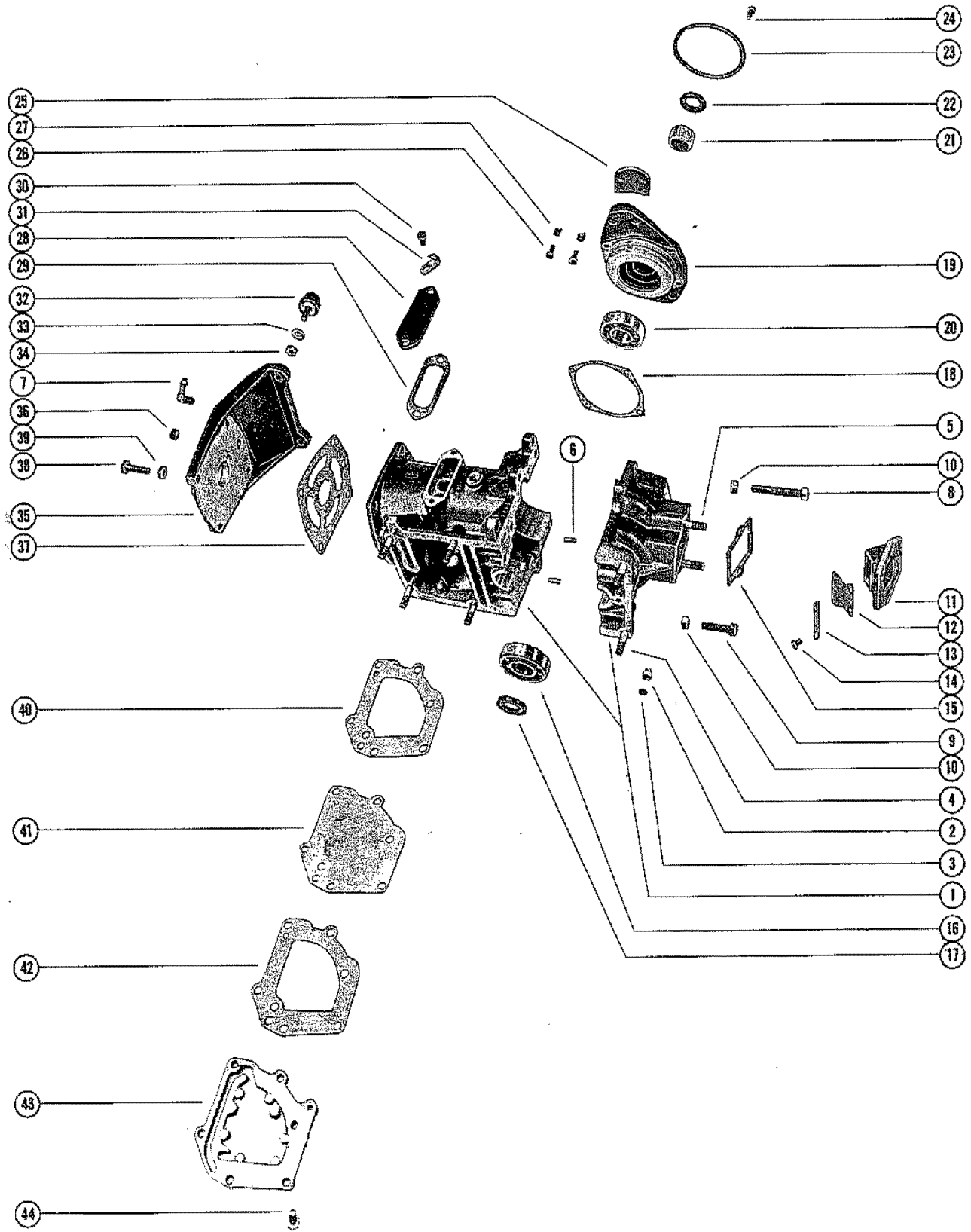
THROTTLE CONTROL LINKAGE (40)



THROTTLE CONTROL LINKAGE (40)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	SOCKET
2	23-31011		1	BUSHING
3	NLA		1	GEAR
4	17-22896		1	ROLL PIN
5	NLA		1	BUSHING
6	12-26702		1	WASHER
7	13-34632		1	WAVE WASHER
8	NLA		1	GEAR AND SHAFT
9	NLA		1	BUSHING
10	NLA		1	BRACKET
11	NLA		3	SCREW
12	NLA		1	LEVER ASSEMBLY
13	17-22896		1	ROLL PIN
14	NLA		1	SCREW
15	11-30968		1	NUT

CYLINDER BLOCK AND CRANKCASE ASSEMBLY

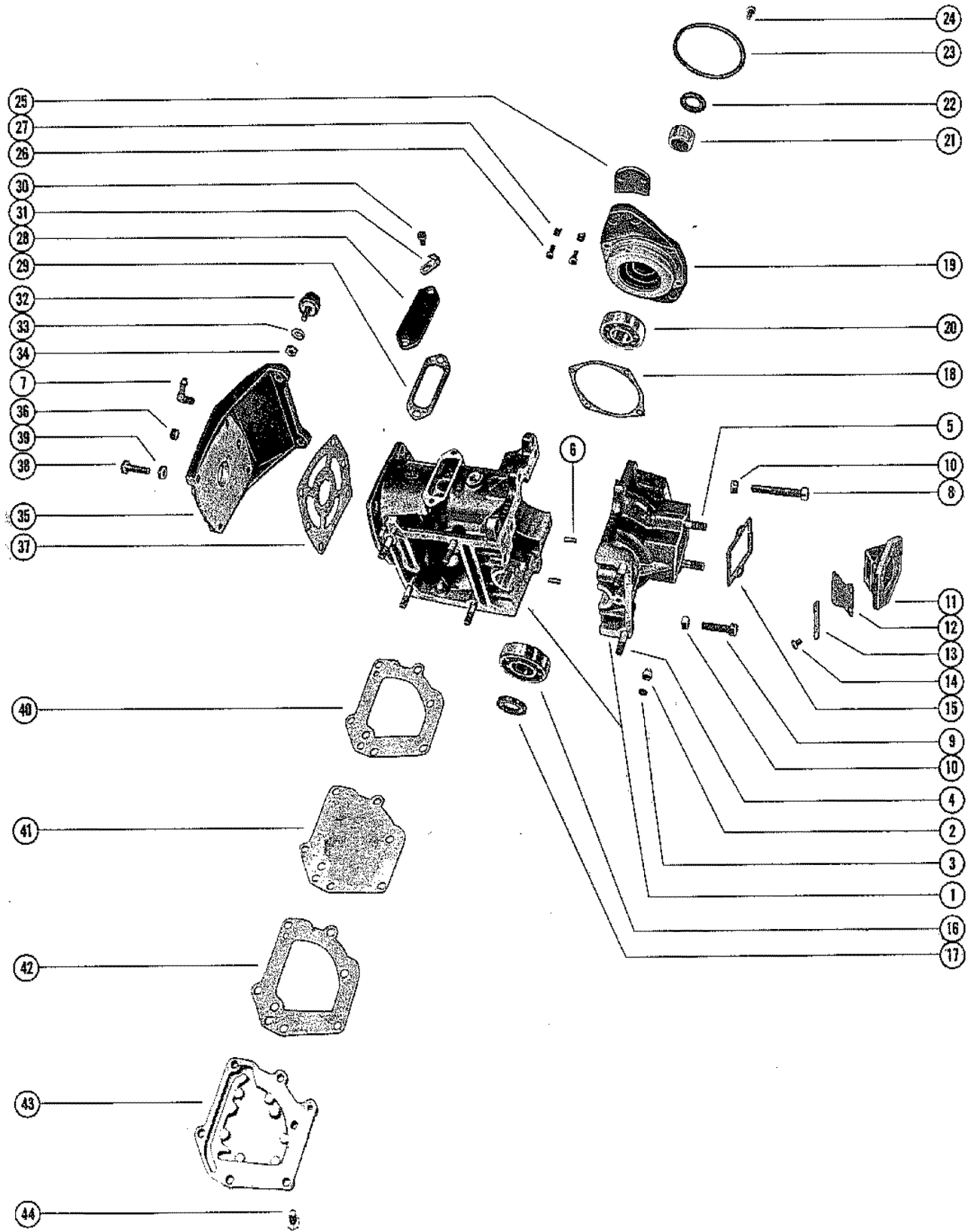


CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	CYLINDER BLOCK (39) SERIAL 00000000-02098036
	843-8694A3		1	CYLINDER BLOCK (39)(40) SERIAL 02098037-09999999
2	21-30819A1		1	CHECK VALVE (39)(40) SERIAL 00000000-02771621
	21-28481A1		1	CHECK VALVE 40 SERIAL 02771622-09999999
3	NLA		1	WELCH PLUG SERIAL 02771622-09999999
4	16-66021		6	STUD
5	16-46431		2	STUD
6	17-85500		2	DOWEL PIN
7	22-99664		1	ELBOW (90)(40-SER.33028361 & UP)
8	NLA		2	SCREW (1-3/4")
9	10-31294		6	SCREW (1")
10	11-20184		8	NUT
11	70726		1	REED BLOCK
12	34-35836		2	REED, INLET VALVE
13	34-22215		2	RETAINER
14	10-28430		4	SCREW
15	27-35739		1	GASKET
16	30-72961		1	BALL BEARING
17	26-31411		1	OIL SEAL (39)(40) SERIAL 00000000-02771621
	26-56397		1	OIL SEAL (40) SERIAL 32771622-09999999
18	15-31412A1		AR	SHIM ASSEMBLY
19	NLA		1	BEARING HOUSING ASSEMBLY
20	30-72961		1	BALL BEARING
21	31-31410		1	ROLLER BEARING
22	26-31411		1	OIL SEAL
23	25-20863		1	O-RING
24	NLA		4	SCREW (39)(#10-24 X 1/2")
	10-39002		4	SCREW (39)(40)(#12-24 X 1/2")
25	54-34598		2	CLAMP 39 40 SERIAL 00000000-02693114
26	10-36205		4	SCREW SERIAL 00000000-02693114
27	24-34731		4	SPRING SERIAL 00000000-02693114
28	35658		1	TRANSFER PORT COVER
29	27-35657		1	GASKET
30	10-20665		2	SCREW (39)(40) SERIAL 00000000-02923726
	10-20720		2	SCREW 40 SERIAL 02923727-09999999
31	NLA		1	CLAMP SERIAL 02923727-09999999
32	31014		2	MOUNT
33	13-26992		2	LOCKWASHER)
34	11-20088		2	NUT
35	NLA		1	COVER, CYLINDER BLOCK (39)(40) SERIAL 00000000-03028360
	1016-7070A1		1	COVER, CYLINDER BLOCK (40) SERIAL 03028361-09999999
36	22-39072		1	PIPE PLUG (39)

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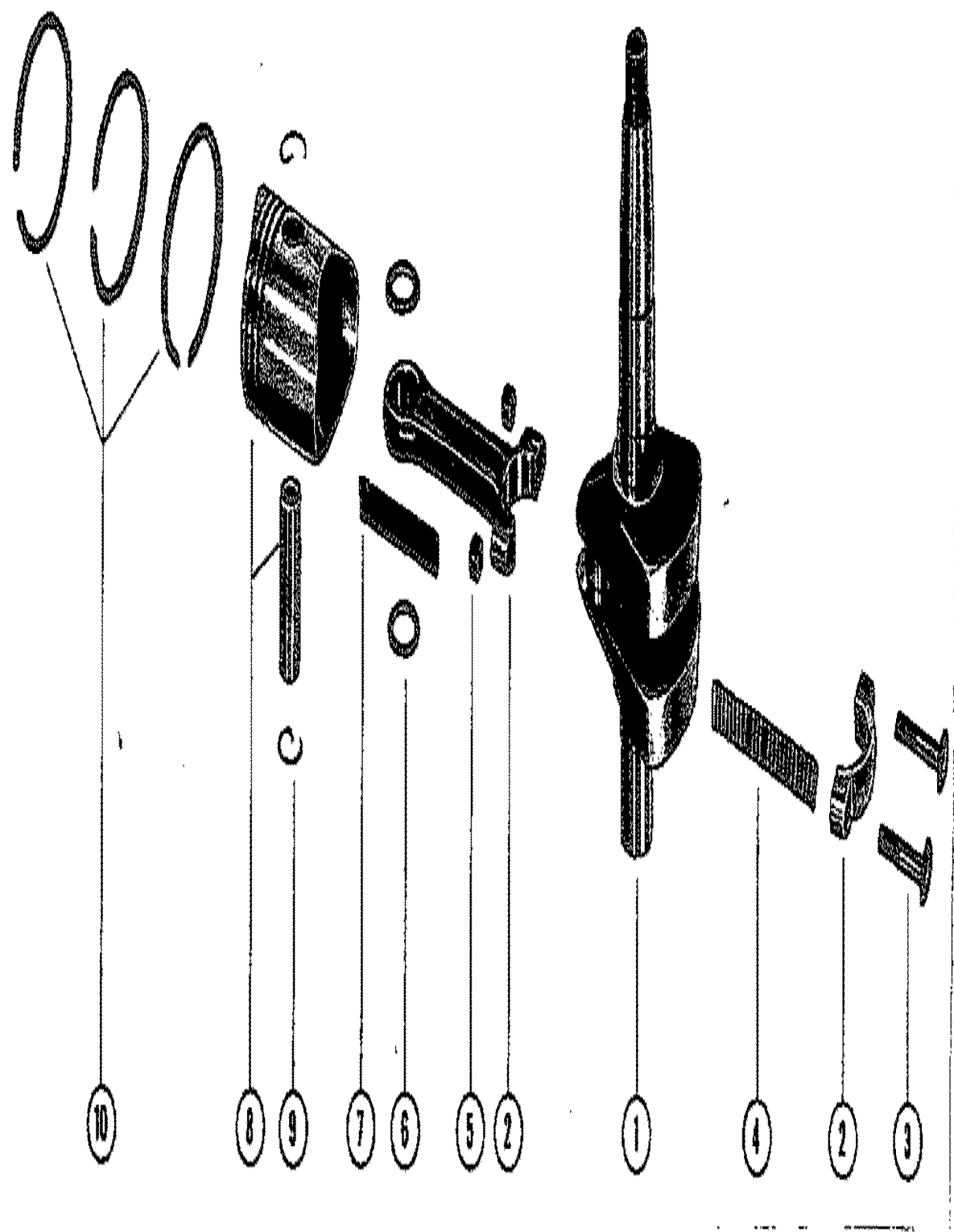
CYLINDER BLOCK AND CRANKCASE ASSEMBLY



CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	22-32802		1	PIPE PLUG (40)
37	27-41615--1		1	GASKET
38	10-20653		4	SCREW (39) SERIAL 00000000-02098036
	10-21091		4	SCREW (39)(40) SERIAL 02098037-09999999
39	11-20184		4	NUT
40	27-41614--1		1	GASKET
41	46234		1	BAFFLE PLATE
42	27-41614--1		1	GASKET
43	46171T		1	COVER, EXHAUST MANIFOLD
44	10-28636		6	SCREW

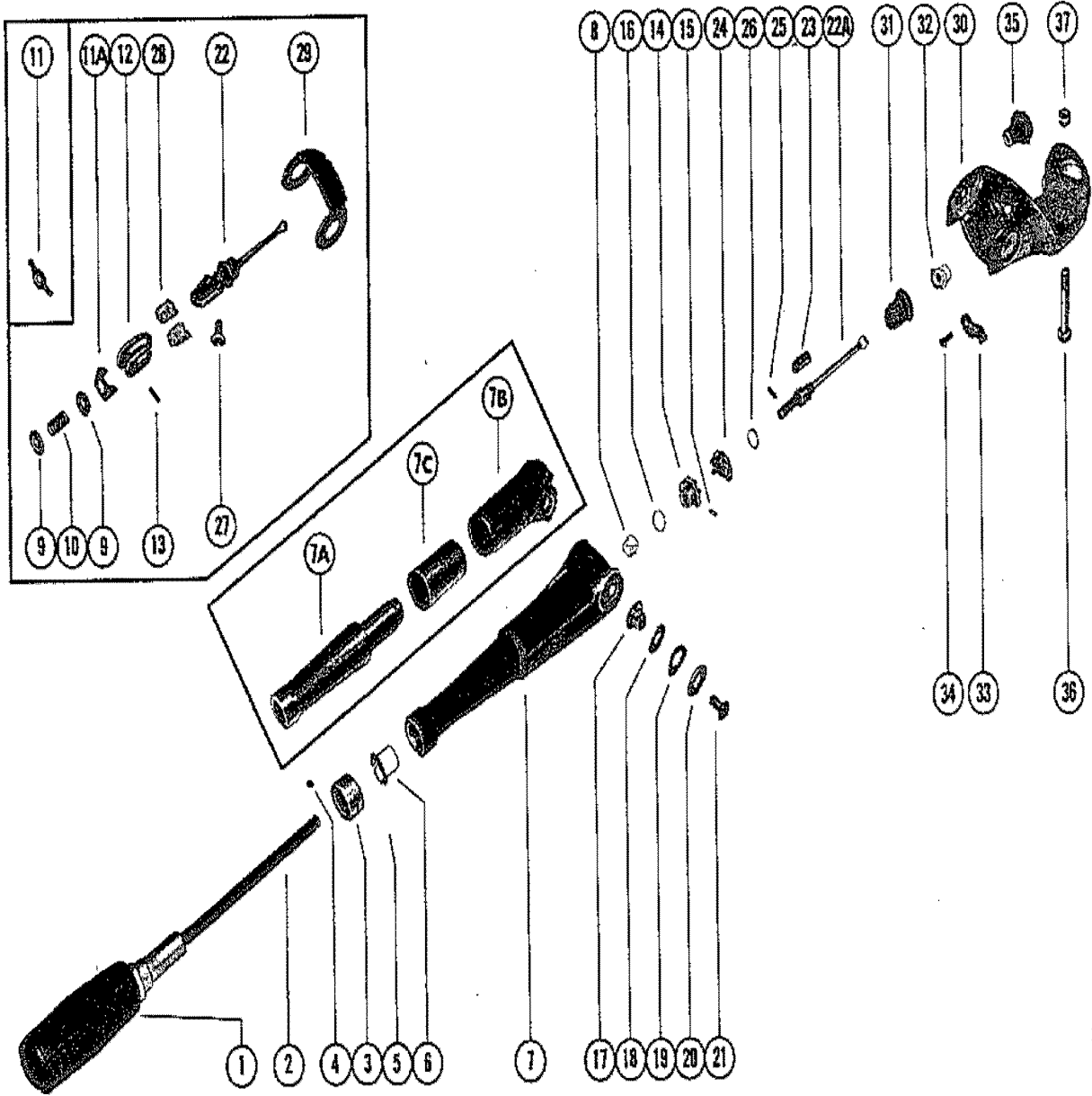
CRANKSHAFT, PISTON AND CONNECTING ROD



CRANKSHAFT, PISTON AND CONNECTING ROD

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	CRANKSHAFT (39-SEE BLOCK COMMENTS)
	427-3513		1	CRANKSHAFT (39-SEE BLOCK COMMENTS)(40)
2	608-2021A2		1	CONNECTING ROD (39) SERIAL 00000000-02098036
	608-7395A2		1	CONNECTING ROD (39)(40) SERIAL 02098037-09999999
3	NLA-		2	SCREW (39) SERIAL 00000000-02098036
	10-87374		2	SCREW (39)(40) SERIAL 02098037-09999999
4	29-26815		29	NEEDLE BEARING
5	11-20061		2	NUT
6	12-31433		2	WASHER
7	29-31505		20	NEEDLE BEARING
8	719-7391A3		1	PISTON AND PISTON PIN ASSEMBLY
9	40-21666		2	LOCK RING
10	39-21665A12		1	PISTON RING

STEERING HANDLE ASSEMBLY

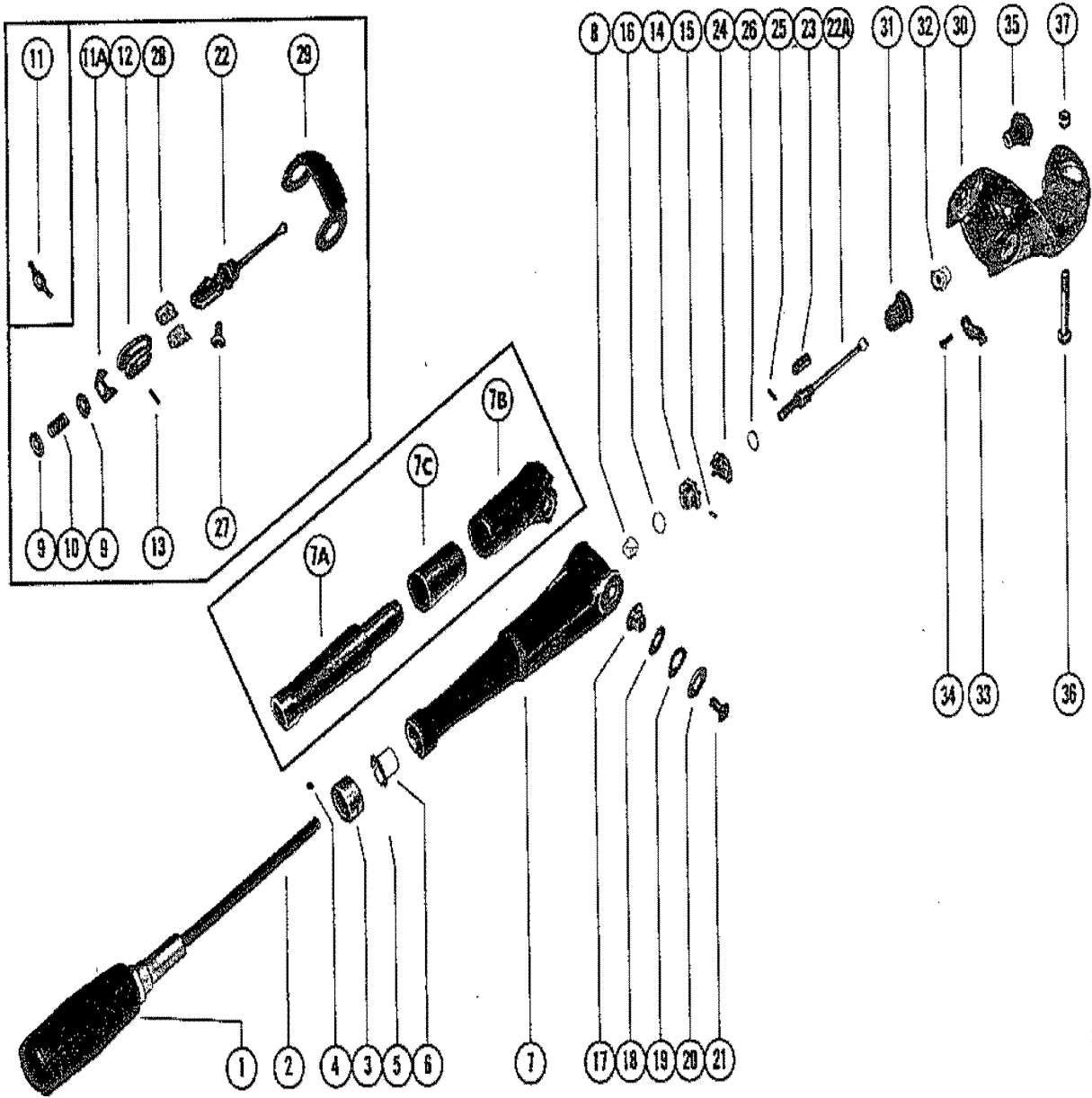


STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	NLA		1	STEERING HANDLE (39) SERIAL 00000000-02278850
-	60850A6		1	STEERING HANDLE (39)(40) SERIAL 02278851-09999999
1	27763		1	GRIP
2	NLA		1	BODY AND SHAFT
3	NLA		1	INDICATOR
4	NLA		1	SET SCREW
5	NLA		1	DRIVE SCREW
6	23-30677		1	BUSHING
7	NLA		1	STEERING HANDLE(39) SERIAL 00000000-02440975
7A	NLA		1	STEERING HANDLE 39- 40 SERIAL 02440976-09999999
7B	NLA		1	KNUCKLE SERIAL 02440976-09999999
7C	NLA		1	BUSHING SERIAL 02440976-09999999
8	23-28100		1	BUSHING
9	12-20084		1	WASHER (39-) SERIAL 00000000-01865632
10	NLA		1	SPRING (39) SERIAL 00000000-02278850
11	14-26706		1	TAB WASHER (39) SERIAL 00000000-01865632
11A	NLA		1	RETAINER (39--) SERIAL 01865633-02278850
12	30235		1	YOKE (39) SERIAL 00000000-01865632
	NLA		1	YOKE (39) SERIAL 01865633-02278850
13	17-26862		1	PIN (39) SERIAL 00000000-02278850
14	NLA		1	BALL GEAR (39) SERIAL 02278851-09999999
	43-53205		1	BALL GEAR (40)
15	17-26862		1	PIN (39)(40) SERIAL 02278851-09999999
16	NLA		1	RING (39)(40) SERIAL 02278851-09999999
17	26711		2	PIVOT (39) SERIAL 00000000-01865632
	39218		2	PIVOT (39) SERIAL 01865633-02278850
	48003		2	PIVOT (39)(40) SERIAL 02278851-09999999
18	15-26707		AR	SHIM (39) SERIAL 00000000-02278850
	15-48002015		2	SHIM (39-(40) SERIAL 02278851-09999999
19	NLA		3	SHIM (39) SERIAL 00000000-01865632
	13-39227		3	WAVE WASHER (39) SERIAL 01865633-02278850
20	NLA		2	LOCKWASHER (39) SERIAL 01865633-02278850
21	NLA		2	SCREW (39) SERIAL 00000000-01865632
	10-28663		2	SCREW (39 SERIAL 01865633-02278850
	10-64074		2	SCREW (39)(40) SERIAL 02278851-09999999
22	NLA		1	CONTROL SHAFT (39) SERIAL 00000000-02278850
22A	NLA		1	UNIVERSAL JOINT (39)(40) SERIAL 02278851-09999999
23	23-48005		1	SLEEVE (39)(40) SERIAL 02278851-09999999
24	NLA		1	BALL GEAR (39) SERIAL 02278851-09999999
	43-53205		1	BALL GEAR (40)
25	17-26862		1	PIN (39)(40) SERIAL 02278851-09999999
26	NLA		1	RING (39-)(40) SERIAL 02278851-09999999
27	10-28663		1	SCREW (39) SERIAL 00000000-02278850

