



# PARTS CATALOG

## MARK 75

SERIAL NUMBER

MARK 75 ..... ALL

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**NOTE:** Indented description indicate that these parts are included in preceeding assembly.

**AR** = As Required

**NSS** = Not Sold Separate

**OPT** = Optional

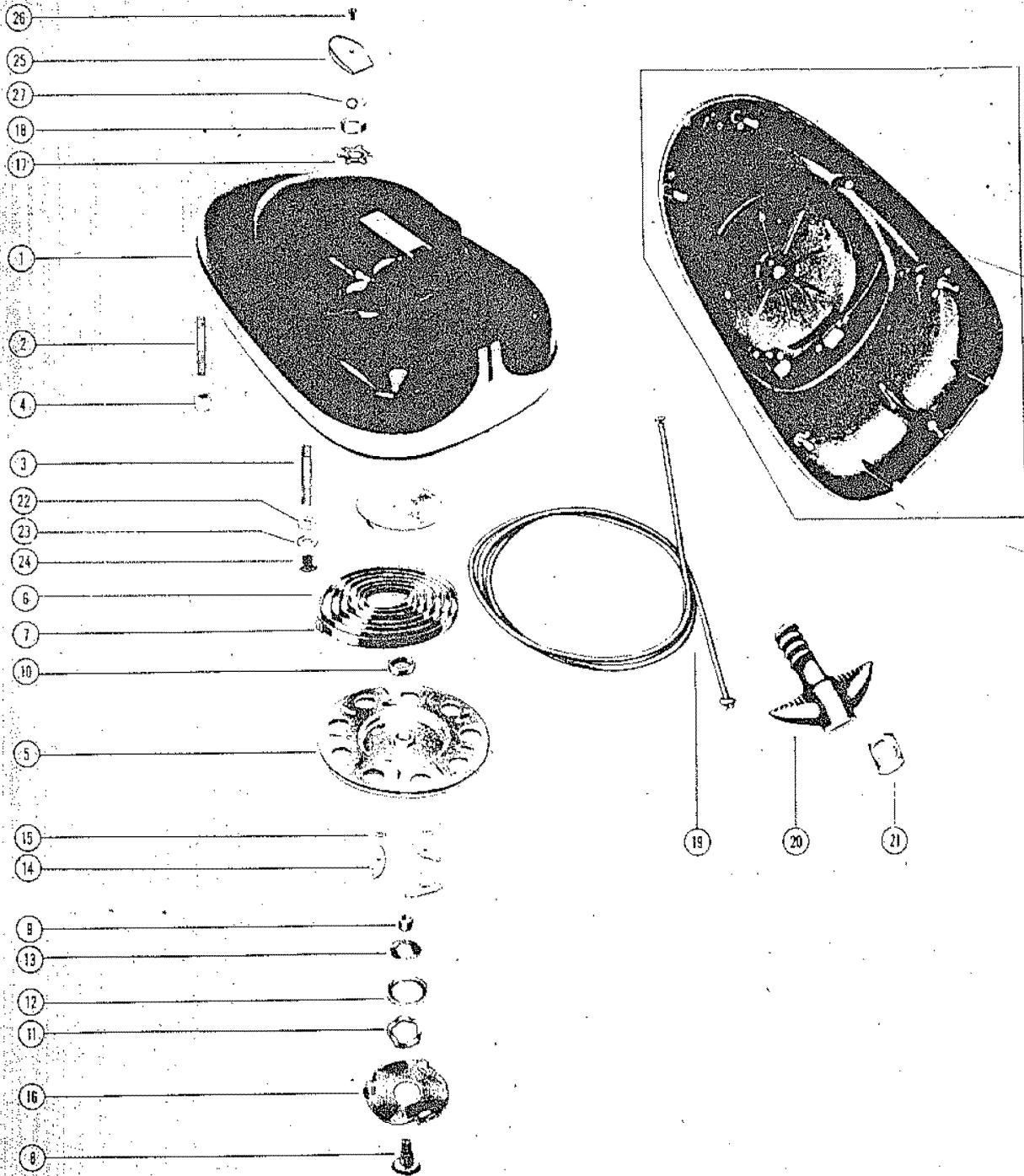
**NS** = Not Shown

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## MISCELLANEOUS PARTS/ASSESSORES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	27-26854		AR	GASKET SET (MOTOR OVERHAUL)
-	32-26329		AR	BULK LINE (DISTRIBUTOR VENT TUBES) PER FOOT
-	32-26626		AR	BULK LINE (JUMPER LEAD SLEEVES) PER FOOT
-	28519A1		AR	BATTERY BOX ASSEMBLY (#27892 BATTERY)
-	92-25234		AR	GLUE (BLANKET ADHESIVE)
-	37-26853		AR	DECAL SET
-	92-25143		AR	DECAL SOLUTION (PIN BOTTLE)
-	1399-1145		AR	GASKET AND PACKING SET (CARBURATOR)
-	1399-1146		AR	REPAIR PARTS KIT(CARBURATOR)
-	48-26575		AR	CARBURATOR ADJUSTING PROPELLOR
-	90-27001		AR	MARK 75-1 AND MARK 75-2 PARTS LIST, COMPLETE

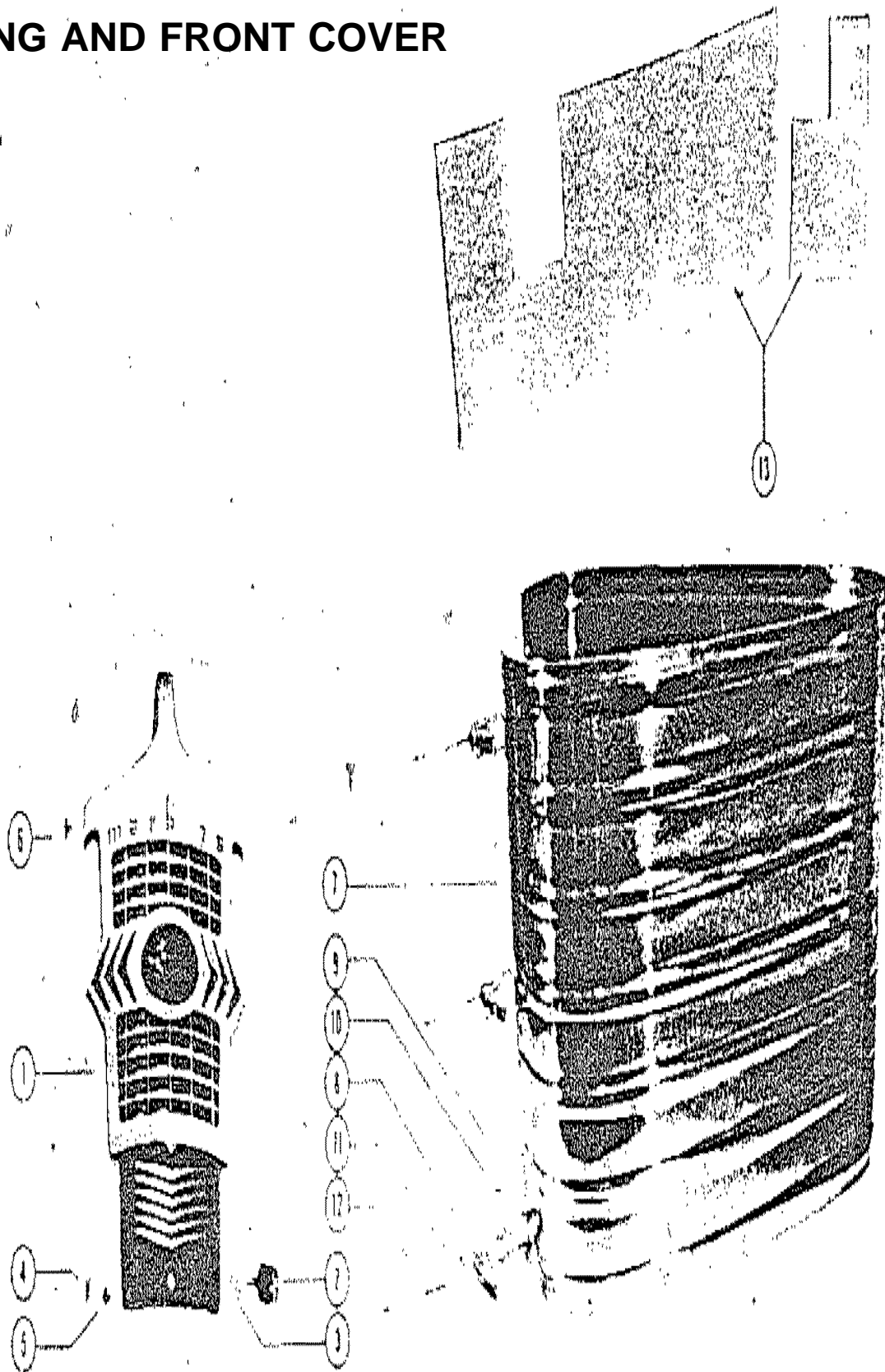
# TOP COWL AND STARTER ASSEMBLY



# TOP COWL AND STARTER ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	101-1266A2		1,1	TOP COWL ASSEMBLY
2	16-20500		2,2	STUD, TOP COWL TO COVER
3	16-20353		2,2	STUD, TOP COWL TO CRANKCASE
-	<b>25-20116</b>		<b>1,1</b>	<b>GROMMET, CHOKE KNOB</b>
-	<b>37-26853</b>		<b>1,1</b>	<b>DECAL SET, TOP COWL</b>
4	23-20326		2,2	SPACER, TOP COWL TO COVER STUD
5	50-28895		1,1	SHEAVE ASSEMBLY
6	20155		1,1	RETAINER, STARTER SPRING
7	24-23714		1,1	SPRING, STARTER REWIND
8	20157		1,1	SHAFT, SHEAVE
9	23-20158		1,1	SPACER, SHEAVE SHAFT
10	23-20159		1,1	BUSHING, SPRING GUIDE
11	13-20160		1,1	WASHER, WAVE
12	26179		1,1	RETAINER, WAVE WASHER
13	12-26180		1,1	WASHER, WAVE WASHER RETAINER
14	20162		3,3	PAWL, STARTER
15	13-29402		3,3	WASHER, WAVE - STARTER PAWL
16	20164		1,1	PLATE, RETAINER - STARTER PAWL
17	14-20165		1,1	TAB WASHER, SHEAVE SHAFT NUT
18	11-20166		1,1	NUT, SHEAVE SHAFT (LEFT HAND THREAD)
19	50-22791A1		1,1	STARTER CABLE ASSEMBLY
20	20662		1,1	HANDLE, STARTER CABLE
21	20172		1,1	END CAP, STARTER CABLE HANDLE
22	12-20028		4,4	WASHER, TOP COWL STUD
23	12-20346		4,4	WASHER, TOP COWL STUD
24	11-20361		4,4	NUT, TOP COWL FASTENING
25	20485		1,1	COVER, TRIM - TOP COWL
26	23-23072		1,1	SPACER, TRIM COVER
27	10-21643		1,1	SCREW, TRIM COVER TO TOP COWL

# COWLING AND FRONT COVER

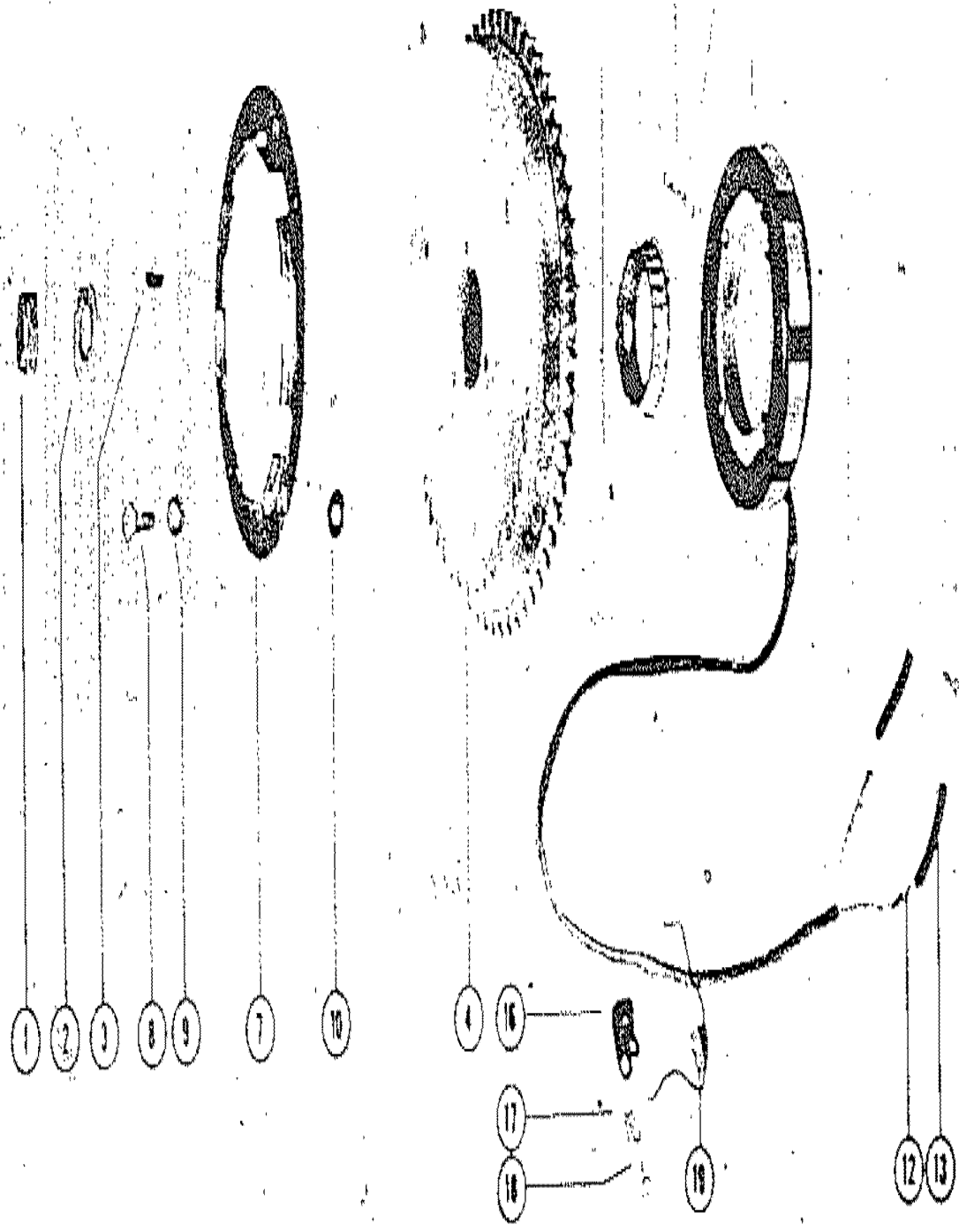


## COWLING AND FRONT COVER

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	162-1227A1		1,1	COWL FRONT COVER ASSEMBLY
-	<b>26183A_</b>		<b>1,1</b>	<b>EMBLEM, FRONT COVER</b>
2	10-25619		1,1	SCREW, COVER FASTENING
3	12-26162		2,2	WASHER, COVER FASTENING SCREW
4	12-27897		1,1	WASHER, NYLON - COVER FASTENING SCREW
5	20721		2,2	BUMPER, RUBBER - FRONT COVER (BOTTOM)
6	26901		2,2	BUMPER, RUBBER - FRONT COVER (TOP)
7	161-1224A3		1,1	COWL WRAP AROUND ASSEMBLY
8	21060		3,3	HANDLE, COWL LATCH
9	53-21058		6,6	"E" RING, COWL LATCH HINGE PIN
10	17-21057		6,6	PIN, HINGE - COWL LATCH HANDLE
11	25690		3,3	SWIVEL, COWL LATCH
12	25691		3,3	HOOK, COWL LATCH FASTENING
13	26391		1,1	BLANKET, WRAP AROUND COWL
-	<b>92-25234</b>		<b>1,1</b>	<b>GLUE, ADHESIVE - BLANKET FASTENING</b>

# FLYWHEEL ASSEMBLY AND STATOR

6 5 14 15 11

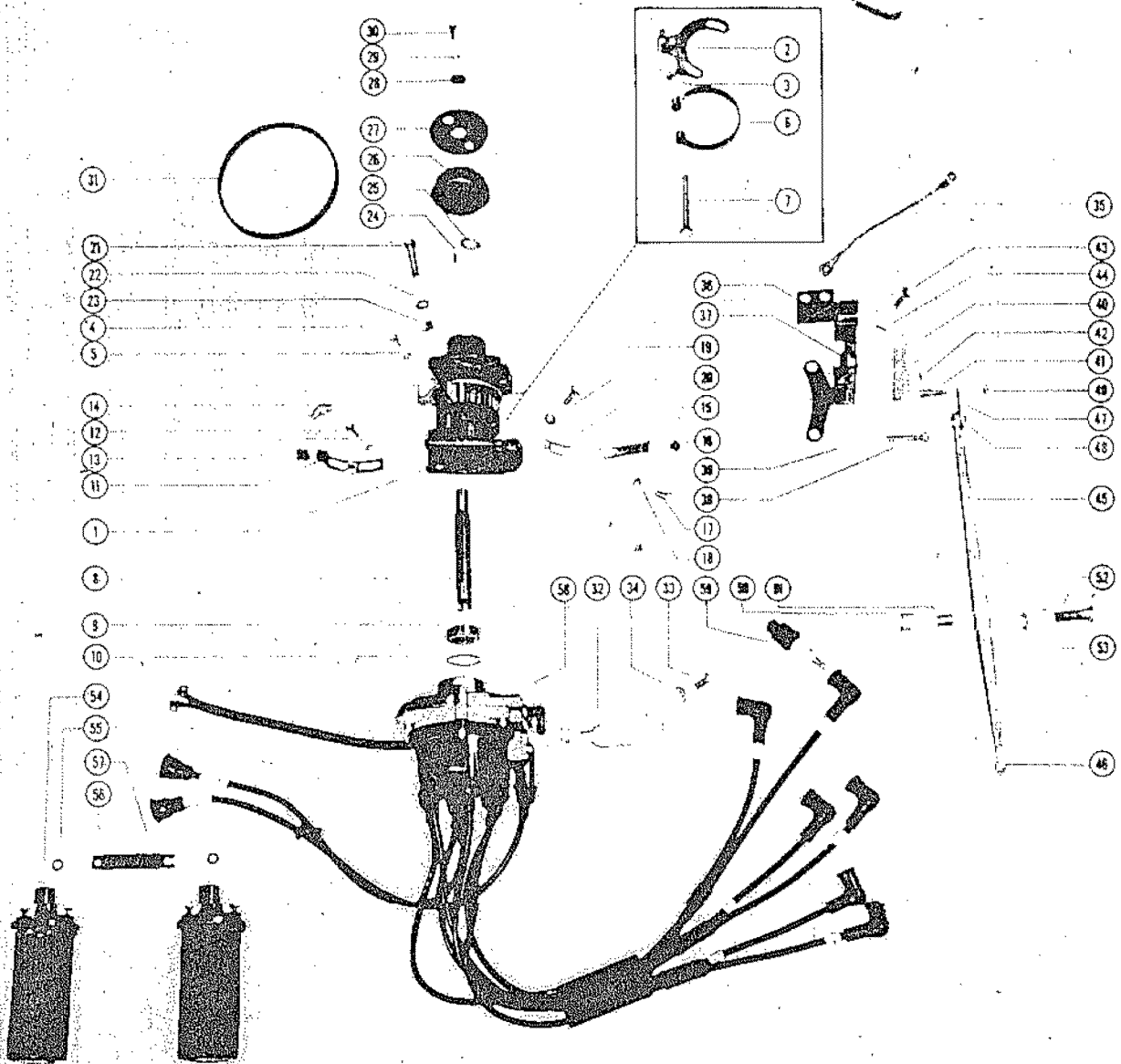




# FLYWHEEL ASSEMBLY AND STATOR

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	11-22339		1,1	NUT, FLYWHEEL
2	12-26617		1,1	WASHER, FLYWHEEL NUT
3	28-20094		1,1	KEY, FLYWHEEL DRIVE
4	211-1323A2		1,1	FLYWHEEL ASSEMBLY
5	22823		1,1	PULLEY, FLYWHEEL
6	17-26618		1,1	DOWEL PIN, PULLEY TO FLYWHEEL
7	50-25263		1,1	RATCHET, FLYWHEEL
8	10-20776		3,	SCREW, RATCHET TO FLYWHEEL (1/2")
	10-26960		,3	SCREW, RATCHET TO FLYWHEEL (3/8")
9	13-26992		3,3	LOCKWASHER, RATCHET SCREW
10	12-26907		3,	WASHER, RATCHET SCREW (3/16)
11	26467		1,1	STATOR, ALTERNATOR
12	22647		2,2	DISCONNECT, KNIFE SPLICE - LEAD WIRES
13	32-26528		2,2	SLEEVE, STATOR LEADS
14	10-22310		4,4	SCREW, STATOR TO UPPER END CAP
15	13-26996		4,4	LOCKWASHER, STATOR SCREW
16	54-24836		2,2	CLIP, STATOR LEAD TO EXHAUST COVER
17	22789		2,2	"D" WASHER, CLIP FASTENING SCREW
18	10-30009		2,2	SCREW, STATOR LEAD CLIP FASTENING
19	54-22783		3,3	"S" CLIP, STATOR LEAD TO BOTTOM COWL

# DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

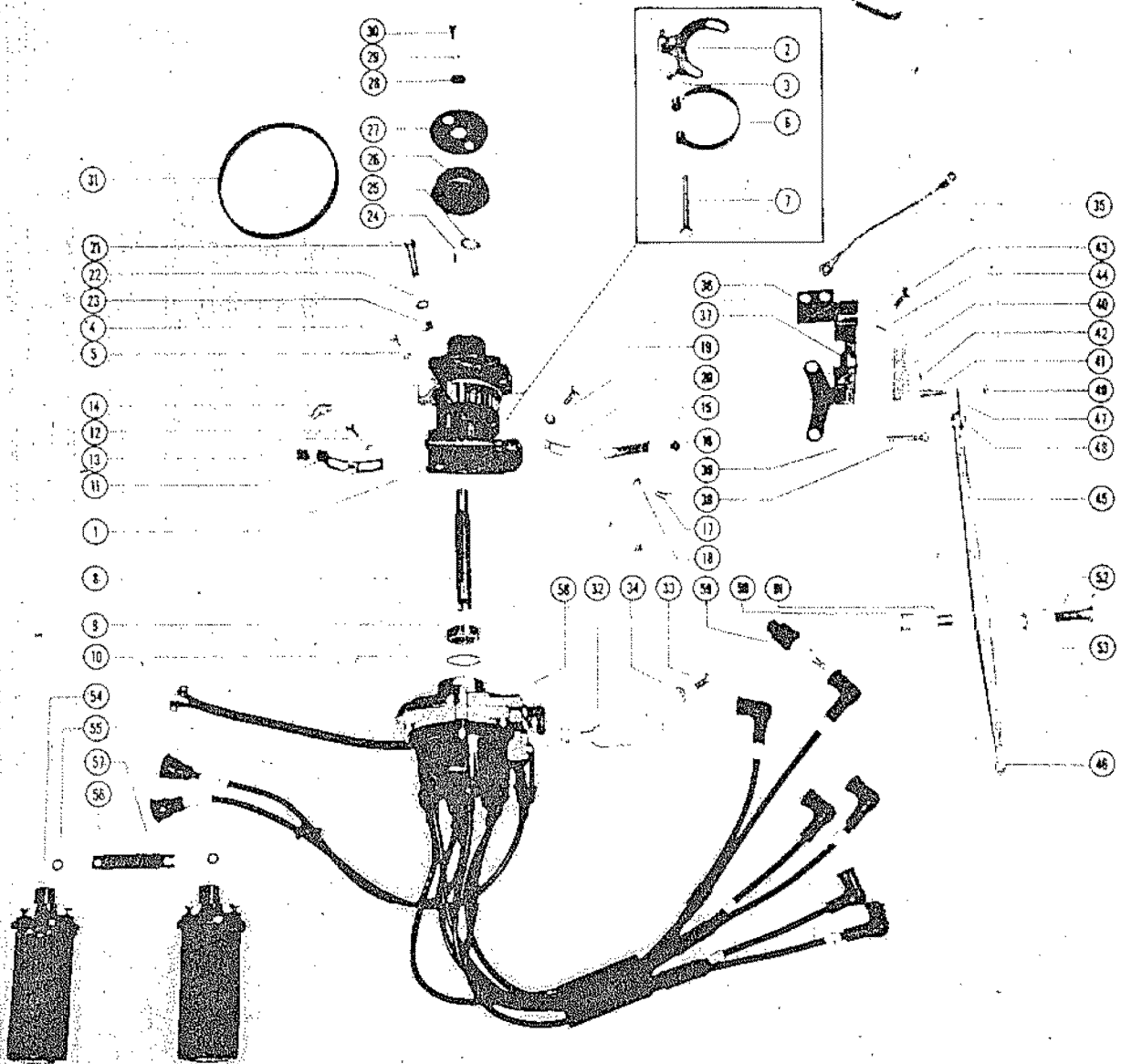


# DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	26477A3		1,1	ADAPTOR AND PILOT ASSEMBLY, DISTRIBUTOR
2	27029A1		1,1	THROTTLE PICKUP PLATE ASSEMBLY
3	23-26602		2,2	BUSHING, NYLON - PICKUP PLATE
4	10-20100		2,2	SCREW, PICKUP PLATE TO SECTOR GEAR
5	12-20128		2,2	WASHER, PICKUP PLATE SCREW
6	24-26620		1,1	SPRING, HORSESHOE ADAPTOR TENSIONING
7	17-26605		1,1	PIN, SPRING TERMINAL
8	45-26474		1,1	SHAFT, DRIVE - DISTRIBUTOR ADAPTOR
9	30-26379		1,1	BEARING, BALL - DRIVE SHAFT
10	53-26406		1,1	RING, SNAP - BALL BEARING RETAINING
11	24-26631		1,1	SPRING, LATCH - ADAPTOR
12	10-20665		2,2	SCREW, LATCH SPRING FASTENING
13	12-20128		2,2	WASHER, LATCH SPRING SCREW
14	22-25094		1,1	FITTING, GREASE - DISTRIBUTOR ADAPTOR
15	26596A1		1,1	DISTRIBUTOR STOP ASSEMBLY
16	26597		1,1	BUMPER, RUBBER - DISTRIBUTOR STOP
17	10-20031		2,2	SCREW, DISTRIBUTOR STOP TO ADAPTOR
18	12-20533		2,2	WASHER, DISTRIBUTOR STOP SCREW
19	10-28636		4,4	SCREW, ADAPTOR ASSEMBLY TO DISTRIBUTOR
20	13-26992		4,4	LOCKWASHER, ADAPTOR SCREW
21	10-22040		3,3	SCREW, ADAPTOR TO CRANKCASE FLANGE
22	12-20084		3,3	WASHER, ADAPTOR SCREW
23	11-20083		3,3	NUT, ADAPTOR SCREW
24	28-28657		1,1	KEY, MAGNETO DRIVING
25	12-25193		1,1	SPACER, MAGNETO TIMING PULLEY
26	24807		1,1	PULLEY, DRIVEN
27	20136		1,1	FLANGE, DRIVEN PULLEY
28	12-20138		1,1	WASHER, PULLEY CLAMPING SCREW
29	13-26996		1,1	LOCKWASHER, PULLEY CLAMPING SCREW
30	10-20139		1,1	SCREW, PULLEY CLAMPING
31	20140		1,1	BELT, TIMING
32	26604		1,1	LEVER, REVERSE THROTTLE PICKUP
33	10-20031		2,2	SCREW, PICKUP LEVER TO DISTRIBUTOR HOUSING
34	12-20533		2,2	WASHER, PICKUP LEVER SCREW
35	30109		2,2	GROUND STRAP ASS'Y, ADAPTOR TO CRANKCASE AND BOTTOM COWL TO
36	26610A2		1,1	GUIDE RACK ASSEMBLY
37	11-26898		1,1	NUT, CLINCH - GUIDE RACK
38	10-22960		1,1	SCRE, GUIDE RACK-ADJUSTING
39	26852		1,1	CAP, NYLON - ADJUSTING SCREW
40	26827A1		1,1	RACK AND PIN ASSEMBLY, NYLON - GUIDE RACK
41	17-26816		1,1	PIN, LINK - NYLON RACK
42	17-23757		1,1	ROLL PIN, LINK PIN TO NYLON RACK

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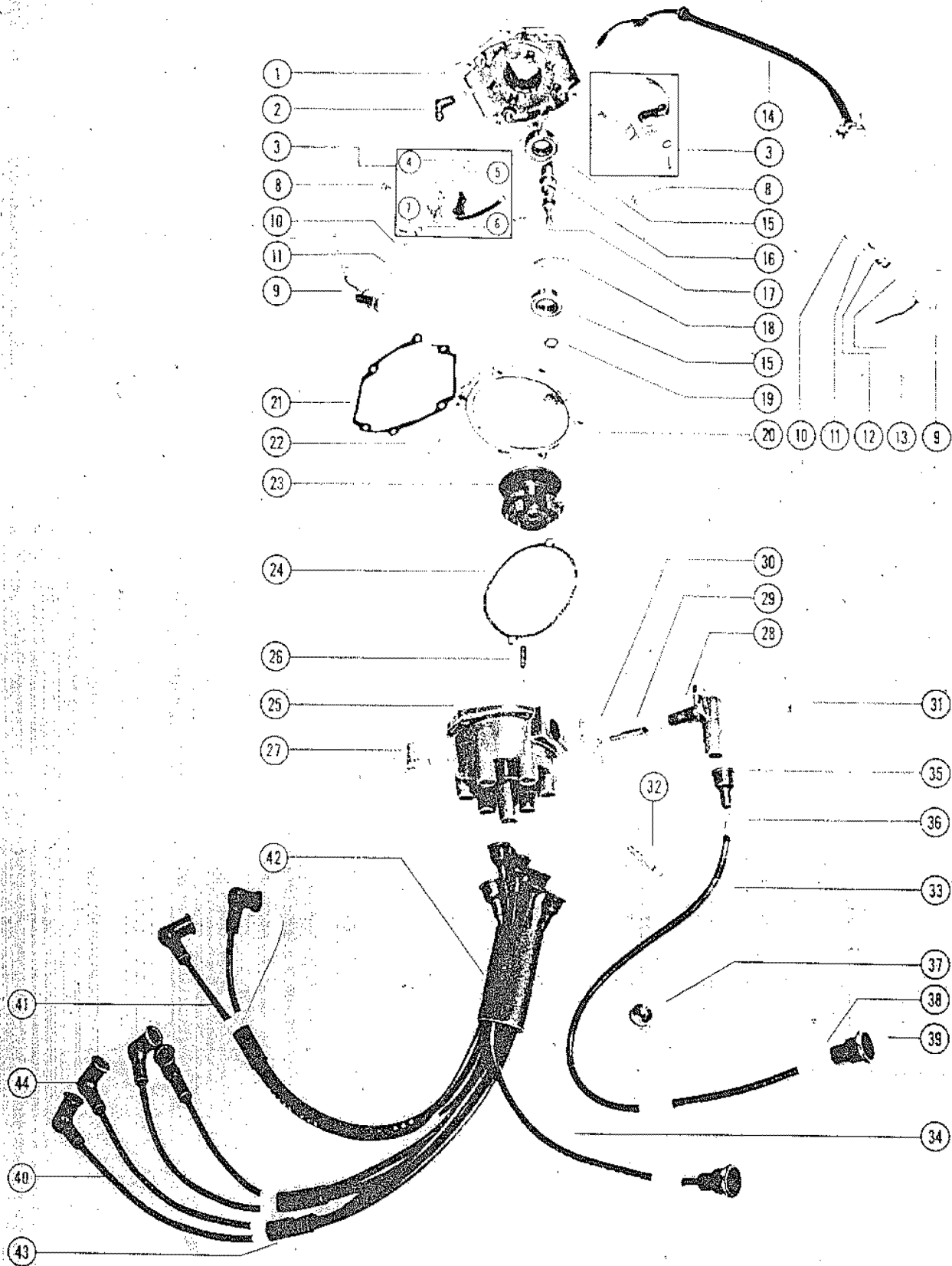
# DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY



## DISTRIBUTOR ADAPTOR AND PILOT ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
43	10-20031		2,2	SCREW, GUIDE RACK TO DISTRIBUTOR ADAPTOR
44	12-20533		2,2	WASHER, GUIDE RACK MOUNTING SCREW
45	26910		1,1	LEVER, VERTICAL <b>SERIAL 00000000-#1073954</b>
	26598		1,1	LEVER, VERTICAL <b>SERIAL #1073955-09999999</b>
46	23-26600		2,2	BUSHING, NYLON - VERTICAL LEVER (1/4 I.D.)
47	26593		1,1	LINK, VERTICAL LEVER TO NYLON RACK
48	17-26637		1,1	RIVER, LINK TO VERTICAL LEVER
49	11-20110		1,1	NUT, LINK PIN TO VERTICAL LEVER LINK
50	23-26599		1,1	BUSHING, NYLON - VERTICAL LEVER (1/2 I.D.)
51	23-26603		1,1	BUSHING, NYLON - VERTICAL LEVER (1/2 I.D.)
52	10-26638		1,1	SCREW, VERTICAL LEVER TO EXHAUST COVER
53	12-21040		1,1	WASHER, VERTICAL LEVER SCREW
54	26433		2,2	COIL, IGNITION
55	25-26543		2,2	"O" RING, INGITION COIL
56	26454A1		1,1	JUMPER ASSEMBLY, COIL TO COIL
57	32-26627		1,1	SLEEVE, COIL JUMPER
58	393-1282A6		1,1	DISTRIBUTOR ASSEMBLY, COMPLETE
59	33-20127		6,6	SPARK PLUG (CHAMPION J6J)
	33-28915		OPT.,OPT.	SPARK PLUG (AC-M44C)

# DISTRIBUTOR ASSEMBLY, COMPLETE

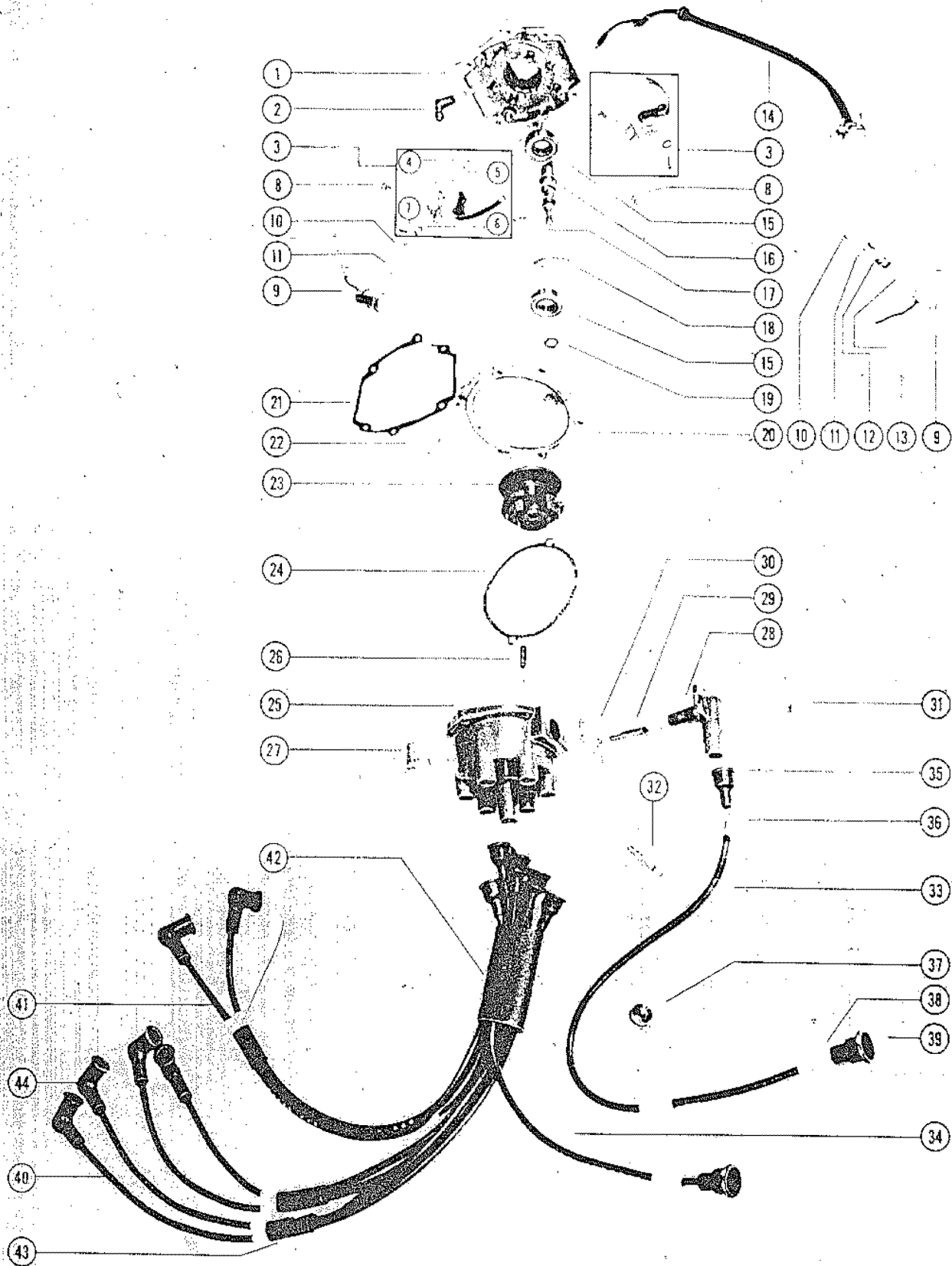


# DISTRIBUTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	393-1282A6		1,1	DISTRIBUTOR ASSEMBLY, COMPLETE
1	393-1282		1,1	HOUSING, PRIMARY
2	22-25885A1		1,1	ELBOW, ASSEMBLY, VENT HOSE - PRIMARY HOUSING
3	393-1504A5		2,2	BREAKER ASSEMBLY, COMPLETE
4	10-26008		2,2	SCREW, PRIMARY LEAD FASTENING
5	394-1163		2,2	GROMMET, PLASTIC - BREAKER ASSEMBLY (SMALL)
	393-1515		2,2	GROMMET, PLASTIC - BREAKER ASSEMBLY (LARGE)
6	12-26439		2,2	WASHER, BREAKER PIVOT PIN
7	18-23858		2,2	COTTER PIN, BREAKER TO PIVOT PIN
12	393-1287A2		2,2	CAM WICK & HOLDER ASSEMBLY
8	10-28739		2,2	SCREW, BREAKER HOLDER TO HOUSING
9	393-1283		2,2	CONDENSER
10	10-23977		2,2	SCREW, CONDENSER TO HOUSING
11	13-26995		2,2	LOCKWASHER, CONDENSER SCREW
13	12-26832		OPT.,OPT.	WASHER, CONDESNER SCREW
14	393-1291		1,1	WIRE, PRIMARY
15	30-26379		2,2	BEARING,BALL - CAM SHAFT
16	393-1541A2		1,1	SHAFT , DISTRIBUTOR CAM
17	17-25319		1,1	PIN, ROLL - CAM SHAFT
18	13-26917		2,2	WAVE WASHER, BALL BEARING TENSION
19	25-26543		1,1	"O" RING, CAM SHAFT
20	393-1278		1,1	ADAPTOR, HOUSING TO DISTRIBUTOR CAP
21	27-26412		1,1	GASKET, HOUSING TO ADAPTOR
22	10-28257		4,4	SCREW, ADAPTOR TO HOUSING
23	393-1280		1,1	ROTOR, DISTRIBUTOR
24	27-26446		1,1	GASKET, DISTRIBUTOR CAP TO ADAPTOR
25	393-1573A1		1,1	DISTRIBUTOR CAP ASSEMBLY
26	393-1293A1		1,1	BRUSH AND SPRING ASSEMBLY
27	22-25885		1,1	ELBOW, VENT HOSE - DISTRIBUTOR CAP
28	393-F1277		1,1	SIDE INLET ASSEMBLY
29	393-1292A1		1,1	BRUSH AND SPRING ASSEMBLY
30	27-26447		1,1	GASKET, SIDE INLET TO DISTRIBUTOR CAP
31	10-28258		2,2	SCREW, SIDE INLET TO DISTRIBUTOR CAP
32	10-28256		2,2	SCREW, DISTRIBUTOR CAP TO ADAPTOR
33	393-1621A1		1,1	HIGH TENSION CABLE ASSEMBLY (COIL #2)
34	393-1622A1		1,1	HIGH TENSION CABLE ASSEMBLY (COIL #1)
35	393-1275		2,2	SLEEVE, TERMINAL END COVER
36	20121		2,2	CONNECTOR, HIGH TENSION CABLE (CAP END)
37	25-26547		2,2	GROMMET, HIGH TENSION CABLE
38	393-1296		2,2	TERMINAL, HIGH TENSION CABLE (COIL END)
39	393-1288		2,2	SLEEVE, COIL END COVER
40	26453A1		3,3	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5)
41	26460A1		3,3	SPARK PLUG LEAD ASSEMBLY (#1,2 AND 6)

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# DISTRIBUTOR ASSEMBLY, COMPLETE

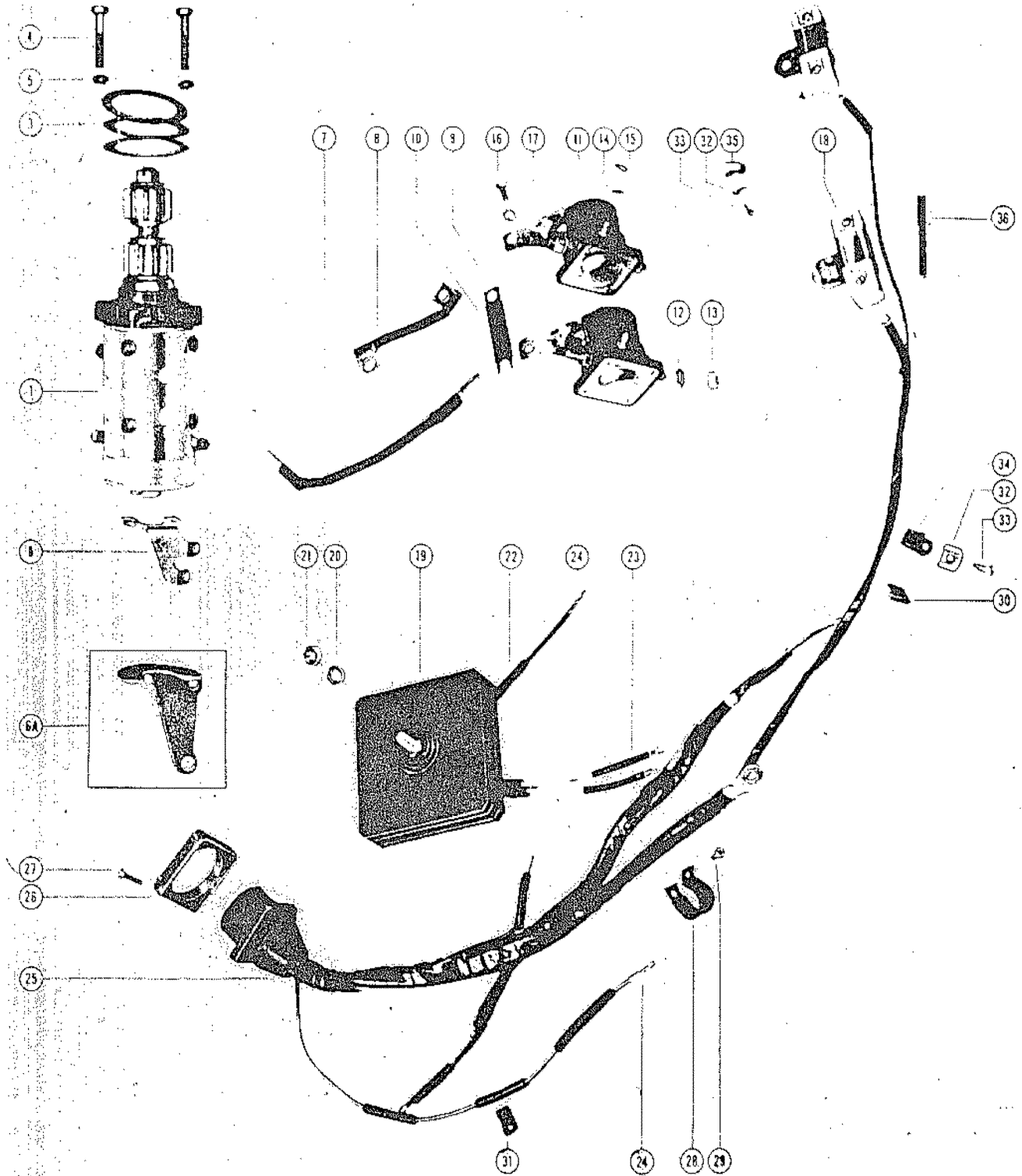




## DISTRIBUTOR ASSEMBLY, COMPLETE

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
36	20121		6,6	CONNECTOR, SPARK PLUG LEAD
35	393-1275		6,6	SLEEVE, TERMINAL END COVER
42	32-26624		1,1	SLEEVE, SPARK PLUG LEADS
43	32-26527		5,5	SLEEVE, SPARK PLUG LEADS
44	20119		6,6	PROTECTOR, SPARK PLUG

