

STARTING PROCEDURE for 1975 MERC 7 10 and 75

(Supersedes Starting Information on PP 14-15 of Merc 200-110-75-40 "Operation and Maintenance Manual"[C-90-66025].)

Due to the ease in starting the 1975 Model Merc 110 and 75 (beginning with Serial No. 4079000), carefully **follow** starting procedure on supplement sheet which accompanies the "Operation and Maintenance Manual" (C-90-66025), shown below. Over-choking will cause motor flooding.

SUPPLEMENT . . . to Merc200-110-75-40 "Operation and Maintenance Manual" (C-90-66025)

Disregard "Starting Procedure" on PP 14-15 of This Book and Observe the Following New Procedure for 1975 Merc 110-75 Models.

IMPORTANT: Starter is automatic rewind type. Proper operating technique will add many hours of life to starter cable and to starter internal mechanism. Grasp handle firmly and pull outward slowly until engagement of ratchet mechanism is felt. Then continue outward pull with a full, vigorous stroke. **DO NOT** release handle at end of stroke and allow it to snap back. Retain grip on handle and allow cable to rewind slowly. Ratchet release mechanism is designed so that starter cannot engage during rewind.

STARTING PROCEDURE - Merc 110 and 75

1. Be sure that fuel tank contains a sufficient amount of fuel mixture and that tank is properly secured in boat.
2. Open air vent screw on fuel tank cap.
3. Connect fuel line to motor by inserting twist connector into receptacle on cowl. To **lock**, twist $1/8$ -turn clockwise, as shown in Figure 11.
4. If remote controls are installed, be sure that control cables are attached as instructed in Paragraph 4-1.
5. Shift into neutral.

WARNING: Be sure that outboard is in "NEUTRAL" gear before attempting to start. If outboard starts while in gear, occupants may be thrown from boat.

6. Prime fuel system by squeezing primer bulb on fuel line. (Figure 13) When fully primed, bulb will feel firm.
7. Rotate twist grip throttle to "Start" position. (Figure 17) If remote controls are used, raise neutral warm-up lever (on side of remote control housing) to vertical position. **Lower lever after starting.**

IMPORTANT: Avoid use of choke during normal operation, or if motor is warm.

8. **Pull out** choke knob (Figure 14) to place choke in "On" position.
9. **Pull** starter handle once to prime motor.
10. Place choke in "Off" position and again pull starter handle to start motor. Should a cold motor falter after starting, quickly move choke "On" and "Off" several times until motor runs steadily.