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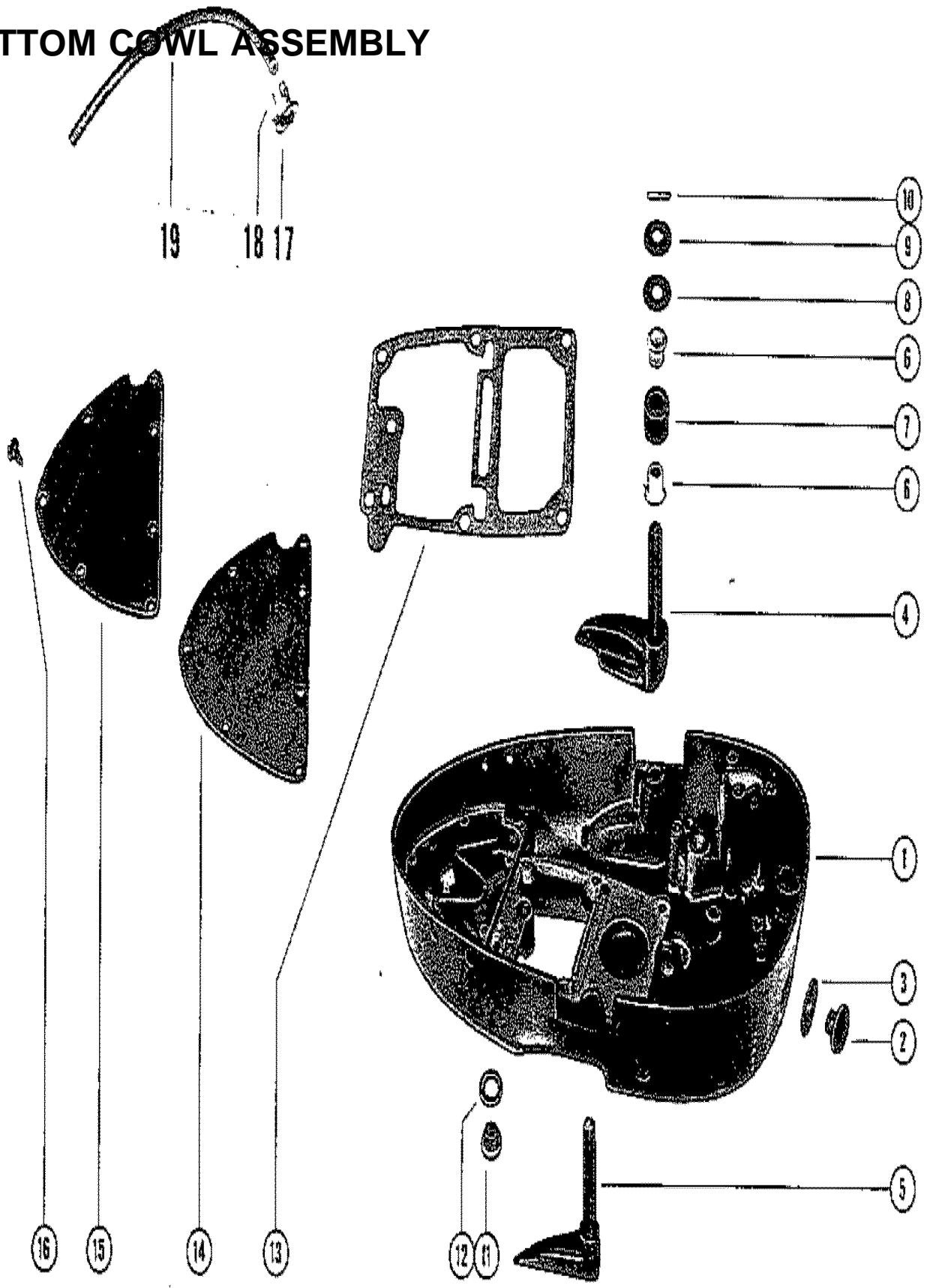
STEERING HANDLE ASSEMBLY



STEERING HANDLE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
28	39210		2	PLATE (39) SERIAL 01865633-02278850
29	39185		1	SHIELD (39) SERIAL 01865633-02278850
30	NLA		1	BRACKET (39) SERIAL 00000000-02278850
	47680T		1	BRACKET (39)(40) SERIAL 02278851-09999999
31	NLA		1	BOOT (39)(40) SERIAL 02278851-09999999
32	23-47818		1	BUSHING, (39)(40) SERIAL 02278851-09999999
33	24-72847		2	SPRING (39)(40) SERIAL 02278851-09999999
34	10-37655		2	SCREW (39)(40) SERIAL 02278851-09999999
35	NLA		1	BOOT
36	10-30679		3	SCREW
37	11-20184		3	NUT

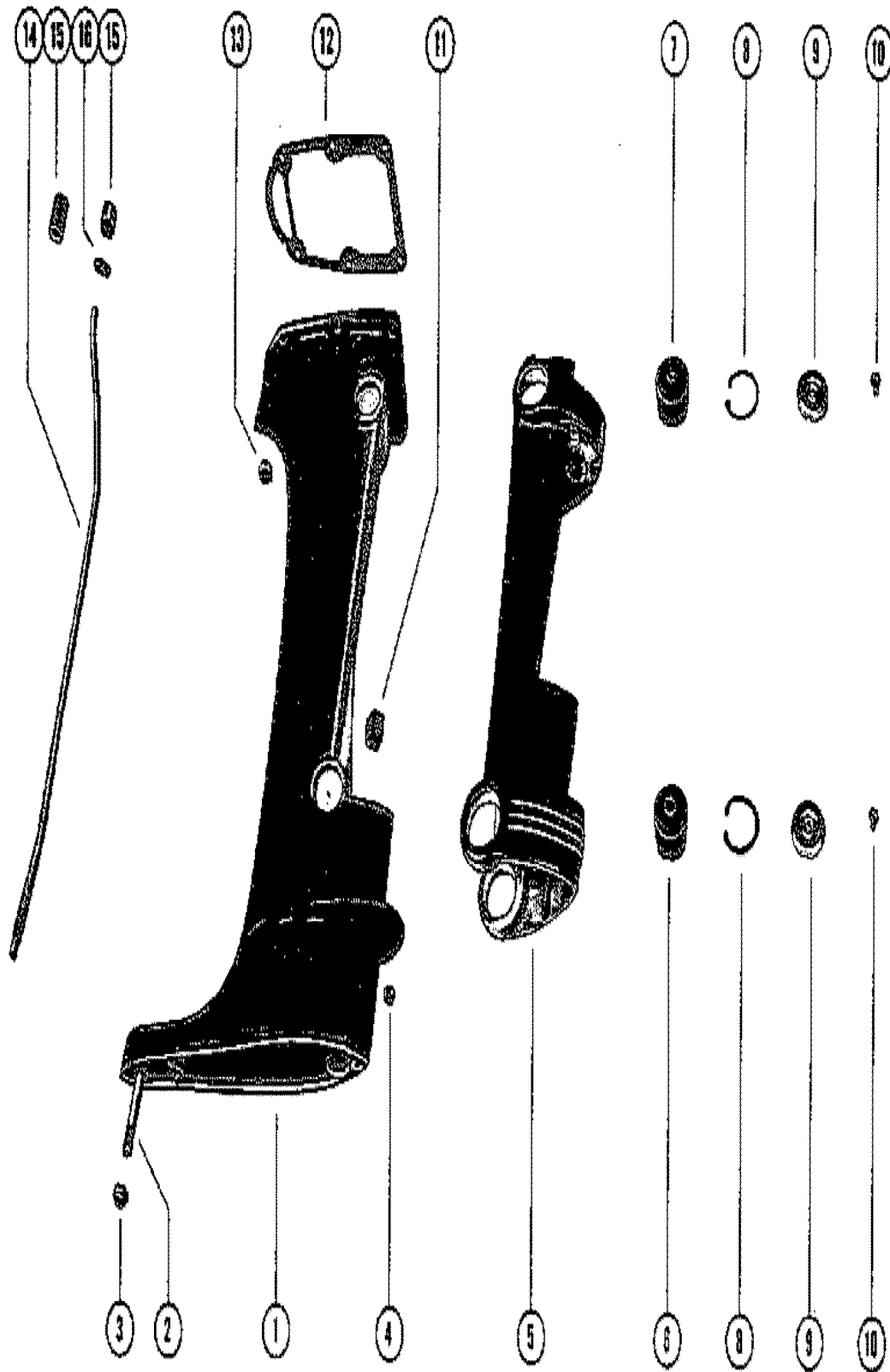
BOTTOM COWL ASSEMBLY



BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	BOTTOM COWL
2	19-35827		1	PLUG 39
3	53-55891		1	FASTENER 39
4	36187A1		1	LEVER (PORT)
5	36188A1		1	LEVER (STARBOARD)
6	23-26819		4	BUSHING (NYLON)
7	23-31293		2	BUSHING (RUBBER)
8	NLA		2	WASHER (39) SERIAL 01738941-01865632
9	53-55891		2	FASTENER
10	17-29077		2	ROLL PIN (39)(40) SERIAL 00000000-03028360
	17-58997		2	ROLL PIN (40) SERIAL 03028361-09999999
11	10-79953		1	SCREW
12	12-19183		1	WASHER
13	27-31557		1	GASKET (39) SERIAL 00000000-02098036
	27-89937		1	GASKET (39)(40) SERIAL 02098037-09999999
14	27-30801		1	GASKET (39)(40) SERIAL 00000000-03028360
	27-55847		1	GASKET (40) SERIAL 03028361-09999999
15	55936		1	COVER
16	10-69079		9	SCREW
17	56712		1	TELL TALE NOZZLE 40 SERIAL 03028361-09999999
18	10-35519		1	SCREW SERIAL 03028361-09999999
19	32-99127109		1	HOSE SERIAL 03028361-09999999