# STARTER MOTOR, STARTER SOLENOID, RECTIFIER & WIRING HARNESS

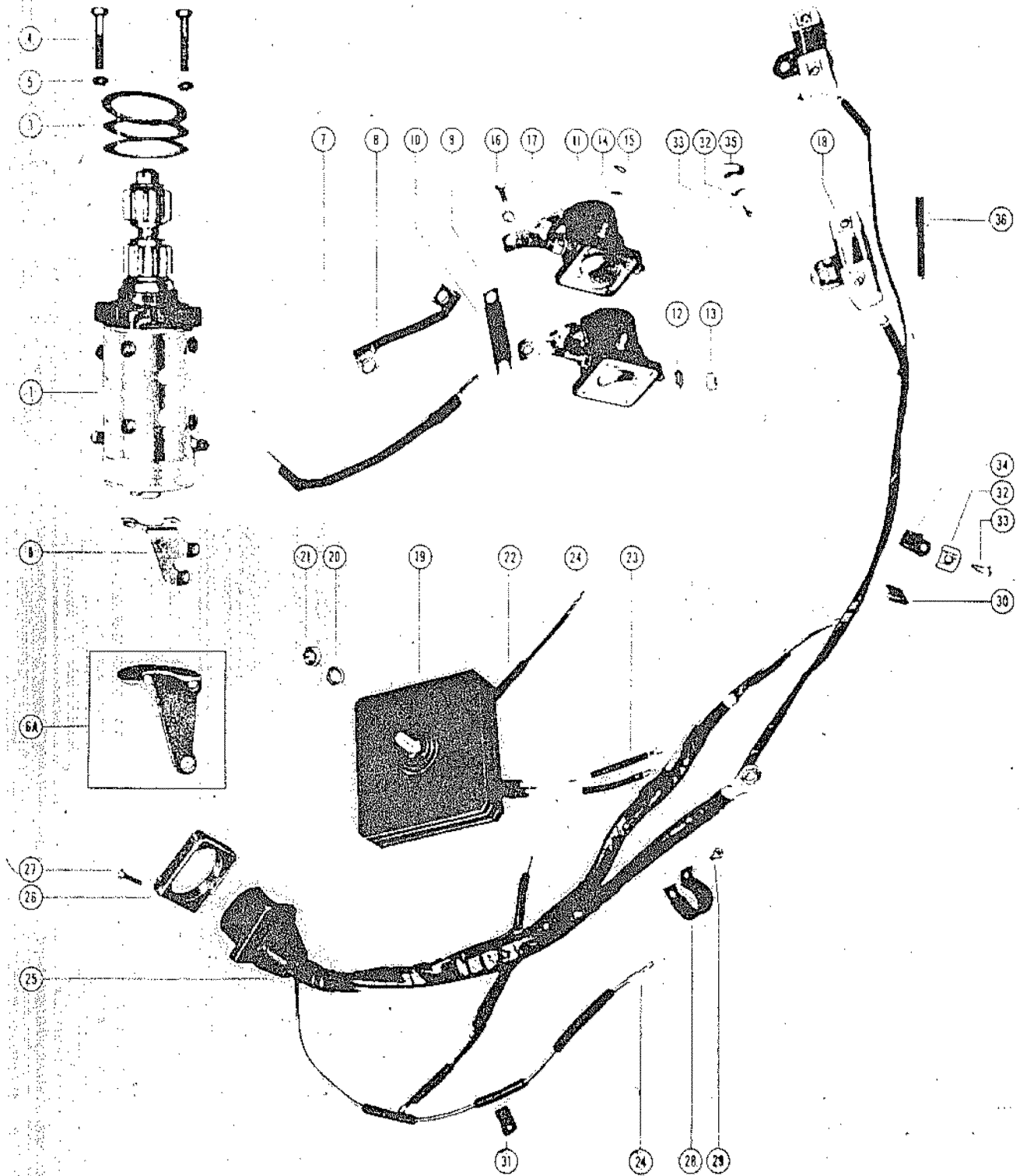


# STARTER MOTOR, STARTER SOLENOID, RECTIFIER & WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	50-26461		1,,	ELECTRIC STARTER MOTOR ASSEMBLY
	50-27063		,1,1	ELECTRIC STARTER MOTOR ASSEMBLY
3	15-26496		AR,AR,AR	SHIM, STARTER MOTOR TO CRANKCASE FLANGE
4	10-22698		2,2,2	SCREW, STARTER MOTOR TO CRANKCASE
5	13-26993		2,2,2	LOCKWASHER, STARTER MOTOR SCREW
6A	26843		1,,	BRACKET, SUPPORTING - STARTER MOTOR
6	27026		,1,1	BRACKET, SUPPORTING - STARTER MOTOR
-	<b>12-24664</b>		<b>,2,2</b>	<b>WASHER, SUPPORT BRACKET STUD</b>
-	<b>13-26992</b>		<b>,2,2</b>	<b>LOCKWASHER, SUPPORT BRACKET STUD</b>
-	<b>11-20890</b>		<b>,2,2</b>	<b>NUT, SUPPORT BRACKET FASTENING</b>
7	26511		1,1,1	WIRE, LOWER - SOLENOID TO STARTER
8	26510		1,1,1	JUMPER, UPPER - SOLENOID TO STARTER
9	26478A1		1,1,1	JUMPER ASSEMBLY, SOLENOID TO SOLENOID
10	32-26622		1,1,1	SLEEVE, JUMPER
-	<b>10-28635</b>		<b>,1,1</b>	<b>SCREW, GROUND LEAD TO STARTER</b>
-	<b>13-26992</b>		<b>,1,1</b>	<b>LOCKWASHER, GROUND LEAD SCREW</b>
11	28062		2,2,2	SOLENOID, STARTER
-	<b>28015A2</b>		<b>1,1,1</b>	<b>GROUND STRAP ASS'Y, STARTER SOLENOID TO STARTER MOTOR</b>
12	13-26993		4,4,4	LOCKWASHER, SOLENOID TERMINAL (5/16)
13	11-20083		4,4,4	NUT, SOLENOID TERMINAL (5/16)
14	13-26996		4,4,4	LOCKWASHER, SOLENOID TERMINAL (#10)
15	11-20645		4,4,4	NUT, SOLENOID TERMINAL (#10)
16	10-26960		4,4,4	SCREW, SOLENOID TO STARTER MOTOR
17	13-26992		4,4,4	LOCKWASHER, SOLENOID FASTENING SCREW
18	393-1482		2,2,2	RESISTOR
19	29691A1		1,1,1	RECTIFIER ASSEMBLY
20	13-26993		1,1,1	LOCKWASHER, RECTIFIER MOUNTING SCREW
21	11-21929		1,1,1	NUT, RECTIFIER MOUNTING SCREW
22	32-26528		3,3,3	SLEEVE, RECTIFIER AND STATOR LEADS
23	22691		2,2,2	INSULATOR, RECTIFIER LEADS
24	22647		3,3,3	DISCONNECT, KNIFE SPLICE- RECTIFIER LEADS
25	26481A1		1,1,1	WIRING HARNESS, INTERNAL
24	22647		2,2,2	DISCONNECT, KNIFE SPLICE - HARNESS LEADS
26	26079		1,1,1	PLATE, WIRING HARNESS
27	10-26128		4,4,4	SCREW, HARNESS PLATE TO BOTTOMW COWL
28	54-20830		1,1,1	CLAMP, WIRING HARNESS TO STARTER BRACKET
29	10-26548		1,1,1	SCREW, HARNESS CLAMP FASTENING
30	54-22783		2,2,2	"S" CLIP, HARNESS LEAD TO BOTTOM COWL
31	54-24836		1,1,1	CLIP, HARNESS RECTIFIER LEAD TO BRACKET
32	22789		1,1,1	"D" WASHER, HARNESS CLIP
33	10-30009		1,1,1	SCRE, HARNESS LEAD CLIP FASTENING
34	54-22740		1,1,1	CLIP, HARNESS LEAD TO CRANKCASE FLANGE

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# STARTER MOTOR, STARTER SOLENOID, RECTIFIER & WIRING HARNESS



# STARTER MOTOR, STARTER SOLENOID, RECTIFIER & WIRING HARNESS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
32	22789		1,1,1	"D" WASHER, HARNESS CLIP
33	10-30009		1,1,1	SCREW, HARNESS LEAD CLIP
35	54-26550		1,1,1	CLIP, DISTRIBUTOR PRIMARY LEAD TO CRANKCASE
32	22789		1,1,1	"D" WASHER, PRIMARY LEAD CLIP
33	10-30009		1,1,1	SCREW, PRIMARY LEAD CLIP
36	26934		1,1,1	INSULATOR, STATOR AND HARNESS LEADS

# CARBURETOR LINKAGE & CHOKE SOLENOID



# CARBURETOR LINKAGE & CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	<b>27030A1</b>		<b>1,</b>	<b>CHOKE SOLENOID ASSEMBLY, COMPLETE</b>
1	27030		1,1	CHOKE SOLENOID, TOP COWL
2	22647		1,1	DISCONNECT, KNIFE SPLICE - CHOKE SOLENOID
-	<b>27031A2</b>		<b>1,</b>	<b>PLUNGER ASSEMBLY, COMPLETE</b>
3	27031A1		1,1	PLUNGER ASSEMBLY
4	25-26633		1,1	GROMMET, ADAPTOR PLATE
5	27126		1,1	PLATE, ADAPTOR
6	12-26014		1,1	WASHER, ADAPTOR
7	18-27769		1,1	COTTER PIN, (HAIR) PLUNGER TO ADAPTOR PLATE
8	10-21281		1,1	SCREW, ADAPTOR PLATE TO UPPER CHOKE LEVER
9	13-26994		1,1	LOCKWASHER, ADAPTOR PLATE SCREW
-	<b>25-26543</b>		<b>2,</b>	<b>"O" RING, SOLENOID PLUNGER</b>
-	<b>25-25130</b>		<b>1,</b>	<b>GROMMET, SOLENOID PLUNGER</b>
-	<b>25-26633</b>		<b>1,</b>	<b>GROMMET, ADAPTOR PLATE</b>
-	<b>12-26014</b>		<b>2,</b>	<b>WASHER, CHOKE SOLENOID LINK</b>
-	<b>17-26909</b>		<b>2,</b>	<b>PIN, CHOKE SOLENOID LINK FASTENING</b>
-	<b>23-27783</b>		<b>1,1</b>	<b>SPACER, CHOKE SOLENOID TO TOP COWL</b>
10	10-24773		1,	SCREW, CHOKE SOLENOID TO TOP COWL
	10-20738		1,1	SCREW, CHOKE SOLENOID TO TOP COWL
11	13-26991		1,1	LOCKWASHER, CHOKE SOLENOID SCREW
12	10-28635		2,	SCREW, CHOKE SOLENOID TO TOP COWL
	10-20098		2,2	SCREW, CHOKE SOLENOID TO TOP COWL
13	13-26992		2,2	LOCKWASHER, CHOKE SOLENOID SCREW
14	26716A1		1,1	GROUND STRAP ASSEMBLY, SOLENOID TO ADAPTOR
15	32-26693		1,1	SLEEVE, CHOKE SOLENOID WIRE
16	54-26643		1,1	CLIP, CHOKE SOLENOID WIRE
17	1330-1263		3,3	CARBURETOR ASSEMBLY, COMPLETE
18	10-20176		3,3	SCREW, CHOKE LEVER PIVOT PIN
19	20173		3,3	SHUTTER, CHOKE
20	24-26067		3,3	SPRING, CHOKE SHUTTER
21	26619		1,1	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)
22	23-26731		1,1	SPACER, CLUSTER TO UPPER CARBURETOR
23	10-20518		1,1	SCREW, SET - CLUSTER TO THROTTLE LEVER
24	26645A1		1,1	CHOKE LEVER ASSEMBLY, UPPER CARBURETOR
25	23-26888		2,2	BUSHING, NYLON - UPPER CHOKE LEVER
26	18-26953		1,1	COTTER PIN, CHOKE LEVER FASTENING (UPPER CARBURETOR)
27	23742A1		2,	CHOKE LEVER ASSEMBLY, CENTER AND LOWER CARBURETOR
	25881A1		,2	CHOKE LEVER ASSEMBLY, CENTER AND LOWER CARBURETOR
28	22463		1,1	KNOB, CHOKE ROD
29	25-20116		1,1	GROMMET, CHOKE KNOB
30	22462		1,1	"U" LINK, CHOKE KNOB TO CHOKE ROD

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# CARBURETOR LINKAGE & CHOKE SOLENOID

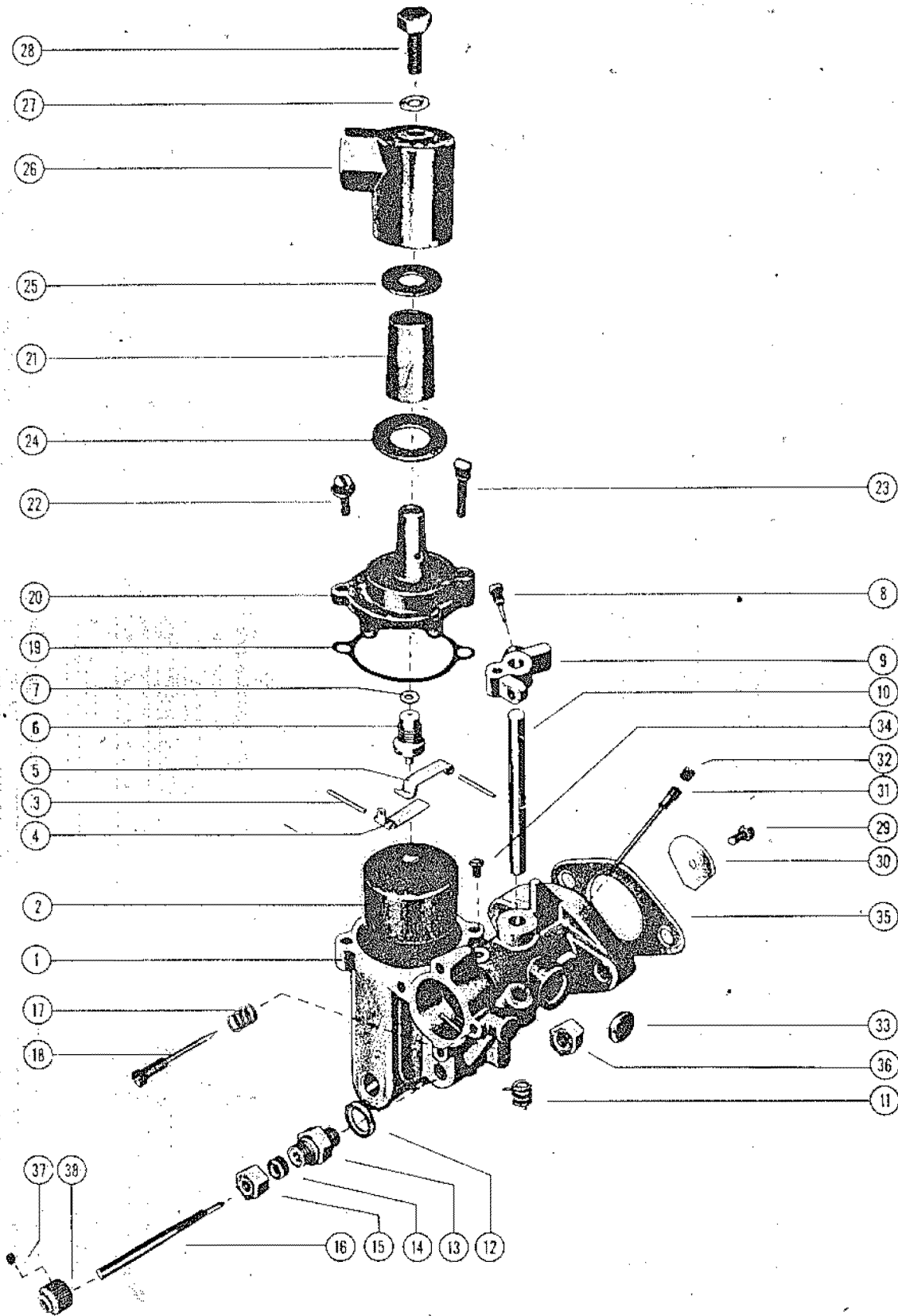




## CARBURETOR LINKAGE & CHOKE SOLENOID

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
31	10-20100		1,1	SCREW, "U" LINK TO KNOB
32	13-26996		1,1	LOCKWASHER, "U" LINK SCREW
33	18-20180		3,3	COTTER PIN, CHOKE LEVER AND ROD FASTENING
34	26466		1,1	ROD, CHOKE
35	17-25391		3,3	RIVET, CHOKE LEVER TO CHOKE ROD
36	24-26068		1,1	SPRING, CHOKE ROD POSITIONING
37	20185A1		2,2	BRACKET ASSEMBLY, THROTTLE PICKUP
38	26574		1,	CLAMP, UPPER - BRACKET FLEXIBLET SHAFT
	27869		,1	CLAMP, UPPER - BRACKET FLEXIBLE SHAFT
39	26847		1,	CLAMP, LOWER - BRACKET FLEXIBLE SHAFT
	27870		,1	CLAMP, LOWER - BRACKET FLEXIBLE SHAFT
40	10-20100		2,2	SCREW, UPPER AND LOWER CLAMP FASTENING
41	10-20191		2,2	SCREW, THROTTLE BRACKET MOUNTING
42	13-26995		3,3	LOCKWASHER, BRACKET MOUNTING SCREW
43	12-20192		3,3	WASHER, BRACKET MOUNTING SCREW
44	26977		1,1	BRACKET, COIL LEAD RETAINER
45	10-21304		1,1	SCREW, BRACKET TO CENTER CARBURETOR

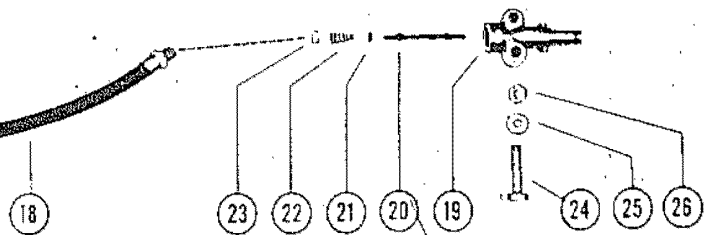
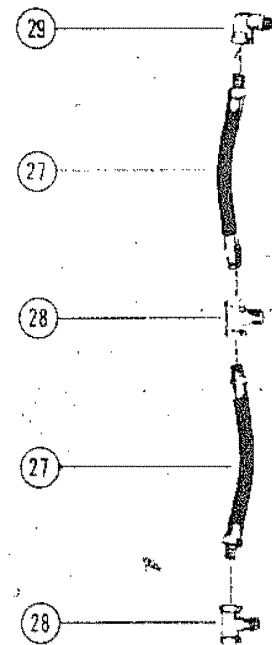
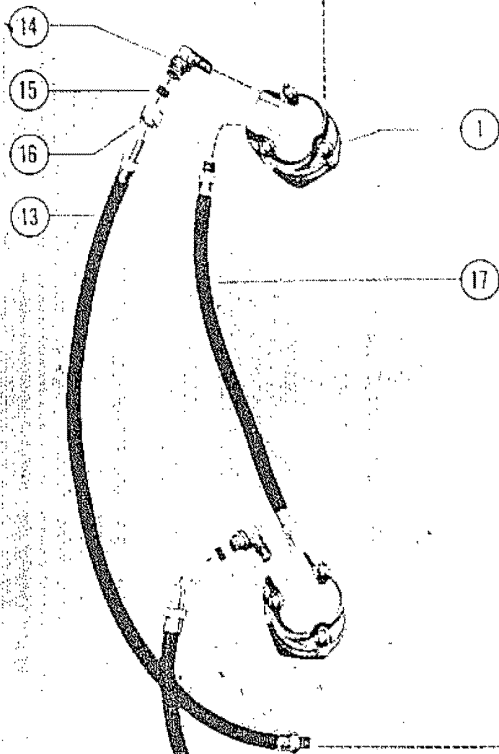
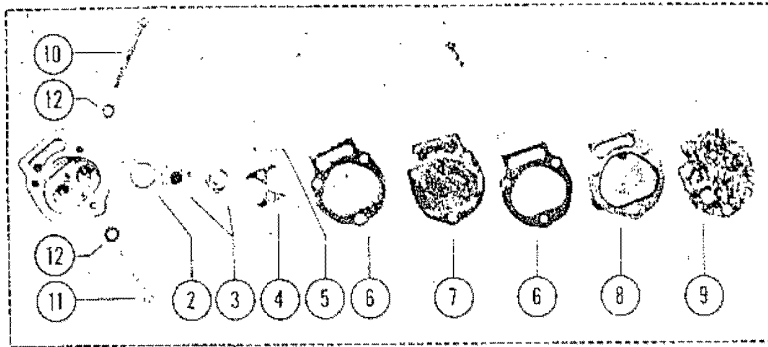
# CARBURETOR ASSEMBLY



# CARBURETOR ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1330-1263		3,3	CARBURETOR ASSEMBLY, COMPLETE
2	1399-110A1		3,3	FLOAT ASEMBLY
3	17-20853		6,6	PIN, FLOAT LEVER PINION
4	1399-102		3,3	LEVER, FLOAT (LOWER)
5	1399-101		3,3	LEVER, FLOAT (UPPER)
6	1399-1138		3,3	INLET NEEDLE, SEAT AND GASKET
7	27-25033		3,3	GASKET, INLET SEAT
8	10-20847		3,3	SCREW, THROTTLE STOP LEVER
9	1399-97		3,3	LEVER, THROTTLE STOP
10	1399-933		3,3	SHAFT THROTTLE
11	24-20869		1,1	SPRING, THROTTLE SHAFT RETURN (UPPER CARB)
	24-26890		2,2	SPRING, THROTTLE SHAFT RETURN (CENTER & LOWER CARB.)
12	27-20848		3,3	GASKET, MAIN ADJUSTMENT SCREW GLAND
13	1399-94		3,3	GLAND, MAIN ADJUSTMENT SCREW
14	1399-108		3,3	PACKING, MAIN ADJUSTMENT SCREW
15	11-20849		3,3	NUT, MAIN ADJUSTMENT SCREW
16	1399-932		3,3	SCREW, MAIN ADJUSTMENT
17	24-27160		3,3	SPRING, IDLE ADJUSTMENT SCREW
18	1399-931		3,3	SCREW, IDLE ADJUSTMENT
19	1399-99		3,3	GASKET, FLOAT BOWL COVER
20	1399-1133		3,3	COVER, FLOAT BOWL
21	1399-1136		3,3	ELEMENT, FILTER
22	10-20854		3,3	SCREW, FLOAT BOWL COVER (SHORT)
23	10-25850		3,3	SCREW, FLOAT BOWL COVER (LONG)
24	27-25851		3,3	GASKET, STRAINER COVER (LARGE)
25	27-25849		3,3	GASKET, STRAINER COVER ( SMALL)
26	1399-1135		3,3	COVER, STRAINER
27	27-25848		3,3	GASKET, STRAINER COVER SCREW
28	10-25822		3,3	SCREW, STRAINER COVER FASTENING
29	10-23035		3,3	SCREW AND LOCKWASHER, THROTTLE SHUTTER
30	1399-107		3,3	SHUTTER, THROTTLE
31	1399-960		3,3	TUBE, BY-PASS
32	10-23030		3,3	SCREW, PLUG - BY-PASS TUBE
33	19-20011		3,3	WELCH PLUG, BODY CHANNEL
34	10-20870		3,3	SCREW, PLUG - BODY CHANNEL
-	<b>1399-1145</b>		<b>3,3</b>	<b>GASKET AND PACKING SET (1 PER CARBURETOR)</b>
-	<b>1399-1146</b>		<b>3,3</b>	<b>REPAIR PARTS KIT ( 1 PER CARBURETOR)</b>
35	27-20183		3,3	GASKET, CARBURETOR FLANGE
36	11-20184		6,6	NUT, CARBURETOR MOUNTING STUD
38	24823A1		3,3	KNOB ASSEMBLY, MAIN ADJUSTMENT SCREW
37	10-22928		3,3	SCREW, KNOB FASTENING

# FUEL PUMP AND FUEL LINES

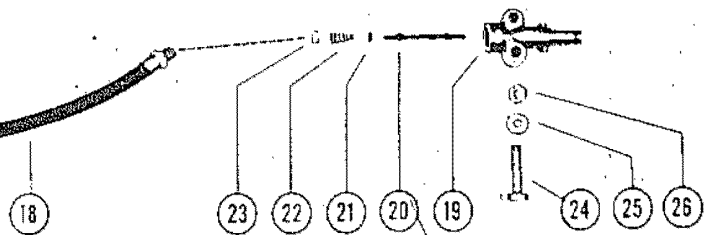
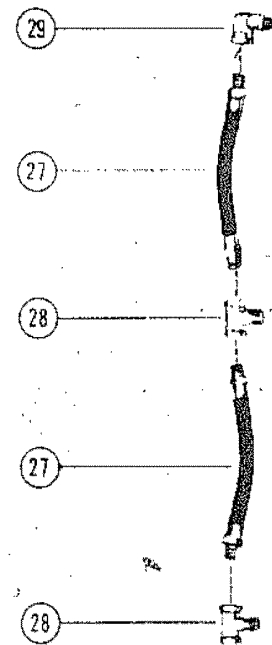
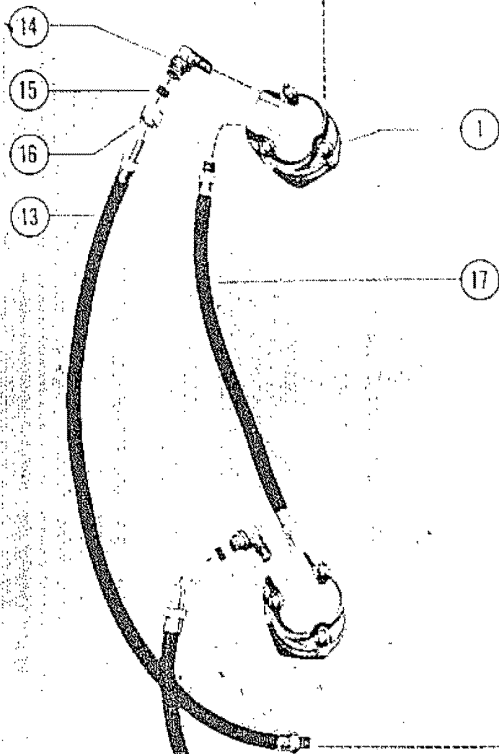
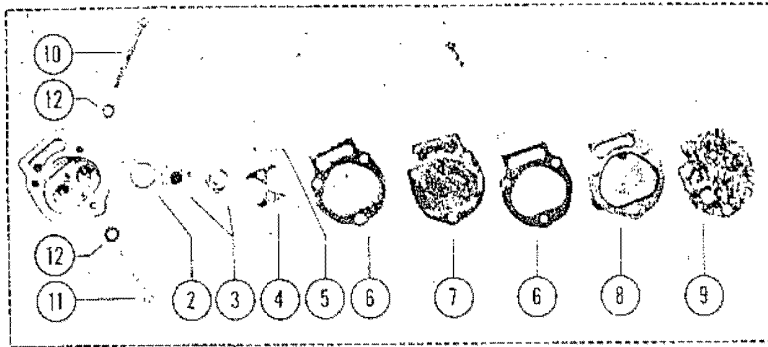


# FUEL PUMP AND FUEL LINES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	23009A1		2,2	FUEL PUMP ASSEMBLY
2	27-23005		4,4	GASKET, CHECK VALVE TO HOUSING
3	21-20963		4,4	VALVE, CHECK - FUEL PUMP
4	23004		2,2	RETAINER, CHECK VALVE
5	10-20037		4,4	SCREW, RETAINER TO HOUSING
6	27-24863		4,4	GASKET, FUEL PUMP
7	23014		2,2	DIAPHRAGM, FUEL PUMP
8	29044		2,2	COVER, FUEL PUMP
9	27-23013		2,2	GASKET, FUEL PUMP COVER
10	10-25211		4,4	SCREW, FUEL PUMP MOUNTING (1 7/8")
11	10-25207		2,2	SCREW, FUEL PUMP MOUNTING (1 1/2")
12	13-26996		6,6	LOCKWASHER, FUEL PUMP MOUNTING SCREW
-	<b>22-23595</b>		<b>1,</b>	<b>CONNECTOR, UPPER PUMP OUTLET TO ELBOW</b>
-	<b>22-24690</b>		<b>1,</b>	<b>ELBOW OUTLET CONNECTOR FUEL LINE</b>
13	32-30035		1,1	FUEL LINE, UPPER PUMP TO LOWER CARBURETOR
-	<b>22-22995</b>		<b>1,</b>	<b>ELBOW, UPPER FUEL PUMP INLET</b>
14	22-22995		,1	ELBOW, UPPER FUEL PUMP OUTLET
15	22-22946		1,1	SLEEVE, RUBBER
16	11-22948		1,1	NUT, ELBOW
17	32-23732		1,	FUEL LINE, LOWER PUMP OUTLET TO UPPER PUMP INLET
	32-28604		,1	FUEL LINE, LOWER PUMP OUTLET TO UPPER PUMP INLET
14	22-22995		1,1	ELBOW, LOWER FUEL PUMP INLET
15	22-22946		1,1	SLEEVE, RUBBER
16	11-22948		1,1	NUT, ELBOW
18	32-23761		1,1	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP
19	22833		1,1	ADAPTOR, CHECK UNIT (FUEL LINE)
20	23069		1,1	STEM, CHECK UNIT ADAPTOR
21	25-20415		1,1	"O" RING, ADAPTOR STEM
22	24-23067		1,1	SPRING, ADAPTOR STEM
23	23068		1,1	CUP WASHER, ADAPTOR
24	10-20784		2,2	SCREW, ADAPTOR TO BOTTOM COWL
25	13-26992		2,2	LOCKWASHER, ADAPTOR FASTENING SCREW
26	11-21825		2,2	NUT, ADAPTOR FASTENING SCREW
27	32-26516		2,	FUEL LINE, UPPER TO CENTER TO LOWER CARBURETOR
	32-29194		,2	FUEL LINE, UPPER TO CENTER TO LOWER CARBURETOR
28	22-24970		2,	TEE, CENTER AND LOWER CARBURETOR
	22-25956		,2	TEE, CENTER AND LOWER CARBURETOR
-	<b>22-22946</b>		<b>4,</b>	<b>SLEEVE, RUBBER - FUEL LINE NUT</b>
-	<b>11-22948</b>		<b>4,</b>	<b>NUT, FUEL LINE TO TEE</b>

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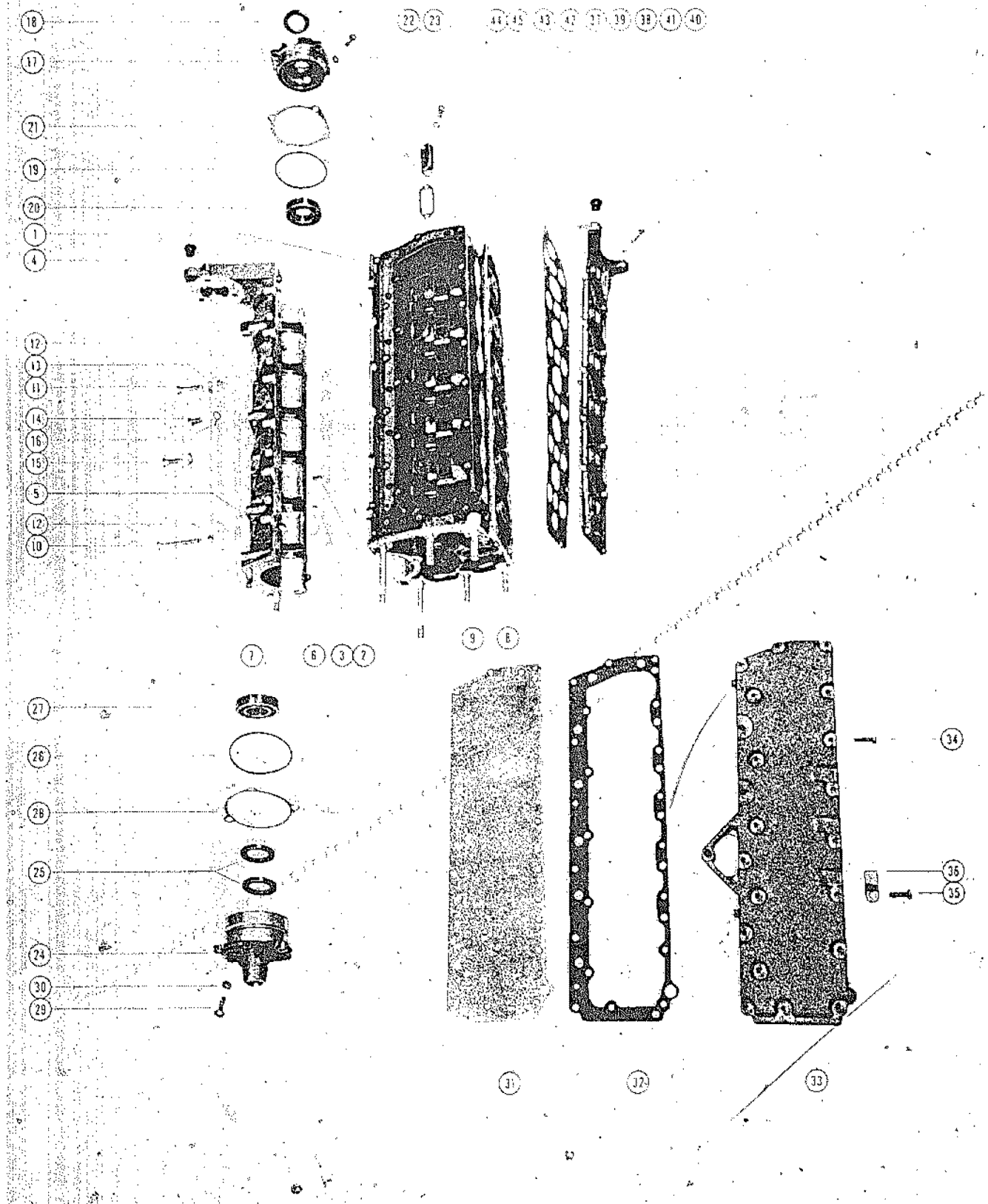
# FUEL PUMP AND FUEL LINES



# FUEL PUMP AND FUEL LINES

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	22-22995		1,	ELBOW, UPPER CARBURETOR
-	22-22946		1,	SLEEVE, RUBBER
-	11-22948		1,	NUT, ELBOW
-	11-22948		,0	NUT, ELBOW
29	22-25443		,1	ELBOW, UPPER CARBURETOR

# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



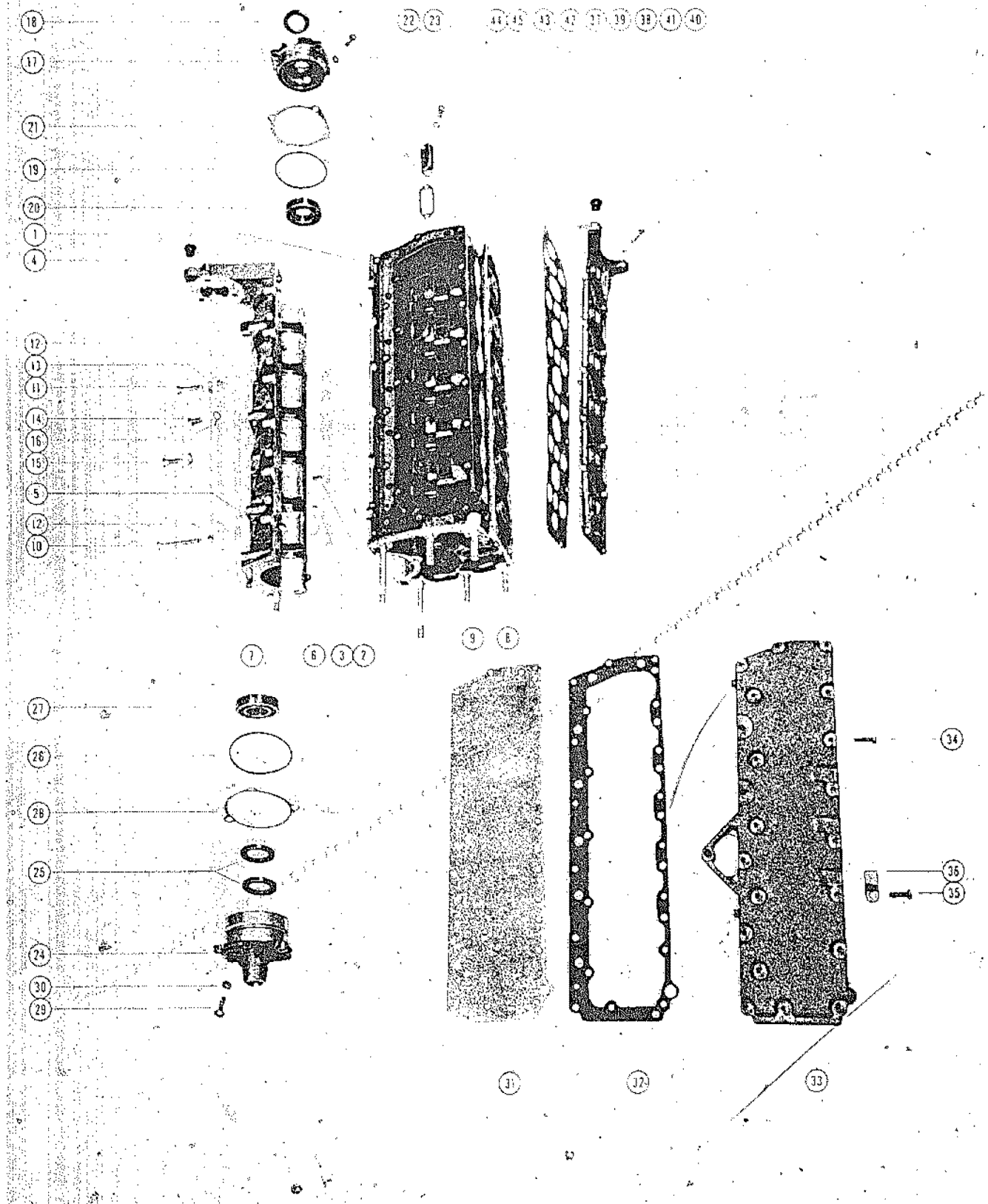


# CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	822-1330A2		1,1	CYLINDER BLOCK AND CRANKCASE ASSEMBLY
2	17-20323		2,2	DOWEL PIN, CYLINDER BLOCK TO BEARING
3	17-20032		3,3	DOWEL PIN, CYLINDER BLOCK TO MAIN BEARING
4	23-26348		2,2	BUSHING, CRANKCASE - COWL MOUNTING STUD
5	16-25385		6,6	STUD, CARBURETOR MOUNTING
6	17-20033		2,2	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK
7	16-26133		2,2	STUD, CRANKCASE TO DRIVE SHAFT HOUSING
8	16-26135		4,4	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
9	16-26134		2,2	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING
32	27-30089		1,1	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE
31	26077		1,1	PLATE, EXHUAUST MANIFOLD
32	27-30089		1,1	GASKET, MANIFOLD PLATE TO COVER
33	26025		1,1	COVER, EXHAUST MANIFOLD <b>SERIAL 01073955-09999999</b>
	26911		1,	COVER, EXHAUST MANIFOLD <b>SERIAL 00000000-01073951</b>
10	10-22039		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
	10-27005		1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")
	10-26132		2,2	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")
11	10-22040		20,20	SCREW, CRANKCASE TO CYLINDER BLOCK (1 1/2")
	10-21574		1,1	SCREW, CRANKCASE TO CYLINDER BLOCK (1 5/8")
12	11-29250		26,26	NUT, CRANKCASE FASTENING SCREW
13	26551		2,	BRACKET, CLAMP EXTENSION
	26551		,1	BRACKET, CLAMP EXTENSION
14	10-20089		3,3	SCREW, MAIN BEARING LOCKING
15	10-20359		2,2	SCREW, CENTER MAIN BEARING LOCKING
16	14-20091		5,5	TAB WASHER, BEARING LOCKING SCREW
17	1100-339A1		1,1	END CAP ASSEMBLY, UPPER
18	26-29476		1,1	OIL SEAL
19	25-20081		1,1	"O" RING
20	30-20080		1,1	BEARING, BALL
21	15-20082		AR,AR	SHIM, END CAP COVER TO CRANKCASE (.002-3-5-10)
22	10-23703		4,4	SCREW, END CAP MOUNTING
23	13-26993		4,4	LOCKWASHER, END CAP MOUNTING SCREW
24	1102-24A4		1,1	END CAP ASSEMBLY, LOWER
25	26-29476		2,2	OIL SEAL
26	25-20081		1,1	"O" RING
27	30-20080		1,1	BEARING, BALL
24	1102-1484A1		1,1	END CAP ASSEMBLY, LOWER
25	26-29476		1,1	OIL SEAL, UPPER
	26-29477		1,1	OIL SEAL, LOWER
26	25-20081		1,1	"O" RING, LOWER END CAP
27	30-20080		1,1	BEARING, BALL - LOWER END CAP
-	<b>21-28481A1</b>		<b>1,1</b>	<b>CHECK VALVE ASSEMBLY</b>
28	15-20085		AR,AR	SHIM, END CAP TO CRANKCASE (.002-3-5-10)

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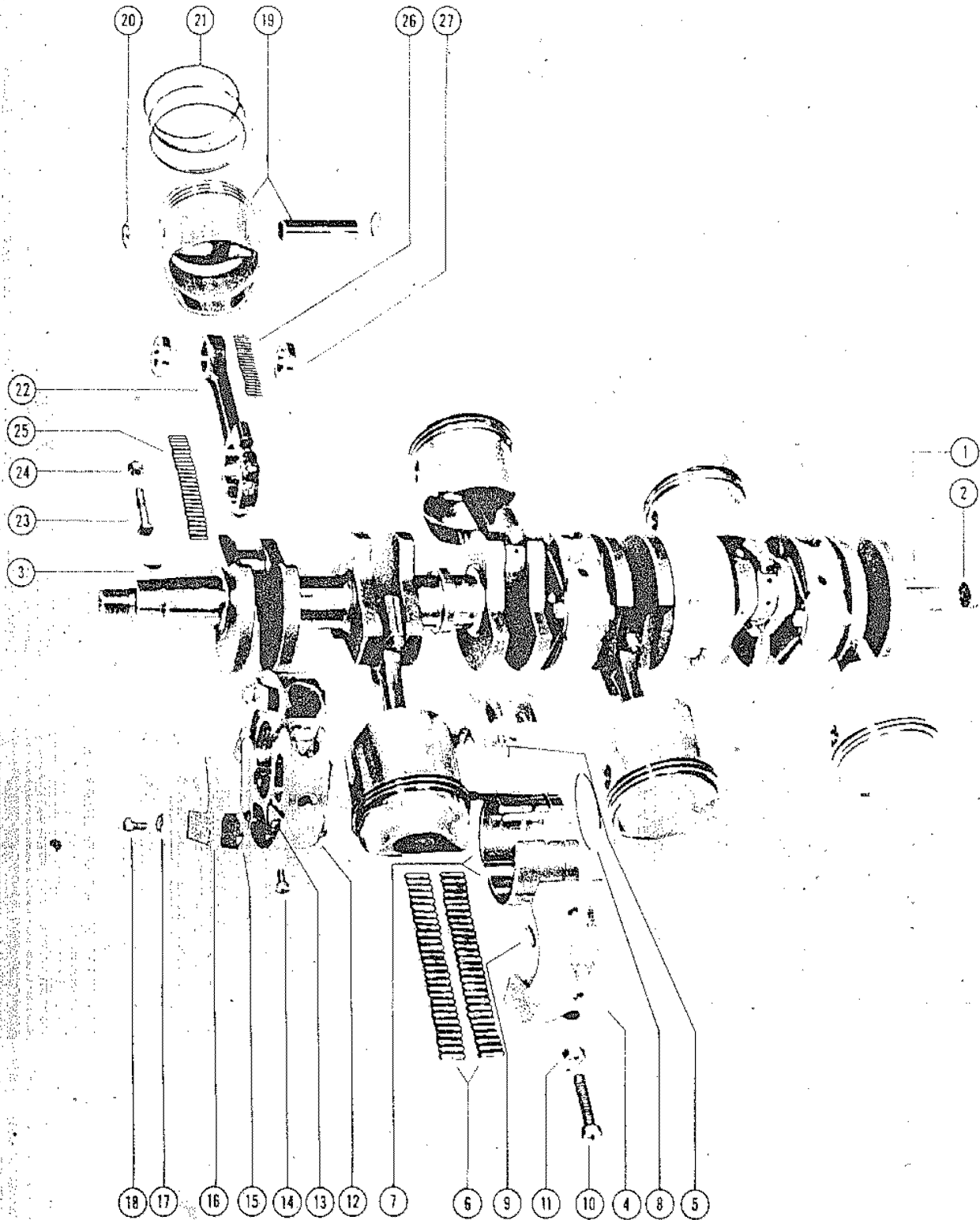
# CYLINDER BLOCK AND CRANKCASE ASSEMBLY



## CYLINDER BLOCK AND CRANKCASE ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
29	10-23703		3,3	SCREW, END CAP MOUNTING
30	13-26993		3,3	LOCKWASHER, END CAP MOUNTING SCREW
34	10-28668		19,19	SCREW, MANIFOLD COVER MOUNTING (7/8")
35	10-28667		2,2	SCREW, MANIFOLD COVER MOUNTING (1")
36	54-26519		3,3	CLAMP, SPARK PLUG LEADS TO COVER
37	27-26072		1,1	GASKET, CYLINDER BLOCK COVER
38	1010-1267A1		1,1	CYLINDER BLOCK COVER ASSEMBLY
39	23-26348		2,2	BUSHING, COVER - COWL MOUNTING STUD
40	10-20653		14,14	SCREW, CYLINDER BLOCK COVER MOUNTING
41	11-20184		14,14	NUT, COVER MOUNTING SCREW
42	27-20030		6,6	GASKET, TRANSFER PORT COVER
43	25206		6,6	COVER, TRANSFER PORT
44	10-20540		12,12	SCREW, TRANSFER PORT COVER MOUNTING
45	12-20028		12,12	WASHER, TRANSFER PORT COVER SCREW