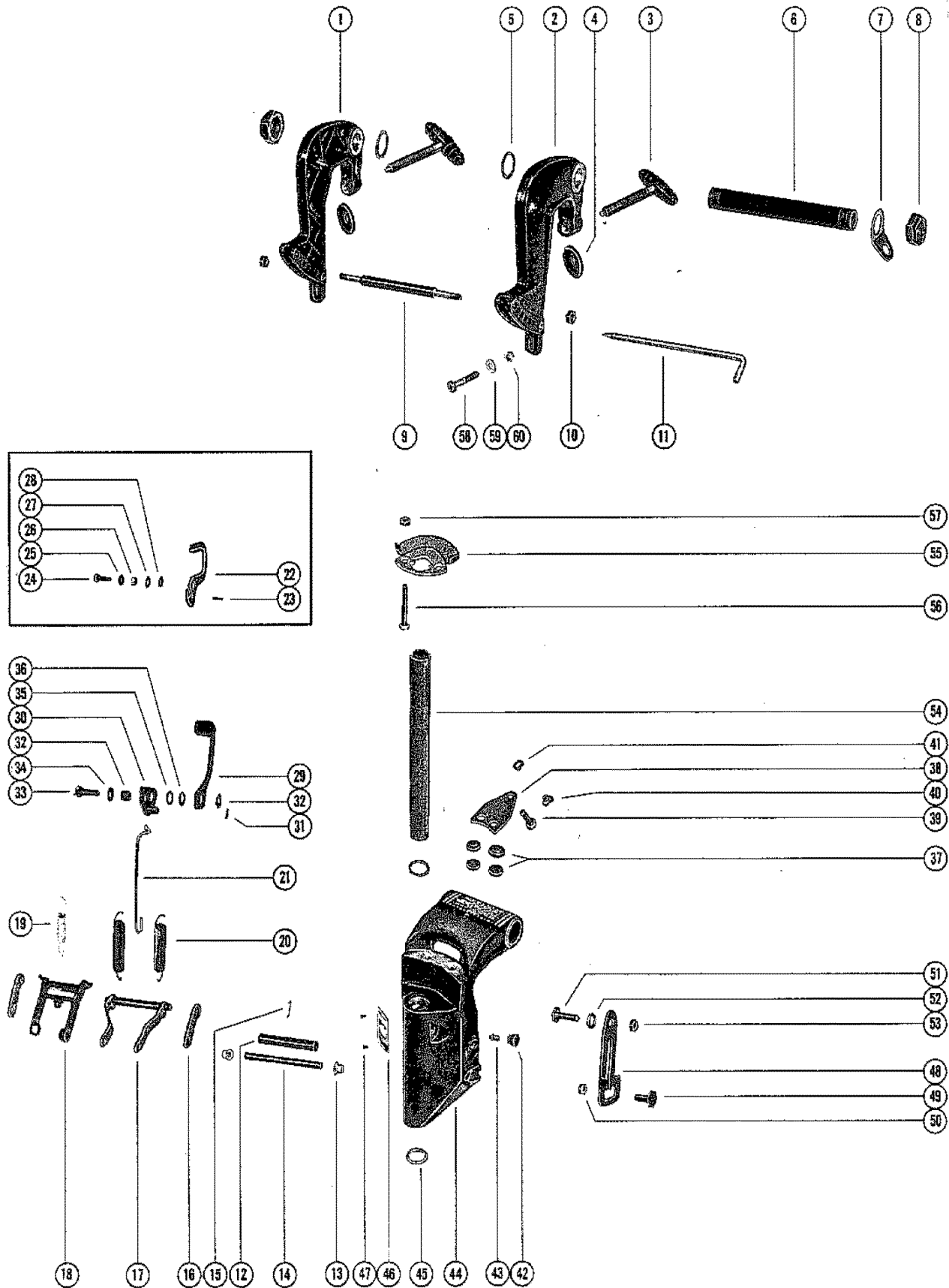
DRIVE SHAFT HOUSING ASSEMBLY



DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	NLA		1	DRIVE SHAFT HOUSING (SHORT SHAFT)
	NLA		1	DRIVE SHAFT HOUSING (LONG SHAFT)
2	16-34378		1	STUD (39)
	16-66373		1	STUD (40)
3	11-35814		1	NUT
4	11-34863		1	NUT
5	1539-8450A1		1	SADDLE
6	79896A1		2	MOUNT ASSEMBLY (LOWER)
7	79985A1		2	MOUNT ASSEMBLY (UPPER)(SEE BLOCK COMMENTS)
8	53-26406		4	RETAINING RING
9	71490		4	COVER
10	10-30675		4	SCREW (39-) SERIAL 00000000-02278850
	10-45817		4	SCREW (39)(40) SERIAL 02278851-09999999
11	NLA		1	BLOCK (LONG SHAFT)(39)(40) SERIAL 00000000-02771621
	55435		1	BLOCK (LONG SHAFT)(40) SERIAL 02771622-09999999
12	27-30804		1	GASKET (39)(40) SERIAL 00000000-03028360
	27-59079		1	GASKET (40) SERIAL 03028361-09999999
13	11-20184		4	NUT(QTY. OF 6 REQUIRED ON 39) SERIAL 00000000-02278850
	11-24652		2	NUT(39)(40) SERIAL 02278851-09999999
14	32-31940		1	WATER TUBE (SHORT SHAFT)
	32-32077		1	WATER TUBE (LONG SHAFT)
15	26-30811		1	SEAL ((39) SERIAL 00000000-01697722
	26-36556		1	SEAL (39-)(40) SERIAL 01697723-09999999
16	23-13127		1	SPACER

CLAMP & SWIVEL BRACKET ASSEMBLY

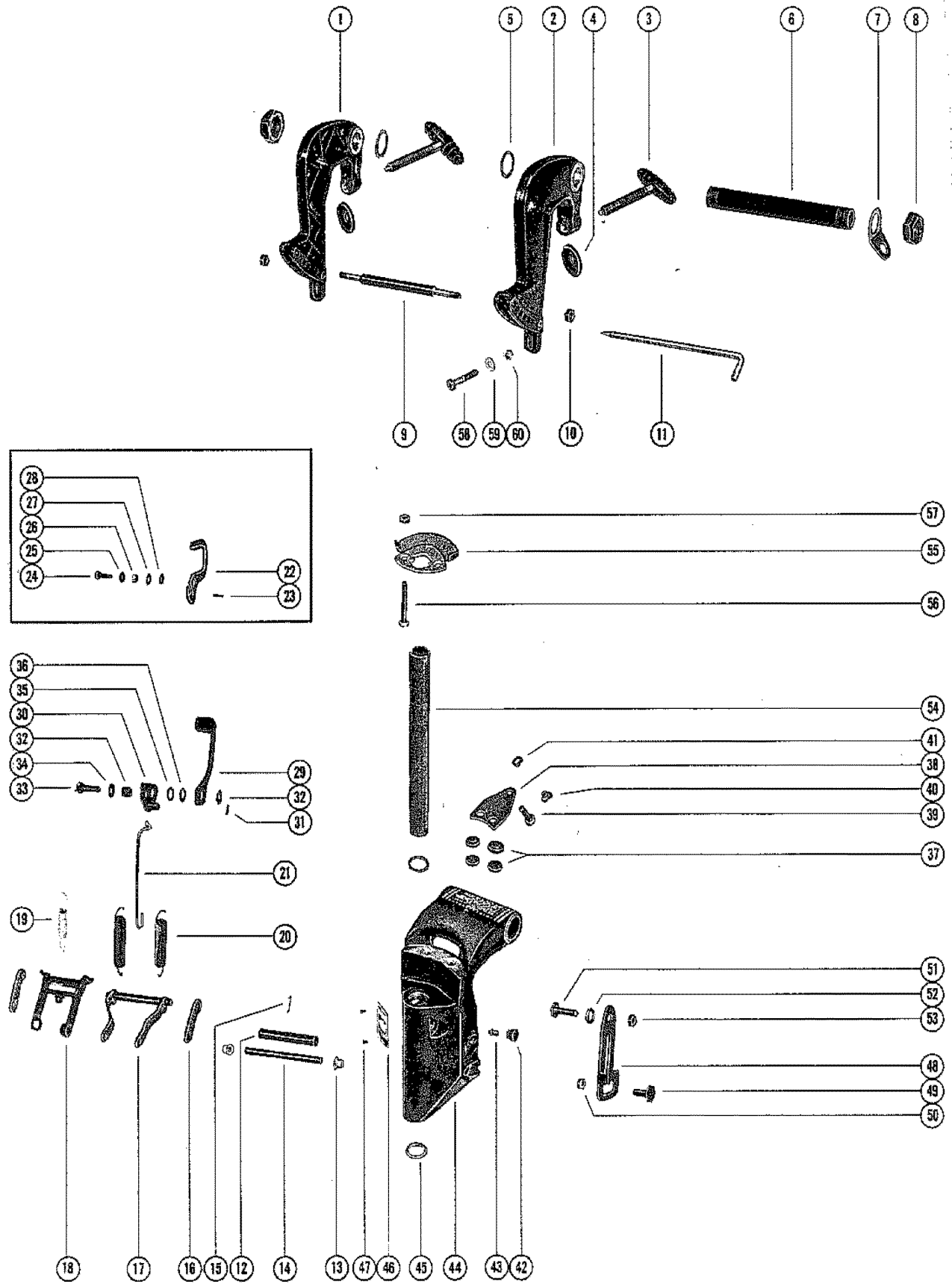


CLAMP & SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1/2	1467-5406A2		1	CL/BRKT.(PORT/STBD)(39)(40) SERIAL 00000000-03028360
1	1468-5570A3		1	CLAMP BRACKET (PORT)(40) SERIAL 03028361-09999999
2	1467-5571A3		1	CLAMP BRACKET (STBD.)(40) SERIAL 03028361-09999999
3	59170A3		2	THUMB SCREW
4	12-26227		2	WASHER
5	12-52864		2	WASHER
6	45757		1	TILT TUBE
7	54-30954		1	CLIP
8	11-56041		2	NUT
9	16-59622		1	STUD
10	11-20184		2	NUT (39)(40) SERIAL 00000000-03028360
	11-29598		2	NUT (40) SERIAL 03028361-09999999
11	17-55952A1		1	TILT LOCK PIN
12	23-30813		1	SPACER
13	23-26856		2	BUSHING (NYLON)
14	56663		1	ROD
15	18-56206		1	COTTER PIN
16	30815		2	LINK
17	NLA		1	REVERSE LOCK LEVER (39)
	53267A1		1	REVERSE LOCK LEVER (40)
18	53435		1	BRACKET (40)
19	24-53456		1	SPRING (40)
20	NLA		2	SPRING
21	38318		1	LINK ROD (39)(40) SERIAL 00000000-03028360
	62257A2		1	LINK ROD (40) SERIAL 03028361-09999999
22	32351T		1	CONTROL LEVER 39 40 SERIAL 00000000-02771621
23	17-25905		1	ROLL PIN 39 40 SERIAL 00000000-02771621
24	10-31308		1	SCREW (39) SERIAL 00000000-01738940
	10-28789		1	SCREW (39)(40) SERIAL 01738941-09999999
25	12-56681		1	WASHER (39) SERIAL 01738941-09999999
26	23-31309		1	SPACER 39 40 SERIAL 00000000-02771621
27	13-34632		1	WAVE WASHER 39 40 SERIAL 00000000-02771621
28	12-24812		1	WASHER 39 40 SERIAL 00000000-02771621
29	56637T		1	REVERSE LOCK LEVER 40 SERIAL 02771622-03028360
30	56636A1		1	LINK ASSEMBLY 40 SERIAL 02771622-03028360
31	17-25905		1	ROLL PIN 40 SERIAL 02771622-03028360
32	23-56639		1	SPACER 40 SERIAL 02771622-03028360
29	62024T		1	CONTROL LEVER 40 SERIAL 03028361-09999999
30	62257A2		1	LINK ASSEMBLY 40 SERIAL 03028361-09999999
31	17-25905		1	ROLL PIN 40 SERIAL 03028361-09999999
32	23-31309		1	SPACER 40 SERIAL 03028361-09999999
33	10-56682		1	SCREW 40 SERIAL 02771622-09999999
34	12-56681		2	WASHER 40 SERIAL 02771622-09999999

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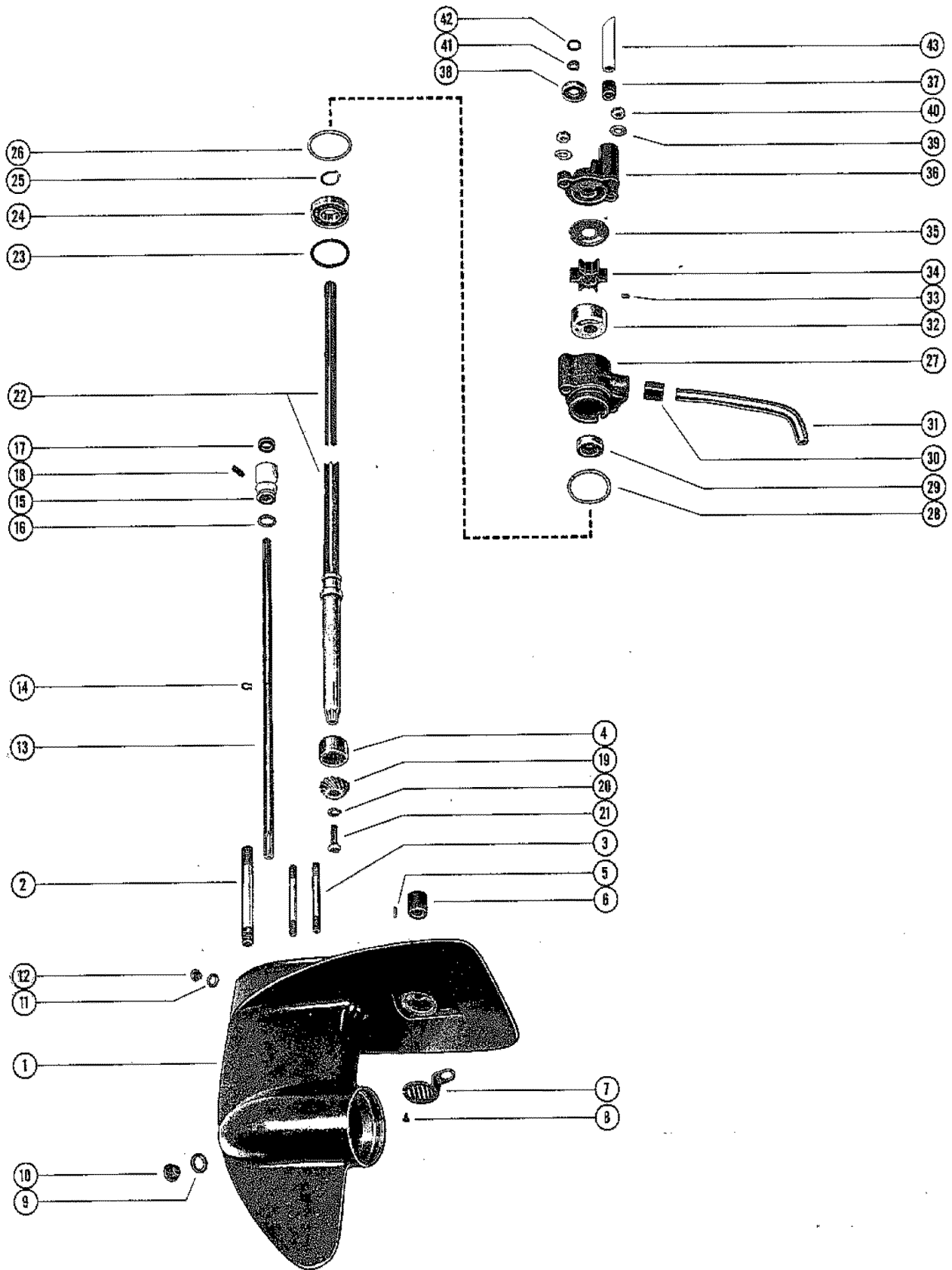
CLAMP & SWIVEL BRACKET ASSEMBLY