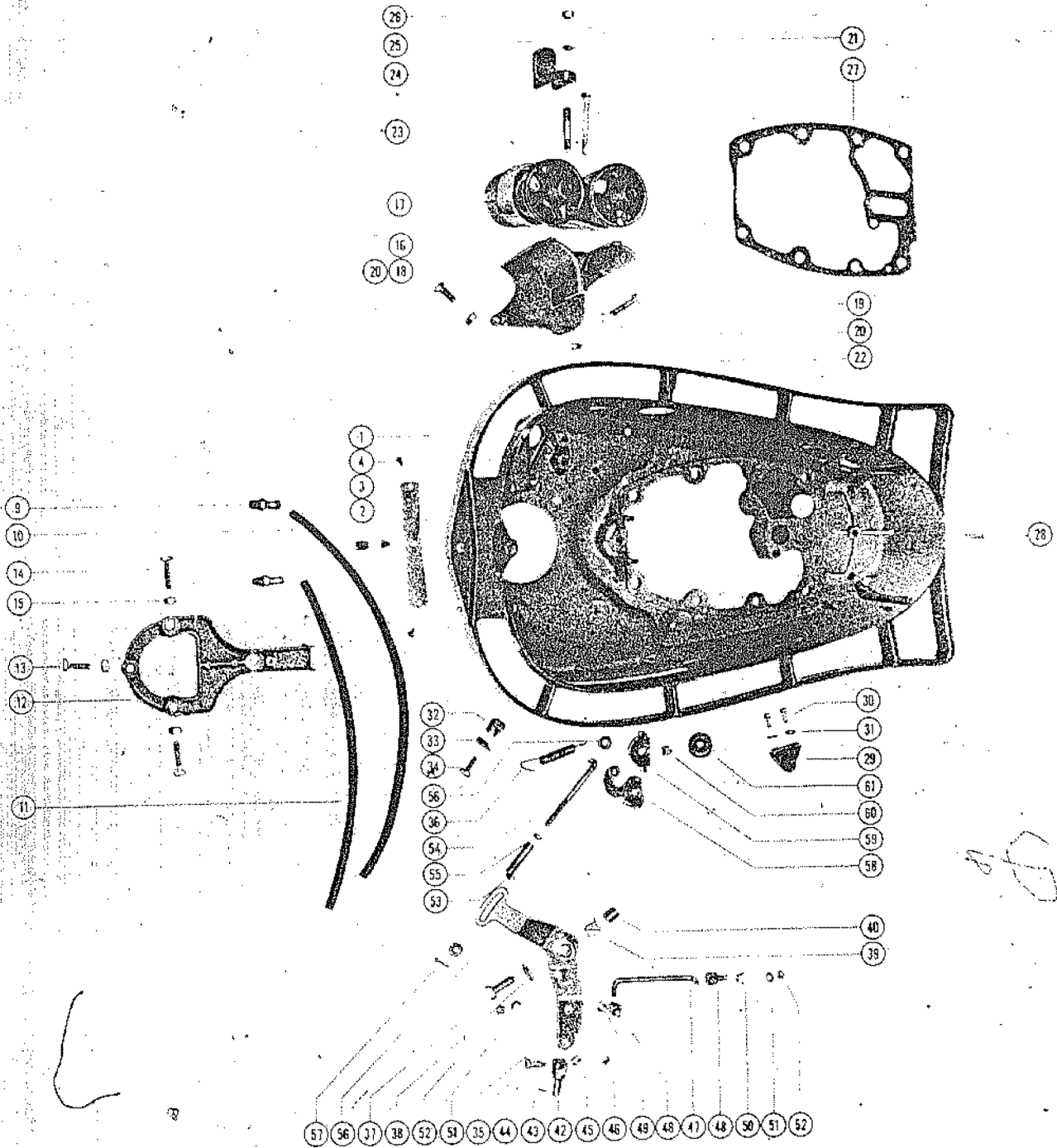
# CRANKSHAFT, PISTON AND CONNECTING RODS



# CRANKSHAFT, PISTON AND CONNECTING RODS

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	414-1188		1,1	CRANKSHAFT
2	20043		1,1	OILER, FELT - DRIVE SHAFT SPLINE
3	25-20094		1,1	KEY, FLYWHEEL DRIVE
4	521-1191A1		2,2	CENTER MAIN BEARING ASSEMBLY
5	17-20032		4,4	DOWEL PIN, CENTER MAIN BEARING
6	29-26114		112,112	BEARING, NEEDLE - OUTER RACE
7	26113		2,2	RACE, OUTER (PAIR)
8	53-26933		2,2	RING, SNAP - OUTER RACE
9	17-20379		2,2	DOWEL PIN, STEPPED
10	10-22968		4,4	SCREW, CENTER MAIN BEARING CLAMPING
11	11-20184		4,4	NUT, BEARING CLAMPING SCREW
12	520-1264A2		3,3	MAIN BEARING ASSEMBLY, VALVE TYPE
13	17-20032		30,30	DOWEL PIN, MAIN BEARING
14	10-20049		6,6	SCREW, MAIN BEARING CLAMPING
15	34-20888		3,3	REED SET, MATCHED - MAIN BEARING
16	34-20053		12,12	REED STOP, MAIN BEARING REED VALVES
17	12-26014		12,12	WASHER, REED STOP MOUNTING SCREW
18	10-20055		12,12	SCREW, REED STOP MOUNTING
19	718-1193A2		6,6	PISTON AND PISTON PIN ASSEMBLY
20	40-20057		12,12	LOCK RING, PISTON PIN
21	39-20058		18,18	RING, PISTON
22	600-7A1		6,6	CONNECTING ROD AND CAP ASSEMBLY
23	10-20060		12,12	SCREW, CONNECTING ROD
24	11-20061		12,12	NUT, CONNECTING ROD SCREW
25	29-20046		150,150	BEARING, NEEDLE - CRANKPIN
26	29-20063		132,132	BEARING, NEEDLE - PISTON PIN
27	12-20064		12,12	WASHER, NEEDLE LOCATING

# BOTTOM COWL ASSEMBLY

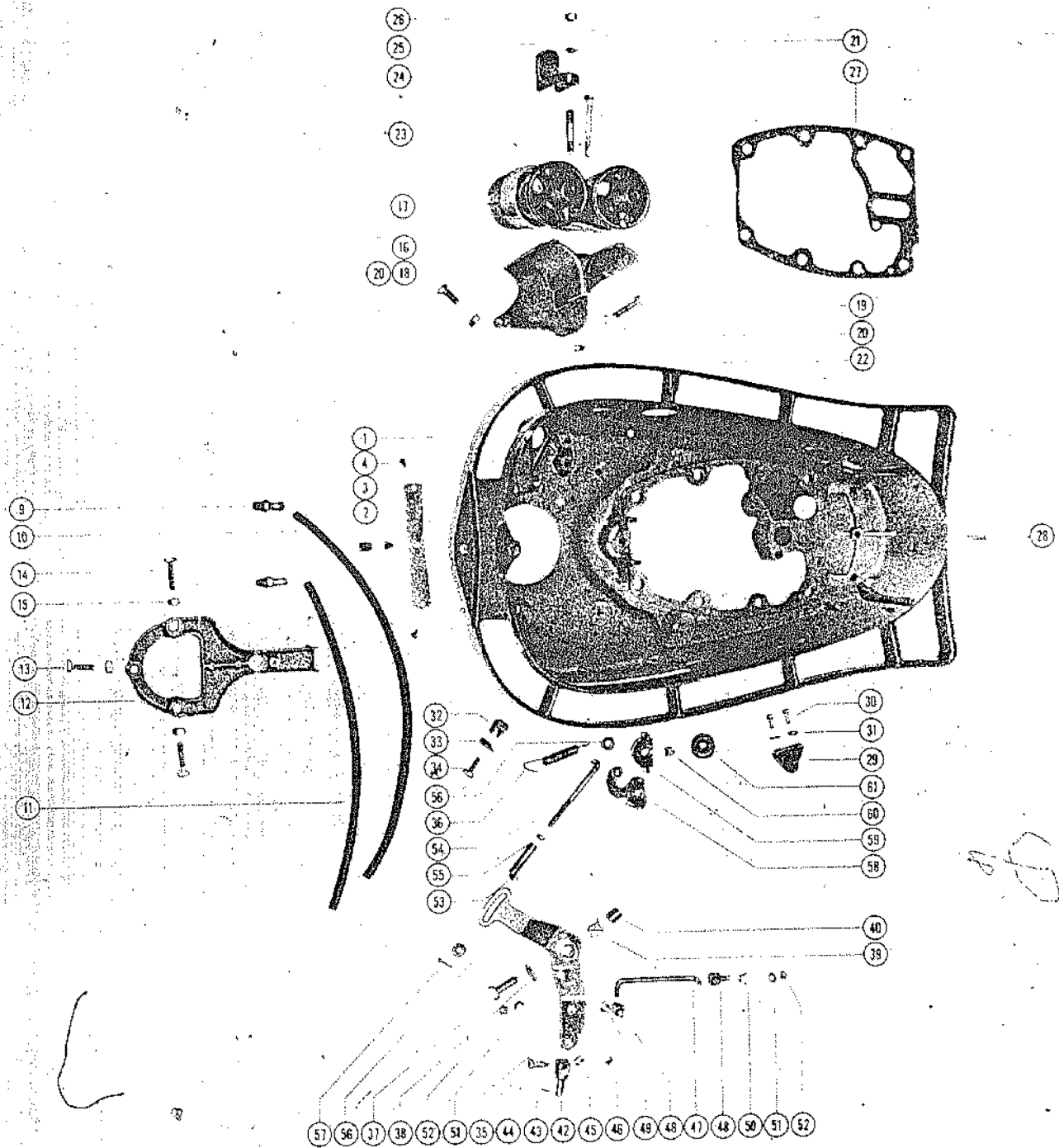


# BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	167-1546A2		1,1	BOTTOM COWL ASSEMBLY
2	21041		1,1	INSERT, TAP-LOCK
-	<b>37-23076</b>		<b>2,</b>	<b>DECAL, MERCELECTRIC</b>
-	<b>37-23076</b>		<b>,1</b>	<b>DECAL, MERCELECTRIC</b>
3	23760		1,1	BAFFLE, BOTTOM COWL
4	10-21106		3,3	SCREW, BAFFLE TO BOTTOM COWL
9	22-20380		2,2	CONNECTOR, DISTRIBUTOR VENT TUBE
10	32-26407		1,1	TUBE, VENT - DISTRIBUTOR (16")
11	32-26542		1,1	TUBE, VENT - DISTRIBUTOR (13")
12	26526		1,1	BRACKET, RECTIFIER MOUNTING
13	10-22956		1,1	SCREW, BRACKET TO BOTTOM COWL (7/8")
14	10-21091		2,2	SCREW, BRACKET TO BOTTOM COWL (1 1/8")
15	11-20184		3,3	NUT, RECTIFIER BRACKET SCREW
17	26514		1,1	BAND, COIL BRACKET
18	10-21625		1,1	SCREW, COIL BRACKET TO BOTTOM COWL (3/4")
19	10-22421		1,1	SCREW, COIL BRACKET TO BOTTOM COWL (1 1/4")
20	11-20184		2,2	NUT, COIL BRACKET SCREW
21	10-26889		1,1	SCREW, COIL BAND TO BRACKET
22	11-20184		1,1	NUT, COIL BAND SCREW
23	16-20077		1,1	STUD, COIL BRACKET TO SUPPORT
24	26552		1,1	SUPPORT, EXTERNAL WIRING HARNESS
25	12-20084		1,1	WASHER, COIL BRACKET STUD
26	11-25594		1,1	NUT, COIL BRACKET STUD
27	27-26197		1,1	GASKET, POWERHEAD TO BOTTOM COWL
28	10-21504		1,1	SCREW, BOTTOM COWL TO DRIVE SHAFT HOUSING
29	20557		1,1	BRACKET, CABLE END ANCHOR
30	10-20100		2,2	SCREW, ANCHOR BRACKET TO BOTTOM COWL
31	13-20554		2,2	LOCKWASHER, ANCHOR BRACKET SCREW
32	21968		2,2	STOP BLOCK, THROTTLE ADJUSTING
33	12-21967		2,2	WASHER, STOP BLOCK SCREW
34	10-28636		2,2	SCREW, STOP BLOCK HOLDING
35	26587A1		1,1	CONTROL LEVER ASSEMBLY
36	24-24826		1,1	SPRING, CONTROL LEVER TENSION
37	10-20359		1,1	SCREW, CONTROL LEVER TO BOTTOM COWL
38	12-21040		1,1	WASHER, CONTROL LEVER SCREW
39	23-26850		1,1	BUSHING, NYLON- CONTROL LEVER
40	23-26603		1,1	BUSHING, STEEL - CONTROL LEVER
42	17-20592A1		1,1	PIN ASSEMBLY, CLEVIS YOKE
43	17-23928		1,1	ROLL PIN, CLEVIS YOKE PIN
44	10-20584		1,1	SCREW, CLEVIS PIN TO CONTROL LEVER
45	23-26856		1,1	BUSHING, CLEVIS YOKE PIN
46	11-20110		1,1	NUT, CLEVIS PIN SCREW
47	26591		1,1	LINK, CONTROL LEVER TO VERTICAL LEVER

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# BOTTOM COWL ASSEMBLY

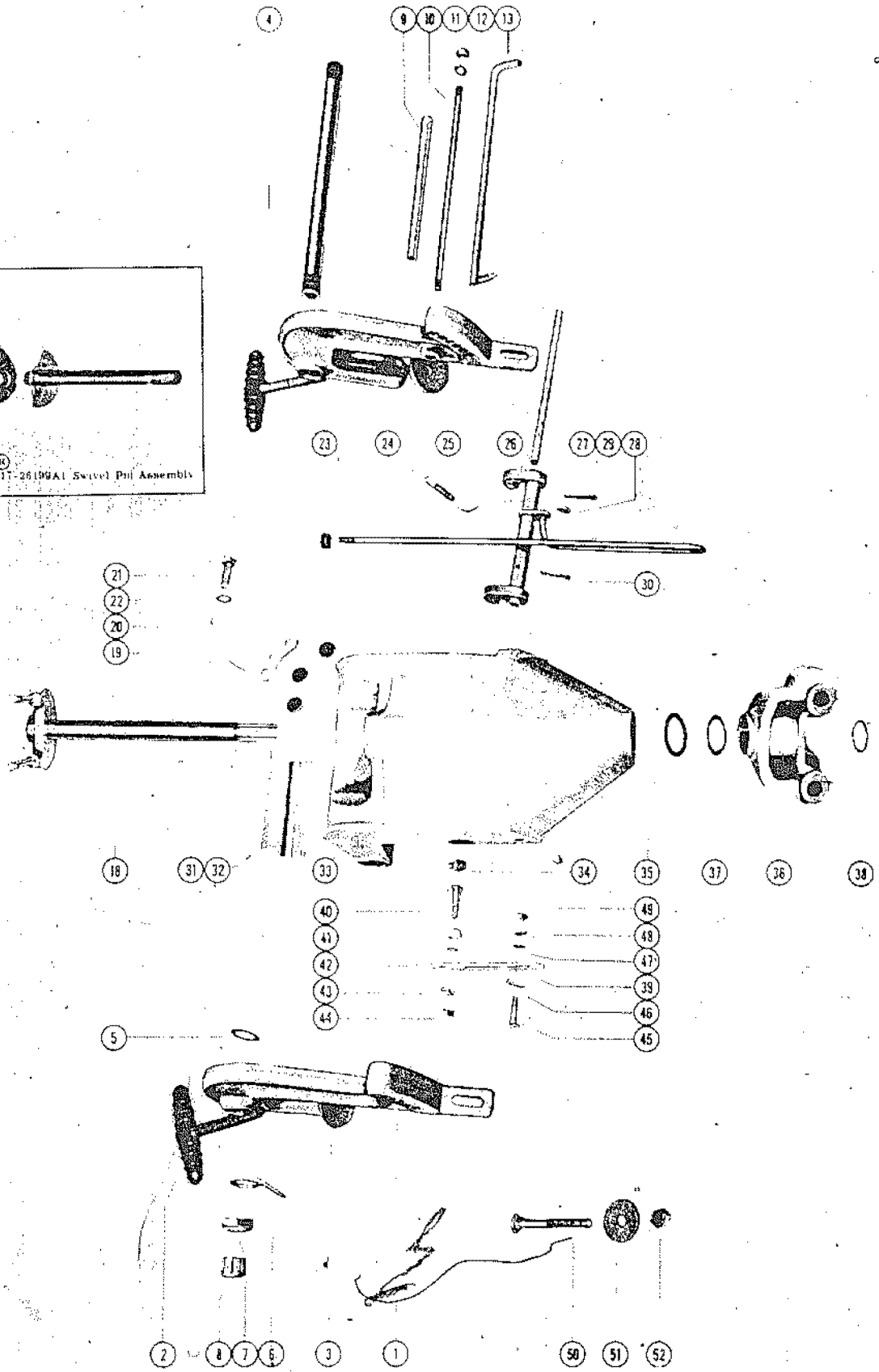
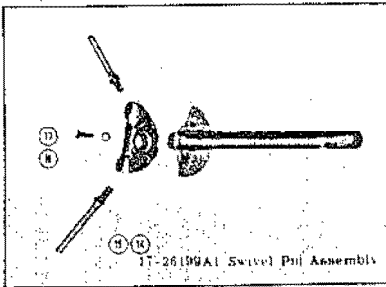




## BOTTOM COWL ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
48	26590		2,2	SWIVEL, CONTROL AND VERTICAL LEVER LINK
79	23-26856		1,1	BUSHING, CONTROL LEVER SWIVEL
50	23-26600		1,1	BUSHING, VERTICAL LEVER SWIVEL
51	13-26851		2,2	WASHER, WAVE - LEVER LINK SWIVEL
52	11-20110		2,2	NUT, LEVER LINK SWIVEL FASTENING
53	26589A1		1,1	LIND ROD ASSEMBLY, CONTROL LEVER END
54	26588		1,1	ROD, LINK - DRIVE CAM
55	11-25168		1,1	NUT, LINK ROD ADJUSTING
56	12-20533		2,2	WASHER, LINK ROD END
57	18-20180		1,1	COTTER PIN, LINK ROD TO CONTROL LEVER
58	26579		1,1	CAM, DRIVE - TILTLOCK
59	26577		1,1	CAM, TOP - TILTLOCK
60	11-20361		1,1	NUT, CAM FASTENING - PUSH ROD
61	25-26630		1,1	"O" RING, BOTTOM COWL - PUSH ROD
-	<b>38-27721</b>		<b>,1</b>	<b>PLATE, NAME - TRADE MARK</b>
-	<b>53-25539</b>		<b>,2</b>	<b>FASTENER, NAME PLATE RETAINING</b>

# CLAMP AND SWIVEL BRACKET ASSEMBLY

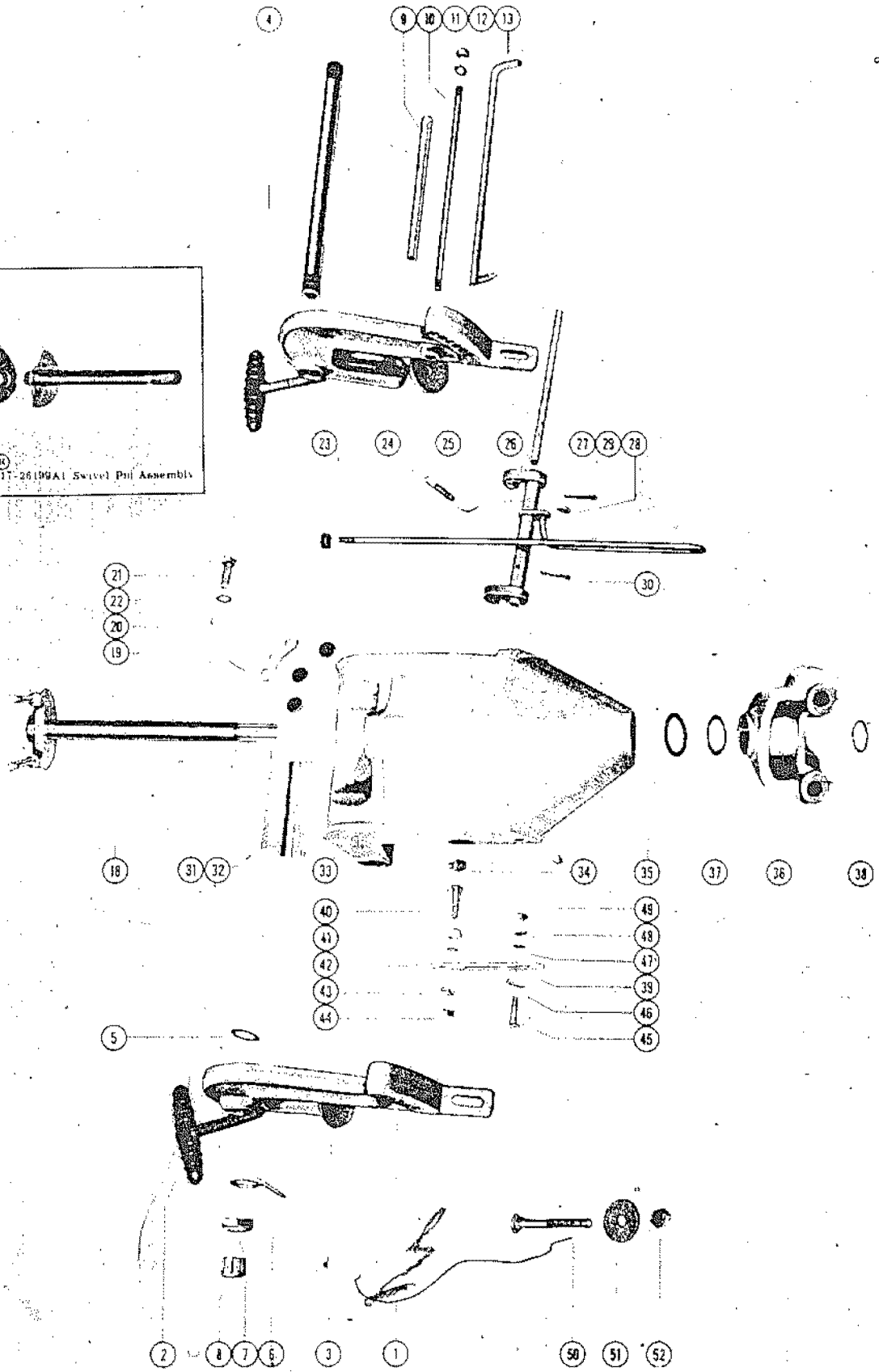
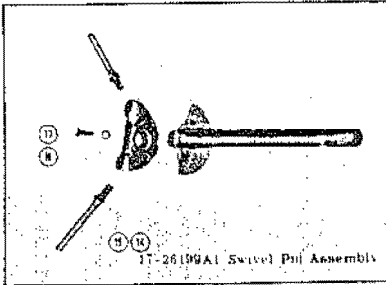


# CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1427-1081A2		2,	CLAMP BRACKET ASSEMBLY
	1427-1310A1		2,2	CLAMP BRACKET ASSEMBLY
2	22477A1		2,2	THUMB SCREW ASSEMBLY
3	12-26227		2,2	WASHER, THUMB SCREW
4	28122		1,1	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET
5	15-25600		2,2	SHIM, CLAMP BRACKET TILT TUBE
6	54-25735		1,1	CLIP, SAFETY CHAIN
7	11-25599		2,2	NUT, TILT TUBE
8	25606		2,2	CAP, PLASTIC - TILT TUBE
9	23-20222		1,1	SPACER, CLAMP BRACKET STUD
10	16-20221		1,1	STUD, CLAMP BRACKET
11	13-26993		2,2	LOCKWASHER, CLAMP BRACKET STUD
12	11-20083		2,2	NUT, CLAMP BRACKET STUD
13	17-20225		1,	TILT LOCK PIN
	17-29219A1		1,1	TILT LOCK PIN ASSEMBLY
14	25177		1,	YOKE, TOP
15	16-26206		2,	STUD, TOP YOKE TO UPPER MOUNT
16	12-20084		3,	WASHER, TOP YOKE SCREW
17	10-26065		3,	SCREW, TOP YOKE TO CO-PILOT DISC
18	17-26199A3		1,	SWIVEL PIN SSEMBLY (3/8" STUD)
	17-26199A4		1,	SWIVEL PIN ASSEMBLY (7/16" STUD)
	17-27741A1		,1	SWIVEL PIN ASSEMBLY
19	23026		3,	DISC, FRICTION - CLAMP PLATE
20	20342		1,	PLATE, CLAMP
21	10-26065		1,	SCREW, CLAMP PLATE MOUNTING
22	13-21804		1,	LOCKWASHER, CLAMP PLATE MOUNTING SCREW
23	25-26630		1,1	"O" RING, PUSH ROD CAP
24	26601		1,1	ROD, PUSH - REVERSE LOCK
25	24-26625		1,1	SPRING, REVERSE LOCK
26	26216		1,	REVERSE LOCK
	26903A1		1,1	REVERSE LOCK ASSEMBLY
27	20208		1,1	SHAFT, REVERSE LOCK PIVOT
28	12-20533		2,2	WASHER, PUSH ROD
29	18-25191		1,1	COTTER PIN, PUSH ROD TO REVERSE LOCK
30	18-20209		1,1	COTTER PIN, REVERSE LOCK TO SHAFT
31	38-26390		1,1	SERIAL PLATE
32	10-25612		4,4	SCREW, DRIVE - SERIAL PLATE TO SWIVEL BRACKET
33	1433-1207A1		1,1	SWIVEL BRACKET ASSEMBLY
34	22-23612		1,1	FITTING, GREASE - SWIVEL BRACKET
35	26-26209		1,1	OIL SEAL, SWIVEL BRACKET
19	23026		3,	DISC, FRICTION - SWIVEL BRACKET
-	<b>17-20363</b>		<b>1,1</b>	<b>PIN, REVERSE LOCK SPRING ATTACHING</b>
36	26371		1,1	YOKE, BOTTOM

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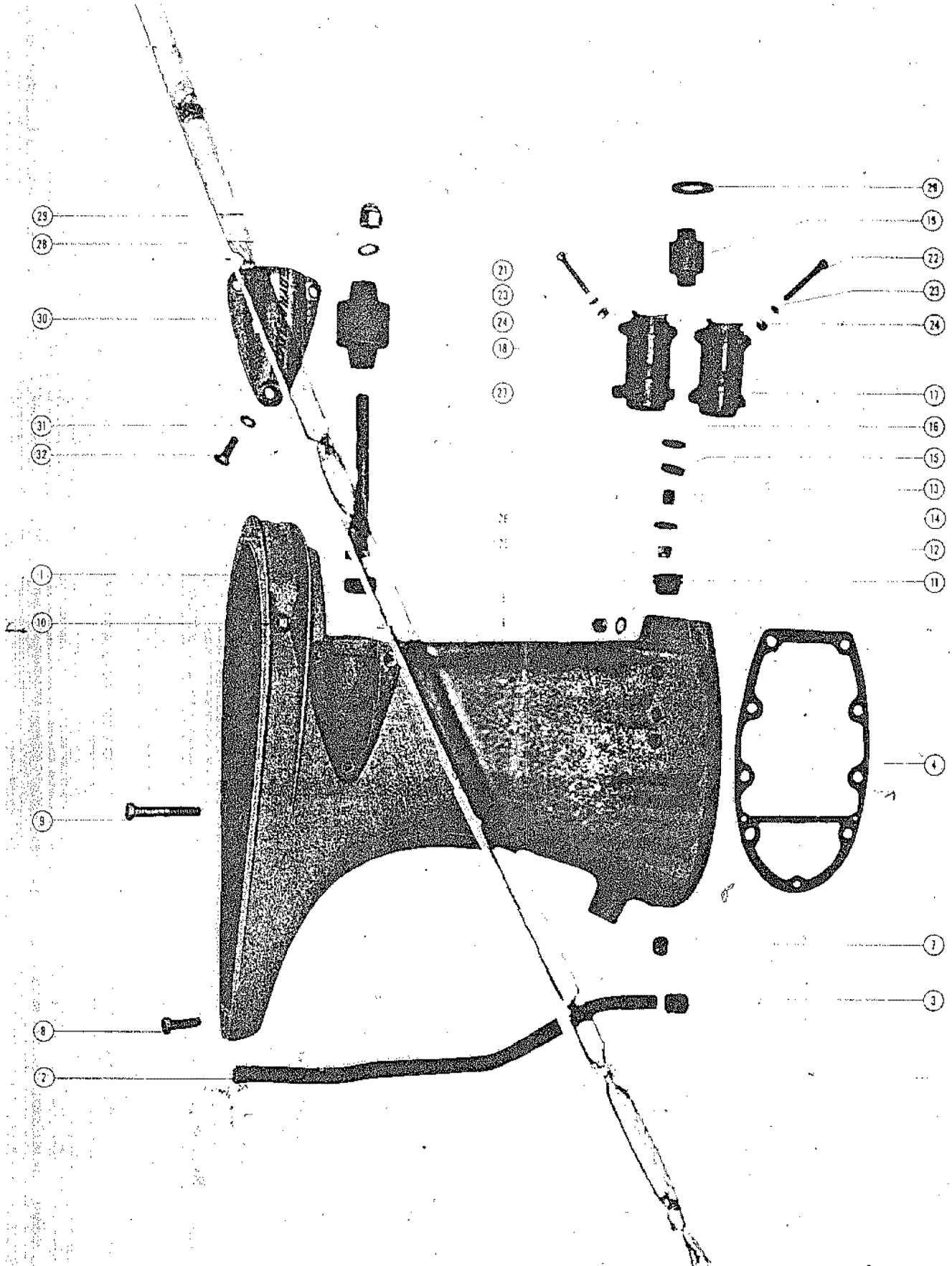
# CLAMP AND SWIVEL BRACKET ASSEMBLY



## CLAMP AND SWIVEL BRACKET ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
37	12-25176		1,1	WASHER, SWIVEL PIN
38	53-27743		1,1	RING, RETAINING - SWIVEL PIN
39	20215		2,	LEVER, TILT STOP (STARBOARD SIDE)
	20215		,1	LEVER, TILT STOP (STARBOARD SIDE)
-	<b>26864</b>		<b>1,1</b>	<b>LEVER, TILT STOP (PORT SIDE)</b>
40	10-20217		2,2	SCREW, TILT STOP LEVER ANCHOR
41	23-20216		2,2	SPACER, TILT STOP LEVER
42	12-20028		2,2	WASHER, LEVER ANCHOR SCREW
43	13-26992		2,2	LOCKWASHER, LEVER ANCHOR SCREW
44	11-20088		2,2	NUT, LEVER ANCHOR SCREW
45	10-27790		2,2	SCREW, TILT STOP LEVER RETAINING
46	13-20846		1,	WASHER, WAVE - RETAINING SCREW
	13-20846		,2	WASHER, WAVE - RETAINING SCREW
	13-27085		1,	WASHER, WAVE - RETAINING SCREW (PORT SIDE)
47	12-20028		2,2	WASHER, LEVER RETAINING SCREW
48	13-26992		2,2	LOCKWASHER, LEVER RETAINING SCREW
-	<b>15-20473</b>		<b>1,</b>	<b>SHIM, LEVER RETAINING SCREW (PORT SIDE)</b>
49	11-20088		2,2	NUT, LEVER RETAINING SCREW
50	10-26483		2,2	BOLT, CLAMP BRACKET TO BOAT TRANSOM
51	12-26485		2,2	WASHER, CLAMP BRACKET BOLT
52	11-26484		2,2	NUT, CLAMP BRACKET BOLT

# DRIVE SHAFT HOUSING ASSEMBLY

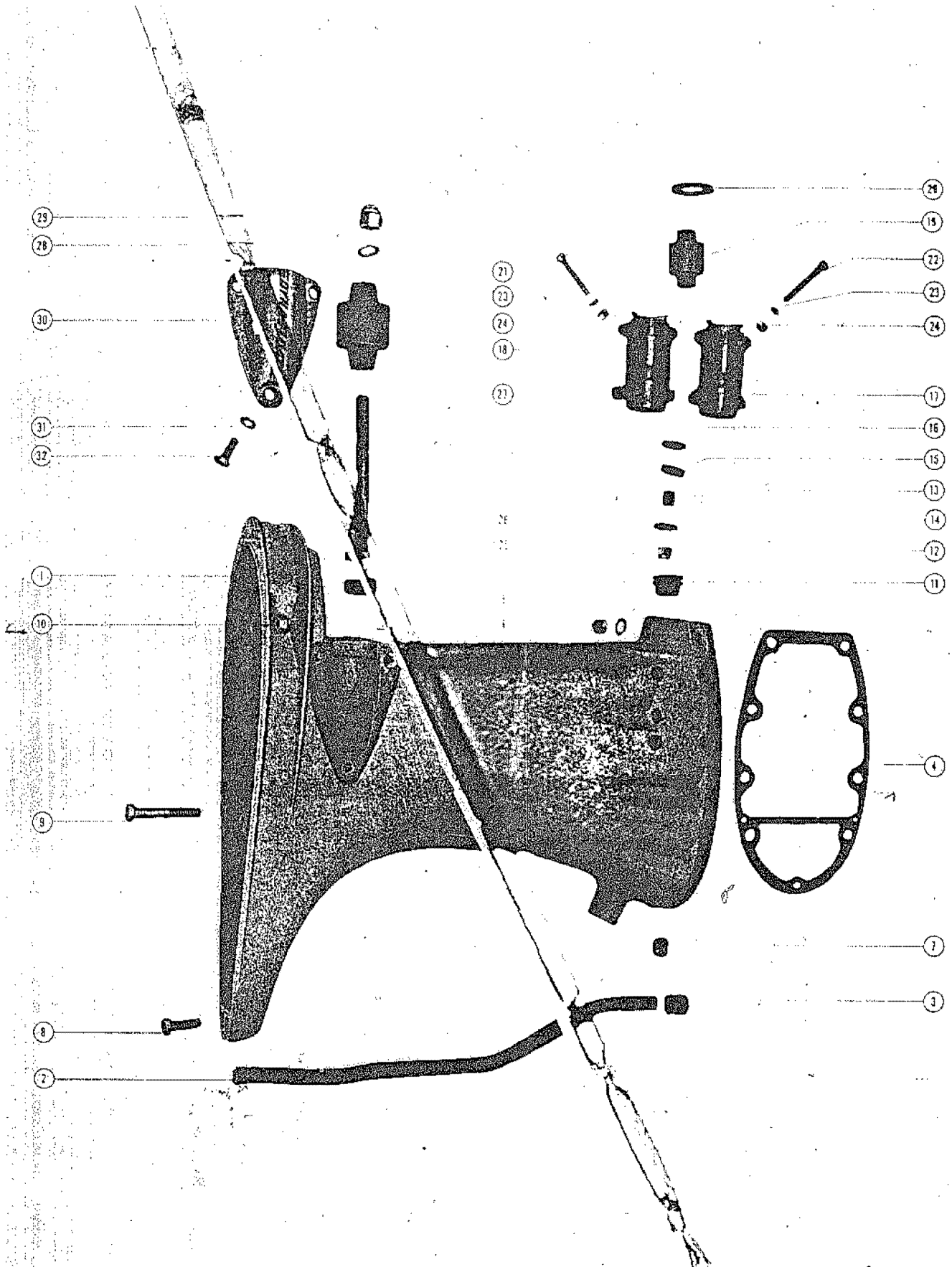


# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
1	1529-1204		1,1	HOUSING, DRIVE SHAFT
2	32-26490		1,1	TUBE, WATER INLET
3	26-26207		1,1	SEAL, RUBBER - WATER INLET TUBE
4	27-26198		1,1	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL
5	12-20086		2,2	WASHER, POWERHEAD STUDS
6	11-20509		2,2	NUT, POWERHEAD STUDS
7	11-23161		6,6	NUT, POWERHEAD STUDS
8	10-26487		1,1	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING
9	10-26486		2,	SCRE, GEAR HOUSING TO DRIVE SHAFT HOUSING
-	<b>16-27879</b>		<b>,2</b>	<b>STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING</b>
10	11-23161		2,	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUD
	11-23161		,4	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUD
11	25305		2,2	CAP, RUBBER - UPPER MOUNT
12	11-23161		2,	NUT, UPPER MOUNT STUD (3/8)
	11-22178		*2,	NUT, UPPER MOUNT STUD (7/16)
	11-22178		,2	NUT, UPPER MOUNT STUD (7/16)
13	23-30474		2,	SPACER, UPPER MOUNT STUD (3/8)
	23-27725		*2,	SPACER, UPPER MOUNT STUD (7/16)
	23-27725		,2	SPACER, UPPER MOUNT STUD (7/16)
14	12-24890		2,	WASHER, UPPER MOUNT STUD (3/8)
	12-27728		*2,	WASHER, UPPER MOUNT STUD (7/16)
	12-27728		,2	WASHER, UPPER MOUNT STUD (7/16)
15	12-24891		2,	WASHER, RUBBER - UPPER MOUNT STUD (3/8)
	12-27726		*2,	WASHER, RUBBER - UPPER MOUNT STUD (7/16)
	12-27726		,2	WASHER, RUBBER - UPPER MOUNT STUD (7/16)
16	12-24889		2,	WASHER, UPPER MOUNT STUD (3/8)
	12-27727		*2,	WASHER, UPPER MOUNT STUD (7/16)
	12-27727		,2	WASHER, UPPER MOUNT STUD (7/16)
17	26218		2,2	COVER, UPPER MOUNT - OUTSIDE HALF
18	26217		2,2	COVER, UPPER MOUNT - INSIDE HALF
19	26212		2,	MOUNT, RUBBER - UPPER (3/8)
	30463		*2,	MOUNT, RUBBER - UPPER (7/16)
	30463		,2	MOUNT, RUBBER - UPPER (7/16)
20	24929		2,2	PACKING, "U" CUP
21	10-28773		4,4	SCREW, UPPER MOUNT COVER (1 5/8")
22	10-28775		2,2	SCREW, UPPER MOUNT COVER (2 1/4")
	10-28774		2,2	SCREW, UPPER MOUNT COVER (2")
23	12-20028		8,8	WASHER, UPPER MOUNT COVER SCREW
24	11-20184		8,	NUT, UPPER MOUNT COVER SCREW
	11-29322		,8	NUT, UPPER MOUNT COVER SCREW
-	<b>13-26992</b>		<b>,8</b>	<b>LOCKWASHER, UPPER MOUNT COVER SCREW</b>
25	25067		2,2	BUMPER, RUBBER - MOUNTING SCREW
26	10-24874		2,2	SCREW, LOWER MOUNT (5 1/2")

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# DRIVE SHAFT HOUSING ASSEMBLY

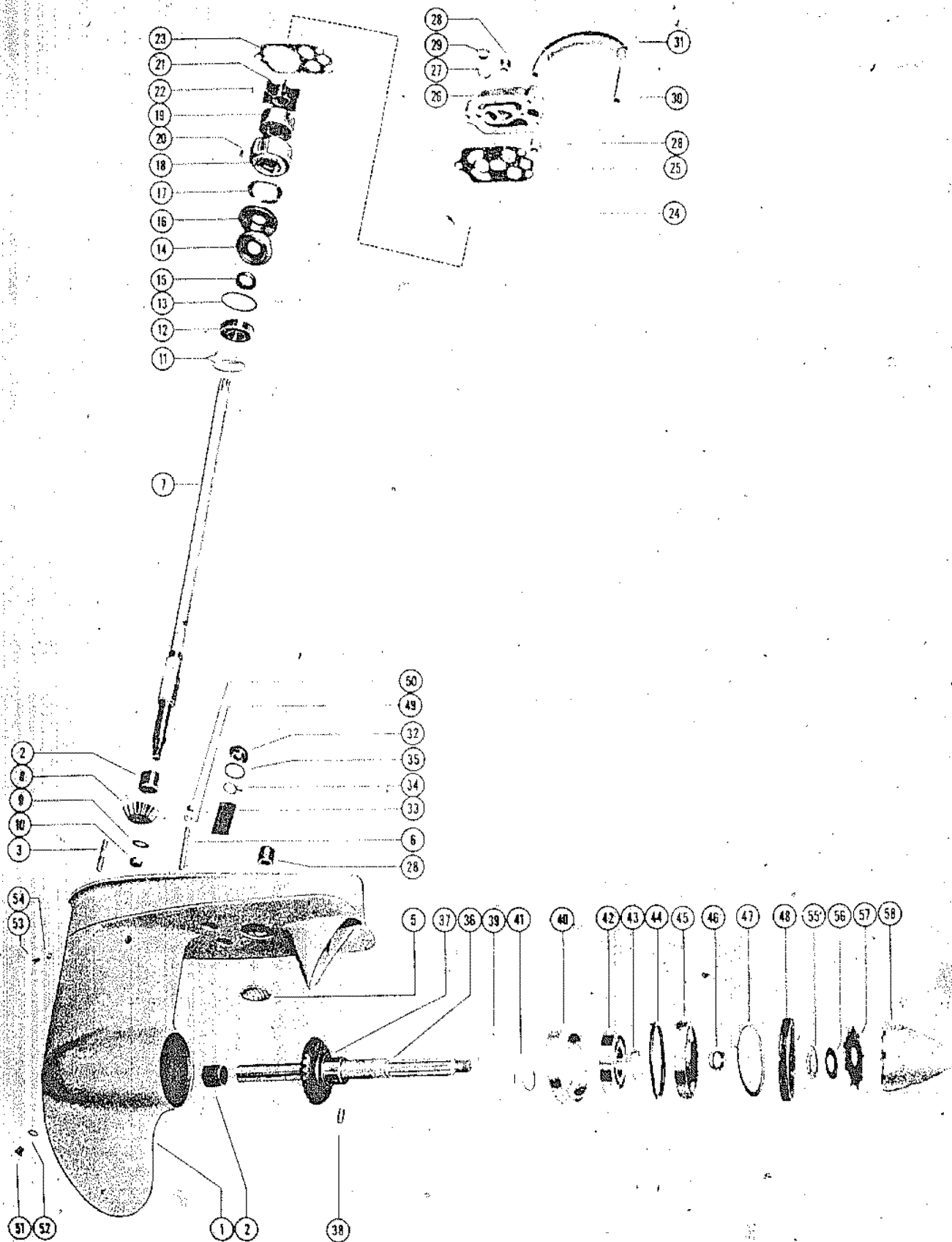




# DRIVE SHAFT HOUSING ASSEMBLY

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
27	26211		2,2	MOUNT, RUBBER - LOWER
28	12-24872		4,4	WASHER, MOUNTING SCREW
29	11-25096		2,2	NUT, MOUNTING SCREW
30	26336		1,1	COVER, LOWER MOUNT (PORT SIDE)
	26337		1,1	COVER, LOWER MOUNT (STARBOARD SIDE)
31	12-20084		6,6	WASHER, LOWER MOUNT COVER SCREW
32	10-29256		6,6	SCREW, LOWER MOUNT COVER FASTENING