CLAMP & SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
35	13-34632		1	WAVE WASHER 40 SERIAL 02771622-09999999
36	12-24812		1	WASHER 40 SERIAL 02771622-09999999
37	20203		4	DISC
38	NLA		1	PLATE
39	NLA		1	SCREW
40	NLA		1	SPACER 40 SERIAL 03028361-09999999
41	NLA		1	WAVE WASHER 40 SERIAL 03028361-09999999
42	19-77633		1	CAPLUG
43	22-74036		1	GREASE FITTING
44	1451-1788		1	SWIVEL BRACKET
45	25-25439		2	O-RING
46	NLA		1	SERIAL PLATE
47	10-28642		2	DRIVE SCREW
48	63310A1		1	TILT STOP LEVER
49	10-29237		1	SCREW
50	11-20184		1	NUT
51	10-27791		1	SCREW
52	13-20846		1	WAVE WASHER
53	11-20184		1	NUT
54	17-30688		1	SWIVEL PIN
55	77334		1	CO-PILOT DISC
56	10-30679		3	SCREW
57	11-20184		3	NUT
58	10-67982		2	BOLT 40
59	12-67983		2	WASHER 40
60	11-56374		2	NUT 40

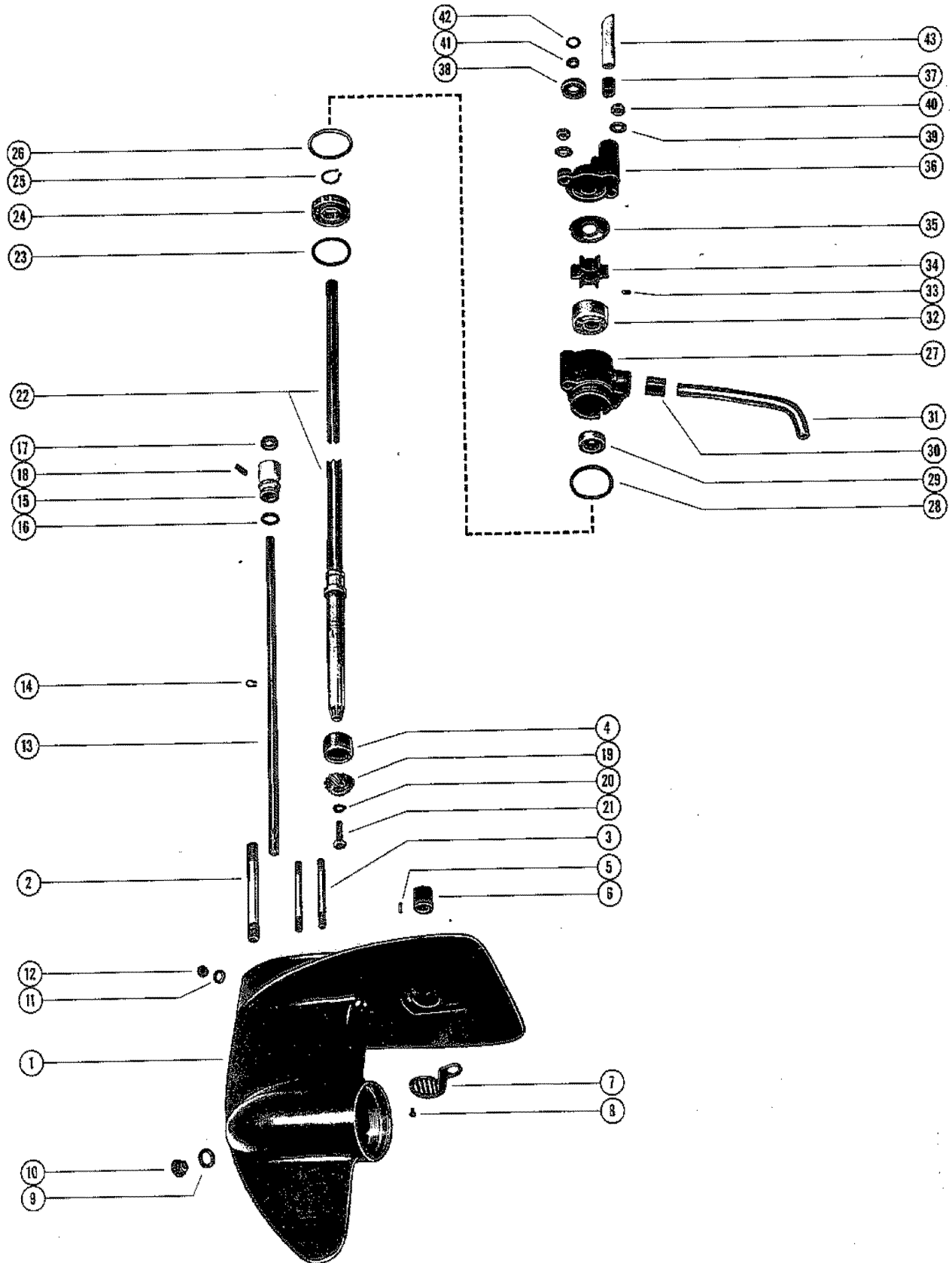
GEAR HOUSING (DRIVE SHAFT) (PAGE 1)



GEAR HOUSING (DRIVE SHAFT) (PAGE 1)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	NLA		1	G/HSG.COMP.(SHORT)(39)(40) SERIAL 00000000-03028360
-	1622-4408A4		1	HSG.COMP.(SHORT)(40) SERIAL 03028361-09999999
-	NLA2-		1	HSG.COMP.(LONG)(39/40)
1	1622-2244A18		1	G/HSG. (39)(40) SERIAL 00000000-03028360
	1622-4408A1		1	G/HSG.(40) SERIAL 03028361-09999999
2	16-58138		1	STUD (3-7/16")
3	NLA		2	STUD (2-7/16")
	NLA		2	STUD (2-5/8")
	16-29592		2	STUD (2-7/8")
	16-58136		2	STUD (2-3/4")
4	31-22756		1	ROLLER BEARING
5	17-20032		1	DOWEL PIN
6	26-26865		1	SEAL (RUBBER)(39) SERIAL 00000000-01697722
	26-33613		1	SEAL (RUBBER)(39)(40) SERIAL 01697723-09999999
-	23-86215		1	SPACER (NYLON)(39)(40) SERIAL 01697723-09999999
7	35-33425		1	SCREEN
8	10-28642		1	SCREW
9	12-19183		1	WASHER
10	10-79953		1	SCREW
11	19643		1	WASHER
12	10-28653		1	SCREW
13	54640A1		1	SHIFT SHAFT (SHORT)
	54641A1		1	SHIFT SHAFT (LONG)
14	53-22899		1	RETAINING RING
15	23-30676A1		1	BUSHING ASSEMBLY
16	25-26802		1	O-RING
17	26-30696		1	OIL SEAL
18	10-39149		1	SCREW
19	43-48577A2		1	PINION GEAR (39-2 RAMP RATCHET) SEE NOTE #2 IN BLOCK COMMENTS.
	43-98696		1	PINION GEAR (39-3 RAMP RATCHET)(40)
20	14-30377		1	TAB WASHER
21	10-30376		1	SCREW
22	NLA		1	DRIVE SHAFT (SHORT/LONG)(39-SEE NOTE IN BLOCK COMMENTS)
	45-39078		1	DRIVE SHAFT (SHORT)(39-SEE NOTE IN BLOCK COMMENTS)(40)
	45-39077		1	DRIVE SHAFT (LONG)(39-SEE NOTE IN BLOCK COMMENTS)(40)
23	15-30527A1		AR	SHIM ASSEMBLY

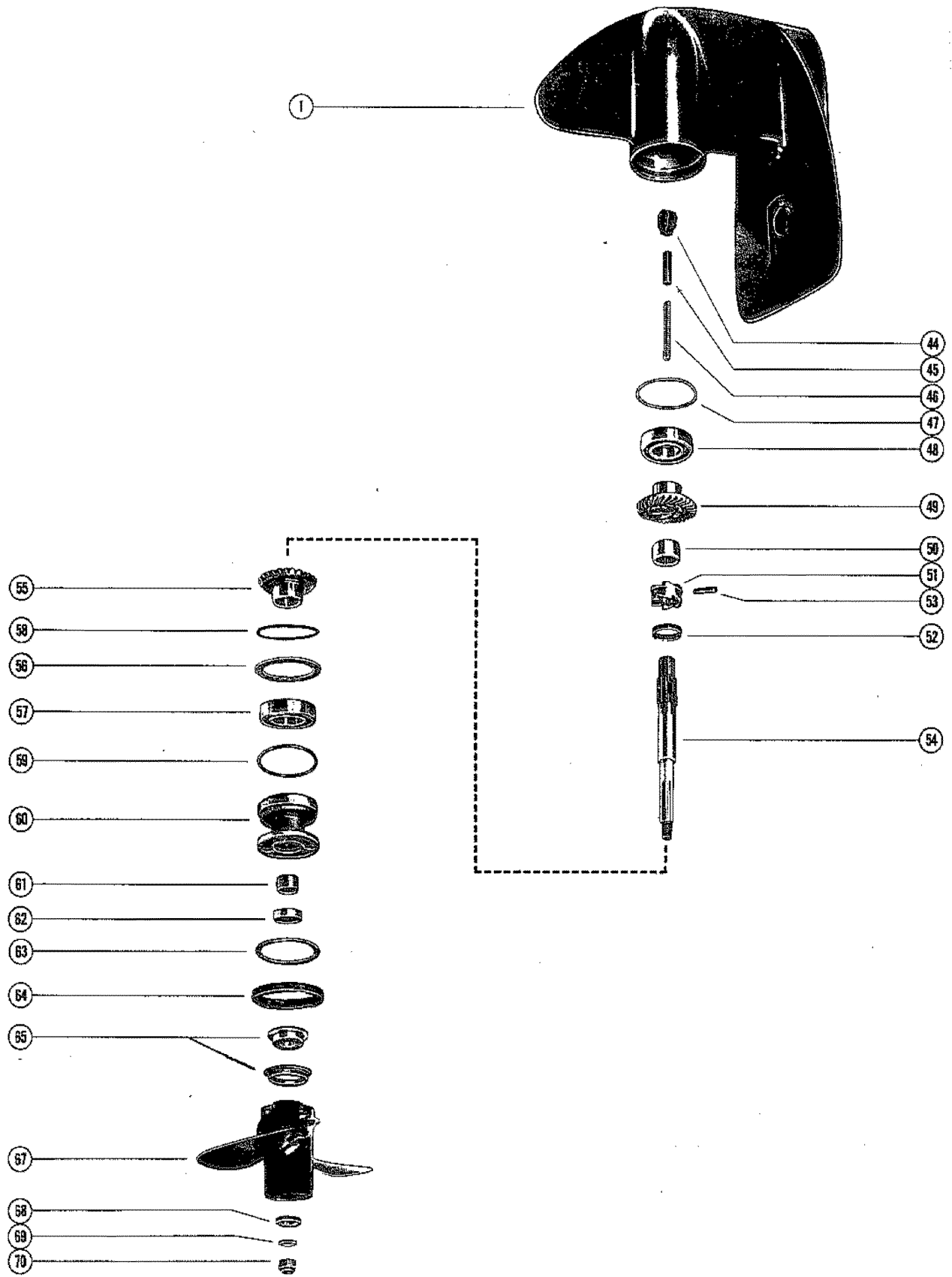
GEAR HOUSING (DRIVE SHAFT) (PAGE 2)



GEAR HOUSING (DRIVE SHAFT) (PAGE 2)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	NLA		1	G/HSG. COMP.(SHORT)(39)(40 SERIAL 00000000-03028360
-	1622-4408A4		1	HSG.COMP. (SHORT)(40) SERIAL 03028361-09999999
-	NLA2-		1	HSG.COMP. (LONG)(39/40)
1	1622-2244A18		1	G/HSG. (39)(40) SERIAL 00000000-03028360
	1622-4408A4		1	G/HSG. (40) SERIAL 03028361-09999999
24	30-33076		1	BALL BEARING
25	53-30523		1	RETAINING RING
26	15-30527A1		AR	SHIM ASSEMBLY
27	46-46893A6		1	WATER PUMP HOUSING (39)
	46-46893A3		1	WATER PUMP HOUSING (40)
28	25-29439		1	O-RING
29	26-30900		1	OIL SEAL
30	26-33613		1	SEAL
31	32-34293		1	WATER TUBE
32	31707		1	INSERT (39) SERIAL 00000000-02200317
	70977		1	INSERT (39)(40) SERIAL 02200318-09999999
33	17-22060		1	PIN(39) SERIAL 00000000-02278850
	28-56655		1	KEY(39-)(40) SERIAL 02278851-09999999
34	47-22748		1	IMPELLER(39) SERIAL 00000000-02278850
	47-89981		1	IMPELLER (39)(40) SERIAL 02278851-09999999
35	30674		1	FACE PLATE (39) SERIAL 00000000-02200317
	46895		1	FACE PLATE (39)(40) SERIAL 02200318-09999999
36	30593A1		1	WATER PUMP COVER (39) SERIAL 00000000-02200317
	NLA		1	WATER PUMP COVER (39-ALUMINUM)
	93224A1		1	WATER PUMP COVER (39-PLASTIC)(40)
37	26-30811		1	SEAL (39) SERIAL 00000000-01697722
	26-36558		1	SEAL (39)(40) SERIAL 01697723-09999999
-	23-13127		1	SPACER(39)(40) SERIAL 01697723-09999999
38	26-30913		1	OIL SEAL
39	12-46897		2	WASHER(39 SERIAL 02200318-09999999
	12-20533		2	WASHER (40)
40	11-20184		2	NUT(39)
	11-35045		2	NUT (40)
41	25-30526		1	RUBBER RING
42	25-48171		1	O-RING
43	23-31792		1	SLEEVE

GEAR HOUSING (PROPELLER SHAFT)

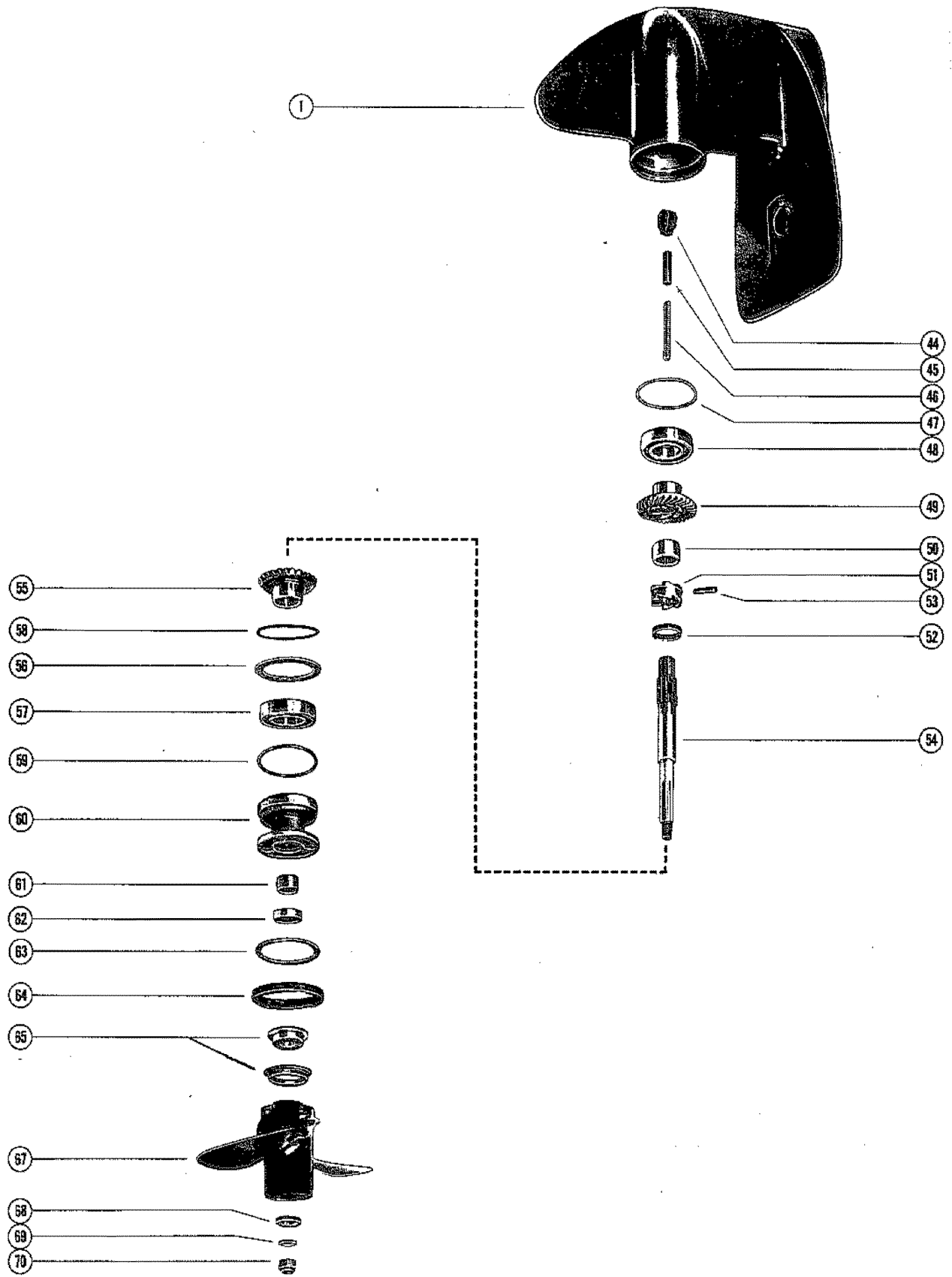


GEAR HOUSING (PROPELLER SHAFT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
70	NLA		1	G/HSG. COMP.(SHORT)(39)(40) SERIAL 00000000-03028360
-	NLA		1	G/HSG. COMP. (SHORT)(40) SERIAL 03028361-09999999
-	NLA		1	HSG. COMP.(LONG)(39/40)
1	1622-2244A18		1	G/HSG.(39)(40) SERIAL 00000000-03028360
	1622-4408A1		1	G/HSG.(40) SERIAL 03028361-09999999
44	30599		1	SHIFT CAM ((39)(40) SERIAL 00000000-03028360
	44434		1	SHIFT CAM (40) SERIAL 03028361-09999999
45	31334		1	CAM FOLLOWER
46	24-31333		1	SPRING
47	15-30522A1		AR	SHIM ASSEMBLY
48	30-21889		1	BALL BEARING
49	43-48577A2		1	FORWARD GEAR (39-2 RAMP RATCHET) 43-48577A2 INCLUDES A FORWARD GEAR, REVERSE GEAR, PINION GEAR, RATCHET AND CROSS PIN.
	43-48577A3		1	FORWARD GEAR (39-3 RAMP RATCHET)(40)
50	31-22458		1	ROLLER BEARING
51	43-48577A2		1	RATCHET (39-2 RAMP RATCHET) 43-48577A2 INCLUDES A FORWARD GEAR, REVERSE GEAR, PINION GEAR, RATCHET AND CROSS PIN.
52	53-32449		1	RETAINING RING
53	17-30535		1	CROSS PIN
54	44-33581		1	PROPELLER SHAFT (39) SERIAL 00000000-02278850
	44-47935		1	PROPELLER SHAFT (39)(40) SERIAL 02278851-09999999
55	43-48577A2		1	REVERSE GEAR (39-2 RAMP RATCHET) 43-48577A2 INCLUDES A FORWARD GEAR, REVERSE GEAR, PINION GEAR, RATCHET AND CROSS PIN.
	43-48578		1	REVERSE GEAR (39-3 RAMP RATCHET)(40)
56	12-30531		1	THRUST WASHER
57	30-21889		1	BALL BEARING
58	15-30532A1		AR	SHIM ASSEMBLY
59	25-30529		1	O-RING
60	30541A1		1	BEARING CARRIER ASSEMBLY
61	31-22458		1	ROLLER BEARING
62	26-30530		1	OIL SEAL
63	12-30528		1	WASHER
64	30537		1	COVER
65	23-33582		1	COLLAR (39) SERIAL 00000000-02278850
	86665A1		1	THRUST HUB (39-)(40) SERIAL 02278851-09999999
67	48-45890A1		1	PROPELLER (39) SERIAL 00000000-02278850
	48-47944A1		1	PROPELLER (39)(40) SERIAL 02278851-09999999
68	12-30524		1	SPLINED WASHER (39) SERIAL 00000000-02278850

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GEAR HOUSING (PROPELLER SHAFT)



GEAR HOUSING (PROPELLER SHAFT)

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
68	23-65439		1	SPACER (39)(40) SERIAL 02278851-09999999
69	12-20084		1	WASHER (39) SERIAL 00000000-02278850
	12-27025		1	WASHER (39-/40) SERIAL 02278851-02927900
70	46355		1	NUT (39-) SERIAL 00000000-02278850
	C-46355		1	NUT (39)(40) SERIAL 02278851-09999999

PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
19643	WASHER	53	11	53245A1	DIAPHRAGM KIT	25	3
20155	RETAINER	3	22	53267A1	REVERSE LOCK LEVER (40)	49	17
20203	DISC	51	37	53435	BRACKET (40)	49	18
26179	RETAINER	3	31	53472	MOUNT	3	36
26711	PIVOT (39)	41	17	54640A1	SHIFT SHAFT (SHORT)	53	13
27763	GRIP	41	1	54641A1	SHIFT SHAFT (LONG)	53	13
30235	YOKE (39)	41	12	55435	BLOCK (LONG SHAFT)(40)	47	11
30537	COVER	57	64	55860	PULLEY	5	38
30541A1	BEARING CARRIER ASSEMBLY	57	60	55936	COVER	45	15
30593A1	WATER PUMP COVER (39)	55	36	56188	COVER	11	43
30595	PLATE	3	34	56316A1	CABLE ASSEMBLY	11	13
30596	STARTER PAWL	3	27	56520	THROTTLE CAM	11	26
30599	SHIFT CAM ((39)(40))	57	44	56520	THROTTLE CAM (NOT AS SHOWN)	7	10
30674	FACE PLATE (39)	55	35	56636A1	LINK ASSEMBLY 40	49	30
30747	SHIFT CONTROL HANDLE	27	1	56637T	REVERSE LOCK LEVER 40	49	29
30782	HANDLE	5	43	56663	ROD	49	14
30815	LINK	49	16	56712	TELL TALE NOZZLE 40	45	17
30833	BRACKET (PORT) 39	3	13	56757A1	JUMPER WIRE ASSEMBLY	11	37
30834	BRACKET (STARBOARD) 39	3	13	59000	THROTTLE LEVER ASSEMBLY	19	1
31014	MOUNT	35	32	59000	THROTTLE LEVER ASSEMBLY	23	1
31334	CAM FOLLOWER	57	45	59107	SHIFT CONTROL HANDLE	27	2
31503A1	DIAPHRAGM KIT	21	3	59107	SHIFT CONTROL HANDLE	31	1
31707	INSERT (39)	55	32	59170A3	THUMB SCREW	49	3
32351T	CONTROL LEVER 39 40	49	22	60850A6	STEERING HANDLE (39)(40)	41	-
32454	ADAPTOR	21	14	62024T	CONTROL LEVER 40	49	29
32454	ADAPTOR	25	15	62257A2	LINK ASSEMBLY 40	49	30
35558	SHAFT (39)(40)	3	35	62257A2	LINK ROD (40)	49	21
35658	TRANSFER PORT COVER	35	28	63310A1	TILT STOP LEVER	51	48
36187A1	LEVER (PORT)	45	4	69205	"C" WASHER	11	36
36188A1	LEVER (STARBOARD)	45	5	69205	"C" WASHER,LIP SCREW	11	25
38318	LINK ROD (39)(40)	49	21	69205	"C" WASHER	9	12
38938	BOOT	11	14	70726	REED BLOCK	35	11
39082A4	FUEL PUMP ASSEMBLY	21	1	70977	INSERT (39)(40)	55	32
39185	SHIELD (39)	43	29	71490	COVER	47	9
39210	PLATE (39)	43	28	77334	CO-PILOT DISC	51	55
39218	PIVOT (39)	41	17	79092	SHUTTER AND SCREEN	23	3
39257	BRACKET (PORT) 39- 40	3	16	79470A1	RETAINER ASSEMBLY	5	44
39258	BRACKET (STARBOARD) 39- 40	3	16	79896A1	MOUNT ASSEMBLY (LOWER)	47	6
39537	STRIP,FORWARD(39)(40)	3	3	79985A1	MOUNT ASSEMBLY (UPPER)(SEE BLOCK COMMENTS)	47	7
39538	STRIP, REAR(39)(40)	3	2	86665A1	THRUST HUB (39-)(40)	57	65
39588	CAM	27	9	89096	TRIM COVER	3	7
39588	CAM	31	8	89977A1	FUEL PUMP ASSEMBLY	25	1
39601	PLATE	27	18	93224A1	WATER PUMP COVER (39- PLASTIC)(40)	55	36
39601	PLATE	31	14	NLA	BALL GEAR (39)	41	14
44434	SHIFT CAM (40)	57	44	NLA	BALL GEAR (39)	41	24
45477A1	SHAFT ASSEMBLY (39)	3	30	NLA	BEARING HOUSING ASSEMBLY	35	19
45757	TILT TUBE	49	6	NLA	BLOCK (LONG SHAFT)(39)(40)	47	11
46171T	COVER, EXHAUST MANIFOLD	37	43	NLA	BODY AND SHAFT	41	2
46234	BAFFLE PLATE	37	41	NLA	BOOT	43	35
46355	NUT (39-)	59	70	NLA	BOOT (39)(40)	43	31
46895	FACE PLATE (39)(40)	55	35	NLA	BOTTOM COWL	45	1
47680T	BRACKET (39)(40)	43	30				
48003	PIVOT (39)(40)	41	17				
53187	CHOKE LEVER	23	8				
53189	CHOKE KNOB	23	10				
53239	COVER	25	7				
53241	BASE	25	6				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
NLA	BRACKET	29	10	NLA	LOCKWASHER	9	13
NLA	BRACKET	33	10	NLA	LOCKWASHER (39)	41	20
NLA	BRACKET (39)	43	30	NLA	MAIN NOZZLE(39)	15	29
NLA	BUSHING	29	5	NLA	MAIN NOZZLE(40)	15	29
NLA	BUSHING	29	9	NLA	PIVOT PIN	7	16
NLA	BUSHING	33	5	NLA	PLATE	51	38
NLA	BUSHING	33	9	NLA	PLUG (39)	7	5
NLA	BUSHING	41	7C	NLA	RETAINER (39--)	41	11A
NLA	CAM,BREAKER	7	9	NLA	REVERSE LOCK LEVER (39)	49	17
NLA	CAM,BREAKER	11	7	NLA	RING	7	12
NLA	CARBURETOR(39)	15	1	NLA	RING (39)(40)	41	16
NLA	CHOKE KNOB	19	9	NLA	RING (39-)(40)	41	26
NLA	CLAMP	35	31	NLA	SCREEN	3	11
NLA	CONTROL SHAFT (39)	41	22	NLA	SCREW	9	24
NLA	COVER, CYLINDER BLOCK			NLA	SCREW	15	30
	(39)(40)	35	35	NLA	SCREW	21	15
NLA	CRANKSHAFT (39-SEE			NLA	SCREW	27	15
	BLOCK COMMENTS)	39	1	NLA	SCREW	29	11
NLA	CYLINDER BLOCK (39)	35	1	NLA	SCREW	29	14
NLA	DECAL SET (39)	1	-	NLA	SCREW	33	11
NLA	DECAL SET (40)	1	-	NLA	SCREW	33	14
NLA	DOWEL PIN	27	8	NLA	SCREW	51	39
NLA	DOWEL PIN	31	7	NLA	SCREW (1-1/2")	25	16
NLA	DRIVE SCREW	41	5	NLA	SCREW (1-3/4")	35	8
NLA	DRIVE SHAFT			NLA	SCREW (39)	41	21
	(SHORT/LONG)(39-SEE			NLA	SCREW (39)(#10-24 X 1/2")	35	24
	NOTE IN BLOCK			NLA	SCREW, CHOKE SHUTTER		
	COMMENTS)	53	22		TO CARBURETOR	19	5
NLA	DRIVE SHAFT HOUSING			NLA	SCREW,THROTTLE LINK	11	34
	(LONG SHAFT)	47	1	NLA	SERIAL PLATE	51	46
NLA	DRIVE SHAFT HOUSING			NLA	SET SCREW	41	4
	(SHORT SHAFT)	47	1	NLA	SHAFT (39)	3	35
NLA	DUST COVER	9	23	NLA	SHAFT, CHOKE LEVER TO		
NLA	ELBOW (45)	21	9		CHOKE KNOB	19	7
NLA	ELBOW (90)	21	8	NLA	SHIELD	11	42
NLA	ELBOW (90)	25	10	NLA	SHIFT CONTROL SHAFT		
NLA	FLYWHEEL ASSEMBLY	11	5		ASSEMBLY	27	21
NLA	FLYWHEEL ASSEMBLY 39			NLA	SHIFT SHAFT	27	5
	40	7	6	NLA	SHIFT SHAFT	31	4
NLA	FUEL LINE (SERIAL#& UP)	25	14	NLA	SHIM (39)	41	19
NLA	G/HSG. COMP.(SHORT)(39)(NLA	SHUTTER, CHOKE -		
	40	55	-		CARBURETOR	19	3
NLA	G/HSG. COMP. (SHORT)(40)	57	-	NLA	SOCKET	29	1
NLA	G/HSG. COMP.(SHORT)(39)(NLA	SOCKET	33	1
	40)	57	70	NLA	SOUND BLANKET (PORT)	3	5
NLA	G/HSG.COMP.(SHORT)(39)(NLA	SOUND BLANKET (REAR)	3	6
	40)	53	-	NLA	SOUND BLANKET		
NLA	GEAR	27	22		(STARBOARD)	3	4
NLA	GEAR	29	3	NLA	SPACER	21	5
NLA	GEAR	33	3	NLA	SPACER	21	5
NLA	GEAR AND SHAFT	29	8	NLA	SPACER 40	51	40
NLA	GEAR AND SHAFT	33	8	NLA	SPARK PLUG (39)	9	22
NLA	HSG. COMP.(LONG)(39/40)	57	-	NLA	SPRING	27	7
NLA	INDICATOR	41	3	NLA	SPRING	31	6
NLA	KNUCKLE	41	7B	NLA	SPRING	49	20
NLA	LEVER ASSEMBLY	29	12	NLA	SPRING (39)	41	10
NLA	LEVER ASSEMBLY	33	12	NLA	STATOR PLATE (SEE		
NLA	LEVER ASSEMBLY, CHOKE				BREAKDOWN BELOW)	7	8
	SHUTTER	19	6	NLA	STATOR PLATE AND CORE	9	1
NLA	LINK	7	15				