# GEAR HOUSING AND DRIVE SHAFT

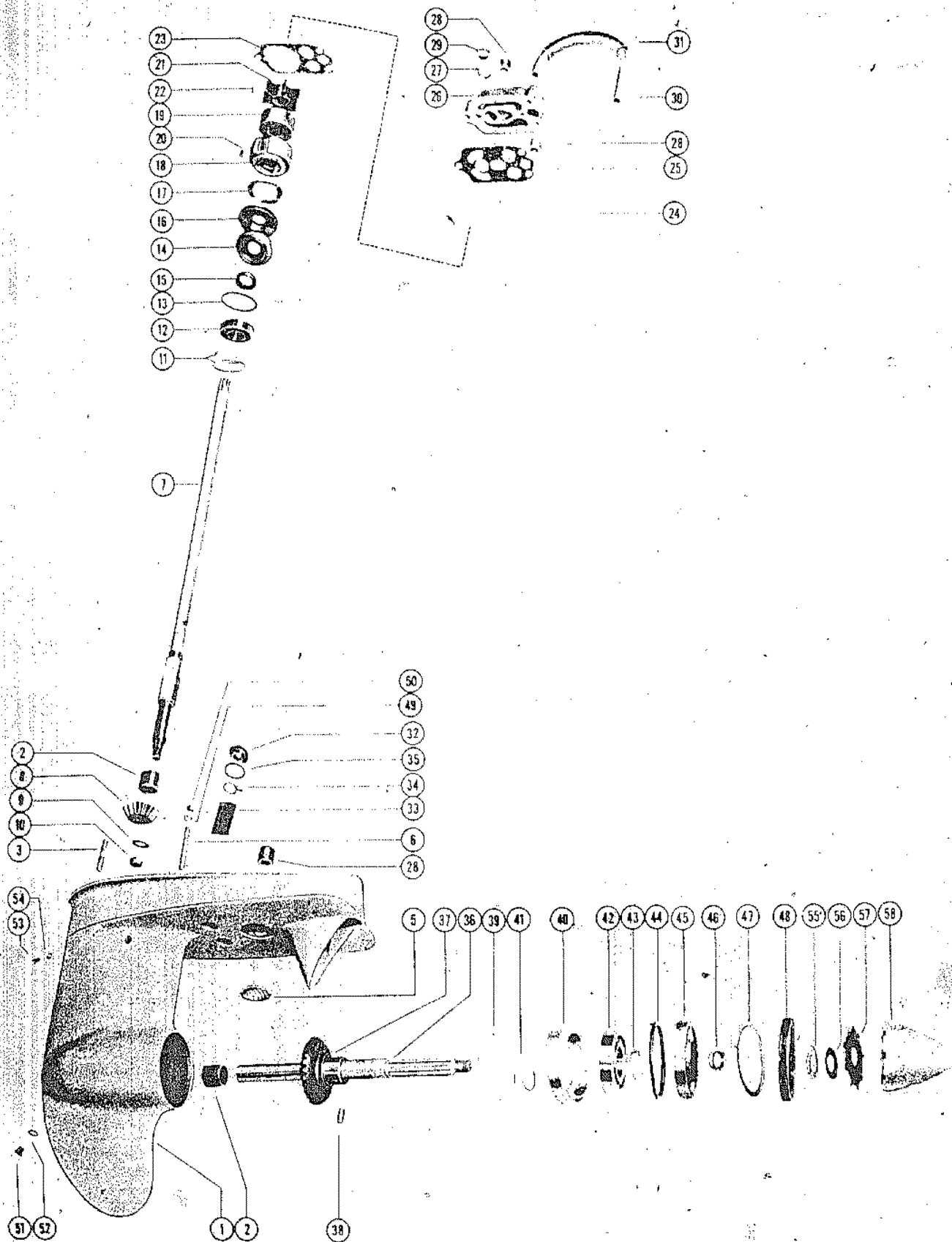


# GEAR HOUSING AND DRIVE SHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
-	1613-1208A2		1,1	GEAR HOUSING ASSEMBLY, COMPLETE
1	1613-1208A1		1,1	GEAR HOUSING ASSEMBLY
2	31-20231		2,2	BEARING, ROLLER - PROPELLER SHAFT AND DRIVE SHAFT
3	16-23071		2,2	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING
5	35-26189		1,1	SCREEN, WATER INTAKE
6	16-28771		3,3	STUD, WATER PUMP COVER FASTENING
7	45-26196		1,1	DRIVE SHAFT
8	43-26214		1,1	GEAR PINION
9	12-22025		1,1	WASHER, DRIVE SHAFT
10	11-20220		1,1	NUT, PINION GEAR RETAINING
11	15-20929		AR,AR	SHIM, BALL BEARING - DRIVE SHAFT (.002-3-5-10)
12	30-20861		1,1	BEARING, BALL - DRIVE SHAFT
13	25-20266		1,1	"O" RING, DRIVE SHAFT CARRIER
14	26191A1		1,1	OIL SEAL CARRIER ASSEMBLY, DRIVE SHAFT
15	26-23300		1,1	OIL SEAL, CARRIER
16	26192		1,1	COVER, CARRIER RETAINER
17	13-26494		1,1	WASHER, WAVE - RETAINER COVER TO CARRIER
18	46-26188A2		1,1	WATER PUMP CARTRIDGE ASSEMBLY
19	29104		1,1	INSERT, WATER PUMP CARTRIDGE
20	28-28657		1,1	KEY, CARTRIDGE LOCATING
21	47-30041		1,1	IMPELLER, WATER PUMP
22	17-23733		1,1	PIN, IMPELLER DRIVE
23	27-26187		1,1	GASKET, LOWER - WATER PUMP COVER
24	26185		1,1	PLATE, FACE - WATER PUMP COVER
25	27-26186		1,1	GASKET, UPPER - WATER PUMP COVER
26	26219A1		1,1	WATER PUMP COVER ASSEMBLY
27	26-23300		1,1	OIL SEAL
28	26-26207		2,2	SEAL, RUBBER - WATER INLET TUBE
	26-26207		1,1	SEAL, RUBBER - WATER INLET TUBE TO GEAR HOUSING
29	25-20273		1,1	RING, RUBBER - CENTRIFUGAL SLINGER
30	32-26489		1,1	TUBE, WATER INTAKE - LOWER
31	32-26208		1,1	SLEEVE, WATER INTAKE TUBE
32	22-26220A1		2,2	WATER VALVE AND ADAPTOR ASSEMBLY
33	21-26491		2,2	VALVE, WATER
34	54-26492		2,2	CLAMP, VALVE TO ADAPTOR
35	15-21158		AR,AR	SHIM, VALVE ADAPTOR TO GEAR HOUSING (.003-5-10)
36	44-26213		1,1	SHAFT, PROPELLER
37	43-26215		1,1	GEAR, PROPELLER
38	17-26200		1,1	PIN, DOWEL - PROPELLER GEAR TO SHAFT
39	15-26201		AR,AR	SHIM, ADAPTOR RING TO HOUSING (.002-3-5-10)
40	26202		1,1	RING, ADAPTOR - BALL BEARING
41	15-26229		AR,AR	SHIM, BALL BEARING TO PROPELLER GEAR (.003-5-10)

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# GEAR HOUSING AND DRIVE SHAFT



## GEAR HOUSING AND DRIVE SHAFT

REF. NO.	PART NO.	SYM.	QTY.	DESCRIPTION
42	30-20840		1,1	BEARING, BALL - PROPELLER GEAR
43	53-26210		1,1	RING, SNAP - BALL BEARING RETAINING
44	25-26228		1,1	"O" RING, BEARING ADAPTOR
45	26195A1		1,1	OIL SEAL CARRIER ASSEMBLY, PROPELLER SHAFT
46	26-26226		1,1	OIL SEAL, CARRIER
47	12-26193		1,1	WASHER, GEAR HOUSING COVER
48	26194		1,1	COVER, GEAR HOUSING
49	13-26993		3,3	LOCKWASHER, WATER PUMP COVER STUDS
50	11-28770		3,3	NUT, WATER PUMP COVER STUDS
51	10-28634		1,	SCREW, GREASE FILLER HOLE
	10-28634		,2	SCREW, GREASE FILLER HOLE
52	12-20260		1,	WASHER, GREASE FILLER HOLE SCREW
	12-20260		,2	WASHER, GREASE FILLER HOLE SCREW
53	10-28653		1,1	SCREW, GEAR HOUSING VENT
54	12-20262		1,1	WASHER, GEAR HOUSING VENT SCREW
55	12-26334		1,1	WASHER, BACKING - PROPELLER SHAFT (1/8)
56	12-26331		1,1	WASHER, BACKING - PROPELLER SHAFT (1/32)
57	14-26333		1,1	TAB WASHER, PROPELLER NUT
58	11-26335		1,1	NUT, PROPELLER

# PARTS INDEX

Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
20043	OILER, FELT - DRIVE SHAFT			22789	"D" WASHER, PRIMARY		
	SPLINE	35	2		LEAD CLIP	19	32
20119	PROTECTOR, SPARK PLUG	15	44	22823	PULLEY, FLYWHEEL	7	5
20121	CONNECTOR, HIGH			22833	ADAPTOR, CHECK UNIT		
	TENSION CABLE (CAP				(FUEL LINE)	27	19
	END)	13	36	23004	RETAINER, CHECK VALVE	27	4
20121	CONNECTOR, SPARK PLUG			23009A1	FUEL PUMP ASSEMBLY	27	1
	LEAD	15	36	23014	DIAPHRAGM, FUEL PUMP	27	7
20136	FLANGE, DRIVEN PULLEY	9	27	23026	DISC, FRICTION - CLAMP		
20140	BELT, TIMING	9	31		PLATE	41	19
20155	RETAINER, STARTER			23026	DISC, FRICTION - SWIVEL		
	SPRING	3	6		BRACKET	41	19
20157	SHAFT, SHEAVE	3	8	23068	CUP WASHER, ADAPTOR	27	23
20162	PAWL, STARTER	3	14	23069	STEM, CHECK UNIT		
20164	PLATE, RETAINER -				ADAPTOR	27	20
	STARTER PAWL	3	16	23742A1	CHOKE LEVER ASSEMBLY,		
20172	END CAP, STARTER CABLE				CENTER AND LOWER		
	HANDLE	3	21		CARBURETOR	21	27
20173	SHUTTER, CHOKE	21	19	23760	BAFFLE, BOTTOM COWL	37	3
20185A1	BRACKET ASSEMBLY,			24807	PULLEY, DRIVEN	9	26
	THROTTLE PICKUP	23	37	24823A1	KNOB ASSEMBLY, MAIN		
20208	SHAFT, REVERSE LOCK				ADJUSTMENT SCREW	25	38
	PIVOT	41	27	24929	PACKING, "U" CUP	45	20
20215	LEVER, TILT STOP			25067	BUMPER, RUBBER -		
	(STARBOARD SIDE)	43	39		MOUNTING SCREW	45	25
20215	LEVER, TILT STOP			25177	YOKE, TOP	41	14
	(STARBOARD SIDE)	43	39	25206	COVER, TRANSFER PORT	33	43
20342	PLATE, CLAMP	41	20	25305	CAP, RUBBER - UPPER		
20485	COVER, TRIM - TOP COWL	3	25		MOUNT	45	11
20557	BRACKET, CABLE END			25606	CAP, PLASTIC - TILT TUBE	41	8
	ANCHOR	37	29	25690	SWIVEL, COWL LATCH	5	11
20662	HANDLE, STARTER CABLE	3	20	25691	HOOK, COWL LATCH		
20721	BUMPER, RUBBER - FRONT				FASTENING	5	12
	COVER (BOTTOM)	5	5	25881A1	CHOKE LEVER ASSEMBLY,		
21041	INSERT, TAP-LOCK	37	2		CENTER AND LOWER		
21060	HANDLE, COWL LATCH	5	8		CARBURETOR	21	27
21968	STOP BLOCK, THROTTLE			26025	COVER, EXHAUST		
	ADJUSTING	37	32		MANIFOLD	31	33
22462	"U" LINK, CHOKE KNOB TO			26077	PLATE, EXHAUST		
	CHOKE ROD	21	30		MANIFOLD	31	31
22463	KNOB, CHOKE ROD	21	28	26079	PLATE, WIRING HARNESS	17	26
22477A1	THUMB SCREW ASSEMBLY	41	2	26113	RACE, OUTER (PAIR)	35	7
22647	DISCONNECT, KNIFE			26179	RETAINER, WAVE WASHER	3	12
	SPLICE - CHOKE			26183A_	EMBLEM, FRONT COVER	5	-
	SOLENOID	21	2	26185	PLATE, FACE - WATER		
22647	DISCONNECT, KNIFE				PUMP COVER	49	24
	SPLICE - HARNESS			26191A1	OIL SEAL CARRIER		
	LEADS	17	24		ASSEMBLY, DRIVE SHAFT	49	14
22647	DISCONNECT, KNIFE			26192	COVER, CARRIER		
	SPLICE - LEAD WIRES	7	12		RETAINER	49	16
22647	DISCONNECT, KNIFE			26194	COVER, GEAR HOUSING	51	48
	SPLICE- RECTIFIER			26195A1	OIL SEAL CARRIER		
	LEADS	17	24		ASSEMBLY, PROPELLER		
22691	INSULATOR, RECTIFIER				SHAFT	51	45
	LEADS	17	23	26202	RING, ADAPTOR - BALL		
22789	"D" WASHER, CLIP				BEARING	49	40
	FASTENING SCREW	7	17	26211	MOUNT, RUBBER - LOWER	47	27
22789	"D" WASHER, HARNESS			26212	MOUNT, RUBBER - UPPER		
	CLIP	17	32		(3/8)	45	19
				26216	REVERSE LOCK	41	26

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Part Number	Description	Pg.	Ref. No.	Part Number	Description	Pg.	Ref. No.
26217	COVER, UPPER MOUNT - INSIDE HALF	45	18	26598	LEVER, VERTICAL	11	45
26218	COVER, UPPER MOUNT - OUTSIDE HALF	45	17	26601	ROD, PUSH - REVERSE LOCK	41	24
26219A1	WATER PUMP COVER ASSEMBLY	49	26	26604	LEVER, REVERSE THROTTLE PICKUP	9	32
26336	COVER, LOWER MOUNT (PORT SIDE)	47	30	26610A2	GUIDE RACK ASSEMBLY	9	36
26337	COVER, LOWER MOUNT (STARBOARD SIDE)	47	30	26619	CLUSTER, THROTTLE LEVER (UPPER CARBURETOR)	21	21
26371	YOKE, BOTTOM	41	36	26645A1	CHOKE LEVER ASSEMBLY, UPPER CARBURETOR	21	24
26391	BLANKET, WRAP AROUND COWL	5	13	26716A1	GROUND STRAP ASSEMBLY, SOLENOID TO ADAPTOR	21	14
26433	COIL, IGNITION	11	54	26827A1	RACK AND PIN ASSEMBLY, NYLON - GUIDE RACK	9	40
26453A1	SPARK PLUG LEAD ASSEMBLY (#3, 4 AND 5)	13	40	26843	BRACKET, SUPPORTING - STARTER MOTOR	17	6A
26454A1	JUMPER ASSEMBLY, COIL TO COIL	11	56	26847	CLAMP, LOWER - BRACKET FLEXIBLE SHAFT	23	39
26460A1	SPARK PLUG LEAD ASSEMBLY (#1,2 AND 6)	13	41	26852	CAP, NYLON - ADJUSTING SCREW	9	39
26466	ROD, CHOKE	23	34	26864	LEVER, TILT STOP (PORT SIDE)	43	--
26467	STATOR, ALTERNATOR	7	11	26901	BUMPER, RUBBER - FRONT COVER (TOP)	5	6
26477A3	ADAPTOR AND PILOT ASSEMBLY, DISTRIBUTOR	9	1	26903A1	REVERSE LOCK ASSEMBLY	41	26
26478A1	JUMPER ASSEMBLY, SOLENOID TO SOLENOID	17	9	26910	LEVER, VERTICAL	11	45
26481A1	WIRING HARNESS, INTERNAL	17	25	26911	COVER, EXHAUST MANIFOLD	31	33
26510	JUMPER, UPPER - SOLENOID TO STARTER	17	8	26934	INSULATOR, STATOR AND HARNESS LEADS	19	36
26511	WIRE, LOWER - SOLENOID TO STARTER	17	7	26977	BRACKET, COIL LEAD RETAINER	23	44
26514	BAND, COIL BRACKET	37	17	27026	BRACKET, SUPPORTING - STARTER MOTOR	17	6
26526	BRACKET, RECTIFIER MOUNTING	37	12	27029A1	THROTTLE PICKUP PLATE ASSEMBLY	9	2
26551	BRACKET, CLAMP EXTENSION	31	13	27030	CHOKE SOLENOID, TOP COWL	21	1
26551	BRACKET, CLAMP EXTENSION	31	13	27030A1	CHOKE SOLENOID ASSEMBLY, COMPLETE	21	-
26552	SUPPORT, EXTERNAL WIRING HARNESS	37	24	27031A1	PLUNGER ASSEMBLY	21	3
26574	CLAMP, UPPER - BRACKET FLEXIBLE SHAFT	23	38	27031A2	PLUNGER ASSEMBLY, COMPLETE	21	-
26577	CAM, TOP - TILTLOCK	39	59	27126	PLATE, ADAPTOR	21	5
26579	CAM, DRIVE - TILTLOCK	39	58	27869	CLAMP, UPPER - BRACKET FLEXIBLE SHAFT	23	38
26587A1	CONTROL LEVER ASSEMBLY	37	35	27870	CLAMP, LOWER - BRACKET FLEXIBLE SHAFT	23	39
26588	ROD, LINK - DRIVE CAM	39	54	28015A2	GROUND STRAP ASS'Y, STARTER SOLENOID TO STARTER MOTOR	17	--
26589A1	LIND ROD ASSEMBLY, CONTROL LEVER END	39	53	28062	SOLENOID, STARTER	17	11
26590	SWIVEL, CONTROL AND VERTICAL LEVER LINK	39	48	28122	TUBE, TILT - CLAMP BRACKET TO SWIVEL BRACKET	41	4
26591	LINK, CONTROL LEVER TO VERTICAL LEVER	37	47	28519A1	BATTERY BOX ASSEMBLY (#27892 BATTERY)	1	--
26593	LINK, VERTICAL LEVER TO NYLON RACK	11	47	29044	COVER, FUEL PUMP	27	8
26596A1	DISTRIBUTOR STOP ASSEMBLY	9	15				
26597	BUMPER, RUBBER - DISTRIBUTOR STOP	9	16				

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29104	INSERT, WATER PUMP			10-20784	SCREW, ADAPTOR TO		
	CARTRIDGE . . . . .	49	19		BOTTOM COWL . . . . .	27	24
29691A1	RECTIFIER ASSEMBLY . . . .	17	19	10-20847	SCREW, THROTTLE STOP		
30109	GROUND STRAP ASS'Y,				LEVER . . . . .	25	8
	ADAPTOR TO			10-20854	SCREW, FLOAT BOWL		
	CRANKCASE AND				COVER (SHORT) . . . . .	25	22
	BOTTOM COWL TO . . . . .	9	35	10-20870	SCREW, PLUG - BODY		
30463	MOUNT, RUBBER - UPPER				CHANNEL . . . . .	25	34
	(7/16) . . . . .	45	19	10-21091	SCREW, BRACKET TO		
30463	MOUNT, RUBBER - UPPER				BOTTOM COWL (1 1/8") . .	37	14
	(7/16) . . . . .	45	19	10-21106	SCREW, BAFFLE TO		
10-20031	SCREW, DISTRIBUTOR				BOTTOM COWL . . . . .	37	4
	STOP TO ADAPTOR . . . . .	9	17	10-21281	SCREW, ADAPTOR PLATE		
10-20031	SCREW, GUIDE RACK TO				TO UPPER CHOKE LEVER	21	8
	DISTRIBUTOR ADAPTOR	11	43	10-21304	SCREW, BRACKET TO		
10-20031	SCREW, PICKUP LEVER TO				CENTER CARBURETOR . .	23	45
	DISTRIBUTOR HOUSING . .	9	33	10-21504	SCREW, BOTTOM COWL TO		
10-20037	SCREW, RETAINER TO				DRIVE SHAFT HOUSING . .	37	28
	HOUSING . . . . .	27	5	10-21574	SCREW, CRANKCASE TO		
10-20049	SCREW, MAIN BEARING				CYLINDER BLOCK (1 5/8")	31	11
	CLAMPING . . . . .	35	14	10-21625	SCREW, COIL BRACKET TO		
10-20055	SCREW, REED STOP				BOTTOM COWL (3/4") . . .	37	18
	MOUNTING . . . . .	35	18	10-21643	SCREW, TRIM COVER TO		
10-20060	SCREW, CONNECTING ROD	35	23		TOP COWL . . . . .	3	27
10-20089	SCREW, MAIN BEARING			10-22039	SCREW, CRANKCASE TO		
	LOCKING . . . . .	31	14		CYLINDER BLOCK (2 3/4")	31	10
10-20098	SCREW, CHOKE SOLENOID			10-22040	SCREW, ADAPTOR TO		
	TO TOP COWL . . . . .	21	12		CRANKCASE FLANGE . . .	9	21
10-20100	SCREW, "U" LINK TO KNOB	23	31	10-22040	SCREW, CRANKCASE TO		
10-20100	SCREW, ANCHOR BRACKET				CYLINDER BLOCK (1 1/2")	31	11
	TO BOTTOM COWL . . . . .	37	30	10-22310	SCREW, STATOR TO UPPER		
10-20100	SCREW, PICKUP PLATE TO				END CAP . . . . .	7	14
	SECTOR GEAR . . . . .	9	4	10-22421	SCREW, COIL BRACKET TO		
10-20100	SCREW, UPPER AND				BOTTOM COWL (1 1/4") . .	37	19
	LOWER CLAMP			10-22698	SCREW, STARTER MOTOR		
	FASTENING . . . . .	23	40		TO CRANKCASE . . . . .	17	4
10-20139	SCREW, PULLEY CLAMPING	9	30	10-22928	SCREW, KNOB FASTENING	25	37
10-20176	SCREW, CHOKE LEVER			10-22956	SCREW, BRACKET TO		
	PIVOT PIN . . . . .	21	18		BOTTOM COWL (7/8") . . .	37	13
10-20191	SCREW, THROTTLE			10-22960	SCRE, GUIDE RACK-		
	BRACKET MOUNTING . . .	23	41		ADJUSTING . . . . .	9	38
10-20217	SCREW, TILT STOP LEVER			10-22968	SCREW, CENTER MAIN		
	ANCHOR . . . . .	43	40		BEARING CLAMPING . . . .	35	10
10-20359	SCREW, CENTER MAIN			10-23030	SCREW, PLUG - BY-PASS		
	BEARING LOCKING . . . . .	31	15		TUBE . . . . .	25	32
10-20359	SCREW, CONTROL LEVER			10-23035	SCREW AND LOCKWASHER,		
	TO BOTTOM COWL . . . . .	37	37		THROTTLE SHUTTER . . .	25	29
10-20518	SCREW, SET - CLUSTER TO			10-23703	SCREW, END CAP		
	THROTTLE LEVER . . . . .	21	23		MOUNTING . . . . .	31	22
10-20540	SCREW, TRANSFER PORT			10-23703	SCREW, END CAP		
	COVER MOUNTING . . . . .	33	44		MOUNTING . . . . .	33	29
10-20584	SCREW, CLEVIS PIN TO			10-23977	SCREW, CONDENSER TO		
	CONTROL LEVER . . . . .	37	44		HOUSING . . . . .	13	10
10-20653	SCREW, CYLINDER BLOCK			10-24773	SCREW, CHOKE SOLENOID		
	COVER MOUNTING . . . . .	33	40		TO TOP COWL . . . . .	21	10
10-20665	SCREW, LATCH SPRING			10-24874	SCREW, LOWER MOUNT (5		
	FASTENING . . . . .	9	12		1/2") . . . . .	45	26
10-20738	SCREW, CHOKE SOLENOID			10-25207	SCREW, FUEL PUMP		
	TO TOP COWL . . . . .	21	10		MOUNTING (1 1/2") . . . .	27	11