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
NLA	STEERING HANDLE (39) . . .	41	-	10-39002	SCREW (39)(40)(#12-24 X 1/2")	35	24
NLA	STEERING HANDLE 39- 40 . .	41	7A		SCREW	53	18
NLA	STEERING HANDLE(39) . . .	41	7	10-39149	SCREW 39- 40	3	17
NLA	STRIP, FORWARD(39)	3	3	10-39514	SCREW (39)(40)	47	10
NLA	STUD (2-5/8")	53	3	10-45817	SCREW(SHORT)	15	10
NLA	STUD (2-7/16")	53	3	10-52195	SCREW(LONG)	15	11
NLA	THROTTLE LINK	11	29	10-52196	SCREW	23	5
NLA	TOP COWL (39)	3	1	10-55298	SCREW	23	7
NLA	UNIVERSAL JOINT (39)(40) . .	41	22A	10-55298	SCREW	11	12
NLA	WASHER	29	6	10-56266	SCREW,COVER	13	44
NLA	WASHER (39)	45	8	10-56543	SCREW 40	49	33
NLA	WATER PUMP COVER (39-ALUMINUM)	55	36	10-56682	SCREW	3	12
NLA	WAVE WASHER	11	22	10-62568	SCREW,CLIP	11	24
NLA	WAVE WASHER 40	51	41	10-62568	SCREW (39)(40)	41	21
NLA	WELCH PLUG	35	3	10-64074	BOLT 40	51	58
NLA	YOKE (39)	41	12	10-67982	SCREW,JUMPER WIRE	11	38
C-46355	NUT (39)(40)	59	70	10-69014	SCREW	7	11
10-20597	SCREW, THROTTLE LEVER TO CARBURETOR	19	2	10-69054	SCREW,THROTTLE CAM . . .	11	27
10-20597	SCREW, THROTTLE LEVER TO CARBURETOR	23	2	10-69079	SCREW	45	16
10-20653	SCREW (39)	37	38	10-69560	SCREW,STATOR TO END CAP	11	9
10-20665	SCREW (39)(40)	35	30	10-73656	SCREW (1-3/8")	25	16
10-20720	SCREW 40	35	30	10-79953	SCREW	45	11
10-20847	SCREW	15	19	10-79953	SCREW	53	10
10-21091	SCREW (39)(40)	37	38	10-87374	SCREW (39)(40)	39	3
10-22411	SCREW (1")	21	6	11-20061	NUT	39	5
10-23618	SCREW	3	8	11-20088	NUT	35	34
10-23702	SCREW (1-1/8")	25	16	11-20110	NUT	21	17
10-23702	SCREW (7/8")	21	6	11-20110	NUT	25	18
10-25764	SCREW	27	19	11-20166	NUT	3	10
10-25764	SCREW	31	15	11-20184	NUT	17	39
10-25822	SCREW	15	18	11-20184	NUT	35	10
10-27791	SCREW	51	51	11-20184	NUT	37	39
10-28430	SCREW	35	14	11-20184	NUT	43	37
10-28636	SCREW	37	44	11-20184	NUT	51	50
10-28642	DRIVE SCREW	51	47	11-20184	NUT	51	53
10-28642	SCREW	53	8	11-20184	NUT	51	57
10-28653	SCREW	53	12	11-20184	NUT (39)(40)	49	10
10-28663	SCREW (39)	41	21	11-20184	NUT(39)	55	40
10-28663	SCREW (39)	41	27	11-20184	NUT(QTY. OF 6 REQUIRED ON 39)	47	13
10-28789	SCREW	5	41	11-20361	NUT	27	13
10-28789	SCREW (39)(40)	49	24	11-20361	NUT	31	12
10-28845	SCREW	15	28	11-20696	NUT 39 40	7	1
10-29237	SCREW	51	49	11-20696	NUT,FLYWHEEL	11	1
10-30376	SCREW	53	21	11-21923	NUT	9	14
10-30675	SCREW (39-)	47	10	11-21923	NUT	9	19
10-30679	SCREW	43	36	11-24652	NUT(39)(40)	47	13
10-30679	SCREW	51	56	11-27164	NUT 39	3	15
10-31294	SCREW (1")	35	9	11-27164	NUT,COVER SCREW	13	45
10-31308	SCREW (39)	49	24	11-28656	NUT	7	21
10-32627	SCREW (1-1/2")	25	8	11-28656	NUT,THROTTLE LINK SCREW	11	33
10-34696	SCREW	7	18		NUT (40)	49	10
10-34696	SCREW,THROTTLE LINK . . .	11	30	11-29598	NUT	29	15
10-35400	SCREW	7	13	11-30968	NUT	33	15
10-35519	SCREW	45	18	11-30968	NUT	47	4
10-36205	SCREW	35	26	11-34863	NUT (40)	55	40
10-37655	SCREW (39)(40)	43	34	11-35045	NUT	47	3
10-37655	SCREW 39	3	14	11-35814			

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
11-39305	NUT	27	4	13-34632	WAVE WASHER 39 40	49	27
11-39305	NUT	31	3	13-34632	WAVE WASHER 40	51	35
11-45076	NUT	11	41	13-35629	WAVE WASHER	7	7
11-56041	NUT	49	8	13-35629	WAVE WASHER	11	6
11-56325	NUT	11	17	13-36206	WAVE WASHER	3	28
11-56374	NUT 40	51	60	13-39227	WAVE WASHER (39)	41	19
11-68219	NUT	21	7	14-20165	TAB WASHER	3	9
12-19183	WASHER	45	12	14-26706	TAB WASHER (39)	41	11
12-19183	WASHER	53	9	14-30377	TAB WASHER	53	20
12-20084	WASHER (39)	59	69	15-26707	SHIM (39)	41	18
12-20084	WASHER (39-)	41	9	15-30522A1	SHIM ASSEMBLY	57	47
12-20128	WASHER	25	9	15-30527A1	SHIM ASSEMBLY	53	23
12-20286	WASHER (39)	3	21	15-30527A1	SHIM ASSEMBLY	55	26
12-20533	WASHER (40)	55	39	15-30532A1	SHIM ASSEMBLY	57	58
12-20583	WASHER	17	38	15-31412A1	SHIM ASSEMBLY	35	18
12-22887	WASHER	5	40	15-33910015	SHIM(.015)	7	14
12-24812	WASHER 39 40	49	28	15-48002015	SHIM (39-(40)	41	18
12-24812	WASHER 40	51	36	16-29592	STUD (2-7/8")	53	3
12-26180	WASHER (39)	3	32	16-34378	STUD (39)	47	2
12-26227	WASHER	49	4	16-46431	STUD	35	5
12-26702	WASHER	29	6	16-58136	STUD (2-3/4")	53	3
12-26702	WASHER	33	6	16-58138	STUD (3-7/16")	53	2
12-27025	WASHER (39-/40)	59	69	16-59622	STUD	49	9
12-28927	WASHER (39)	5	37	16-66021	STUD	35	4
12-29245	WASHER	27	12	16-66373	STUD (40)	47	2
12-29245	WASHER	27	3	17-20032	DOWEL PIN	53	5
12-29245	WASHER	31	11	17-22060	PIN(39)	55	33
12-29245	WASHER	31	2	17-22896	PIN	3	26
12-29245	WASHER 39- 40	3	19/20	17-22896	ROLL PIN	29	13
12-30524	SPLINED WASHER (39)	57	68	17-22896	ROLL PIN	29	4
12-30528	WASHER	57	63	17-22896	ROLL PIN	33	13
12-30531	THRUST WASHER	57	56	17-22896	ROLL PIN	33	4
12-31433	WASHER	39	6	17-22896	ROLL PIN, CHOKE KNOB TO SHAFT	19	10
12-34392	WASHER	7	19	17-25905	PIN	27	10
12-34392	WASHER, THROTTLE LINK SCREW	11	31	17-25905	PIN	31	9
12-35559	WASHER (39)(40)	3	32	17-25905	ROLL PIN 39 40	49	23
12-36245	WASHER	7	2	17-25905	ROLL PIN 40	49	31
12-36245	WASHER, FLYWHEEL NUT	11	2	17-25905	ROLL PIN 40	49	31
12-37998	WASHER 39- 40	3	18	17-26862	PIN (39)	41	13
12-37998	WASHER, THROTTLE CAM SCREW	11	28	17-26862	PIN (39)(40)	41	15
12-46897	WASHER(39)	55	39	17-26862	PIN (39)(40)	41	25
12-52864	WASHER	49	5	17-29077	ROLL PIN (39)(40)	45	10
12-56077	WASHER	11	21	17-30535	CROSS PIN	57	53
12-56681	WASHER (39)	49	25	17-30688	SWIVEL PIN	51	54
12-56681	WASHER 40	49	34	17-55952A1	TILT LOCK PIN	49	11
12-67983	WASHER 40	51	59	17-58997	ROLL PIN (40)	45	10
13-20160	WAVE WASHER	3	33	17-85500	DOWEL PIN	35	6
13-20846	WAVE WASHER	51	52	18-56206	COTTER PIN	49	15
13-21272	LOCKWASHER	27	16	19-20011	WELCH PLUG	15	26
13-26992	LOCKWASHER)	35	33	19-35827	PLUG 39	45	2
13-26995	LOCKWASHER	15	12	19-77633	CAPLUG	51	42
13-26996	LOCKWASHER	11	40	21-22974A3	CHECK VALVE ASSEMBLY	21	2
13-29720	WAVE WASHER	7	17	21-28481A1	CHECK VALVE 40	35	2
13-29720	WAVE WASHER	7	20	21-30430A2	CHECK VALVE ASSEMBLY	25	2
13-29720	WAVE WASHER, THROTTLE LINK SCREW	11	32	21-30819A1	CHECK VALVE (39)(40)	35	2
13-34632	WAVE WASHER	29	7	22-32802	PIPE PLUG (40)	37	36
13-34632	WAVE WASHER	33	7	22-33373	ELBOW (90)	21	11
				22-33373	ELBOW (90)	25	12
				22-39072	PIPE PLUG (39)	35	36

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22-74036	GREASE FITTING	51	43	25-62701	O-RING(39)	7	3
22-99664	ELBOW (90)(40- SER.33028361 & UP)	35	7	26-26865	SEAL (RUBBER)(39)	53	6
23-13127	SPACER	47	16	26-30530	OIL SEAL	57	62
23-13127	SPACER(39)(40)	55	-	26-30696	OIL SEAL	53	17
23-26819	BUSHING (NYLON)	45	6	26-30811	SEAL ((39)	47	15
23-26856	BUSHING (NYLON)	49	13	26-30811	SEAL (39)	55	37
23-28100	BUSHING	41	8	26-30900	OIL SEAL	55	29
23-28912	BUSHING	3	24	26-30913	OIL SEAL	55	38
23-28919	BUSHING	3	29	26-31411	OIL SEAL	35	22
23-30676A1	BUSHING ASSEMBLY	53	15	26-31411	OIL SEAL (39)(40)	35	17
23-30677	BUSHING	27	20	26-33613	SEAL	55	30
23-30677	BUSHING	31	16	26-33613	SEAL (RUBBER)(39)(40)	53	6
23-30677	BUSHING	41	6	26-36556	SEAL (39-)(40)	47	15
23-30678	BUSHING	27	6	26-36558	SEAL (39)(40)	55	37
23-30678	BUSHING	31	5	26-56397	OIL SEAL (40)	35	17
23-30813	SPACER	49	12	27-25848	GASKET	15	17
23-30977--1	SPACER	5	39	27-25849	GASKET(SMALL)	15	15
23-31011	BUSHING	29	2	27-30801	GASKET (39)(40)	45	14
23-31011	BUSHING	33	2	27-30804	GASKET (39)(40)	47	12
23-31293	BUSHING (RUBBER)	45	7	27-31557	GASKET (39)	45	13
23-31309	SPACER 39 40	49	26	27-35657	GASKET	35	29
23-31309	SPACER 40	49	32	27-35735A1	GASKET SET (39)	1	-
23-31792	SLEEVE	55	43	27-35739	GASKET	35	15
23-33582	COLLAR (39)	57	65	27-41614--1	GASKET	37	40
23-47818	BUSHING, (39)(40)	43	32	27-41614--1	GASKET	37	42
23-48005	SLEEVE (39)(40)	41	23	27-41615--1	GASKET	37	37
23-56639	SPACER 40	49	32	27-55847	GASKET (40)	45	14
23-61005	SPACER (39)(40)	3	30	27-59079	GASKET (40)	47	12
23-65439	SPACER (39)(40)	59	68	27-63309	GASKET	17	37
23-86215	SPACER (NYLON)(39)(40)	53	-	27-78139A80	GASKET SET (39) (40)	1	-
24-20579	SPRING, CHOKE SHUTTER TO LEVER	19	4	27-89937	GASKET (39)(40)	45	13
24-27160	SPRING	17	36	28-20094	KEY	7	4
24-28357	SPRING	21	16	28-20094	KEY	11	4
24-28357	SPRING	25	17	28-56655	KEY(39-)(40)	55	33
24-29340A1	SPRING ASSEMBLY	3	23	29-26815	NEEDLE BEARING	39	4
24-30816	SPRING	27	14	29-31505	NEEDLE BEARING	39	7
24-30947	SPRING, TENSION - CHOKE KNOB	19	8	30-21889	BALL BEARING	57	48
24-31333	SPRING	57	46	30-21889	BALL BEARING	57	57
24-34731	SPRING	35	27	30-33076	BALL BEARING	55	24
24-39627	SPRING	27	17	30-72961	BALL BEARING	35	16
24-39627	SPRING	31	13	30-72961	BALL BEARING	35	20
24-53190	SPRING	23	9	31-22458	ROLLER BEARING	57	50
24-53193	SPRING, CHOKE SHUTTER TO LEVER	23	4	31-22458	ROLLER BEARING	57	61
24-53456	SPRING (40)	49	19	31-22756	ROLLER BEARING	53	4
24-55299A1	SPRING ASSEMBLY	23	6	31-31410	ROLLER BEARING	35	21
24-72847	SPRING (39)(40)	43	33	32-31940	WATER TUBE (SHORT SHAFT)	47	14
25-20863	O-RING	35	23	32-32077	WATER TUBE (LONG SHAFT)	47	14
25-25439	O-RING	51	45	32-34293	WATER TUBE	55	31
25-26630	RING	27	23	32-53800	FUEL LINE (SERIAL# & BELOW)	25	14
25-26802	O-RING	53	16	32-53800	FUELINE	21	13
25-29439	O-RING	55	28	32-99126-88	HOSE	21	10
25-30526	RUBBER RING	55	41	32-99126-88	HOSE	25	11
25-30529	O-RING	57	59	32-99127109	HOSE	45	19
25-38933	O-RING	27	23A	33-48368	SPARK PLUG (39)(40)	9	22
25-48171	O-RING	55	42	33-97182	SPARK PLUG	13	49
25-62701	"O"RING, FLYWHEEL NUT	11	3	34-22215	RETAINER	35	13
				34-35836	REED, INLET VALVE	35	12

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35-33425	SCREEN	53	7	336-3962A4	STATOR ASSEMBLY	11	8
39-21665A12	PISTON RING	39	10	336-3980A1	HOUSING		
40-21666	LOCK RING	39	9		ASSEMBLY,CONTACT	11	10
43-30802	GEAR	27	11	336-3981	INSULATOR	11	16
43-30802	GEAR	31	10	336-3989	WICK	11	15
43-48577A2	FORWARD GEAR (39-2 RAMP RATCHET)	57	49	336-4318A2	BREAKER ASSEMBLY	11	11
43-48577A2	PINION GEAR (39-2 RAMP RATCHET)	53	19	336-4409A2	IGNITION COIL ASSEMBLY	11	39
43-48577A2	RATCHET (39-2 RAMP RATCHET)	57	51	336-4429	HOLDER,CONTACT		
43-48577A2	REVERSE GEAR (39-2 RAMP RATCHET)	57	55	398-2202	BREAKER ASSEMBLY	9	15
43-48577A3	FORWARD GEAR (39-3 RAMP RATCHET)(40)	57	49	398-2203	CONDENSER	9	7
43-48578	REVERSE GEAR (39-3 RAMP RATCHET)(40)	57	55	398-2207	FELT	9	6
43-53205	BALL GEAR (40)	41	14	398-2321	CLIP(TOP)	9	3
43-53205	BALL GEAR (40)	41	24	398-2568A1	COIL ASSEMBLY	9	2
43-86686A1	SECTOR GEAR	31	17	427-3513	CRANKSHAFT (39-SEE BLOCK COMMENTS)(40)	39	1
43-98696	PINION GEAR (39-3 RAMP RATCHET)(40)	53	19	608-2021A2	CONNECTING ROD (39)	39	2
44-33581	PROPELLER SHAFT (39)	57	54	608-7395A2	CONNECTING ROD (39)(40)	39	2
44-47935	PROPELLER SHAFT (39)(40)	57	54	719-7391A3	PISTON AND PISTON PIN ASSEMBLY	39	8
45-39077	DRIVE SHAFT (LONG)(39-SEE NOTE IN BLOCK COMMENTS)(40)	53	22	843-8694A3	CYLINDER BLOCK (39)(40)	35	1
45-39078	DRIVE SHAFT (SHORT)(39-SEE NOTE IN BLOCK COMMENTS)(40)	53	22	NLA-	CLIP	9	4
46-46893A3	WATER PUMP HOUSING (40)	55	27	NLA-	CLIP(SIDE)	9	3
46-46893A6	WATER PUMP HOUSING (39)	55	27	NLA-	COVER ASSEMBLY	11	19
47-22748	IMPELLER(39)	55	34	NLA-	LOCKWASHER	9	18
47-89981	IMPELLER (39)(40)	55	34	NLA-	LOCKWASHER	9	9
48-45890A1	PROPELLER (39)	57	67	NLA-	SCREW	9	16
48-47944A1	PROPELLER (39)(40)	57	67	NLA-	SCREW	9	5
50-12066A9	STARTER ROPE	5	42	NLA-	SCREW	9	8
50-93696A2	STARTER SHEEVE	3	25	NLA-	SCREW (39)	39	3
53-22899	RETAINING RING	53	14	NLA-	SCREW,COVER	11	20
53-26406	RETAINING RING	47	8	NLA-	STRIP, REAR (39)	3	2
53-30523	RETAINING RING	55	25	NLA-	WASHER	9	10
53-32449	RETAINING RING	57	52	NLA-	WASHER	9	17
53-55891	FASTENER	45	9	1016-7070A1	COVER, CYLINDER BLOCK (40)	35	35
53-55891	FASTENER 39	45	3	1341-8740A1	CARBURETOR(40)	15	1
54-20387	CLAMP	21	12	1395-8983	FLOAT	15	2
54-20387	CLAMP	25	13	1395-9258	INLET NEEDLE & SEAT	15	6
54-24836	CLAMP	9	11	1399-1133	COVER	15	9
54-24836	CLIP	11	35	1399-1135	COVER	15	16
54-26550	CLIP	11	23	1399-1716	THROTTLE SHAFT	15	21
54-30954	CLIP	49	7	1399-1717	GASKET SET	17	-
54-34598	CLAMP 39 40	35	25	1399-1765	JET,MAIN FUEL(.045)	15	31
84-813715A1	LEAD WIRE	9	20	1399-1896	JET,MAIN FUEL(.041)	15	31
84-813715A1	LEAD WIRE	13	46	1399-2038	SCREW(39)	17	35
85-63709A1	PROTECTOR	9	21	1399-2038	SCREW(39)	17	35
85-63709A1	PROTECTOR	13	48	1399-2407	JET,MAIN FUEL(.039)	15	31
90-815749	39/40 PARTS LIST	1	-	1399-2410	REPAIR KIT(39)	17	-
191-7668A2	TOP COWL (39)(40)	3	1	1399-3026	JET,MAIN FUEL(.036)	15	31
332-2854	NIPPLE	13	47	1399-3251	JET,MAIN FUEL(.034)	15	31
				1399-3252	JET,MAIN FUEL(.032)	15	31
				1399-3739	THROTTLE SHUTTER(40)	15	25
				1399-3740	SCREW(40)	17	35
				1399-3741	REPAIR KIT (40)	17	-
				1399-3938	SCREEN	15	14
				1399-97	LEVER,THROTTLE STOP	15	20
				1451-1788	SWIVEL BRACKET	51	44
				1467-5406A2	CL/BRKT.(PORT/STBD)(39)(40)	49	1/2

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1468-5570A3	CLAMP BRACKET (PORT)(40)	49	1				
1539-8450A1	SADDLE	47	5				
1622-2244A18	G/HSG. (39)(40)	53	1				
1622-2244A18	G/HSG. (39)(40)	55	1				
1622-2244A18	G/HSG.(39)(40)	57	1				
1622-4408A1	G/HSG.(40)	53	1				
1622-4408A1	G/HSG.(40)	57	1				
1622-4408A4	G/HSG. (40)	55	1				
1622-4408A4	HSG.COMP. (SHORT)(40) . .	55	-				
1622-4408A4	HSG.COMP.(SHORT)(40) . . .	53	-				
NLA2-	HSG.COMP. (LONG)(39/40) .	55	-				
NLA2-	HSG.COMP.(LONG)(39/40) .	53	-				
NLA9-	IDLE TUBE(39)	15	22				
NLA9-	IDLE TUBE(40)	15	22				
NLA9-	JET,MAIN FUEL(.043)	15	31				
NLA9-	REAPIR KIT(39)	17	-				
NLA9-	SCREW	17	34				
NLA9-	THROTTLE SHUTTER(39) . .	15	25				