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10-25619	SCREW, COVER FASTENING . . . . .	5	2	10-28668	SCREW, MANIFOLD COVER MOUNTING (7/8") . . . . .	33	34
10-25822	SCREW, STRAINER COVER FASTENING . . . . .	25	28	10-28739	SCREW, BREAKER HOLDER TO HOUSING . . . . .	13	8
10-25850	SCREW, FLOAT BOWL COVER (LONG) . . . . .	25	23	10-28773	SCREW, UPPER MOUNT COVER (1 5/8") . . . . .	45	21
10-26008	SCREW, PRIMARY LEAD FASTENING . . . . .	13	4	10-28774	SCREW, UPPER MOUNT COVER (2") . . . . .	45	22
10-26065	SCREW, CLAMP PLATE MOUNTING . . . . .	41	21	10-28775	SCREW, UPPER MOUNT COVER (2 1/4") . . . . .	45	22
10-26065	SCREW, TOP YOKE TO CO- PILOT DISC . . . . .	41	17	10-29256	SCREW, LOWER MOUNT COVER FASTENING . . . . .	47	32
10-26128	SCREW, HARNESS PLATE TO BOTTOMW COWL . . . . .	17	27	10-30009	SCRE, HARNESS LEAD CLIP FASTENING . . . . .	17	33
10-26132	SCREW, CRANKCASE TO CYLINDER BLOCK (2 1/2")	31	10	10-30009	SCREW, HARNESS LEAD CLIP . . . . .	19	33
10-26483	BOLT, CLAMP BRACKET TO BOAT TRANSOM . . . . .	43	50	10-30009	SCREW, PRIMARY LEAD CLIP . . . . .	19	33
10-26486	SCRE, GEAR HOUSING TO DRIVE SHAFT HOUSING . . . . .	45	9	10-30009	SCREW, STATOR LEAD CLIP FASTENING . . . . .	7	18
10-26487	SCREW, GEAR HOUSING TO DRIVE SHAFT HOUSING . . . . .	45	8	11-20061	NUT, CONNECTING ROD SCREW . . . . .	35	24
10-26548	SCREW, HARNESS CLAMP FASTENING . . . . .	17	29	11-20083	NUT, ADAPTOR SCREW . . . . .	9	23
10-26638	SCREW, VERTICAL LEVER TO EXHAUST COVER . . . . .	11	52	11-20083	NUT, CLAMP BRACKET STUD . . . . .	41	12
10-26889	SCREW, COIL BAND TO BRACKET . . . . .	37	21	11-20083	NUT, SOLENOID TERMINAL (5/16) . . . . .	17	13
10-26960	SCREW, RATCHET TO FLYWHEEL (3/8") . . . . .	7	8	11-20088	NUT, LEVER ANCHOR SCREW . . . . .	43	44
10-26960	SCREW, SOLENOID TO STARTER MOTOR . . . . .	17	16	11-20088	NUT, LEVER RETAINING SCREW . . . . .	43	49
10-27005	SCREW, CRANKCASE TO CYLINDER BLOCK (2 3/4")	31	10	11-20110	NUT, CLEVIS PIN SCREW . . . . .	37	46
10-27790	SCREW, TILT STOP LEVER RETAINING . . . . .	43	45	11-20110	NUT, LEVER LINK SWIVEL FASTENING . . . . .	39	52
10-28256	SCREW, DISTRIBUTOR CAP TO ADAPTOR . . . . .	13	32	11-20110	NUT, LINK PIN TO VERTICAL LEVER LINK . . . . .	11	49
10-28257	SCREW, ADAPTOR TO HOUSING . . . . .	13	22	11-20166	NUT, SHEAVE SHAFT (LEFT HAND THREAD) . . . . .	3	18
10-28258	SCREW, SIDE INLET TO DISTRIBUTOR CAP . . . . .	13	31	11-20184	NUT, BEARING CLAMPING SCREW . . . . .	35	11
10-28634	SCREW, GREASE FILLER HOLE . . . . .	51	51	11-20184	NUT, CARBURETOR MOUNTING STUD . . . . .	25	36
10-28634	SCREW, GREASE FILLER HOLE . . . . .	51	51	11-20184	NUT, COIL BAND SCREW . . . . .	37	22
10-28635	SCREW, CHOKE SOLENOID TO TOP COWL . . . . .	21	12	11-20184	NUT, COIL BRACKET SCREW . . . . .	37	20
10-28635	SCREW, GROUND LEAD TO STARTER . . . . .	17	--	11-20184	NUT, COVER MOUNTING SCREW . . . . .	33	41
10-28636	SCREW, ADAPTOR ASSEMBLY TO DISTRIBUTOR . . . . .	9	19	11-20184	NUT, RECTIFIER BRACKET SCREW . . . . .	37	15
10-28636	SCREW, STOP BLOCK HOLDING . . . . .	37	34	11-20184	NUT, UPPER MOUNT COVER SCREW . . . . .	45	24
10-28653	SCREW, GEAR HOUSING VENT . . . . .	51	53	11-20220	NUT, PINION GEAR RETAINING . . . . .	49	10
				11-20361	NUT, CAM FASTENING - PUSH ROD . . . . .	39	60
				11-20361	NUT, TOP COWL FASTENING . . . . .	3	24
				11-20509	NUT, POWERHEAD STUDS . . . . .	45	6

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11-20849	NUT, MAIN ADJUSTMENT SCREW	25	15	12-20128	WASHER, LATCH SPRING SCREW	9	13
11-20890	NUT, SUPPORT BRACKET FASTENING	17	-	12-20128	WASHER, PICKUP PLATE SCREW	9	5
11-21825	NUT, ADAPTOR FASTENING SCREW	27	26	12-20138	WASHER, PULLEY CLAMPING SCREW	9	28
11-21929	NUT, RECTIFIER MOUNTING SCREW	17	21	12-20192	WASHER, BRACKET MOUNTING SCREW	23	43
11-22178	NUT, UPPER MOUNT STUD (7/16)	45	12	12-20260	WASHER, GREASE FILLER HOLE SCREW	51	52
11-22178	NUT, UPPER MOUNT STUD (7/16)	45	12	12-20260	WASHER, GREASE FILLER HOLE SCREW	51	52
11-22339	NUT, FLYWHEEL	7	1	12-20262	WASHER, GEAR HOUSING VENT SCREW	51	54
11-22948	NUT, ELBOW	27	16	12-20346	WASHER, TOP COWL STUD	3	23
11-22948	NUT, ELBOW	27	16	12-20533	WASHER, DISTRIBUTOR STOP SCREW	9	18
11-22948	NUT, ELBOW	29	--	12-20533	WASHER, GUIDE RACK MOUNTING SCREW	11	44
11-22948	NUT, FUEL LINE TO TEE	27	--	12-20533	WASHER, LINK ROD END	39	56
11-23161	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUD	45	10	12-20533	WASHER, PICKUP LEVER SCREW	9	34
11-23161	NUT, GEAR HOUSING AND DRIVE SHAFT HOUSING STUD	45	10	12-20533	WASHER, PUSH ROD	41	28
11-23161	NUT, POWERHEAD STUDS	45	7	12-21040	WASHER, CONTROL LEVER SCREW	37	38
11-23161	NUT, UPPER MOUNT STUD (3/8)	45	12	12-21040	WASHER, VERTICAL LEVER SCREW	11	53
11-25096	NUT, MOUNTING SCREW	47	29	12-21967	WASHER, STOP BLOCK SCREW	37	33
11-25168	NUT, LINK ROD ADJUSTING	39	55	12-22025	WASHER, DRIVE SHAFT	49	9
11-25594	NUT, COIL BRACKET STUD	37	26	12-24664	WASHER, SUPPORT BRACKET STUD	17	-
11-25599	NUT, TILT TUBE	41	7	12-24872	WASHER, MOUNTING SCREW	47	28
11-26335	NUT, PROPELLER	51	58	12-24889	WASHER, UPPER MOUNT STUD (3/8)	45	16
11-26484	NUT, CLAMP BRACKET BOLT	43	52	12-24890	WASHER, UPPER MOUNT STUD (3/8)	45	14
11-26898	NUT, CLINCH - GUIDE RACK	9	37	12-24891	WASHER, RUBBER - UPPER MOUNT STUD (3/8)	45	15
11-28770	NUT, WATER PUMP COVER STUDS	51	50	12-25176	WASHER, SWIVEL PIN	43	37
11-29250	NUT, CRANKCASE FASTENING SCREW	31	12	12-25193	SPACER, MAGNETO TIMING PULLEY	9	25
11-29322	NUT, UPPER MOUNT COVER SCREW	45	24	12-26014	WASHER, ADAPTOR	21	6
12-20028	WASHER, LEVER ANCHOR SCREW	43	42	12-26014	WASHER, CHOKE SOLENOID LINK	21	-
12-20028	WASHER, LEVER RETAINING SCREW	43	47	12-26014	WASHER, REED STOP MOUNTING SCREW	35	17
12-20028	WASHER, TOP COWL STUD	3	22	12-26162	WASHER, COVER FASTENING SCREW	5	3
12-20028	WASHER, TRANSFER PORT COVER SCREW	33	45	12-26180	WASHER, WAVE WASHER RETAINER	3	13
12-20028	WASHER, UPPER MOUNT COVER SCREW	45	23	12-26193	WASHER, GEAR HOUSING COVER	51	47
12-20064	WASHER, NEEDLE LOCATING	35	27	12-26227	WASHER, THUMB SCREW	41	3
12-20084	WASHER, ADAPTOR SCREW	9	22	12-26331	WASHER, BACKING - PROPELLER SHAFT (1/32)	51	56
12-20084	WASHER, COIL BRACKET STUD	37	25				
12-20084	WASHER, LOWER MOUNT COVER SCREW	47	31				

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12-26485	WASHER, CLAMP BRACKET BOLT	43	51	13-26993	LOCKWASHER, CLAMP BRACKET STUD	41	11
12-26617	WASHER, FLYWHEEL NUT	7	2	13-26993	LOCKWASHER, END CAP MOUNTING SCREW	31	23
12-26832	WASHER, CONDESNER SCREW	13	13	13-26993	LOCKWASHER, END CAP MOUNTING SCREW	33	30
12-26907	WASHER, RATCHET SCREW (3/16)	7	10	13-26993	LOCKWASHER, RECTIFIER MOUNTING SCREW	17	20
12-27726	WASHER, RUBBER - UPPER MOUNT STUD (7/16)	45	15	13-26993	LOCKWASHER, SOLENOID TERMINAL (5/16)	17	12
12-27726	WASHER, RUBBER - UPPER MOUNT STUD (7/16)	45	15	13-26993	LOCKWASHER, STARTER MOTOR SCREW	17	5
12-27727	WASHER, UPPER MOUNT STUD (7/16)	45	16	13-26993	LOCKWASHER, WATER PUMP COVER STUDS	51	49
12-27727	WASHER, UPPER MOUNT STUD (7/16)	45	16	13-26994	LOCKWASHER, ADAPTOR PLATE SCREW	21	9
12-27728	WASHER, UPPER MOUNT STUD (7/16)	45	14	13-26995	LOCKWASHER, BRACKET MOUNTING SCREW	23	42
12-27728	WASHER, UPPER MOUNT STUD (7/16)	45	14	13-26995	LOCKWASHER, CONDENSER SCREW	13	11
12-27897	WASHER, NYLON - COVER FASTENING SCREW	5	4	13-26996	LOCKWASHER, "U" LINK SCREW	23	32
13-20160	WASHER, WAVE	3	11	13-26996	LOCKWASHER, FUEL PUMP MOUNTING SCREW	27	12
13-20554	LOCKWASHER, ANCHOR BRACKET SCREW	37	31	13-26996	LOCKWASHER, PULLEY CLAMPING SCREW	9	29
13-20846	WASHER, WAVE - RETAINING SCREW	43	46	13-26996	LOCKWASHER, SOLENOID TERMINAL (#10)	17	14
13-20846	WASHER, WAVE - RETAINING SCREW	43	46	13-26996	LOCKWASHER, STATOR SCREW	7	15
13-21804	LOCKWASHER, CLAMP PLATE MOUNTING SCREW	41	22	13-27085	WASHER, WAVE - RETAINING SCREW (PORT SIDE)	43	46
13-26494	WASHER, WAVE - RETAINER COVER TO CARRIER	49	17	13-29402	WASHER, WAVE - STARTER PAWL	3	15
13-26851	WASHER, WAVE - LEVER LINK SWIVEL	39	51	14-20091	TAB WASHER, BEARING LOCKING SCREW	31	16
13-26917	WAVE WASHER, BALL BEARING TENSION	13	18	14-20165	TAB WASHER, SHEAVE SHAFT NUT	3	17
13-26991	LOCKWASHER, CHOKE SOLENOID SCREW	21	11	14-26333	TAB WASHER, PROPELLER NUT	51	57
13-26992	LOCKWASHER, ADAPTOR FASTENING SCREW	27	25	15-20082	SHIM, END CAP COVER TO CRANKCASE (.002-3-5-10)	31	21
13-26992	LOCKWASHER, ADAPTOR SCREW	9	20	15-20085	SHIM, END CAP TO CRANKCASE (.002-3-5-10)	31	28
13-26992	LOCKWASHER, CHOKE SOLENOID SCREW	21	13	15-20473	SHIM, LEVER RETAINING SCREW (PORT SIDE)	43	--
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13-26992	LOCKWASHER, LEVER ANCHOR SCREW	43	43	15-21158	SHIM, VALVE ADAPTOR TO GEAR HOUSING (.003-5-10)	49	35
13-26992	LOCKWASHER, LEVER RETAINING SCREW	43	48	15-25600	SHIM, CLAMP BRACKET TILT TUBE	41	5
13-26992	LOCKWASHER, RATCHET SCREW	7	9	15-26201	SHIM, ADAPTOR RING TO HOUSING (.002-3-5-10)	49	39
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16-20077	STUD, COIL BRACKET TO SUPPORT . . . . .	37	23	17-26909	PIN, CHOKE SOLENOID LINK FASTENING . . . . .	21	-
16-20221	STUD, CLAMP BRACKET . .	41	10	17-27741A1	SWIVEL PIN ASSEMBLY . . .	41	18
16-20353	STUD, TOP COWL TO CRANKCASE . . . . .	3	3	17-29219A1	TILT LOCK PIN ASSEMBLY .	41	13
16-20500	STUD, TOP COWL TO COVER . . . . .	3	2	18-20180	COTTER PIN, CHOKE LEVER AND ROD FASTENING . .	23	33
16-23071	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING .	49	3	18-20180	COTTER PIN, LINK ROD TO CONTROL LEVER . . . . .	39	57
16-25385	STUD, CARBURETOR MOUNTING . . . . .	31	5	18-20209	COTTER PIN, REVERSE LOCK TO SHAFT . . . . .	41	30
16-26133	STUD, CRANKCASE TO DRIVE SHAFT HOUSING .	31	7	18-23858	COTTER PIN, BREAKER TO PIVOT PIN . . . . .	13	7
16-26134	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING .	31	9	18-25191	COTTER PIN, PUSH ROD TO REVERSE LOCK . . . . .	41	29
16-26135	STUD, CYLINDER BLOCK TO DRIVE SHAFT HOUSING .	31	8	18-26953	COTTER PIN, CHOKE LEVER FASTENING (UPPER CARBURETOR) . . . . .	21	26
16-26206	STUD, TOP YOKE TO UPPER MOUNT . . . . .	41	15	18-27769	COTTER PIN, (HAIR) PLUNGER TO ADAPTOR PLATE . . . . .	21	7
16-27879	STUD, GEAR HOUSING TO DRIVE SHAFT HOUSING .	45	-	19-20011	WELCH PLUG, BODY CHANNEL . . . . .	25	33
16-28771	STUD, WATER PUMP COVER FASTENING . . . .	49	6	21-20963	VALVE, CHECK - FUEL PUMP . . . . .	27	3
17-20032	DOWEL PIN, CENTER MAIN BEARING . . . . .	35	5	21-26491	VALVE, WATER . . . . .	49	33
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17-20033	DOWEL PIN, CRANKCASE TO CYLINDER BLOCK . . .	31	6	22-22946	SLEEVE, RUBBER . . . . .	27	15
17-20225	TILT LOCK PIN . . . . .	41	13	22-22946	SLEEVE, RUBBER . . . . .	27	15
17-20323	DOWEL PIN, CYLINDER BLOCK TO BEARING . . . .	31	2	22-22946	SLEEVE, RUBBER . . . . .	29	--
17-20363	PIN, REVERSE LOCK SPRING ATTACHING . . . .	41	--	22-22946	SLEEVE, RUBBER - FUEL LINE NUT . . . . .	27	--
17-20379	DOWEL PIN, STEPPED . . . .	35	9	22-22995	ELBOW, LOWER FUEL PUMP INLET . . . . .	27	14
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17-20853	PIN, FLOAT LEVER PINION .	25	3	22-22995	ELBOW, UPPER FUEL PUMP OUTLET . . . . .	27	14
17-21057	PIN, HINGE - COWL LATCH HANDLE . . . . .	5	10	22-23595	CONNECTOR, UPPER PUMP OUTLET TO ELBOW . . . .	27	--
17-23733	PIN, IMPELLER DRIVE . . . .	49	22	22-23612	FITTING, GREASE - SWIVEL BRACKET . . . . .	41	34
17-23757	ROLL PIN, LINK PIN TO NYLON RACK . . . . .	9	42	22-24690	ELBOW OUTLET CONNECTOR FUEL LINE	27	--
17-23928	ROLL PIN, CLEVIS YOKE PIN	37	43	22-24970	TEE, CENTER AND LOWER CARBURETOR . . . . .	27	28
17-25319	PIN, ROLL - CAM SHAFT . . .	13	17	22-25094	FITTING, GREASE - DISTRIBUTOR ADAPTOR	9	14
17-25391	RIVET, CHOKE LEVER TO CHOKE ROD . . . . .	23	35	22-25443	ELBOW, UPPER CARBURETOR . . . . .	29	29
17-26199A3	SWIVEL PIN SSEMBLY (3/8" STUD) . . . . .	41	18	22-25885	ELBOW, VENT HOSE - DISTRIBUTOR CAP . . . . .	13	27
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23-20158	SPACER, SHEAVE SHAFT . . .	3	9	25-20081	"O" RING . . . . .	31	26
23-20159	BUSHING, SPRING GUIDE . . .	3	10	25-20081	"O" RING, LOWER END CAP . . .	31	26
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23-20222	SPACER, CLAMP BRACKET STUD . . . . .	41	9	25-20116	GROMMET, CHOKE KNOB . . .	3	-
23-20326	SPACER, TOP COWL TO COVER STUD . . . . .	3	4	25-20116	GROMMET, CHOKE KNOB . . .	21	29
23-23072	SPACER, TRIM COVER . . . . .	3	26	25-20266	"O" RING, DRIVE SHAFT CARRIER . . . . .	49	13
23-26348	BUSHING, COVER - COWL MOUNTING STUD . . . . .	33	39	25-20273	RING, RUBBER - CENTRIFUGAL SLINGER . . .	49	29
23-26348	BUSHING, CRANKCASE - COWL MOUNTING STUD . . .	31	4	25-20415	"O" RING, ADAPTOR STEM . . .	27	21
23-26599	BUSHING, NYLON - VERTICAL LEVER (1/2 I.D.) . . .	11	50	25-25130	GROMMET, SOLENOID PLUNGER . . . . .	21	-
23-26600	BUSHING, NYLON - VERTICAL LEVER (1/4 I.D.) . . .	11	46	25-26228	"O" RING, BEARING ADAPTOR . . . . .	51	44
23-26600	BUSHING, VERTICAL LEVER SWIVEL . . . . .	39	50	25-26543	"O" RING, CAM SHAFT . . . . .	13	19
23-26602	BUSHING, NYLON - PICKUP PLATE . . . . .	9	3	25-26543	"O" RING, IGNITION COIL . . .	11	55
23-26603	BUSHING, NYLON - VERTICAL LEVER (1/2 I.D.) . . .	11	51	25-26543	"O" RING, SOLENOID PLUNGER . . . . .	21	-
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23-26856	BUSHING, CONTROL LEVER SWIVEL . . . . .	39	79	25-26633	GROMMET, ADAPTOR PLATE . . . . .	21	4
23-26888	BUSHING, NYLON - UPPER CHOKE LEVER . . . . .	21	25	26-23300	OIL SEAL . . . . .	49	27
23-27725	SPACER, UPPER MOUNT STUD (7/16) . . . . .	45	13	26-23300	OIL SEAL, CARRIER . . . . .	49	15
23-27725	SPACER, UPPER MOUNT STUD (7/16) . . . . .	45	13	26-26207	SEAL, RUBBER - WATER INLET TUBE . . . . .	45	3
23-27783	SPACER, CHOKE SOLENOID TO TOP COWL . . . . .	21	-	26-26207	SEAL, RUBBER - WATER INLET TUBE . . . . .	49	28
23-30474	SPACER, UPPER MOUNT STUD (3/8) . . . . .	45	13	26-26207	SEAL, RUBBER - WATER INLET TUBE TO GEAR HOUSING . . . . .	49	28
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24-23067	SPRING, ADAPTOR STEM . . . . .	27	22	26-26226	OIL SEAL, CARRIER . . . . .	51	46
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24-26068	SPRING, CHOKE ROD POSITIONING . . . . .	23	36	26-29477	OIL SEAL, LOWER . . . . .	31	25
24-26620	SPRING, HORSESHOE ADAPTOR TENSIONING . . .	9	6	27-20030	GASKET, TRANSFER PORT COVER . . . . .	33	42
24-26625	SPRING, REVERSE LOCK . . . . .	41	25	27-20183	GASKET, CARBURETOR FLANGE . . . . .	25	35
24-26631	SPRING, LATCH - ADAPTOR . . . . .	9	11	27-20848	GASKET, MAIN ADJUSTMENT SCREW GLAND . . . . .	25	12
24-26890	SPRING, THROTTLE SHAFT RETURN (CENTER & LOWER CARB.) . . . . .	25	11	27-23005	GASKET, CHECK VALVE TO HOUSING . . . . .	27	2
				27-23013	GASKET, FUEL PUMP COVER . . . . .	27	9
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27-26186	GASKET, UPPER - WATER PUMP COVER	49	25	32-26516	FUEL LINE, UPPER TO CENTER TO LOWER CARBURETOR	27	27
27-26187	GASKET, LOWER - WATER PUMP COVER	49	23	32-26527	SLEEVE, SPARK PLUG LEADS	15	43
27-26197	GASKET, POWERHEAD TO BOTTOM COWL	37	27	32-26528	SLEEVE, RECTIFIER AND STATOR LEADS	17	22
27-26198	GASKET, DRIVE SHAFT HOUSING TO BOTTOM COWL	45	4	32-26528	SLEEVE, STATOR LEADS	7	13
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27-26446	GASKET, DISTRIBUTOR CAP TO ADAPTOR	13	24	32-26622	SLEEVE, JUMPER	17	10
27-26447	GASKET, SIDE INLET TO DISTRIBUTOR CAP	13	30	32-26624	SLEEVE, SPARK PLUG LEADS	15	42
27-26854	GASKET SET (MOTOR OVERHAUL)	1	--	32-26626	BULK LINE (JUMPER LEAD SLEEVES) PER FOOT	1	--
27-30089	GASKET, CYLINDER BLOCK TO MANIFOLD PLATE	31	32	32-26627	SLEEVE, COIL JUMPER	11	57
27-30089	GASKET, MANIFOLD PLATE TO COVER	31	32	32-26693	SLEEVE, CHOKE SOLENOID WIRE	21	15
28-20094	KEY, FLYWHEEL DRIVE	7	3	32-28604	FUEL LINE, LOWER PUMP OUTLET TO UPPER PUMP INLET	27	17
28-28657	KEY, CARTRIDGE LOCATING	49	20	32-29194	FUEL LINE, UPPER TO CENTER TO LOWER CARBURETOR	27	27
28-28657	KEY, MAGNETO DRIVING	9	24	32-30035	FUEL LINE, UPPER PUMP TO LOWER CARBURETOR	27	13
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29-20063	BEARING, NEEDLE - PISTON PIN	35	26	33-28915	SPARK PLUG (AC-M44C)	11	59
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30-20080	BEARING, BALL - LOWER END CAP	31	27	37-23076	DECAL, MERCELECTRIC	37	-
30-20840	BEARING, BALL - PROPELLER GEAR	51	42	37-23076	DECAL, MERCELECTRIC	37	-
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30-26379	BEARING, BALL - DRIVE SHAFT	9	9	37-26853	DECAL SET, TOP COWL	3	-
30-26379	BEARING, BALL - CAM SHAFT	13	15	38-26390	SERIAL PLATE	41	31
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32-23761	FUEL LINE, ADAPTOR TO LOWER FUEL PUMP	27	18	40-20057	LOCK RING, PISTON PIN	35	20
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50-28895	SHEAVE ASSEMBLY . . . . .	3	5	393-1283	CONDENSER . . . . .	13	9
53-21058	"E" RING, COWL LATCH HINGE PIN . . . . .	5	9	393-1287A2	CAM WICK & HOLDER ASSEMBLY . . . . .	13	12
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53-26406	RING, SNAP - BALL BEARING RETAINING . . .	9	10	393-1292A1	BRUSH AND SPRING ASSEMBLY . . . . .	13	29
53-26933	RING, SNAP - OUTER RACE	35	8	393-1293A1	BRUSH AND SPRING ASSEMBLY . . . . .	13	26
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1529-1204	HOUSING, DRIVE SHAFT . .	45	1				
1613-1208A1	GEAR HOUSING ASSEMBLY	49	1				
1613-1208A2	GEAR HOUSING ASSEMBLY, COMPLETE . . . . .	49	-				